



Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

1 of 75

Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

BATCH MANUFACTURING RECORD COVER SHEET:

PRODUCT NAME	GENFORTE TABLET		
LABEL CLAIM	Each Uncoated tablet contains: Ibuprofen BP 400mg Paracetamol BP 500mg		
Pack Size	TP: 10x1x10's blister pack		
Storage Condition	Store below 30°C. Protect from light and moisture.		
SHELF LIFE	36 MONTHS		
CUSTOMER NAME	GENERIC HEALTHCARE PVT.LTD.		
EFFECTIVE BATCH NUMBER	G17241127	DATE:	21/11/2024
MANUFACTURING LICENCE No.	21 14 4378		
MFG. DATE:	01/2025	BMR. No	STBMR:118/04
EXP. DATE:	12/2027	Supersedes BMR.No	STBMR:118/03
ISSUED BY/DATE (QA)	[Signature] 07/01/25		
BMR CHECKED & RECEIVED BY/DATE (PRODUCTION)	[Signature] 07/01/25		
Allotted By: QA Executive Sign/Date: [Signature] 07/01/25			
DATE OF COMMENCEMENT: 07/01/25		DATE OF COMPLETION: 19/03/25	
This BMR contains 75 Pages + <u>Annex - 2</u> Additional Pages			
Checked by Competent Staff Sign/Date: [Signature] 19/03/25			

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head, / Designee	CONTROLLED COPY
Signature with Date	[Signature] 20/11/24	[Signature] 20/11/24	[Signature] 20/11/24	

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	BATCH MANUFACTURING RECORD			Page No.:	2 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

1.0 LIST OF EQUIPMENTS:

S.No	Name of Equipment	Equipment ID No. to be used
1	Dispensing Booth	ST/SRWB/001
2	Balance -30 Kg Capacity	ST/SRWB/001
3	Balance -620 g Capacity	ST/SRWB/002
4	Balance -150 Kg Capacity	ST/WB/189, ST/PRWB/009, ST/PRWB/010, ST/PRWB/011, ST/PRWB/012, ST/PRWB/013
5	Balance -100 Kg Capacity	ST/PRWB/002
6	Balance - 220g Capacity	ST/WB/202, ST/PRWB/029, ST/PRWB/030, ST/PRWB/031, ST/PRWB/033
7	Vibro Sifter	ST/PRVS/001 or ST/PRVS/001 or ST/PRVS/001 or ST/PRVS/001
8	Rapid Mixer Granulator 600LTS	ST/PRRG/005
9	Fluid bed drier 250Kgs	ST/PRFD/003
10	Dry Co Mill	ST/PRDM/001 or ST/PRDM/001
11	Octagonal blender (2200L)	ST/PROB/001
12	Compression Machine	ST/PRCM/001 or ST/PRCM/003 or ST/PRC/004 or ST/PRCM/004
13	Disintegration Tester	ST/QADT/002 or ST/QADT/003
14	Friability Test Apparatus	ST/QAFR/002 or ST/QAFR/003
15	Hardness Tester	ST/QAHT/001 or ST/QAHT/002
16	Vernier Caliper	ST/IPV/005
17	IR moisture Balance	ST/IPMB/001

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Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>Abhishek</i> 20/11/24	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.:	3 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets		
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1		
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027		

2.0 DISPENSING:

2.1 LINE CLEARANCE CHECKS:

S.No	CHECKS	Observation	
		store	IPQA
1	Ensure that all empty containers, labels, used Polybags, hand gloves of previous dispensed Product/ batch are removed from the area.	✓	✓
2	Ensure that all dispensed material of previous product / batch removed from the area.	✓	✓
3	Ensure that the previous batch BMR / documents are removed from the area.	✓	✓
4	Check the housekeeping general cleanliness of the floor, walls, ceiling, pass box, doors and door view panels of man and material entry of dispensing area is clean.	✓	✓
5	Check the cleanliness of the working table, cupboard, washing area and waste bin.	✓	✓
6	Check the cleanliness of the drain points.	✓	✓
7	Ensure that the dispensing booth is cleaned and it's status.	✓	✓
8	Check the cleanliness of the supply and return grill.	✓	✓
9	Check the cleanliness of side wall of the dispensing booth.	✓	✓
10	Check the differential pressure of pre filter, intermediate filter and hepa filter are within the limit	✓	✓
11	Check the cleanliness of the utility line (compressed air, First RO water and purified water).	✓	✓
12	Check the cleanliness of the SS side panel and SS Stool.	✓	✓
13	Ensure that the balances are cleaned and it's calibration status.	✓	✓
14	Check the status board of the area is updated.	✓	✓
15	Check the temperature & relative humidity of the area meet as per BMR requirement and ensure that the records are updated.	✓	✓
16	Check the differential pressure of the area should be within the limit.	✓	✓
17	Ensure that dispensing tools or accessories like scoops, spoons are cleaned and labeled with "Clean" label.	✓	✓
18	Check proper gowning procedure followed as per the SOP	✓	✓
19	Ensure the concurrent entries of log book.	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (store) sign/date: *[Signature]* 27/01/25

Verified by (IPQA) sign/date: *[Signature]* 27/01/25

Equipment	Dispensing Booth	Weighing Balance			AREA
Equipment. ID No.	ST/SRDB/001	ST/SRWB/001 (30.0 Kg)	ST/SRWB/002 (620.0g)	ST/WB/189 (150.0 Kg)	
Previous Product & Batch No.	PSCW PER - G17250104				
Cleaned By	PAWU	PAWU	PAWU	PAWU	PAWU
Checked by Stores Sign/Date	<i>[Signature]</i> 27/01/25	<i>[Signature]</i> 27/01/25	<i>[Signature]</i> 27/01/25	<i>[Signature]</i> 27/01/25	<i>[Signature]</i> 27/01/25
Counter checked by IPQA/Sign/Date	<i>[Signature]</i> 27/01/25	<i>[Signature]</i> 27/01/25	<i>[Signature]</i> 27/01/25	<i>[Signature]</i> 27/01/25	<i>[Signature]</i> 27/01/25

2.2 ENVIRONMENTAL CONDITIONS:

Temperature: 23°C to 27°C	Observation	Stores Sign
	25.0c	<i>[Signature]</i>
Relative Humidity: 45% to 55. %	Observation	Stores Sign
	50%	<i>[Signature]</i>

2.3 APPROVAL FOR DISPENSING BY IPQA: Sign: *[Signature]*

Date: 27/01/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24

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	BATCH MANUFACTURING RECORD				
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Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg. Date:	01/2025	Exp. Date:	12/2027

2.4 INDENT OF RAW MATERIALS:

2.4.1 INDENT OF ACTIVE PHARMACEUTICAL INGREDIENTS:

S.No	Name of the Ingredients	Material Code	Label claim per tablet in mg	Spec	Std Qty per batch (Kg)					Vendor
					Total	Lot I	Lot II	Lot III	Lot IV	
1	Paracetamol BP	RMAP0030	500.000	BP	400.000	100.000	100.000	100.000	100.000	Bharat Chemicals
2	Ibuprofen BP	RMAI0015	400.000	BP	320.000	80.000	80.000	80.000	80.000	IOL Chemicals and Pharmaceuticals Pvt Ltd.

2.4.2 INDENT OF EXCIPIENTS:

S. No	Name of the Ingredients	Material Code	Unit dose per tablet in mg	Spec	Std Qty per batch (Kg)					Vendor
					Total	Lot I	Lot II	Lot III	Lot IV	
3	Maize Starch BP	RMEM0034	55.920	BP	44.736	11.184	11.184	11.184	11.184	Roquette
4	Povidone K 90 BP	RMEP0045	26.000	BP	20.800	5.200	5.200	5.200	5.200	Haungshan Bonsun Pharmaceuticals
5	Propyl Paraben sodium BP	RMEP0048	0.440	BP	0.352	0.088	0.088	0.088	0.088	Rasula Pharmaceuticals and Fine Chemicals
6	Sunset Yellow supra INH	RMES0030	0.140	INH	0.112	0.028	0.028	0.028	0.028	Neelikon
7	Purified Water BP @	RMEP0033	175.000	BP	140.000	35.000	35.000	35.000	35.000	Inhouse
----			982.500	--	786.000	196.500	196.500	196.500	196.500	-----
Lubrication										
8	Pregelatinized Starch 1500 BP	RMEP0046	40.000	BP	32.000	32.000				Colorcon
9	Sodium Starch Glycolate BP	RMES0029	15.000	BP	12.000	12.000				Roquette
10	Magnesium Stearate BP	RMEM0033	2.500	BP	2.000	2.000				Nitika
----			1040	--	832	---				----

@ Does not appear in final product evaporates during processing.

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>Chowdhury</i> 20/11/24	<i>20/11/24</i>	<i>20/11/24</i>	

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

2.5 DISPENSING OF RAW MATERIALS AGAINST RAW MATERIAL INDENT:

Dispensing Started at Date 27/01/25 Time 10:30

S.No	Name of the Ingredients	Lot	Actual Qty. per batch(Kg)	A.R No:	Gross Weight (Kg)	Tare Weight(Kg)	Net Weight(Kg)	Weighted By Stores	Checked by stores	Checked by IPQA
1	Paracetamol BP	I	*	QCR241934	25.250	0.250	25.000	PARU	df	df
					25.250	0.250	25.000	PARU	df	df
					25.250	0.250	25.000	PARU	df	df
					1.099	0.040	1.059	PARU	df	df
		II	*	QCR241934	-	-	-	-	-	-
					-	-	-	-	-	-
					-	-	-	-	-	-
					-	-	-	-	-	-
		III	*	QCR241934	25.250	0.250	25.000	PARU	df	df
					25.250	0.250	25.000	PARU	df	df
					25.250	0.250	25.000	PARU	df	df
					1.099	0.040	1.059	PARU	df	df

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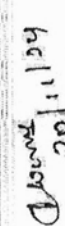
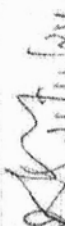
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BATCH MANUFACTURING RECORD

Brand Name	GENFORTE TABLETS	Product ID No.:	977	Page No.:	6 of 75
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Batch Size	800000 Tablets
Batch No.:	G17250113	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/118/R1
				Exp.Date:	12/2027

S.No	Name of the Ingredients	Lot	Actual Qty. per batch(Kg)	A.R.No:	Gross Weight (Kg)	Tare Weight(Kg)	Net Weight(Kg)	Weighted By Stores	Checked by stores	Checked by IQQA
2	Paracetamol BP	IV	*	QCP241762	25.250	0.250	25.000	PAW	dt	dt
				QCP241762	25.250	0.250	25.000	PAW	dt	dt
				QCP241762	25.250	0.250	25.000	PAW	dt	dt
				QCP241762	1.099	0.050	1.049	PAW	dt	dt
	Ibuprofen BP	I	*	QCP241762	56.800	6.800	50.000	PAW	dt	dt
				QCP241762	15.160	0.160	15.000	PAW	dt	dt
				QCP241762	15.385	0.160	15.225	PAW	dt	dt
				QCP241762	56.800	6.800	50.000	PAW	dt	dt
				QCP241762	15.160	0.160	15.000	PAW	dt	dt
				QCP241762	15.385	0.160	15.225	PAW	dt	dt
				QCP241762	56.800	6.800	50.000	PAW	dt	dt
				QCP241762	15.160	0.160	15.000	PAW	dt	dt
				QCP241762	15.385	0.160	15.225	PAW	dt	dt
				QCP241762	56.800	6.800	50.000	PAW	dt	dt
				QCP241762	15.160	0.160	15.000	PAW	dt	dt
				QCP241762	15.385	0.160	15.225	PAW	dt	dt

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 20/11/24	 20/11/24	 20/11/24

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

S.No	Name of the Ingredients	Lot	Actual Qty. per batch(Kg)	A.R No:	Gross Weight (Kg)	Tare Weight(Kg)	Net Weight(Kg)	Weighted By Stores	Checked by stores	Checked by IPQA
3	Maize Starch BP	I	**	QCP241811	9.981	0.080	9.901	PAUW	dm	Q
		II	**	QCP241811	3.476	0.080	3.396	PAUW	dm	Q
		III	**	QCP241913	6.585	0.080	6.505	PAUW	dm	Q
		IV	**	QCP241913	9.981	0.080	9.901	PAUW	dm	Q
4	Povidone K 90 BP	I	5.200	QCP241854	5.280	0.080	5.200	PAUW	dm	Q
		II	5.200	QCP241854	5.280	0.080	5.200	PAUW	dm	Q
		III	5.200	QCP241854	5.280	0.080	5.200	PAUW	dm	Q
		IV	5.200	QCP241854	5.280	0.080	5.200	PAUW	dm	Q

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg. Date:	01/2025	Exp. Date:	12/2027

S.No	Name of the Ingredients	Lot	Actual Qty. per batch (Kg)	A.R. No.	Gross Weight (Kg)	Tare Weight (Kg)	Net Weight (Kg)	Weighted By Stores	Checked by stores	Checked by IQQA
5	Propyl Paraben sodium BP	I	0.088	QCP241631	0.092	0.004	0.088	PAUO	del	del
		II	0.088	QCP241631	0.092	0.004	0.088	PAUO	del	del
		III	0.088	QCP241631	0.092	0.004	0.088	PAUO	del	del
		IV	0.088	QCP241631	0.092	0.004	0.088	PAUO	del	del
6	Sunset Yellow supra INH	I	0.028	QCP242070	0.032	0.004	0.028	PAUO	del	del
		II	0.028	QCP242070	0.032	0.004	0.028	PAUO	del	del
		III	0.028	QCP242070	0.032	0.004	0.028	PAUO	del	del
		IV	0.028	QCP242070	0.032	0.004	0.028	PAUO	del	del

Title	Designation	Signature with Date	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved By: QA Head / Designee
		Glenn 20/11/24			

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Page No.: 9 of 75	
Brand Name	GENFORTE TABLETS
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets
Batch No.:	G17250113
Product ID No.:	977
MFC No.:	ST/MFC/118/R2
Mfg. Date:	01/2025
Supersedes MFC No.:	ST/MFC/118/R1
Exp. Date:	12/2027

S.No	Name of the Ingredients	Actual Qty. per batch(Kg)	A.R No.	Gross Weight (Kg)	Tare Weight(Kg)	Net Weight(Kg)	Weighted By Stores	Checked by stores	Checked by IPQA
7	Pregelatinized Starch 1500 BP	32.000	Q00241904	20.160	0.160	20.000	PAU	det	det
			Q00241904	12.160	0.160	12.000	PAU	det	det
8	Sodium Starch Glycolate BP	12.000	Q00241867	12.160	0.160	12.000	PAU	det	det
9	Magnesium Stearate BP	2.000	Q00241969	2.024	0.024	2.000	PAU	det	det

Dispensing Completed at Date 27/01/25 Time 12:00

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	10/01/25	20/11/24	20/11/24

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BATCH MANUFACTURING RECORD

Page No.:	10 of 75
Batch Size	800000 Tablets
Supersedes MFC No:	ST/MFC/118/R1
Exp.Date:	12/2027

Brand Name	GENFORTE TABLETS	Product ID No.:	977
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2
Batch No.:	G17250113	Mfg.Date:	01/2025

3.0 CALCULATION:

3.1 Potency calculation for Paracetamol :

Q.C AR.No. for Paracetamol	Mfg. Date	Expiry Date	Assay of Paracetamol on dried basis	LOD %
all 241934	01/24	sep/29	99.43	0.48

*The given quantity is based on 100% Assay on dried basis and without Loss on drying.
Actual quantity to be added is calculated as:

$$500 \times 100 \times 100$$

Actual quantity of Paracetamol = -----mg/tablet

% Assay on dried basis X (100 - LOD %)

$$= \frac{500000}{9895.2736} = 505.292 \text{ mg/tablet}$$

*Qty of Paracetamol to be added per batch = 404.234 Kg's

Lot I = 101.059 Kg's

Lot II = 101.059 Kg's

Lot III = 101.059 Kg's

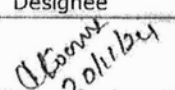
Lot IV = 101.059 Kg's

Note: If the assay of Paracetamol more than 100 %, calculation has to be done only for 100%

Calculation done by(store)/date:

checked by(production)/date:

Verified by(QA)/date:

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 20/11/24	 20/11/24	 20/11/24

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

3.2 Potency calculation for Ibuprofen:

Q.C AR.No. for Ibuprofen	Mfg.Date	Expiry Date	Assay of Ibuprofen on dried basis	LOD %
02241762	SEP/24	AUG/29	99.9	0.18.
—	—	—	—	—

*The mentioned quantity of Ibuprofen is based on 100% assay on dried basis, and without LOD. Actual quantity of Ibuprofen to be added is calculated as below.

$$400 \times 100 \times 100$$

Actual quantity of Ibuprofen = ————— mg/tablet

$$\% \text{ Assay on dried basis} \times (100 - \text{LOD} \%)$$

$$= \frac{400000}{999.818} = 401.122 \text{ mg/tablet}$$

*Qty of Ibuprofen to be added per batch = 320.898 Kg's

Lot I = 80.225 Kg's

Lot II = 80.225 Kg's

Lot III = 80.225 Kg's

Lot IV = 80.225 Kg's

Quantity Maize starch varies based on assay content of Paracetamol and Ibuprofen for keeping the core tablet weight constant. Hence,

** Qty of Maize starch to be added per batch = 39.601 Kg's

Lot I = 9.901 Kg's

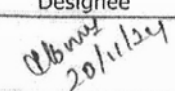
Lot II = 9.901 Kg's

Lot III = 9.901 Kg's

Lot IV = 9.901 Kg's

Note: If the assay of Ibuprofen more than 100 %, calculation has to be done only for 100%

Calculation done by(store)/date: 27/01/25 checked by(production)/date: 27/01/25 Verified by(QA)/date: 27/01/25

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
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		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Page No.:	12
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Batch Size	800000 Tablets
Batch No.:	G17250113	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/118/R1
			Exp.Date:	12/2027	

DISPENSED MATERIAL
Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAI0015 | Category: NA
Item Name: IBUPROFEN BP
Operation: Granulation

AR No.: QCR241762 | Retest Date: 11/11/25
Mfr: M/s IOL CHEMICALS AND PHARMACEUTICALS PVT LTD. (N0224)

Lot No.: 1 | Pack 3 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 320.0 Kg | Issd. Qty.: 80.225 Kg | Conv. Fa.: 1
Gr. Wt.: 15.385 Kg | Tr. Wt.: 0.16 Kg | NI. Wt.: 15.225 Kg

Dispensed By (Store): [Signature]
Checked By (QA): [Signature]
Verified By (Prod.): [Signature]

LBST-001 Revision No: R1
ID: DE-REC-2025-1409 - 47
Mon Jan 27 25 12:32:37

DISPENSED MATERIAL
Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAI0015 | Category: NA
Item Name: IBUPROFEN BP
Operation: Granulation

R No.: QCR241762 | Retest Date: 11/11/25
Mfr: M/s IOL CHEMICALS AND PHARMACEUTICALS PVT LTD. (N0224)

Lot No.: 4 | Pack 2 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 320.0 Kg | Issd. Qty.: 340.675 Kg | Conv. Fa.: 1
Gr. Wt.: 56.8 Kg | Tr. Wt.: 6.8 Kg | NI. Wt.: 50.0 Kg

Dispensed By (Store): [Signature]
Checked By (QA): [Signature]
Verified By (Prod.): [Signature]

LBST-001 Revision No: R1
ID: DE-REC-2025-0409 - 52
Mon Jan 27 25 12:35:25

DISPENSED MATERIAL
Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAP0030 | Category: NA
Item Name: PARACETAMOL BP
Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25
Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 2 | Pack 5 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 400.0 Kg | Issd. Qty.: 402.118 Kg | Conv. Fa.: 1
Gr. Wt.: 1.099 Kg | Tr. Wt.: 0.04 Kg | NI. Wt.: 1.059 Kg

Dispensed By (Store): [Signature]
Checked By (QA): [Signature]
Verified By (Prod.): [Signature]

LBST-001 Revision No: R1
ID: DE-REC-2025-0409 - 37
Mon Jan 27 25 10:59:48

Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	[Signature] 20/11/24	[Signature] 20/11/24	[Signature] 20/11/24

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	Safetab Life Science			Page No.:		13 of 75
	BATCH MANUFACTURING RECORD			Batch Size		800000 Tablets
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Supersedes MFC No:	ST/MFC/118/R1	
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Exp.Date:	12/2027	
Batch No.:	G17250113	Mfg.Date:	01/2025			

4.0 A AFFIX DISPENSING CARD:

DISPENSED MATERIAL
Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAI0015 | Category: NA
Item Name: IBUPROFEN BP
Operation: Granulation
AR No.: QCR241762 | Retest Date: 11/11/25
Mfr: M/s IOL CHEMICALS AND PHARMACEUTICALS PVT LTD. (N0224)

Lot No.: 3 | Pack 3 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 320.0 Kg | Issd. Qty.: 240.675 Kg | Conv. Fa.: 1
Gr. Wt.: 15.385 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt.: 15.225 Kg

Dispensed By (Store) _____
Checked By (QA) _____
Verified By (Prod.) _____
ID: DE-REC-2025-0409 - 51 Mon Jan 27 25 12:34:40

DISPENSED MATERIAL
Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAI0015 | Category: NA
Item Name: IBUPROFEN BP
Operation: Granulation
AR No.: QCR241762 | Retest Date: 11/11/25
Mfr: M/s IOL CHEMICALS AND PHARMACEUTICALS PVT LTD. (N0224)

Lot No.: 3 | Pack 2 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 320.0 Kg | Issd. Qty.: 225.45 Kg | Conv. Fa.: 1
Gr. Wt.: 15.16 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt.: 15.0 Kg

Dispensed By (Store) _____
Checked By (QA) _____
Verified By (Prod.) _____
ID: DE-REC-2025-0409 - 51 Mon Jan 27 25 12:34:26

DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMES0014 | Category: NA

Item Name: SUNSET YELLOW SUPRA

Operation: Granulation

AR No.: QCR242070 | Retest Date: 21/12/26

Mfr: NEELIKON FOOD DYES & CHEMICALS LTD, (N0121)

Lot No.: 4 | Pack 1 of 1 | Bal. Id.: ST/SRWB/002

Req. Qty.: 0.112 Kg | Issd. Qty.: 0.112 Kg | Conv. Fa.: 1

Gr. Wt.: 0.032 Kg | Tr. Wt.: 0.004 Kg | Nt. Wt.: 0.028 Kg

Dispensed By (Store) _____
Checked By (QA) _____
Verified By (Prod.) _____
ID: DE-REC-2025-0409 - 25 Mon Jan 27 25 10:49:31

Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24

FORMAT NO.: ST/QA/050:F1

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		Safetab Life Science		BATCH MANUFACTURING RECORD	
Brand Name GENFORTE TABLETS		Product ID No.: 977		Page No.: 14 of 75	
Generic Name: Ibuprofen (400mg) and Paracetamol (500mg) Tablets		MFC NO: ST/MFC/118/R2		Supersedes MFC No: ST/MFC/118/R1	
Batch No.: G17250113		Mfg.Date: 01/2025		Exp.Date: 12/2027	

4.0 B AFFIX DISPENSING CARD:



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMES0014 | Category: NA

Item Name: SUNSET YELLOW SUPRA

Operation: Granulation

AR No.: QCR242070 | Retest Date: 21/12/26

Mfr: NEELIKON FOOD DYES & CHEMICALS LTD, (V0121)

Lot No.: 3 | Pack 1 of 1 | Bal. Id.: ST/SRWB/002

Req. Qty.: 0.112 Kg | Issd. Qty.: 0.084 Kg | Conv. Fa.: 1

Gr. Wt.: 0.032 Kg | Tr. Wt.: 0.004 Kg | Nt. Wt.: 0.028 Kg

Dispensed By (Store) [Signature]

Checked By (QA) [Signature]

Verified By (Prod.) [Signature]
ID: DE-REC-2025-0409 - 24 Mon Jan 27 25 10:48:15



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMES0014 | Category: NA

Item Name: SUNSET YELLOW SUPRA

Operation: Granulation

R No.: QCR242070 | Retest Date: 21/12/26

Mfr: NEELIKON FOOD DYES & CHEMICALS LTD, (V0121)

Lot No.: 2 | Pack 1 of 1 | Bal. Id.: ST/SRWB/002

Req. Qty.: 0.112 Kg | Issd. Qty.: 0.056 Kg | Conv. Fa.: 1

Gr. Wt.: 0.032 Kg | Tr. Wt.: 0.004 Kg | Nt. Wt.: 0.028 Kg

Dispensed By (Store) [Signature]

Checked By (QA) [Signature]

Verified By (Prod.) [Signature]
ID: DE-REC-2025-0409 - 23 Mon Jan 27 25 10:48:01

DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMES0014 | Category: NA

Item Name: SUNSET YELLOW SUPRA

Operation: Granulation

AR No.: QCR242070 | Retest Date: 21/12/26

Mfr: NEELIKON FOOD DYES & CHEMICALS LTD, (V0121)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/SRWB/002

Req. Qty.: 0.112 Kg | Issd. Qty.: 0.028 Kg | Conv. Fa.: 1

Gr. Wt.: 0.032 Kg | Tr. Wt.: 0.004 Kg | Nt. Wt.: 0.028 Kg

Dispensed By (Store) [Signature]

Checked By (QA) [Signature]

Verified By (Prod.) [Signature]

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 22

Mon Jan 27 25 10:48:47

Dispensed materials label pasted by (production sign/date):

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Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	[Signature] 20/11/24	[Signature] 20/11/24	[Signature] 20/11/24

FORMAT NO.: ST/QA/050:F1

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	Safetab Life Science				
	BATCH MANUFACTURING RECORD			Page No.:	15 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

4.0 C AFFIX DISPENSING CARD:



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMEP0048 | Category: NA

Item Name: PROPYL PARABEN SODIUM BP

Operation: Granulation

AR No.: QCR241631 | Retest Date: 24/10/26

Mfr: RASULA PHARMACEUTICALS AND FINE CHEMICALS (V0192)

Lot No.: 3 | Pack 1 of 1 | Bal. Id.: ST/SRWB/002

Req. Qty.: 0.352 Kg | Issd. Qty.: 0.264 Kg | Conv. Fa.: 1

Gr. Wt.: 0.092 Kg | Tr. Wt.: 0.004 Kg | Nt. Wt.: 0.088 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST:001 Revision No: R1

ID: DE-REC-2025-0409 - 20

Mon Jan 27 25 10:45:16



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMEP0048 | Category: NA

Item Name: PROPYL PARABEN SODIUM BP

Operation: Granulation

No.: QCR241631 | Retest Date: 24/10/26

Mfr: RASULA PHARMACEUTICALS AND FINE CHEMICALS (V0192)

Lot No.: 4 | Pack 1 of 1 | Bal. Id.: ST/SRWB/002

Req. Qty.: 0.352 Kg | Issd. Qty.: 0.352 Kg | Conv. Fa.: 1

Gr. Wt.: 0.092 Kg | Tr. Wt.: 0.004 Kg | Nt. Wt.: 0.088 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST:001 Revision No: R1

ID: DE-REC-2025-0409 - 21

Mon Jan 27 25 10:46:06

DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAI0015 | Category: NA

Item Name: IBUPROFEN BP

Operation: Granulation

AR No.: QCR241762 | Retest Date: 11/11/25

Mfr: M/s IOL CHEMICALS AND PHARMACEUTICALS PVT LTD. (V0224)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 320.0 Kg | Issd. Qty.: 50.0 Kg | Conv. Fa.: 1

Gr. Wt.: 56.8 Kg | Tr. Wt.: 6.8 Kg | Nt. Wt.: 50.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

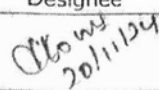
LBST:001 Revision No: R1

ID: DE-REC-2025-0409 - 5

Mon Jan 27 25 12:31:16

Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 20/11/24	 20/11/24	 20/11/24

FORMAT NO.: ST/QA/050:F1

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	Safetab Life Science				
	BATCH MANUFACTURING RECORD			Page No.:	16 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets.	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

4.C



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAI0015 | Category: NA

Item Name: IBUPROFEN BP

Operation: Granulation

AR No.: QCR241762 | Retest Date: 11/11/25

Mfr: M/s IOL CHEMICALS AND PHARMACEUTICALS PVT LTD. (V0224)

Lot No.: 2 | Pack 1 of 1 | Bal. Id.: ST/WB/189
 Req. Qty.: 320.0 Kg | Issd. Qty.: 130.225 Kg | Conv. Fa.: 1
 Gr. Wt.: 56.8 Kg | Tr. Wt.: 6.8 Kg | Nt. Wt.: 50.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE - REC - 2025 - 0409 - 6

Mon Jan 27 25 12:32:59



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAI0015 | Category: NA

Item Name: IBUPROFEN BP

Operation: Granulation

AR No.: QCR241762 | Retest Date: 11/11/25

Mfr: M/s IOL CHEMICALS AND PHARMACEUTICALS PVT LTD. (V0224)

Lot No.: 3 | Pack 1 of 1 | Bal. Id.: ST/WB/189
 Req. Qty.: 320.0 Kg | Issd. Qty.: 210.45 Kg | Conv. Fa.: 1
 Gr. Wt.: 56.8 Kg | Tr. Wt.: 6.8 Kg | Nt. Wt.: 50.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE - REC - 2025 - 0409 - 7

Mon Jan 27 25 12:34:30

DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAI0015 | Category: NA

Item Name: IBUPROFEN BP

Operation: Granulation

AR No.: QCR241762 | Retest Date: 11/11/25

Mfr: M/s IOL CHEMICALS AND PHARMACEUTICALS PVT LTD. (V0224)

Lot No.: 4 | Pack 1 of 1 | Bal. Id.: ST/WB/189
 Req. Qty.: 320.0 Kg | Issd. Qty.: 290.675 Kg | Conv. Fa.: 1
 Gr. Wt.: 56.8 Kg | Tr. Wt.: 6.8 Kg | Nt. Wt.: 50.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE - REC - 2025 - 0409 - 8

Mon Jan 27 25 12:35:08

Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>Chowdhury</i> 20/11/24	<i>20/11/24</i>	<i>20/11/24</i>

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	Safetab Life Science				
	BATCH MANUFACTURING RECORD			Page No.:	17 of 25
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

4.0 E AFFIX DISPENSING CARD:

 DISPENSED MATERIAL Product: GENFORTE (BMR-977) Batch No.: G17250113 Batch Size: 800000 Tablets Item Code: RMAP0030 Category: NA Item Name: PARACETAMOL BP Operation: Granulation Lot No.: 3 Pack 4 of 1 Bal. Id.: ST/WB/189 Req. Qty.: 400.0 Kg Issd. Qty.: 375.0 Kg Conv. Fa.: 1 Gr. Wt.: 25.25 Kg Tr. Wt.: 0.25 Kg Nt. Wt.: 25.0 Kg Dispensed By (Store): <i>[Signature]</i> Checked By (QA): <i>[Signature]</i> Verified By (Prod.): <i>[Signature]</i> LBST-001 Revision No: R1 ID: DE-REC-2025-0409 - 43 Mon Jan 27 25 10:58:23 	 SPENSED MATERIAL Product: GENFORTE (BMR-977) Batch No.: G17250113 Batch Size: 800000 Tablets Item Code: RMAP0030 Category: NA Item Name: PARACETAMOL BP Operation: Granulation Lot No.: 4 Pack 2 of 1 Bal. Id.: ST/WB/189 Req. Qty.: 400.0 Kg Issd. Qty.: 350.0 Kg Conv. Fa.: 1 Gr. Wt.: 25.25 Kg Tr. Wt.: 0.25 Kg Nt. Wt.: 25.0 Kg Dispensed By (Store): <i>[Signature]</i> Checked By (QA): <i>[Signature]</i> Verified By (Prod.): <i>[Signature]</i> LBST-001 Revision No: R1 ID: DE-REC-2025-0409 - 42 Mon Jan 27 25 10:57:59 
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DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAP0030 | Category: NA
Item Name: PARACETAMOL BP
Operation: Granulation

Lot No.: 3 | Pack 4 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 400.0 Kg | Issd. Qty.: 300.0 Kg | Conv. Fa.: 1
Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Dispensed By (Store): *[Signature]*
Checked By (QA): *[Signature]*
Verified By (Prod.): *[Signature]*

LBST-001 Revision No: R1
ID: DE-REC-2025-0409 - 40
Mon Jan 27 25 10:57:25

Dispensed materials label pasted by (production sign/date): *[Signature]* 01/2025

verified by (IPQA) sign/date: *[Signature]* 01/2025

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

4.0 F AFFIX DISPENSING CASE



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAP0030 | Category: NA

Item Name: PARACETAMOL BP

Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25

Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 4 | Pack 1 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 400.0 Kg | Issd. Qty.: 325.0 Kg | Conv. Fa.: 1

Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Verified By (Prod.)

Mon Jan 27 10:57:42

Checked By (QA)

ID: DE-REC-2025-0409 - 4

Dispensed By (Store)

LBST:001 Revision No: R1



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAP0030 | Category: NA

Item Name: PARACETAMOL BP

Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25

Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 3 | Pack 3 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 400.0 Kg | Issd. Qty.: 275.0 Kg | Conv. Fa.: 1

Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Verified By (Prod.)

Mon Jan 27 10:57:10

Checked By (QA)

ID: DE-REC-2025-0438 - 36

Dispensed By (Store)

LBST:001 Revision No: R1

DISPENSED MATERIAL

Product: GENFORTE (BMR-977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAP0030 | Category: NA

Item Name: PARACETAMOL BP

Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25

Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 3 | Pack 2 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 400.0 Kg | Issd. Qty.: 250.0 Kg | Conv. Fa.: 1

Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Dispensed By (Store)

LBST:001 Revision No: R1

Checked By (QA)

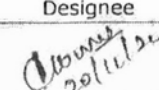
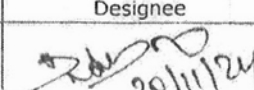
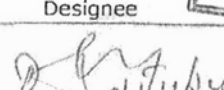
ID: DE-REC-2025-0409 - 36

Verified By (Prod.)

Mon Jan 27 10:56:54

Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 20/11/24	 20/11/24	 20/11/24

FORMAT NO.: ST/QA/050: F1

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DISPENSED MATERIAL

Product: GENFORTE (BMR-977)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: RMEP0048 | Category: NA

Item Name: PROPYL PARABEN SODIUM BP

Operation: Granulation



AR No.: QCR241631 | Retest Date: 24/10/26

Mfr: RASULA PHARMACEUTICALS AND FINE CHEMICALS (V0192)

Lot No.: 2 | Pack 1 of 1 | Bal. Id.: ST/SRWB/002

Req. Qty.: 0.352 Kg | Issd. Qty.: 0.176 Kg | Conv. Fa.: 1

Gr. Wt.: 0.092 Kg | Tr. Wt.: 0.004 Kg | Nt. Wt.: 0.088 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0409 - 18

Verified By
(Prod.)

Mon Jan 27 25 10:45:00

DISPENSED MATERIAL

Product: GENFORTE (BMR-977)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: RMEP0048 | Category: NA

Item Name: PROPYL PARABEN SODIUM BP

Operation: Granulation

AR No.: QCR241631 | Retest Date: 24/10/26

Mfr: RASULA PHARMACEUTICALS AND FINE CHEMICALS (V0192)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/SRWB/002

Req. Qty.: 0.352 Kg | Issd. Qty.: 0.088 Kg | Conv. Fa.: 1

Gr. Wt.: 0.092 Kg | Tr. Wt.: 0.004 Kg | Nt. Wt.: 0.088 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0409 - 18

Verified By
(Prod.)

Mon Jan 27 25 10:44:05

DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 80000(Tablets

Item Code: RMEP0045 | Category: NA
Item Name: POVIDONE K 90 BP
Operation: Granulation

AR No.: QCR241854 | Retest Date: 22/08/26
Mir: HUANGSHAN BONSUN PHARMACEUTICALS (N011:9)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001
Req. Qty.: 20.8 Kg | Issd. Qty.: 5.2 Kg | Conv. Fa.: 1
Gr. Wt.: 5.28 Kg | Tr. Wt.: 0.08 Kg | Nt. Wt.: 5.2 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LSST-001 Revision No: R1

ID: DE-REC-2025-0409 - 14

Mon Jan 27 25 10:38:13



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 80000(Tablets

Item Code: RMEM0034 | Category: NA
Item Name: MAIZE STARCH BP

Operation: Granulation

AR No.: QCR241811 | Retest Date: 19/11/25
Mir: UNIVERSAL STRACH CHEM ALLIED LTD. (N0175)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001
Req. Qty.: 44.736 Kg | Issd. Qty.: 9.901 Kg | Conv. Fa.: 1
Gr. Wt.: 9.981 Kg | Tr. Wt.: 0.08 Kg | Nt. Wt.: 9.901 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LSST-001 Revision No: R1

ID: DE-REC-2025-0409 - 9

Mon Jan 27 25 10:29:23



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 80000(Tablets

Item Code: RMEM0034 | Category: NA
Item Name: MAIZE STARCH BP
Operation: Granulation

AR No.: QCR241913 | Retest Date: 26/11/25
Mir: UNIVERSAL STRACH CHEM ALLIED LTD. (N0175)

Lot No.: 3 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001
Req. Qty.: 44.736 Kg | Issd. Qty.: 29.703 Kg | Conv. Fa.: 1
Gr. Wt.: 9.981 Kg | Tr. Wt.: 0.08 Kg | Nt. Wt.: 9.901 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LSST-001 Revision No: R1

ID: DE-REC-2025-0409 - 12

Mon Jan 27 25 10:30:25



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 80000(Tablets

Item Code: RMEM0034 | Category: NA
Item Name: MAIZE STARCH BP
Operation: Granulation

AR No.: QCR241913 | Retest Date: 26/11/25
Mir: UNIVERSAL STRACH CHEM ALLIED LTD. (N0175)

Lot No.: 4 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001
Req. Qty.: 44.736 Kg | Issd. Qty.: 39.604 Kg | Conv. Fa.: 1
Gr. Wt.: 9.981 Kg | Tr. Wt.: 0.08 Kg | Nt. Wt.: 9.901 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LSST-001 Revision No: R1

ID: DE-REC-2025-0409 - 13

Mon Jan 27 25



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMEP0045 | Category: NA
Item Name: POVIDONE K 90 BP
Operation: Granulation
AR No.: QCR241854 | Retest Date: 22/08/26
Mir: HUANGSHAN BONSUN PHARMACEUTICALS (V01:9)

Lot No.: 3 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001
Req. Qty.: 20.8 Kg | Issd. Qty.: 15.6 Kg | Conv. Fa.: 1
Gr. Wt.: 5.28 Kg | Tr. Wt.: 0.08 Kg | Ni. Wt.: 5.2 Kg

Dispensed By
(Store)

LEST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0409 - 16
Mon Jan 27 25 10:36:42

Verified By
(Prod.)



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMEM0033 | Category: NA
Item Name: MAGNESIUM STEARATE BP
Operation: Blending
AR No.: QCR241969 | Retest Date: 14/12/25
Mir: ELITE CHEMICALS (V0456)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001
Req. Qty.: 2.0 Kg | Issd. Qty.: 2.0 Kg | Conv. Fa.: 1
Gr. Wt.: 2.024 Kg | Tr. Wt.: 0.024 Kg | Ni. Wt.: 2.0 Kg

Dispensed By
(Store)

LEST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0409 - 28
Mon Jan 27 25 10:25:06

Verified By
(Prod.)



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMEP0045 | Category: NA
Item Name: POVIDONE K 90 BP
Operation: Granulation
AR No.: QCR241854 | Retest Date: 22/08/26
Mir: HUANGSHAN BONSUN PHARMACEUTICALS (V01:9)

Lot No.: 2 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001
Req. Qty.: 20.8 Kg | Issd. Qty.: 10.4 Kg | Conv. Fa.: 1
Gr. Wt.: 5.28 Kg | Tr. Wt.: 0.08 Kg | Ni. Wt.: 5.2 Kg

Dispensed By
(Store)

LEST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0409 - 15
Mon Jan 27 25 10:36:25

Verified By
(Prod.)



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMEP0045 | Category: NA
Item Name: POVIDONE K 90 BP
Operation: Granulation
AR No.: QCR241854 | Retest Date: 22/08/26
Mir: HUANGSHAN BONSUN PHARMACEUTICALS (V01:9)

Lot No.: 4 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001
Req. Qty.: 20.8 Kg | Issd. Qty.: 20.8 Kg | Conv. Fa.: 1
Gr. Wt.: 5.28 Kg | Tr. Wt.: 0.08 Kg | Ni. Wt.: 5.2 Kg

Dispensed By
(Store)

LEST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0409 - 17
Mon Jan 27 25 10:36:55

Verified By
(Prod.)



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 80000 Tablets



Item Code: RMAP0030 | Category: NA
Item Name: PARACETAMOL BP
Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25
Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 4 | Pack 5 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 400.0 Kg | Issd. Qty.: 404.236 Kg | Conv. Fa.: 1
Gr. Wt.: 1.099 Kg | Tr. Wt.: 0.04 Kg | Nt. Wt.: 1.059 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 4E

Mon Jan 27 25 11:00:13

DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 80000 Tablets



Item Code: RMAP0030 | Category: NA
Item Name: PARACETAMOL BP
Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25
Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 1 | Pack 5 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 400.0 Kg | Issd. Qty.: 401.059 Kg | Conv. Fa.: 1
Gr. Wt.: 1.099 Kg | Tr. Wt.: 0.04 Kg | Nt. Wt.: 1.059 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 33

Mon Jan 27 25 10:59:37

Item Code: RMAP0030 | Category: NA
Item Name: PARACETAMOL BP
Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25
Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 4 | Pack 5 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 400.0 Kg | Issd. Qty.: 404.236 Kg | Conv. Fa.: 1
Gr. Wt.: 1.099 Kg | Tr. Wt.: 0.04 Kg | Nt. Wt.: 1.059 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 4E

Mon Jan 27 25 11:00:13

DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: RMAI0015 | Category: NA
Item Name: IBUPROFEN BP
Operation: Granulation

AR No.: QCR241762 | Retest Date: 11/11/25
Mfr: M/s IOL CHEMICALS AND PHARMACEUTICALS PVT LTD. (V0224)

Lot No.: 1 | Pack 2 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 320.0 Kg | Issd. Qty.: 65.0 Kg | Conv. Fa.: 1
Gr. Wt.: 15.16 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt.: 15.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 46

Mon Jan 27 25 12:31:39

DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 80000 Tablets



Item Code: RMAP0030 | Category: NA
Item Name: PARACETAMOL BP
Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25
Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 3 | Pack 5 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 400.0 Kg | Issd. Qty.: 403.177 Kg | Conv. Fa.: 1
Gr. Wt.: 1.099 Kg | Tr. Wt.: 0.04 Kg | Nt. Wt.: 1.059 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 41

Mon Jan 27 25 11:00:01

DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAI0015 | Category: NA

Item Name: IBUPROFEN BP

Operation: Granulation

AR No.: QCR241762 | Retest Date: 11/11/25

Mir: M/s IOL CHEMICALS AND PHARMACEUTICALS PVT LTD. (N0224)

Lot No.: 2 | Pack 3 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 320.0 Kg | Issd. Qty.: 160.45 Kg | Conv. Fa.: 1

Gr. Wt.: 15.385 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt.: 15.225 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 49

Mon Jan 27 25 12:33:42



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAP0030 | Category: NA

Item Name: PARACETAMOL BP

Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25

Mir: VALIANT LABORATORIES LIMITED (N0345)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 400.0 Kg | Issd. Qty.: 25.0 Kg | Conv. Fa.: 1

Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 1

Mon Jan 27 25 10:58:11



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAI0015 | Category: NA

Item Name: IBUPROFEN BP

Operation: Granulation

AR No.: QCR241762 | Retest Date: 11/11/25

Mir: M/s IOL CHEMICALS AND PHARMACEUTICALS PVT LTD. (N0224)

Lot No.: 2 | Pack 2 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 320.0 Kg | Issd. Qty.: 145.225 Kg | Conv. Fa.: 1

Gr. Wt.: 15.16 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt.: 15.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 48

Mon Jan 27 25 12:33:21



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAP0030 | Category: NA

Item Name: PARACETAMOL BP

Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25

Mir: VALIANT LABORATORIES LIMITED (N0345)

Lot No.: 4 | Pack 4 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 400.0 Kg | Issd. Qty.: 400.0 Kg | Conv. Fa.: 1

Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 44

Mon Jan 27 25 11:58:41





DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)
Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: RMAP0030 | Category: NA
Item Name: PARACETAMOL BP
Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25
Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 1 | Pack 2 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 400.0 Kg | Issd. Qty.: 50.0 Kg | Conv. Fa.: 1
Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Dispensed By (Store) [Signature] Checked By (QA) [Signature] Verified By (Prod.) [Signature]
L8ST:001 Revision No: R1 ID: DE-REC-2025-0409 - 30 Mon Jan 27 25 10:53:25



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)
Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: RMAP0030 | Category: NA
Item Name: PARACETAMOL BP
Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25
Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 1 | Pack 3 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 400.0 Kg | Issd. Qty.: 75.0 Kg | Conv. Fa.: 1
Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Dispensed By (Store) [Signature] Checked By (QA) [Signature] Verified By (Prod.) [Signature]
L8ST:001 Revision No: R1 ID: DE-REC-2025-0409 - 31 Mon Jan 27 25 10:53:39



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)
Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: RMAP0030 | Category: NA
Item Name: PARACETAMOL BP
Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25
Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 1 | Pack 4 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 400.0 Kg | Issd. Qty.: 100.0 Kg | Conv. Fa.: 1
Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Dispensed By (Store) [Signature] Checked By (QA) [Signature] Verified By (Prod.) [Signature]
L8ST:001 Revision No: R1 ID: DE-REC-2025-0409 - 32 Mon Jan 27 25 10:54:02



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)
Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: RMAP0030 | Category: NA
Item Name: PARACETAMOL BP
Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25
Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 2 | Pack 1 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 400.0 Kg | Issd. Qty.: 125.0 Kg | Conv. Fa.: 1
Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Dispensed By (Store) [Signature] Checked By (QA) [Signature] Verified By (Prod.) [Signature]
L8ST:001 Revision No: R1 ID: DE-REC-2025-0409 - 2 Mon Jan 27 25 10:54:16

DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAP0030 | Category: NA

Item Name: PARACETAMOL BP

Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25

Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 2 | Pack 3 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 400.0 Kg | Issd. Qty.: 175.0 Kg | Conv. Fa.: 1

Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LSST-001 Revision No: R1

ID: DE-REC-2025-0409 - 35

Mon Jan 27 25 10:55:47



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAP0030 | Category: NA

Item Name: PARACETAMOL BP

Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25

Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 3 | Pack 1 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 400.0 Kg | Issd. Qty.: 225.0 Kg | Conv. Fa.: 1

Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LSST-001 Revision No: R1

ID: DE-REC-2025-0409 - 3

Mon Jan 27 25 10:56:38



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAP0030 | Category: NA

Item Name: PARACETAMOL BP

Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25

Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 2 | Pack 2 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 400.0 Kg | Issd. Qty.: 150.0 Kg | Conv. Fa.: 1

Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LSST-001 Revision No: R1

ID: DE-REC-2025-0409 - 34

Mon Jan 27 25 10:55:27



DISPENSED MATERIAL

Product: GENFORTE (BMR - 977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMAP0030 | Category: NA

Item Name: PARACETAMOL BP

Operation: Granulation

AR No.: QCR241934 | Retest Date: 09/12/25

Mfr: VALIANT LABORATORIES LIMITED (V0345)

Lot No.: 2 | Pack 4 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 400.0 Kg | Issd. Qty.: 200.0 Kg | Conv. Fa.: 1

Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt.: 25.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LSST-001 Revision No: R1

ID: DE-REC-2025-0409 - 36

Mon Jan 27 25 10:56:23





DISPENSED MATERIAL

Product: GENFORTE (BMR-977)
Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: RMES0029 | Category: NA

Item Name: SODIUM STARCH GLYCOLATE BP

Operation: Blending

AR No.: QCR241867 | Retest Date: 16/11/25

Mfr: AMISHI DRUGS & CHEMICALS PVT. LTD. (V0134)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001

Req. Qty.: 12.0 Kg | Issd. Qty.: 12.0 Kg | Conv. Fa.: 1

Gr. Wt.: 12.16 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt. 12.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

ID: DE-REC-2025-0409 - 27
Mon Jan 27 25 10:35:12

LBST-001 Revision No: R1

DISPENSED MATERIAL

Product: GENFORTE (BMR-977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMEP0046 | Category: NA

Item Name: PREGELATINIZED STARCH BP STARCH 1500

Operation: Blending

AR No.: QCR241904 | Retest Date: 21/11/25

Mfr: COLORCON ASIA PRIVATE LIMITED. (V0163)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001

Req. Qty.: 32.0 Kg | Issd. Qty.: 20.0 Kg | Conv. Fa.: 1

Gr. Wt.: 20.16 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt. 20.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 26

Mon Jan 27 25 10:39:32



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: RMEM0034 | Category: NA

Item Name: MAIZE STARCH BP

Operation: Granulation

AR No.: QCR241913 | Retest Date: 26/11/25

Mfr: UNIVERSAL STRACH CHEM ALLIED LTD. (V0175)

Lot No.: 2 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001

Req. Qty.: 44.736 Kg | Issd. Qty.: 19.802 Kg | Conv. Fa.: 1

Gr. Wt.: 6.585 Kg | Tr. Wt.: 0.08 Kg | Nt. Wt. 6.505 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 11

Mon Jan 27 25 10:30:09



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: RMEM0034 | Category: NA

Item Name: MAIZE STARCH BP

Operation: Granulation

AR No.: QCR241811 | Retest Date: 19/11/25

Mfr: UNIVERSAL STRACH CHEM ALLIED LTD. (V0175)

Lot No.: 2 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001

Req. Qty.: 44.736 Kg | Issd. Qty.: 13.297 Kg | Conv. Fa.: 1

Gr. Wt.: 3.476 Kg | Tr. Wt.: 0.08 Kg | Nt. Wt. 3.396 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 10

Mon Jan 27 25 10:29:48



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMEP0046 | Category: NA

Item Name: PREGELATINIZED STARCH BP STARCH 1500

Operation: Blending

AR No.: QCR241904 | Retest Date: 21/11/25

Mfr: COLORCON ASIA PRIVATE LIMITED. (V0163)

Lot No.: 1 | Pack 2 of 1 | Bal. Id.: ST/SRWB/001

Req. Qty.: 32.0 Kg | Issd. Qty.: 32.0 Kg | Conv. Fa.: 1

Gr. Wt.: 12.16 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt. 12.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 28

Mon Jan 27 25 10:39:58



DISPENSED MATERIAL

Product: GENFORTE (BMR-977)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: RMEP0046 | Category: NA

Item Name: PREGELATINIZED STARCH BP STARCH 1500

Operation: Blending

AR No.: QCR241904 | Retest Date: 21/11/25

Mfr: COLORCON ASIA PRIVATE LIMITED. (V0163)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001

Req. Qty.: 32.0 Kg | Issd. Qty.: 20.0 Kg | Conv. Fa.: 1

Gr. Wt.: 20.16 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt. 20.0 Kg

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-0409 - 26

Mon Jan 27 25 10:39:32



Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

5.0 VERIFICATION OF DISPENSED MATERIALS:

S.No	Name of the Ingredients	Lot	Gross weight in Kg	A.R.No.	Checked by Production Sign/Date	Checked by IPQA Sign/Date
1	Paracetamol BP	I	25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			1.09	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
		II	25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			1.09	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
		III	25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			1.09	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
		IV	25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			25.25	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
			1.09	QCH 241934	V. P. S. 01/02/25	V. P. S. 01/02/25
2	Ibuprofen BP	I	56.80	QCH 241762	V. P. S. 01/02/25	V. P. S. 01/02/25
			15.16	QCH 241762	V. P. S. 01/02/25	V. P. S. 01/02/25
			15.38	QCH 241762	V. P. S. 01/02/25	V. P. S. 01/02/25
		II	56.80	QCH 241762	V. P. S. 01/02/25	V. P. S. 01/02/25
			15.16	QCH 241762	V. P. S. 01/02/25	V. P. S. 01/02/25
			15.38	QCH 241762	V. P. S. 01/02/25	V. P. S. 01/02/25
		III	56.80	QCH 241762	V. P. S. 01/02/25	V. P. S. 01/02/25
			15.16	QCH 241762	V. P. S. 01/02/25	V. P. S. 01/02/25
			15.38	QCH 241762	V. P. S. 01/02/25	V. P. S. 01/02/25
		IV	56.80	QCH 241762	V. P. S. 01/02/25	V. P. S. 01/02/25
			15.16	QCH 241762	V. P. S. 01/02/25	V. P. S. 01/02/25
			15.38	QCH 241762	V. P. S. 01/02/25	V. P. S. 01/02/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>Abhinav</i> 20/11/24	<i>Abhinav</i> 20/11/24	<i>Abhinav</i> 20/11/24

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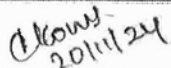
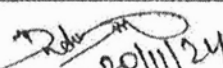
BATCH MANUFACTURING RECORD

Page No.:

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

S.No	Name of the Ingredients	Lot	Gross weight in Kg	A.R.No.	Checked by Production Sign/Date	Checked by IPQA Sign/Date
3	Maize Starch BP	I	9.98	Qcn 241811	01/02/25	N. S. 01/02/25
			-	-	-	-
			-	-	-	-
		II	3.47	Qcn 241811	01/02/25	N. S. 01/02/25
			6.58	Qcn 241913	01/02/25	N. S. 01/02/25
			-	-	-	-
		III	9.98	Qcn 241913	01/02/25	N. S. 01/02/25
			-	-	-	-
		IV	9.98	Qcn 241913	01/02/25	N. S. 01/02/25
			-	-	-	-
			-	-	-	-
			-	-	-	-
4	Povidone K'90 BP	I	5.24	Qcn 241854	01/02/25	N. S. 01/02/25
			-	-	-	-
			-	-	-	-
		II	5.28	Qcn 241854	01/02/25	N. S. 01/02/25
			-	-	-	-
			-	-	-	-
		III	5.28	Qcn 241854	01/02/25	N. S. 01/02/25
			-	-	-	-
		IV	5.28	Qcn 241854	01/02/25	N. S. 01/02/25
			-	-	-	-
			-	-	-	-
			-	-	-	-
5	Propyl Paraben sodium BP	I	0.09	Qcn 241631	01/02/25	N. S. 01/02/25
			-	-	-	-
			-	-	-	-
		II	0.09	Qcn 241631	01/02/25	N. S. 01/02/25
			-	-	-	-
			-	-	-	-
		III	0.09	Qcn 241631	01/02/25	N. S. 01/02/25
			-	-	-	-
		IV	0.09	Qcn 241631	01/02/25	N. S. 01/02/25
			-	-	-	-
			-	-	-	-
			-	-	-	-

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 20/11/24	 20/11/24	 20/11/24

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

S.No	Name of the Ingredients	Lot	Gross weight in Kg	A.R.No.	Checked by Production Sign/Date	Checked by IPQA Sign/Date
6	Sunset Yellow supra INH	I	0.03	QCR 24 2070	01/02/25	01/02/25
			-	-	-	-
			-	-	-	-
		II	0.03	QCR 24 2070	01/02/25	01/02/25
			-	-	-	-
			-	-	-	-
		III	0.03	QCR 24 2070	01/02/25	01/02/25
			-	-	-	-
			-	-	-	-
		IV	0.03	QCR 24 2070	01/02/25	01/02/25
			-	-	-	-
			-	-	-	-
7	Pregelatinized Starch 1500 BP		20.16	QCR 24 1904	01/02/25	01/02/25
			12.16	QCR 24 1904	01/02/25	01/02/25
			-	-	-	-
			-	-	-	-
8	Sodium Starch Glycolate BP		12.16	QCR 24 1867	01/02/25	01/02/25
			-	-	-	-
			-	-	-	-
			-	-	-	-
9	Magnesium Stearate BP		2.02	QCR 24 1969	01/02/25	01/02/25
			-	-	-	-
			-	-	-	-
			-	-	-	-
10	Purified water		-	-	-	-
			-	-	-	-
			-	-	-	-
			-	-	-	-

Note: Check the weight of the dispensed material, if found satisfactory, then proceeds to next stage, if any discrepancy inform to QA head for further instruction.

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>Chowdhury</i> 20/11/24	<i>20/11/24</i>	<i>20/11/24</i>

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

6.0 GRANULATION:

6.1 LINE CLEARANCE CHECKS:

S.No	Check	Observation	
		Production	IPQA
1	Ensure that all empty containers, labels, used polybags, hand gloves of previous Product/ batch are removed from the area.	✓	✓
2	Check whether the scrap from waste bin is removed and new polythene bag is put into it.	✓	✓
3	Ensure that the previous batch BMR/documents are removed from the area.	✓	✓
4	Check the housekeeping general cleanliness of the floor, walls ceiling, tube light fixture, supply grills, riser grills, filters and electrical fixtures are clean.	✓	✓
5	Check the cleanliness of the doors, door view panel, SOP stand and compressed air filter outer surface.	✓	✓
6	Check for absence of previous batch/product from area below machine and inside the vessel.	✓	✓
7	Check whether the equipment body of Sifter, RMG, FBD and Multimill, Utensils are clean.	✓	✓
8	Ensure that the balances are cleaned and it's calibration status.	✓	✓
9	Check whether the Equipments/ Instruments to be used are within calibration/preventive maintenance due date.	✓	✓
10	Check the cleanliness of the utility line (compressed air, First RO water and purified water).	✓	✓
11	Check the cleanliness of the drain points.	✓	✓
12	Check the status board of the area is updated.	✓	✓
13	Check the temperature & relative humidity of the area meet as per BMR requirement and ensure that the records are updated.	✓	✓
14	Check the differential pressure of the area should be within the limit	✓	✓
15	Ensure the concurrent entries of log book.	✓	✓
16	Ensure that the Laminar of dispensing booth run Not less than 15 minutes after switch on.	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (Production) sign/date: 01/02/25

Verified by (IPQA) sign/date: 01/02/25

Equipment	Vibro sifter	Dry co mill	FBD	RMG	Balance
Equipment ID No:	ST/PRVS/001	ST/PRMC/001	ST/PRFD/003	ST/PRCH/005	ST/PRWB/00
Previous Product:	ZUCHECAB (N-ACET)				
Batch No.	S25109702A				
Cleaned by:	Palani				
Checked by:	Production: M P		IPQA: V. P. R		

6.2 ENVIRONMENTAL CONDITIONS

Temperature: 23°C to 27°C
Relative Humidity: 45% to 55 %

Date: 01/02/25 Time: 10:30

Observation

23.1°C

50 %

Production Sign

1 P

1 P

Date:

Observation

1 P

Time:

Production Sign

1 P

01/02/25

6.3 APPROVAL FOR SIFTING:

Production Sign/Date: 01/02/25

IPQA Sign/Date: 01/02/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	Alkane 20/11/24	Ram 20/11/24	20/11/24

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	Safetab Life Science				
	BATCH MANUFACTURING RECORD			Page No.:	23 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

6.0A GRANULATION:

6.1A LINE CLEARANCE CHECKS:

S.No	Check	Observation	
		Production	IPQA
1	Ensure that all empty containers, labels, used polybags, hand gloves of previous Product/ batch are removed from the area.		
2	Check whether the scrap from waste bin is removed and new polythene bag is put into it.		
3	Ensure that the previous batch BMR/documents are removed from the area.		
4	Check the housekeeping general cleanliness of the floor, walls ceiling, tube light fixture, supply grills, riser grills, filters and electrical fixtures are clean.		
5	Check the cleanliness of the doors, door view panel, SOP stand and compressed air filter outer surface.		
6	Check for absence of previous batch/product from area below machine and inside the vessel.		
7	Check whether the equipment body of Sifter, RMG, FBD and Multimill, Utensils are clean.		
8	Ensure that the balances are cleaned and it's calibration status.		
9	Check whether the Equipments/ Instruments to be used are within calibration/preventive maintenance due date.		
10	Check the cleanliness of the utility line (compressed air, First RO water and purified water).		
11	Check the cleanliness of the drain points.		
12	Check the status board of the area is updated.		
13	Check the temperature & relative humidity of the area meet as per BMR requirement and ensure that the records are updated.		
14	Check the differential pressure of the area should be within the limit		
15	Ensure the concurrent entries of log book.		
16	Ensure that the Laminar of dispensing booth run Not less than 15 minutes after switch on.		

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (Production) sign/date:

Verified by (IPQA) sign/date:

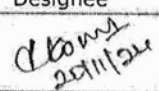
Equipment	Vibro sifter	Dry co mill	FBD	RMG	Balance
Equipment ID No:					
Previous Product:					
Batch No.					
Cleaned by:					
Checked by:	Production:			IPQA:	

6.2A ENVIRONMENTAL CONDITIONS

	Date:	Time:	Date:	Time:
	Observation	Production Sign	Observation	Production Sign
Temperature: 23°C to 27°C				
Relative Humidity: 45% to 55 %				

6.3A APPROVAL FOR SIFTING:

Production Sign/Date: IPQA Sign/Date:

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 25/11/24	 20/11/24	 21/11/24

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

6.4 SIFTING INSTRUCTIONS:

S. NO	PROCESS INSTRUCTIONS
1	Check the cleanliness of the Vibro sifter.
2	Use hand gloves while handling the materials.
3	Use Sodium vapor lamp throughout the process.
4	Carryout the sifting operation as per current version of SOP.
5	Check the integrity of sieve before and after sifting and record in the BMR.
6	Collect sifted materials in cleaned containers in polythene bag.

6.5 SIFTING RECORD: LOT I

S. No	Name of Ingredient	Size of sieve	Integrity checked before use*	Integrity checked after use*	Done by	Checked By/date
1	Paracetamol BP	30#	OK/ Not OK	OK/ Not OK	palani	P 01/01/24
2	Ibuprofen BP	30#	OK/ Not OK	OK/ Not OK	palani	P 01/01/24
3	Maize Starch BP	30#	OK/ Not OK	OK/ Not OK	palani	P 01/01/24
Lubrication						
4	Pregelatinized Starch 1500 BP	40#	OK/ Not OK	OK/ Not OK	meets	P 01/01/24
5	Sodium Starch Glycolate BP	40#	OK/ Not OK	OK/ Not OK	meets	P 01/01/24
6	Magnesium Stearate BP	60#	OK/ Not OK	OK/ Not OK	meets	P 01/01/24

Note: If any discrepancy found, initiate the deviation for corrective and preventive action and proceed to next step after QA approval.
*Document the sieve integrity asv.

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>Alwa m</i> 20/11/24	<i>20/11/24</i>	<i>20/11/24</i>	CONTROLLED COPY

FORMAT NO.: ST/QA/050:F1

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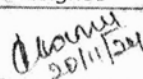
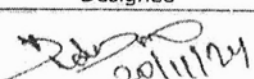
	Safetab Life Science			BATCH MANUFACTURING RECORD	
				Page No.:	25 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

6.6 MANUFACTURING PROCESS: LOT I

Step No	Process Instructions	Date : 01/02/25		Done By	Checked by/Date
		Time			
		Started	Completed		
6.6.1	Sifting: Co sift Paracetamol, Ibuprofen and Maize starch through 30#.	10:35	10:49	Palani	1 P 01/02/25
6.6.2	Dry mixing: Transfer the sifted material into 600 L RMG.	10:50	10:55	Palani	1 P 01/02/25
	Mix for 10minutes at slow/fast impeller speed and chopper ON at slow/fast speed.	11:00	11:12	Palani	1 P 01/02/25
6.6.3	Binder preparation: Dissolve Propyl Paraben Sodium and Sunset Yellow supra in Purified water and dissolve until to get clear solution. To this add Povidone K90 and dissolve until to get clear coloured solution.	11:05	11:20	Palani	1 P 01/02/25
6.6.4	Granulation:(Wet mixing) Add the binder solution by following steps:				
	Binder addition: 3-5 minutes mixing at slow/fast speed impeller and chopper ON at slow/fast speed.	11:30	11:35	Palani	1 P 01/02/25
	Racking	11:40	11:45	Palani	1 P 01/02/25
	Mixing: 2-5 minutes mixing at fast/slow speed impeller/chopper ON at fast/slow speed.	11:50	11:55	Palani	1 P 01/02/25
	If required add additional Purified water and mix for 2-3minutes to form a required granules. Additional Purified Water added _____ Kg Amber reading : 3.112	12:00	12:10	Palani	1 P 01/02/25
	Discharge the wet granules in FBD bowl for drying.				

6.7 DRYING: LOT I

Step No	Instructions	Done by	Checked by	Date
1	Use hand gloves, nose mask while handling the materials.	Palani	1 P	01/02/25
2	Check the cleanliness of the FBD.			
3	Carry out drying operation as per SOP.			
4	Load the wet granules .Dry the material by following steps.			

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	 20/11/24	 20/11/24	 20/11/24	

FORMAT NO.: ST/QA/050:F1

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

6.7.1 DRYING AND SIZING DETAILS: LOT I

Step	Process	Start Time	End Time	Done by	Checked by/date
1	Load the Wet granules into FBD and drying the granules at inlet temperature of 50°C± 5 °C with intermittent racking between every 10-15 minutes to achieve LOD limit 0.6%-1.2%.	Set inlet temp. 12:30	Observed outlet temp. 13:30	Palmi	P 01/02/25
3	LOD%: limit 0.6%-1.2% on IR Moisture balance at 60°C.	Observed LOD%:	1.06%	Palmi	P 01/02/25
4	Sift the dried granules through 16#.	13:40	14:20	Palmi	P 01/02/25
5	Mesh integrity checks.	Before use OK/ Not OK	After use OK/ Not OK	Palmi	P 01/02/25
6	Mill the retained granules through 2.0mm screen and pass through 20#.	14:25	14:45	AJM	P 01/02/25
7	Screen integrity checks.	Before use OK/ Not OK	After use OK/ Not OK	AJM	P 01/02/25

6.8 DRIED GRANULES WEIGHT RECORD: LOT I

Container No	Gross weight (Kg)	Tare weight (Kg)	Net weight (Kg)	Weighed By	Checked By/ Date
1	44.84	0.16	44.70	Agel	X 01/02/25
2	46.50	0.16	46.60		
3	39.80	0.16	39.70		
4	27.56	0.16	27.40		
5	40.56	0.16	40.40		
6					
7				P 01/02/25	
Total weight of dried granules (Kg):			198.80		

6.9 SIFTING RECORD: LOT II

S. No	Name of Ingredient	Size of sieve	Integrity checked before use*	Integrity checked after use*	Done by	Checked By/date
1	Paracetamol BP	30#	OK/ Not OK	OK/ Not OK	AJM	P 01/02/25
2	Ibuprofen BP	30#	OK/ Not OK	OK/ Not OK	AJM	P 01/02/25
3	Maize Starch BP	30#	OK/ Not OK	OK/ Not OK	AJM	P 01/02/25

Note: If any discrepancy found, Initiate the deviation for corrective and preventive action and proceed to next step after QA approval.

*Document the sieve integrity as v.

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	Alamy 20/11/24	20/11/24	20/11/24

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BATCH MANUFACTURING RECORD

Page No.: 27 of 75

Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

6.10 MANUFACTURING PROCESS: LOT II

Step No	Process Instructions	Date : 01/02/25		Done By	Checked by/Date
		Time			
		Started	Completed		
6.10.1	Sifting: Co sift Paracetamol, Ibuprofen and Maize starch through 30#.	15.00	15.30	AJM	P 01/02/25
6.10.2	Dry mixing: Transfer the sifted material into 600 L RMG.	15.31	15.45	AJM	P 01/02/25
	Mix for 10minutes at slow/fast impeller speed and chopper ON at slow/fast speed.	15.46	15.56	AJM	P 01/02/25
6.10.3	Binder preparation: Add Propyl Paraben Sodium and Sunset Yellow supra in Purified water and dissolve until to get clear solution. To this add Povidone K90 and dissolve until to get clear coloured solution.	15.05	15.30	AJM	L 01/02/25
6.10.4	Granulation:(Wet mixing) Add the binder solution by following steps:				
	Binder addition: 3-5 minutes mixing at slow/fast speed impeller and chopper ON at slow/fast speed.	15.57	16.00	AJM	P 01/02/25
	Racking	16.01	16.05	AJM	P 01/02/25
	Mixing: 2-5 minutes mixing at fast/slow speed impeller/chopper ON at fast/slow speed.	16.06	16.08	AJM	P 01/02/25
	If required add additional Purified water and mix for 2-3minutes to form a required granules. Additional Purified Water added _____ Kg Amber reading : 31.100	16.09	16.11	AJM	P 01/02/25
	Discharge the wet granules in FBD bowl for drying.				

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	

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BATCH MANUFACTURING RECORD

Page No.:	28 of 75
Batch Size	800000 Tablets
Supersedes MFC No:	ST/MFC/118/R1
Exp.Date:	12/2027

Brand Name	GENFORTE TABLETS	Product ID No.:	977
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2
Batch No.:	G17250113	Mfg.Date:	01/2025

6.11 DRYING: LOT II

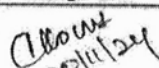
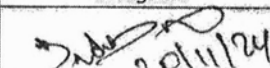
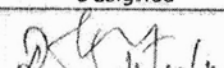
Step No	Instructions	Done by	Checked by	Date
1	Use hand gloves, nose mask while handling the materials.	Ajith	P	01/02/25
2	Check the cleanliness of the FBD.			
3	Carry out drying operation as per SOP.			
4	Load the wet granules .Dry the material by following steps.			

6.11.1 DRYING AND SIZING DETAILS: LOT II

Step		Start Time	End Time	Done by	Checked by/date
1	Load the Wet granules into FBD and drying the granules at inlet temperature of 50°C± 5 °C with intermittent racking between every 10-15 minutes to achieve LOD limit 0.6%-1.2%.	Set inlet temp.	Observed outlet temp.	Ajith	P 01/02/25
		16-15	17-20		
3	LOD%: limit 0.6%-1.2% on IR Moisture balance at 60°C.	Observed LOD%: 1-02%		Ajith	P 01/02/25
4	Sift the dried granules through 16#.	17-30	18-00	Ajith	P 01/02/25
5	Mesh integrity checks.	Before use OK/ Not OK	After use OK/ Not OK	Ajith	P 01/02/25
6	Mill the retained granules through 2.0mm screen and pass through 20#.	18-01	18-11	Ajith	P 01/02/25
7	Screen integrity checks.	Before use OK/ Not OK	After use OK/ Not OK	Ajith	P 01/02/25

6.12 DRIED GRANULES WEIGHT RECORD: LOT II

Container No	Gross weight (Kg)	Tare weight (Kg)	Net weight (Kg)	Weighed By	Checked By/ Date
1	27.40	0.16	27.24	Ajith	P 01/02/25
2	41.76	0.16	41.60		
3	43.70	0.16	43.54		
4	44.16	0.16	44.00		
5	39.36	0.16	39.20		
6					
7					
Total weight of dried granules (Kg):			136.40		

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 20/11/24	 20/11/24	 20/11/24

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BATCH MANUFACTURING RECORD

Page No.: 29 of 75

Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

6.13 SIFTING RECORD: LOT III

S. No	Name of Ingredient	Size of sieve	Integrity checked before use*	Integrity checked after use*	Done by	Checked By/date
1	Paracetamol BP	30#	OK/ Not OK	OK/ Not OK	mrhm	P 01/02/25
2	Ibuprofen BP	30#	OK/ Not OK	OK/ Not OK	mrhm	P 01/02/25
3	Maize Starch BP	30#	OK/ Not OK	OK/ Not OK	mrhm	P 01/02/25

Note: If any discrepancy found, Initiate the deviation for corrective and preventive action and proceed to next step after QA approval.
*Document the sieve integrity asv.

6.14 MANUFACTURING PROCESS: LOT III

Step No	Process Instructions	Date : 01/02/25		Done By	Checked by/Date
		Time			
		Started	Completed		
6.14.1	Sifting: Co sift Paracetamol, Ibuprofen and Maize starch through 30#.	18.20	19.00	mrhm	P 01/02/25
6.14.2	Dry mixing: Transfer the sifted material into 600 L.RMG.	19.01	19.15	mrhm	P 01/02/25
	Mix for 10minutes at slow/fast impeller speed and chopper ON at slow/fast speed.	19.16	19.26	mrhm	P 01/02/25
6.14.3	Binder preparation: Add Propyl Paraben Sodium and Sunset Yellow supra in Purified water and dissolve until to get clear solution. To this add Povidone K90 and dissolve until to get clear coloured solution.	18.21	19.00	mrhm	P 01/02/25
6.14.4	Granulation:(Wet mixing) Add the binder solution by following steps:				
	Binder addition: 3-5 minutes mixing at slow/fast speed impeller and chopper ON at slow/fast speed.	19.27	19.30	mrhm	P 01/02/25
	Racking	19.31	19.33	mrhm	P 01/02/25
	Mixing: 2-5 minutes mixing at fast/slow speed impeller/chopper ON at fast/slow speed.	19.34	19.39	mrhm	P 01/02/25
	If required add additional Purified water and mix for 2-3minutes to form a required granules. Additional Purified Water added _____ Kg	19.40	19.43	mrhm	P 01/02/25
	Amber reading : 31.15				
	Discharge the wet granules in FBD bowl for drying.				

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>Down</i> 20/11/24	<i>20/11/24</i>	<i>20/11/24</i>	

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

6.15 DRYING: LOT III

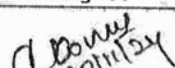
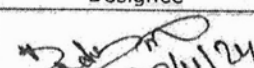
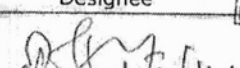
Step No	Instructions	Done by	Checked by	Date
1	Use hand gloves, nose mask while handling the materials.	mhm	L	01/02/25
2	Check the cleanliness of the FBD.			
3	Carry out drying operation as per SOP.			
4	Load the wet granules .Dry the material by following steps.			

6.15.1 DRYING AND SIZING DETAILS: LOT III

Step	Process	Start Time	End Time	Done by	Checked by/date
1	Load the Wet granules into FBD and drying the granules at inlet temperature of 50°C± 5 °C with intermittent racking between every 10-15 minutes to achieve LOD limit 0.6%-1.2%.	Set inlet temp. 19.50	Observed outlet temp. 21.00	mhm	L 01/02/25
3	LOD%: limit 0.6%-1.2% on IR Moisture balance at 60°C.	Observed LOD%: 1.02%			
4	Sift the dried granules through 16#.	21.10	21.30	mhm	L 01/02/25
5	Mesh integrity checks.	Before use OK/ Not OK	After use OK/ Not OK	mhm	L 01/02/25
6	Mill the retained granules through 2.0mm screen and pass through 20#.	21.31	21.50		
7	Screen integrity checks.	Before use OK/ Not OK	After use OK/ Not OK	mhm	L 01/02/25

6.16 DRIED GRANULES WEIGHT RECORD: LOT III

Container No	Gross weight (Kg)	Tare weight (Kg)	Net weight (Kg)	Weighed By	Checked By/ Date
1	41.53	0.11	41.40	mhm	L 01/02/25
2	42.50	0.16	42.30		
3	43.78	0.16	43.60		
4	41.80	0.16	41.60		
5	27.78	0.16	27.60		
6					
7					
Total weight of dried granules (Kg):			136.10		

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 20/1/24	 20/1/24	 20/1/24

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

6.17 SIFTING RECORD: LOT IV

S. No	Name of Ingredient	Size of sieve	Integrity checked before use*	Integrity checked after use*	Done by	Checked By/date
1	Paracetamol BP	30#	OK/ Not OK	OK/ Not OK	Muth	01/02/24
2	Ibuprofen BP	30#	OK/ Not OK	OK/ Not OK	Muth	01/02/24
3	Maize Starch BP	30#	OK/ Not OK	OK/ Not OK	Muth	01/02/24

Note: If any discrepancy found, Initiate the deviation for corrective and preventive action and proceed to next step after QA approval.
*Document the sieve integrity as√.

6.18 MANUFACTURING PROCESS: LOT IV

Step No	Process Instructions	Date : 01/02/24		Done By	Checked by/Date
		Time			
		Started	Completed		
6.18.1	Sifting: Co sift Paracetamol, Ibuprofen and Maize starch through 30#.	22:00	22:40	Muth	01/02/24
6.18.2	Dry mixing: Transfer the sifted material into 600 L RMG.	22:42	23:49	Muth	01/02/24
	Mix for 10minutes at slow/fast impeller speed and chopper ON at slow/fast speed.	23:50	23:50	Muth	01/02/24
6.18.3	Binder preparation: Add Propyl Paraben Sodium and Sunset Yellow supra in Purified water and dissolve until to get clear solution. To this add Povidone K90 and dissolve until to get clear coloured solution.	23:30	23:50	Muth	01/02/24
6.18.4	Granulation:(Wet mixing) Add the binder solution by following steps:				
	Binder addition: 3-5 minutes mixing at slow/fast speed impeller and chopper ON at slow/fast speed.	23:02	23:02	Muth	01/02/24
	Racking	23:10	23:12	Muth	01/02/24
	Mixing: 2-5 minutes mixing at fast/slow speed impeller/chopper ON at fast/slow speed.	23:15	23:20	Muth	01/02/24
	If required add additional Purified water and mix for 2-3minutes to form a required granules. Additional Purified Water added _____ Kg				
	Amber reading :				
	Discharge the wet granules in FBD bowl for drying.				

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24

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	BATCH MANUFACTURING RECORD			Page No.:	32 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

6.19 DRYING: LOT IV

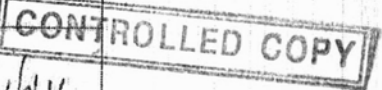
Step No	Instructions	Done by	Checked by	Date
1	Use hand gloves, nose mask while handling the materials.	Mun	[Signature]	01/02/24
2	Check the cleanliness of the FBD.			
3	Carry out drying operation as per SOP.			
4	Load the wet granules .Dry the material by following steps.			

6.19.1 DRYING AND SIZING DETAILS: LOT IV

Step	Process	Start Time	End Time	Done by	Checked by/date
1	Load the Wet granules into FBD and drying the granules at inlet temperature of 50°C± 5 °C with intermittent racking between every 10-15 minutes to achieve LOD limit 0.6%-1.2%.	Set inlet temp.	Observed outlet temp.	Mun	[Signature] 02/02/24
		23',30	00',40		
3	LOD%: limit 0.6%-1.2% on IR Moisture balance at 60°C.	Observed LOD%:	1.10%	Mun	[Signature] 01/02/24
4	Sift the dried granules through 16#.	00',45	001',20	Mun	[Signature] 01/02/24
5	Mesh integrity checks.	Before use OK/ Not OK	After use OK/ Not OK	Mun	[Signature] 02/02/24
6	Mill the retained granules through 2.0mm screen and pass through 20#.	01',30	01',50	Mun	[Signature] 01/02/24
7	Screen integrity checks.	Before use OK/ Not OK	After use OK/ Not OK	Mun	[Signature] 02/02/24

6.20 DRIED GRANULES WEIGHT RECORD: LOT IV

Container No	Gross weight (Kg)	Tare weight (Kg)	Net weight (Kg)	Weighed By	Checked By/ Date
1	41.26	0.16	41.10	Mun	[Signature] 02/02/24
2	42.41	0.16	42.25		
3	44.82	0.16	44.66		
4	45.26	0.16	45.10		
5	21.66	0.16	21.50		
6					
7					
Total weight of dried granules (Kg):			195.70	[Signature]	02/02/24

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	[Signature] 20/11/24	[Signature] 20/11/24	[Signature] 20/11/24	

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	Safetab Life Science				
	BATCH MANUFACTURING RECORD			Page No.:	33 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

7.0 BLENDING AND LUBRICATION:

7.1 LINE CLEARANCE CHECKS:

S.No	Checks	Observation	
		production	IPQA
1	Ensure that all empty containers, used polybags, labels, hand gloves of previous Product/ batch are removed from the area.	✓	✓
2	Check whether the scrap from waste bin is removed and new polythene bag is put into it.	✓	✓
3	Ensure that the previous batch BMR / documents are removed from the area.	✓	✓
4	Check the housekeeping general cleanliness of the floor, walls ceiling, tube light fixture, supply grills, riser grills, filters and electrical fixtures are clean.	✓	✓
5	Check the cleanliness of the doors, door view panel and SOP stand.	✓	✓
6	Check the cleanliness of the utility line (compressed air, First RO water and purified water).	✓	✓
7	Check the cleanliness of the drain points.	✓	✓
8	Check for absence of previous batch/product from area below machine and inside machine by opening the guards of Octagonal blender.	✓	✓
9	Check whether the machine body and control panel of octagonal blender is clean.	✓	✓
10	Ensure that the balances are cleaned and it's calibration status.	✓	✓
11	Check whether the Equipments/ Instruments to be used are within calibration/preventive maintenance due date.	✓	✓
12	Check the status board of the area is updated with cleaned label.	✓	✓
13	Check the temperature & relative humidity of the area meet as per BMR requirement and ensure that the records are updated.	✓	✓
14	Check the differential pressure of the area should be within the limit.	✓	✓
15	Ensure the concurrent entries of log book.	✓	✓
16	Check the functioning and cleaning of return riser.	✓	✓
17	In case of materials / Intermediate products transferred between Block A and Block B, ensure that the containers received are clean and free from contamination.	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (production) sign/date: *X 02/02/25*

Verified by (IPQA) sign/date: *R. Singh 02/02/25*

Equipment	Octagonal blender (2200L)		
Code No	ST/PROB/001		
Previous product	Artisan G17250113		
Batch No	G17250121		
Cleaned by:	<i>M. K. S.</i>		
Checked by:	Production: <i>X</i>	IPQA: <i>V. Singh</i>	

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>02/02/25</i>	<i>02/02/25</i>	<i>02/02/25</i>	

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

7.2 ENVIRONMENTAL CONDITIONS:	Date: 02/02/24	Time: 07:10	Date:	Time:
	Observation	Production Sign	Observation	Production Sign
Temperature: 23°C to 27°C	Deviations			
Relative Humidity: 45% to 55 %	67-			
7.3 APPROVAL FOR BLENDING AND LUBRICATION:				
Production Sign/Date: [Signature] 02/02/24		IPQA Sign/Date: [Signature] 02/02/25		

7.4 BLENDING AND LUBRICATION INSTRUCTION:

Step No.	Process Instructions	Date: 02/02/25		Done by	Checked by/Date
		Time			
		Started	Completed		
1	Use hand gloves, nose mask while handling the materials.				
2	Operate the Octagonal Blender as per the current version of the SOP.				
3	Co sift Pregelatinized starch and Sodium starch glycolate through 40#.	07:30	08:00	Mud	[Signature]
4	Load the sifted materials along with the dried granules into the Octagonal blender.	08:10	08:25	Mud	[Signature]
5	Mix for 15minutes.	08:30	08:45	Mud	[Signature]
6	Sift Magnesium Stearate through 60# and distribute / sprinkle over the blended material.	08:50	08:55	Mud	[Signature]
7	Mix for 5 minutes.	09:00	09:05	Mud	[Signature]
8	Unload the final blend into suitable containers lined with double polythene bag container with proper label.	09:10	09:20	Mud	[Signature]
9	Record the weight in below mentioned table.				[Signature]

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	[Signature] 20/11/24	[Signature] 20/11/24	[Signature] 20/11/24

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

7.5 WEIGHING OF FINAL BLEND: Date: 02/02/25

Container No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by/date	Container No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by/date
1	64.30	3.50	60.80	Mur	02/02/25	31					
2	63.45	3.40	60.05	Mur	02/02/25	32					
3	65.00	3.40	61.60	Mur	02/02/25	33					
4	61.45	3.40	58.05	Mur	02/02/25	34					
5	63.50	3.40	60.10	Mur	02/02/25	35					
6	59.50	3.40	56.10	Mur	02/02/25	36					
7	65.50	3.40	62.10	Mur	02/02/25	37					
8	67.33	3.40	63.93	Mur	02/02/25	38					
9	59.10	3.40	55.70	Mur	02/02/25	39					
10	59.15	3.40	55.75	Mur	02/02/25	40					
11	67.60	3.40	64.20	Mur	02/02/25	41					
12	61.00	3.40	57.60	Mur	02/02/25	42					
13	62.20	3.40	58.80	Mur	02/02/25	43					
14	67.28	3.40	63.88	Mur	02/02/25	44					
15						45					
16						46					
17						47					
18						48					
19						49					
20						50					
21						51					
22						52					
23						53					
24						54					
25						55					
26						56					
27						57					
28						58					
29						59					
30						60					
Total weight of Lubricated granules:							829.00	kg			

Intimate IPQA to draw the sample.

Production Sign: *[Signature]* Date: 02/02/25

Sample withdrawn by IPQA

IPQA Sign: *[Signature]* Date: 02/02/25

Send Test request form for lubricated granules to QC department.

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	

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Safetab Life Science

BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

8.0 RECONCILIATION:

1.0	Theoretical weight of blend	:	832.000 Kg
2.0	Actual weight of blend	:	829.00 Kg
3.0	Manufacturing Loss (1.0 - 6.0)	:	2.95 Kg
4.0	In-process samples	:	
	A IPQA Samples	:	mm Kg
	B QC Samples	:	0.05 Kg
	C Validation Samples	:	mm Kg
	D Others	:	mm Kg
5.0	Total samples: (A + B + C)	:	0.05 Kg
6.0	Total: (2.0 + 5.0)	:	829.05 Kg
7.0	% Yield = $\frac{6.0}{1.0} \times 100$ (Limit: NLT 99.00%)	:	99.64 %

If yield is out of limit, raise deviation and inform to QA. After QA, investigation and approval proceed to the next stage.

Total rejects destroyed: 2.95 Kg (Rejected materials should be destroyed in the presence of QA)

Done by Production sign/Date: 02/02/25 Checked by IPQA sign/Date: 02/02/25

Reconciliation done by Production sign/Date: 02/02/25 Checked by IPQA sign/Date: 02/02/25

8.1 BLENDED GRANULES RELEASED FOR COMPRESSION:

Reconciliation checked and blended granules released for compression.

Production sign/Date: 12/02/25

IPQA sign/Date: 14/02/25

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	20/11/24	20/11/24	20/11/24	

FORMAT NO.: ST/QA/050:F1

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		Safetab Life Science			
BATCH MANUFACTURING RECORD				Page No.:	37 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

9.0 COMPRESSION:

9.1 LINE CLEARANCE CHECKS:

S.No	Checks	Observation	
		production	IPQA
1	Ensure that all empty containers, used polybags, labels, hand gloves of previous Product/ batch are removed from the area.	✓	✓
2	Check whether the scrap from waste bin is removed and new polythene bag is put into it.	✓	✓
3	Ensure that the previous batch BMR / documents are removed from the area.	✓	✓
4	Check the housekeeping general cleanliness of the floor, walls, ceiling, tube light fixture, supply grills, riser grills, filters and electrical fixtures are clean.	✓	✓
5	Check the cleanliness of the doors, door view panel and compressed air filter outer surface.	✓	✓
6	Check whether the machine body and machine parts like hoppers, feed frame, and discharge chute and ejection chute and control panel are clean.	✓	✓
7	Check whether the dust collector main body and hosepipe of the dust collector is clean.	✓	✓
8	Ensure that the balances are cleaned and it's calibration status.	✓	✓
9	Check whether the Equipments/ Instruments to be used are within calibration/preventive maintenance due date.	✓	✓
10	Check the status board of the area is updated with cleaned label.	✓	✓
11	Check the temperature & relative humidity of the area meet as per BMR requirement and ensure that the records are updated.	✓	✓
12	Check the differential pressure of the area should be within the limit.	✓	✓
13	Ensure the concurrent entries of log book.	✓	✓
14	Check the Release Status of product Lubricated blend.	✓	✓
15	Check the calibration status of related IPQA Equipment like hardness tester, Vernier Caliper, DT apparatus, Friability etc.	✓	✓
16	Check the functioning and cleaning of return riser.	✓	✓
17	In case of materials / Intermediate products transferred between Block A and Block B, ensure that the containers received are clean and free from contamination.	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (production) sign/date: *P. L. M. 14/10/24*

Verified by (IPQA) sign/date: *P. L. M. 14/10/24*

Equipment	Double Rotary/Single Rotary Compression Machine	Balance	Area
Equipment ID No.:	871 PRM 1005	ST / WB / 202	
Previous product:	P. STABRO N		
Batch No.	S2-5-109801 B		

9.2 ENVIRONMENTAL CONDITIONS:	Date: 14/10/24		Date: 15/10/24	
	Observation	Production Sign	Observation	Production sign
Temperature: 23°C to 27°C	24.1°C	P. L. M.	24.5°C	P. L. M.
Relative Humidity: 45% to 55 %	49%	P. L. M.	49%	P. L. M.

9.3 APPROVAL FOR COMPRESSION:

Production sign/Date: *P. L. M. 14/10/24*

IPQA sign/Date: *P. L. M. 14/10/24*

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>Alboush 20/11/24</i>	<i>20/11/24</i>	<i>20/11/24</i>	

FORMAT NO.: ST/QA/050:F1

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	Safetab Life Science			BATCH MANUFACTURING RECORD	
				Page No.:	38 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

9.0A COMPRESSION:

9.1A LINE CLEARANCE CHECKS:

S.No	Checks	Observation	
		production	IPQA
1	Ensure that all empty containers, used polybags, labels, hand gloves of previous Product/ batch are removed from the area.		
2	Check whether the scrap from waste bin is removed and new polythene bag is put into it.		
3	Ensure that the previous batch BMR / documents are removed from the area.		
4	Check the housekeeping general cleanliness of the floor, walls, ceiling, tube light fixture, supply grills, riser grills, filters and electrical fixtures are clean.		
5	Check the cleanliness of the doors, door view panel and compressed air filter outer surface.		
6	Check whether the machine body and machine parts like hoppers, feed frame, and discharge chute and ejection chute and control panel are clean.		
7	Check whether the dust collector main body and hosepipe of the dust collector is clean.		
8	Ensure that the balances are cleaned and it's calibration status.		
9	Check whether the Equipments/ Instruments to be used are within calibration/preventive maintenance due date.		
10	Check the status board of the area is updated with cleaned label.		
11	Check the temperature & relative humidity of the area meet as per BMR requirement and ensure that the records are updated.		
12	Check the differential pressure of the area should be within the limit.		
13	Ensure the concurrent entries of log book.		
14	Check the Release Status of product Lubricated blend.		
15	Check the calibration status of related IPQA Equipment like hardness tester, Vernier Caliper, DT apparatus, Friability etc.		
16	Check the functioning and cleaning of return riser.		
17	In case of materials / Intermediate products transferred between Block A and Block B, ensure that the containers received are clean and free from contamination.		

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (production) sign/date:.....

Verified by (IPQA) sign/date:.....

Equipment	Double Rotary/Single Rotary Compression Machine	Balance	Area
Equipment ID No.:			
Previous product:			
Batch No.			

9.2A ENVIRONMENTAL CONDITIONS:	Date:		Date:	
	Observation	Production Sign	Observation	Production sign
Temperature: 23°C to 27°C				
Relative Humidity: 45% to 55 %				

9.3A APPROVAL FOR COMPRESSION:

Production sign/Date:.....

IPQA sign/Date:.....

14/02/25

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>Clarence</i> 20/11/24	<i>Rob</i> 20/11/24	<i>R. G. J.</i> 20/11/24	CONTROLLED COPY

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

9.0B COMPRESSION:

9.1B LINE CLEARANCE CHECKS:

S.No	Checks	Observation	
		production	IPQA
1	Ensure that all empty containers, used polybags, labels, hand gloves of previous Product/ batch are removed from the area.		
2	Check whether the scrap from waste bin is removed and new polythene bag is put into it.		
3	Ensure that the previous batch BMR / documents are removed from the area.		
4	Check the housekeeping general cleanliness of the floor, walls, ceiling, tube light fixture, supply grills, riser grills, filters and electrical fixtures are clean.		
5	Check the cleanliness of the doors, door view panel and compressed air filter outer surface.		
6	Check whether the machine body and machine parts like hoppers, feed frame, and discharge chute and ejection chute and control panel are clean.		
7	Check whether the dust collector main body and hosepipe of the dust collector is clean.		
8	Ensure that the balances are cleaned and it's calibration status.		
9	Check whether the Equipments/ Instruments to be used are within calibration/preventive maintenance due date.		
10	Check the status board of the area is updated with cleaned label.		
11	Check the temperature & relative humidity of the area meet as per BMR requirement and ensure that the records are updated.		
12	Check the differential pressure of the area should be within the limit.		
13	Ensure the concurrent entries of log book.		
14	Check the Release Status of product Lubricated blend.		
15	Check the calibration status of related IPQA Equipment like hardness tester, Vernier Caliper, DT apparatus, Friability etc.		
16	Check the functioning and cleaning of return riser.		
17	In case of materials / Intermediate products transferred between Block A and Block B, ensure that the containers received are clean and free from contamination.		

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (production) sign/date:.....

Verified by (IPQA) sign/date:.....

Equipment	Double Rotary/Single Rotary Compression Machine	Balance	Area
Equipment ID No.:			
Previous product:			
Batch No.			

9.2B ENVIRONMENTAL CONDITIONS:	Date:		Date:	
	Observation	Production Sign	Observation	Production sign
Temperature: 23°C to 27°C				
Relative Humidity: 45% to 55 %				

9.3B APPROVAL FOR COMPRESSION:

Production sign/Date:..... IPQA sign/Date:.....

14/02/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>Almond</i> 20/11/24	<i>Rohit</i> 20/11/24	<i>Rohit</i> 20/11/24

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

9.4 PROCESS INSTRUCTIONS:

S. No	Process Instructions	Start Time	End Time	Done By	Checked by/date
1	Check the cleanliness of area and equipment.				
2	Ensure that the correct punch sets are issued as per the Punch issue record and ensure the cleanliness and verification of the punch and dies. Checked by/date(production): <u>P. K. Kulkarni</u> verified by/date(IPQA): <u>P. K. Kulkarni</u>				
3	Set the 27/20 - station double/single rotary compression machine with Upper Punch : 19.3x9.0mm oval shape biconcave with score. Lower punch : 19.3x9.0mm oval shape biconcave plain. Dies : 19.3x9.0mm.	19:02	20:01	Arish	rb 14/2/25
4	Transfer the blend to compression cubicle. Load the granules in both the hoppers of the compression machine.	20:02	20:10	Arish	rb 14/2/25
5	Operate the 27/20 - station double/single rotary compression machine as per the current version of the SOP and reject tablets of the first three round which shall be destroyed as per SOP.	20:11	20:15	Arish	rb 14/2/25
6	Check the initial tablet for all the parameters as described below and set the machine accordingly.	20:15	20:20	Arish	rb 14/2/25
7	Collect the compressed tablets in polythene bag lined and labeled cleaned containers.	20:20	15:30	Arish	pu 15/2/25
8	Check and record the weight of the compressed tablets.				

9.5 COMPRESSION SPECIFICATION/PARAMETERS:

S. No	Parameter	Limits	No. of tablets to be checked from each side	Frequency	
				Prod	IPQA
1	Appearance	Light orange coloured oval shape biconvex uncoated tablets with half break line on one side and plain on another side.	20	Every 30 min	Every 1 hr
2	Average weight	1040mg $\pm$ 3.00% (1008.800mg-1071.200mg)	20	Every 30 min	Every 1 hr
3	Weight of 20 tablets	20.800g $\pm$ 3.00% (20.176g to 21.424g)	20	Every 30 min	Every 1 hr
4	Uniformity of weight	$\pm$ 5% of average weight (988.000mg to 1092.000mg)	20	Every 1 hr	Every 2 hr
5	Hardness	Target 190N 150 N to 300 N	5	Every 30 min	Every 1 hr
6	Disintegration time	NMT 15 mins at 37°C $\pm$ 2°C	6	Every 1 hr	Every 2 hr
7	Thickness	7.70mm $\pm$ 0.3mm (7.40mm to 8.00 mm)	5	Every 30 min	Every 1 hr
8	Friability	NMT 1.0%	20	Every 1 hr	Every 2 hr

M/C set up done by (Operator):

C. Arinashay

Date:

14/2/25

M/C set up checked by (Production):

rb

Date:

14/2/25

M/C set up checked by IPQA Sign:

N. R. R.

Date:

14/02/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<u>Arish</u> 20/11/24	<u>Arish</u> 20/11/24	<u>Arish</u> 20/11/24

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	Safetab Life Science			Page No.:	41 of 75
	BATCH MANUFACTURING RECORD			Batch Size	800000 Tablets
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Supersedes MFC No:	ST/MFC/118/R1
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Exp.Date:	12/2027
Batch No.:	G17250113	Mfg.Date:	01/2025		

9.5.1 MACHINE SETTING FOR COMPRESSION: (UNIFORMITY OF WEIGHT AND THICKNESS)

Parameters	Instrument used	Observations of LHS		Observations of RHS		Limits
		Min	Max	Min	Max	
Uniformity of weight	Balance	1031	1050	1030	1052	±5% of average weight (988.000mg to 1092.000mg)
Group weight of 20 tablets	Balance	20.827		20.807		20.800g±3.00% (20.176g to 21.424g)
Average weight	Balance	1041		1040		1040mg± 3.00% (1008.800mg-1071.200mg)
Hardness	Hardness tester	189		196		Target 190N 150 N to 300 N
Thickness	Vernier	7.63		7.74		7.70mm± 0.3mm (7.40mm to 8.00 mm)
Friability	Friabilator	0.21		0.19		NMT 1.0%
DT	DT Apparatus	01 mm 07 sec		01 mm 09 sec		NMT 15 mins at 37°C±2°C
Appearance	visual	Complies		Complies		Light orange coloured oval shape biconvex uncoated tablets with half break line on one side and plain on another side.

LEFT HAND SIDE (LHS)						RIGHT HAND SIDE (RHS)					
Sr. No.	Weight	Thickness	Sr. No.	Weight	Thickness	Sr. No.	Weight	Thickness	Sr. No.	Weight	Thickness
1	1035	7.67	25	1033	7.63	1	1032	7.73	25	1085	7.65
2	1046	7.63	26	1036	7.62	2	1039	7.79	26	1039	7.69
3	1031	7.79	27	1044	7.79	3	1041	7.61	27	1036	7.77
4	1039	7.74	28	1042	7.70	4	1049	7.69	28	1049	7.77
5	1044	7.73	29	1037	7.65	5	1047	7.65	29	1045	7.63
6	1039	7.61	30	1049	7.69	6	1036	7.73	30	1041	7.61
7	1034	7.69	31	1036	7.77	7	1041	7.75	31	1037	7.65
8	1039	7.72	32	1039	7.60	8	1044	7.62	32	1040	7.77
9	1040	7.75	33	1035	7.79	9	1040	7.64	33	1039	7.72
10	1044	7.60	34	1040	7.73	10	1032	7.79	34	1034	7.74
11	1049	7.63	35	1043	7.79	11	1039	7.77	35	1032	7.61
12	1039	7.69	36	1046	7.63	12	1043	7.69	36	1037	7.69
13	1035	7.74	37	1033	7.65	13	1047	7.64	37	1047	7.60
14	1039	7.73	38	1044	7.69	14	1044	7.63	38	1044	7.70
15	1037	7.64	39	1041	7.62	15	1039	7.65	39	1049	7.71
16	1042	7.63	40	1039	7.64	16	1033	7.66	40	1050	7.62
17	1047	7.70	41	1050	7.79	17	1036	7.72	41	1030	7.64
18	1045	7.73	42	1044	7.65	18	1049	7.79	42	1039	7.66
19	1039	7.76	43	1041	7.66	19	1052	7.77	43	1037	7.77
20	1036	7.79	44	1043	7.69	20	1044	7.72	44	1036	7.69
21	1033	7.77	45	1039	7.72	21	1042	7.61	45	1032	7.75
22	1035	7.75				22	1039	7.79			
23	1047	7.63				23	1032	7.63			
24	1043	7.69				24	1036	7.69			

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	

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BATCH MANUFACTURING RECORD

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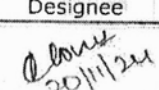
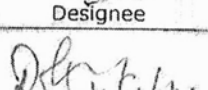
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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

Initial Setting done by(operator):	Arinashagan	DATE:	14/02/25
Initial Setting checked by Sign production:	NH	DATE:	14/02/25
Initial Setting checked by IPQA sign:	V.P.R	DATE:	14/02/25
Initial Setting tablets Destroyed by Sign/date(production):	NH	DATE:	14/02/25
Initial Setting tablets Destroyed by Sign/date(IPQA):	V.P.R	DATE:	14/02/25

Compression activity:

Day 1	Date	Name of the operator	Checked by	Day 2	Date	Name of the operator	Checked by
Shift I				Shift I			
Shift II	14/02/25	Arinashagan	NH	Shift II			
Shift III				Shift III			
Day 3	Date	Name of the operator	Checked by	Day 4	Date	Name of the operator	Checked by
Shift I				Shift I	14/02/25		
Shift II				Shift II			
Shift III				Shift III			

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 20/11/24	 20/11/24	 20/11/24	

FORMAT NO.: ST/QA/050:F1

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BATCH MANUFACTURING RECORD

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

10.0 IN-PROCESS CHECKS: (EVERY 30 MINUTES) BY PRODUCTION:

DATE	TIME	Group Wt: 20.800g±3.00% (20.176g to 21.424g) Avg. Wt: 1040mg± 3.00% (1008.800mg-1071.200mg)				HARDNESS		THICKNESS		APPEARANCE		Done by Production
		L.H.S.		R.H.S.		Target 190N 150 N to 300 N		7.70± 0.3mm (7.40mm to 8.00 mm)		Light orange coloured oval shape biconvex uncoated tablets with half break line on one side and plain on another side.		
		Weight of 20 Tab (g)	Avg. Weight (mg)	Weight of 20 Tab (g)	Avg. Weight (mg)	LHS	RHS	LHS	RHS	LHS	RHS	
14/02/2025	20:25	20.782	1039	20.827	1041	171	160	7.71	7.76	Complies	Complies	Pa
14/02/25	20:56	20.827	1041	20.841	1042	181	167	7.65	7.67	Complies	Complies	Pa
14/02/25	21:30	20.816	1040	20.781	1039	191	176	7.74	7.65	Complies	Complies	Pa
m/c Stopped at 22:00 due to shift change												
15/02/25	9:02	20.805	1040	20.811	1040	181	160	7.61	7.61	Complies	Complies	Pa
15/02/25	9:32	20.827	1041	20.827	1041	180	167	7.74	7.67	Complies	Complies	Pa
15/02/25	10:05	20.781	1038	20.841	1042	179	175	7.70	7.76	Complies	Complies	Pa
15/02/25	10:35	20.827	1041	20.781	1039	184	172	7.65	7.74	Complies	Complies	Pa
15/02/25	11:08	20.760	1038	20.820	1041	181	176	7.71	7.65	Complies	Complies	Pa
15/02/25	11:40	20.800	1040	20.760	1038	179	172	7.74	7.62	Complies	Complies	Pa
15/02/25	12:10	20.860	1043	20.820	1041	181	176	7.66	7.63	Complies	Complies	Pa
15/02/25	12:40	20.820	1041	20.840	1042	190	191	7.71	7.65	Complies	Complies	Pa
15/02/25	13:10	20.760	1038	20.860	1043	179	186	7.62	7.71	Complies	Complies	Pa
15/02/25	13:45	20.800	1040	20.781	1039	191	185	7.65	7.73	Complies	Complies	Pa
15/02/25	14:15	20.840	1042	20.900	1045	180	179	7.74	7.69	Complies	Complies	Pa
15/02/25	14:42	20.804	1040	20.899	1040	172	181	7.72	7.69	Complies	Complies	Pa
15/02/25	15:15	20.814	1041	20.819	1041	170	182	7.68	7.71	Complies	Complies	Pa
m/c Stopped at 15:30 due to batch complete												

Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

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Brand Name

GENFORTE TABLETS

Product ID
No.:

977

Batch Size

800000 Tablets

Generic Name:

**Ibuprofen (400mg) and
Paracetamol (500mg) Tablets**

MFC NO:

ST/MFC/118/R2

Supersedes
MFC No:

ST/MFC/118/R1

Batch No.:

G17250113

Mfg.Date:

01/2025

Exp.Date:

12/2027

10.0A IN-PROCESS CHECKS: (EVERY 30 MINUTES) BY PRODUCTION:

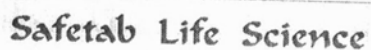
[illegible]

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Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 20/11/24	 20/11/24	 20/11/24	

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BATCH MANUFACTURING RECORD

Page No.:

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Brand Name	GENFORTE TABLETS
------------	------------------

Product ID
No.:

977

Batch Size

800000 Tablets

Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets
----------------------	---

MFC NO:

ST/MFC/118/R2

Supersedes
MFC No:

ST/MFC/118/R1

Batch No.:	G17250113
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Mfg.Date:

01/2025

Exp.Date:

12/2027

10.0B IN-PROCESS CHECKS: (EVERY 30 MINUTES) BY PRODUCTION:

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	 20/11/24	 20/11/24	 20/11/24	

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

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Brand Name

GENFORTE TABLETS

Product ID
No.:

977

Batch Size

800000 Tablets

Generic Name:

**Ibuprofen (400mg) and
Paracetamol (500mg) Tablets**

MFC NO:

ST/MFC/118/R2

**Supersedes
MFC No:**

ST/MFC/118/R1

Batch No.:

G17250113

Mfg.Date:

01/2025

Exp.Date:

12/2027

10.0C IN-PROCESS CHECKS: (EVERY 30 MINUTES) BY PRODUCTION:

[illegible]

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15/02/28

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 20/11/24	 20/11/24	 20/11/24

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

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Brand Name

GENFORTE TABLETS

Product ID
No.:

977

Batch Size

800000 Tablets

Generic Name:

**Ibuprofen (400mg) and
Paracetamol (500mg) Tablets**

MFC NO:

ST/MFC/118/R2

**Supersedes
MFC No:**

ST/MFC/118/R1

Batch No.:

G17250113

Mfg.Date:

01/2025

Exp.Date:

12/2027

11.0 IN-PROCESS CHECKS: (EVERY 1 HOUR) BY IPQA:

DATE	TIME	Group Wt: 20.800g±3.00% (20.176g to 21.424g) Avg. Wt: 1040mg± 3.00% (1008.800mg-1071.200mg)				HARDNESS		THICKNESS		APPEARANCE		Done by IPQA
		L.H.S.		R.H.S.		Target 190N 150 N to 300 N		7.70± 0.3mm (7.40mm to 8.00 mm)		Light orange coloured oval shape biconvex uncoated tablets with half break line on one side and plain on another side.		
		Weight of 20 Tab (g)	Avg. Weight (mg)	Weight of 20 Tab (g)	Avg. Weight (mg)	LHS	RHS	LHS	RHS	LHS	RHS	
14/02/25	20:38	20.836	1042	20.823	1041	167	177	7.72	7.70	complies	complies	V.P.R
14/02/25	21:46	20.814	1041	20.817	1041	186	172	7.68	7.74	complies	complies	V.P.R
M/c stopped at 22:00 due to shift close												
15/02/25	9:40	20.834	1042	20.826	1042	159	182	7.74	7.72	complies	complies	V.P.R
15/02/25	10:38	20.817	1041	20.814	1041	175	172	7.76	7.71	complies	complies	V.P.R
15/02/25	11:22	20.811	1041	20.826	1041	171	181	7.72	7.74	complies	complies	V.P.R
15/02/25	12:40	20.791	1040	20.803	1040	189	176	7.74	7.69	complies	complies	V.P.R
15/02/25	12:32	20.824	1041	20.811	1041	182	184	7.72	7.74	complies	complies	V.P.R
15/02/25	14:32	20.792	1040	20.812	1041	186	176	7.76	7.70	complies	complies	V.P.R
15/02/25	15:21	20.816	1041	20.796	1040	178	182	7.74	7.72	complies	complies	V.P.R
16/02/25	M/c stopped at 15:00 due to batch completion											V
16/02/25												
*If appearance are satisfactory document as complies.												

*If appearance are satisfactory document as complies.

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

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Brand Name

GENFORTE TABLETS

Product ID
No.:

977

Batch Size

800000 Tablets

Generic Name:

**Ibuprofen (400mg) and
Paracetamol (500mg) Tablets**

MFC NO:

ST/MFC/118/R2

**Supersedes
MFC No:**

ST/MFC/118/R1

Batch No.:

G17250113

Mfg.Date:

01/2025

Exp.Date:

12/2027

11.0A IN-PROCESS CHECKS: (EVERY 1 HOUR) BY IPOA:

[illegible]

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Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 20/11/24	 20/11/24	 20/11/24

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		Safetab Life Science		Page No.: 49 of 75	
BATCH MANUFACTURING RECORD		Product ID No.: 977		Batch Size: 800000 Tablets	
Brand Name	GENFORTE TABLETS	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	Mfg.Date:	01/2025	Exp.Date:	12/2027
Batch No.:	G17250113				

12.0 IN- PROCESS CHECK FREQUENCY: EVERY 1 HOUR BY PRODUCTION:

Date: 14/02/2025 Time: 2:31

LHS weight of 20 tablets: 20830 g					RHS weight of 20 tablets: 20855 g						
1	1039	8	1049	15	1039	1	1036	8	1039	15	1050
2	1037	9	1040	16	1035	2	1033	9	1050	16	1046
3	1040	10	1042	17	1040	3	1039	10	1036	17	1043
4	1049	11	1043	18	1048	4	1047	11	1037	18	1040
5	1036	12	1045	19	1043	5	1044	12	1043	19	1050
6	1045	13	1039	20	1040	6	1033	13	1045	20	1046
7	1044	14	1037			7	1049	14	1049		

Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg) M/C Speed: 18 RPM

Min. weight: 1035 g Max. weight: 1049 g Average weight of 20 Tablets: 1041 g Friability: 0.19 Disintegration Time: 01 min 15 sec	-0.57 % 0.76 % NMT 1.0 % NMT 15 mins at 37°C $\pm 2^\circ\text{C}$	Min. weight: 1033 g Max. weight: 1050 g Average weight of 20 Tablets: 1042 g Friability: 0.19 Disintegration Time: 01 min 15 sec	-0.87 % 0.76 % NMT 1.0 % NMT 15 mins at 37°C $\pm 2^\circ\text{C}$
--	---	--	---

Done by: (Production)

Date: 14/02/25 Time: 2:37

LHS weight of 20 tablets: 20811 g					RHS weight of 20 tablets: 20806 g						
1	1037	8	1037	15	1051	1	1037	8	1036	15	1040
2	1041	9	1041	16	1037	2	1041	9	1037	16	1037
3	1045	10	1051	17	1041	3	1035	10	1041	17	1037
4	1037	11	1037	18	1037	4	1029	11	1041	18	1030
5	1035	12	1042	19	1037	5	1041	12	1045	19	1037
6	1041	13	1047	20	1053	6	1052	13	1046	20	1047
7	1032	14	1047			7	1050	14	1051		

Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg) M/C Speed: 18 RPM

Min. weight: 1030 g Max. weight: 1053 g Average weight of 20 Tablets: 1041 g Friability: 0.18 Disintegration Time: 01 min 21 sec	-1.05 % 1.15 % NMT 1.0 % NMT 15 mins at 37°C $\pm 2^\circ\text{C}$	Min. weight: 1029 g Max. weight: 1052 g Average weight of 20 Tablets: 1040 g Friability: 0.18 Disintegration Time: 01 min 21 sec	-1.05 % 1.15 % NMT 1.0 % NMT 15 mins at 37°C $\pm 2^\circ\text{C}$
--	---	--	---

Done by: (Production)

Date: 15/02/25 Time: 9:10

LHS weight of 20 tablets: 20807 g					RHS weight of 20 tablets: 20821 g						
1	1040	8	1049	15	1039	1	1049	8	1035	15	1035
2	1040	9	1040	16	1039	2	1040	9	1037	16	1039
3	1039	10	1040	17	1040	3	1040	10	1039	17	1040
4	1039	11	1040	18	1040	4	1040	11	1040	18	1040
5	1040	12	1040	19	1040	5	1040	12	1040	19	1040
6	1040	13	1040	20	1040	6	1040	13	1040	20	1040
7	1040	14	1040			7	1040	14	1040		

Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg) M/C Speed: 18 RPM

Min. weight: 1029 g Max. weight: 1049 g Average weight of 20 Tablets: 1040 g Friability: 0.18 Disintegration Time: 01 min 20 sec	-1.05 % 0.86 % NMT 1.0 % NMT 15 mins at 37°C $\pm 2^\circ\text{C}$	Min. weight: 1035 g Max. weight: 1050 g Average weight of 20 Tablets: 1041 g Friability: 0.18 Disintegration Time: 01 min 20 sec	-0.77 % 0.86 % NMT 1.0 % NMT 15 mins at 37°C $\pm 2^\circ\text{C}$
--	---	--	---

Done by: (Production)

Title Designation Signature with Date	Prepared by: QA Executive / Designee 20/11/24	Checked by: Production Head / Designee 20/11/24	Approved By: QA Head / Designee 20/11/24
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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

12.0A IN- PROCESS CHECK FREQUENCY: EVERY 1 HOUR BY PRODUCTION:

Date: 15/02/25 Time: 10:10

LHS weight of 20 tablets: 20814g					RHS weight of 20 tablets: 20814g				
1	1050	8	1038	15	1039	1	1046	8	1040
2	1049	9	1040	16	1039	2	1040	9	1039
3	1040	10	1042	17	1040	3	1042	10	1037
4	1040	11	1040	18	1040	4	1040	11	1035
5	1040	12	1040	19	1039	5	1040	12	1040
6	1041	13	1041	20	1040	6	1040	13	1040
7	1037	14	1040			7	1039	14	1040

Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)

M/C Speed: 18 RPM

Min. weight: 1035g

-0.48%

Min. weight: 1032g

-0.96%

Max. weight: 1050g

0.96%

Max. weight: 1045g

0.86%

Average weight of 20 Tablets: 1040g

0.00%

Average weight of 20 Tablets: 1040g

0.00%

Friability: 0.12

NMT 1.0 %

Disintegration Time: 01 min 10 sec

NMT 15 mins at 37°C $\pm 2^\circ\text{C}$

Done by: P. S. (Production)

Date: 15/02/25 Time: 11:11

LHS weight of 20 tablets: 20823g					RHS weight of 20 tablets: 20815g				
1	1036	8	1051	15	1043	1	1033	8	1042
2	1043	9	1035	16	1046	2	1039	9	1047
3	1050	10	1039	17	1049	3	1045	10	1044
4	1049	11	1032	18	1051	4	1049	11	1029
5	1036	12	1037	19	1035	5	1044	12	1033
6	1033	13	1039	20	1032	6	1050	13	1036
7	1046	14	1041			7	1039	14	1039

Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)

M/C Speed: 18 RPM

Min. weight: 1032g

-0.81%

Min. weight: 1029g

-1.06%

Max. weight: 1051g

0.95%

Max. weight: 1050g

0.95%

Average weight of 20 Tablets: 1041g

0.00%

Average weight of 20 Tablets: 1040g

0.00%

Friability: 0.19

NMT 1.0 %

Disintegration Time: 01 min 11 sec

NA

Done by: P. S. (Production)

Date: 15/02/25 Time: 12:15

LHS weight of 20 tablets: 20847g					RHS weight of 20 tablets: 20847g				
1	1033	8	1031	15	1044	1	1036	8	1050
2	1036	9	1036	16	1046	2	1039	9	1047
3	1045	10	1039	17	1049	3	1050	10	1043
4	1049	11	1040	18	1033	4	1046	11	1041
5	1035	12	1051	19	1036	5	1049	12	1046
6	1050	13	1052	20	1050	6	1032	13	1040
7	1052	14	1040			7	1035	14	1039

Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)

M/C Speed: 18 RPM

Min. weight: 1031g

-1.06%

Min. weight: 1032g

-0.96%

Max. weight: 1052g

0.95%

Max. weight: 1050g

0.96%

Average weight of 20 Tablets: 1042g

0.00%

Average weight of 20 Tablets: 1042g

0.00%

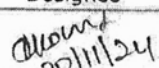
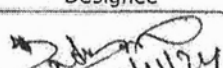
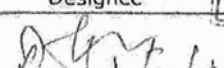
Friability: 0.15

NMT 1.0 %

Disintegration Time: 01 min 12 sec

NMT 15 mins at 37°C $\pm 2^\circ\text{C}$

Done by: P. S. (Production)

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 20/11/24	 20/11/24	 20/11/24

FORMAT NO.: ST/QA/050:F1

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.:	51 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets		
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1		
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027		

12.0B IN- PROCESS CHECK FREQUENCY: EVERY 1 HOUR BY PRODUCTION:

Date: 15/02/2025 Time: 13:15

LHS weight of 20 tablets: 20.868						RHS weight of 20 tablets: 20.817					
1	1.033	8	1.049	15	1.051	1	1.020	8	1.034	15	1.044
2	1.040	9	1.046	16	1.049	2	1.039	9	1.050	16	1.051
3	1.049	10	1.035	17	1.050	3	1.036	10	1.039	17	1.046
4	1.037	11	1.039	18	1.037	4	1.040	11	1.051	18	1.044
5	1.039	12	1.053	19	1.026	5	1.042	12	1.037	19	1.050
6	1.050	13	1.051	20	1.039	6	1.045	13	1.034	20	1.040
7	1.045	14	1.040			7	1.036	14	1.029		

Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)
 M / C Speed: 18 RPM

Min. weight: 1.030 g	-1.26 %	Min. weight: 1.029 g	-1.06 %
Max. weight: 1.053 g	0.94 %	Max. weight: 1.051 g	1.04 %
Average weight of 20 Tablets: 1.043 g		Average weight of 20 Tablets: 1.040 g	
Friability: 0.19		NMT 1.0 %	
Disintegration Time: 01 min 20 sec		NMT 15 mins at 37°C $\pm 2^\circ\text{C}$	

Done by: (Production)

Date: 15/02/2025 Time: 14:16

LHS weight of 20 tablets: 20.824 g						RHS weight of 20 tablets: 20.819 g					
1	1.039	8	1.047	15	1.045	1	1.036	8	1.050	15	1.039
2	1.037	9	1.049	16	1.049	2	1.039	9	1.036	16	1.045
3	1.036	10	1.030	17	1.052	3	1.044	10	1.049	17	1.044
4	1.032	11	1.029	18	1.050	4	1.032	11	1.044	18	1.032
5	1.041	12	1.036	19	1.046	5	1.047	12	1.047	19	1.036
6	1.040	13	1.039	20	1.044	6	1.039	13	1.036	20	1.039
7	1.049	14	1.034			7	1.051	14	1.034		

Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)
 M / C Speed: 18 RPM

Min. weight: 1.029 g	-1.16 %	Min. weight: 1.032 g	-0.77 %
Max. weight: 1.052 g	0.94 %	Max. weight: 1.051 g	1.04 %
Average weight of 20 Tablets: 1.041 g		Average weight of 20 Tablets: 1.040 g	
Friability: 0.17		NMT 1.0 %	
Disintegration Time: 01 min 12 sec		NMT 15 mins at 37°C $\pm 2^\circ\text{C}$	

Done by: (Production)

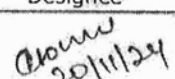
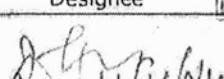
Date: 15/02/2025 Time: 15:20

LHS weight of 20 tablets: 20.825 g						RHS weight of 20 tablets: 20.817 g					
1	1.039	8	1.051	15	1.050	1	1.039	8	1.036	15	1.033
2	1.035	9	1.039	16	1.042	2	1.032	9	1.042	16	1.046
3	1.044	10	1.050	17	1.046	3	1.045	10	1.045	17	1.043
4	1.049	11	1.043	18	1.037	4	1.049	11	1.037	18	1.039
5	1.033	12	1.039	19	1.030	5	1.050	12	1.042	19	1.035
6	1.047	13	1.037	20	1.046	6	1.047	13	1.045	20	1.032
7	1.046	14	1.032			7	1.033	14	1.047		

Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)
 M / C Speed: 18 RPM

Min. weight: 1.030 g	-1.05 %	Min. weight: 1.032 g	-0.76 %
Max. weight: 1.051 g	0.46 %	Max. weight: 1.050 g	0.96 %
Average weight of 20 Tablets: 1.041 g		Average weight of 20 Tablets: 1.040 g	
Friability: 0.17		NMT 1.0 %	
Disintegration Time: 01 min 10 sec		NMT 15 mins at 37°C $\pm 2^\circ\text{C}$	

Done by: (Production)

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date				

FORMAT NO.: ST/QA/050:F1

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.: 52 of 75
Batch Size: 800000 Tablets
Supersedes MFC No: ST/MFC/118/R1
Exp.Date: 12/2027

Brand Name	GENFORTE TABLETS	Product ID No.:	977
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO.:	ST/MFC/118/R2
Batch No.:	G17250113	Mfg.Date:	01/2025

12.0C IN- PROCESS CHECK FREQUENCY: EVERY 1 HOUR BY PRODUCTION:

Date:..... Time:.....											
LHS weight of 20 tablets:						RHS weight of 20 tablets:					
1	8	15				1	8	15			
2	9	16				2	9	16			
3	10	17				3	10	17			
4	11	18				4	11	18			
5	12	19				5	12	19			
6	13	20				6	13	20			
7	14					7	14				
Limit: ±5% of actual average weight (988.000mg to 1092.000mg) M /C Speed:.....RPM											
Min. weight.....g.....%						Min. weight.....g.....%					
Max. weight.....g.....%						Max. weight.....g.....%					
Average weight of 20 Tablets:.....g						Average weight of 20 Tablets:.....g					
Friability : NMT 1.0 %											
Disintegration Time : NMT 15 mins at 37°C±2°C											
Done by:(Production)											
Date:..... Time:.....											
LHS weight of 20 tablets:						RHS weight of 20 tablets:					
1	8	15				1	8	15			
2	9	16				2	9	16			
3	10	17				3	10	17			
4	11	18				4	11	18			
5	12	19				5	12	19			
6	13	20				6	13	20			
7	14					7	14				
Limit: ±5% of actual average weight (988.000mg to 1092.000mg) M /C Speed:.....RPM											
Min. weight.....g.....%						Min. weight.....g.....%					
Max. weight.....g.....%						Max. weight.....g.....%					
Average weight of 20 Tablets:.....g						Average weight of 20 Tablets:.....g					
Friability : NMT 1.0 %											
Disintegration Time : NMT 15 mins at 37°C±2°C											
Done by:(Production)											
Date:..... Time:.....											
LHS weight of 20 tablets:						RHS weight of 20 tablets:					
1	8	15				1	8	15			
2	9	16				2	9	16			
3	10	17				3	10	17			
4	11	18				4	11	18			
5	12	19				5	12	19			
6	13	20				6	13	20			
7	14					7	14				
Limit: ±5% of actual average weight (988.000mg to 1092.000mg) M /C Speed:.....RPM											
Min. weight.....g.....%						Min. weight.....g.....%					
Max. weight.....g.....%						Max. weight.....g.....%					
Average weight of 20 Tablets:.....g						Average weight of 20 Tablets:.....g					
Friability : NMT 1.0 %											
Disintegration Time : NMT 15 mins at 37°C±2°C											
Done by:(Production)											

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>dkom</i> 20/11/24	<i>R...</i> 20/11/24	<i>R...</i> 20/11/24

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BATCH MANUFACTURING RECORD

Page No.:

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

12.0D IN- PROCESS CHECK FREQUENCY: EVERY 1 HOUR BY PRODUCTION:

Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		
Limit: ±5% of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g		g		Average weight of 20 Tablets:.....g		g	
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C±2°C					
Done by:(Production)							
Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		
Limit: ±5% of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g		g		Average weight of 20 Tablets:.....g		g	
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C±2°C					
Done by:(Production)							
Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		
Limit: ±5% of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g		g		Average weight of 20 Tablets:.....g		g	
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C±2°C					
Done by:(Production)							

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	<i>Chowdhury</i> 20/11/24	<i>Rohit</i> 20/11/24	<i>20/11/24</i>	

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.: 54 of 75

Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

12.0E IN- PROCESS CHECK FREQUENCY: EVERY 1 HOUR BY PRODUCTION:

Date:..... Time:.....

LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		

Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)

M /C Speed:.....RPM

Min. weight.....g	%	Min. weight.....g	%
Max. weight.....g	%	Max. weight.....g	%
Average weight of 20 Tablets:.....g		Average weight of 20 Tablets:.....g	

Friability :	NMT 1.0 %
Disintegration Time :	NMT 15 mins at 37°C $\pm$ 2°C

Done by: (Production)

Date:..... Time:.....

LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		

Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)

M /C Speed:.....RPM

Min. weight.....g	%	Min. weight.....g	%
Max. weight.....g	%	Max. weight.....g	%
Average weight of 20 Tablets:.....g		Average weight of 20 Tablets:.....g	

Friability :	NMT 1.0 %
Disintegration Time :	NMT 15 mins at 37°C $\pm$ 2°C

Done by: (Production)

Date:..... Time:.....

LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		

Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)

M /C Speed:.....RPM

Min. weight.....g	%	Min. weight.....g	%
Max. weight.....g	%	Max. weight.....g	%
Average weight of 20 Tablets:.....g		Average weight of 20 Tablets:.....g	

Friability :	NMT 1.0 %
Disintegration Time :	NMT 15 mins at 37°C $\pm$ 2°C

Done by: (Production)

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>Abhishek</i> 20/11/24	<i>Abhishek</i> 20/11/24	<i>Abhishek</i> 20/11/24	

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BATCH MANUFACTURING RECORD

Page No.: 55 of 75
Batch Size: 800000 Tablets
Supersedes MFC No: ST/MFC/118/R1
Exp.Date: 12/2027

Brand Name: GENFORTE TABLETS
Product ID No.: 977
Generic Name: Ibuprofen (400mg) and Paracetamol (500mg) Tablets
MFC NO: ST/MFC/118/R2
Batch No.: G17250113
Mfg.Date: 01/2025

12.0F IN- PROCESS CHECK FREQUENCY: EVERY 1 HOUR BY PRODUCTION:

Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	19	
7	14			7	14	20	
Limit: ±5% of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g				Average weight of 20 Tablets:.....g			
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C±2°C					
Done by:(Production)							
Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	19	
7	14			7	14	20	
Limit: ±5% of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g				Average weight of 20 Tablets:.....g			
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C±2°C					
Done by:(Production)							
Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	19	
7	14			7	14	20	
Limit: ±5% of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g				Average weight of 20 Tablets:.....g			
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C±2°C					
Done by:(Production)							
Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	19	
7	14			7	14	20	
Limit: ±5% of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g				Average weight of 20 Tablets:.....g			
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C±2°C					
Done by:(Production)							

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>[Signature]</i> 20/1/24	<i>[Signature]</i> 20/1/24	<i>[Signature]</i> 20/1/24

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BATCH MANUFACTURING RECORD

Page No.: 56 of 75
Batch Size: 800000 Tablets
Supersedes MFC No: ST/MFC/118/R1
Exp.Date: 12/2027

Brand Name: GENFORTE TABLETS
Product ID No.: 977
Generic Name: Ibuprofen (400mg) and Paracetamol (500mg) Tablets
MFC NO: ST/MFC/118/R2
Batch No.: G17250113
Mfg.Date: 01/2025

12.0G IN- PROCESS CHECK FREQUENCY: EVERY 1 HOUR BY PRODUCTION:

Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		
Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g				Average weight of 20 Tablets:.....g			
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C $\pm$ 2°C					
Done by:(Production)							
Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		
Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g				Average weight of 20 Tablets:.....g			
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C $\pm$ 2°C					
Done by:(Production)							
Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		
Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g				Average weight of 20 Tablets:.....g			
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C $\pm$ 2°C					
Done by:(Production)							
Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		
Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g				Average weight of 20 Tablets:.....g			
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C $\pm$ 2°C					
Done by:(Production)							

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>Abbas</i> 20/11/24	<i>Abbas</i> 20/11/24	<i>Abbas</i> 20/11/24

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BATCH MANUFACTURING RECORD

Brand Name	GENFORTE TABLETS	Product ID No.:	977	Page No.:	58 of 75
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Batch Size	800000 Tablets
Batch No.:	G17250113	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/118/R1
				Exp.Date:	12/2027

13.0 IN- PROCESS CHECK FREQUENCY: EVERY 2 HOUR BY IPQA:

Date: 11/02/25 Time: 20:14:5	
LHS weight of 20 tablets: 20.847 g	
RHS weight of 20 tablets: 20.847 gm	
1 1.037	8 1.040
2 1.044	9 1.043
3 1.041	10 1.045
4 1.038	11 1.042
5 1.042	12 1.033
6 1.040	13 1.047
7 1.039	14 1.050
15 1.040	16 1.054
17 1.044	18 1.040
19 1.046	20 1.042
Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)	
Min. weight: 1.023 g	Max. weight: 1.054 g
Average weight of 20 Tablets: 1.042 g	Friability: 0.13%
Disintegration Time: 01 min 07 sec	NMT 1.0 %
Done by: N. R. P. (IPQA)	
Date: 15/02/25 Time: 10:15	
LHS weight of 20 tablets: 20.847 g	
RHS weight of 20 tablets: 20.839 g	
1 1.043	8 1.037
2 1.041	9 1.041
3 1.046	10 1.043
4 1.042	11 1.044
5 1.039	12 1.041
6 1.045	13 1.045
7 1.041	14 1.046
15 1.042	16 1.040
17 1.035	18 1.052
19 1.041	20 1.047
Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)	
Min. weight: 1.035 g	Max. weight: 1.052 g
Average weight of 20 Tablets: 1.042 g	Friability: 0.14%
Disintegration Time: 01 min 14 sec	NMT 1.0 %
Done by: N. R. P. (IPQA)	
Date: 15/02/25 Time: 12:23	
LHS weight of 20 tablets: 20.837 g	
RHS weight of 20 tablets: 20.860 g	
1 1.046	8 1.045
2 1.041	9 1.042
3 1.043	10 1.040
4 1.041	11 1.043
5 1.039	12 1.042
6 1.041	13 1.041
7 1.042	14 1.047
15 1.035	16 1.052
17 1.031	18 1.039
19 1.042	20 1.045
Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)	
Min. weight: 1.031 g	Max. weight: 1.052 g
Average weight of 20 Tablets: 1.042 g	Friability: 0.16%
Disintegration Time: 01 min 23 sec	NMT 1.0 %
Done by: N. R. P. (IPQA)	

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>Alwani</i>	<i>20/11/24</i>	<i>R. S. K. K. K.</i>
Date	20/11/24	20/11/24	
IT NO.: ST/QA/050:F1			

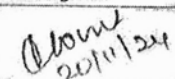
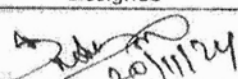
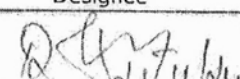
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		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Page No.:	59 of 75
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Batch Size	800000 Tablets
Batch No.:	G17250113	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/118/R1
				Exp.Date:	12/2027

13.0A IN- PROCESS CHECK FREQUENCY: EVERY 2 HOUR BY IPQA:

Date: 15/02/25 Time: 14:31					
LHS weight of 20 tablets: 20.874g			RHS weight of 20 tablets: 20.864g		
1	1.051	8	1.031	15	1.041
2	1.047	9	1.054	16	1.038
3	1.046	10	1.048	17	1.053
4	1.042	11	1.026	18	1.024
5	1.028	12	1.050	19	1.029
6	1.036	13	1.032	20	1.040
7	1.044	14	1.029		
Limit: ±5% of actual average weight (988.000mg to 1092.000mg)					
Min. weight: 1.024g			Min. weight: 1.033g		
Max. weight: 1.054g			Max. weight: 1.053g		
Average weight of 20 Tablets: 1.044g			Average weight of 20 Tablets: 1.043g		
Friability: 0.17%			NMT 1.0 %		
Disintegration Time: 0.12 hrs / 7.2 sec			NMT 15 mins at 37°C ± 2°C		
Done by: (IPQA)					
Date: Time:					
LHS weight of 20 tablets:			RHS weight of 20 tablets:		
1	8	15	1	8	15
2	9	16	2	9	16
3	10	17	3	10	17
4	11	18	4	11	18
5	12	19	5	12	19
6	13	20	6	13	20
7	14		7	14	
Limit: ±5% of actual average weight (988.000mg to 1092.000mg)					
Min. weight: g			Min. weight: g		
Max. weight: g			Max. weight: g		
Average weight of 20 Tablets: g			Average weight of 20 Tablets: g		
Friability: NMT 1.0 %			NMT 1.0 %		
Disintegration Time: NMT 15 mins at 37°C ± 2°C			NMT 15 mins at 37°C ± 2°C		
Done by: (IPQA)					
Date: Time:					
LHS weight of 20 tablets:			RHS weight of 20 tablets:		
1	8	15	1	8	15
2	9	16	2	9	16
3	10	17	3	10	17
4	11	18	4	11	18
5	12	19	5	12	19
6	13	20	6	13	20
7	14		7	14	
Limit: ±5% of actual average weight (988.000mg to 1092.000mg)					
Min. weight: g			Min. weight: g		
Max. weight: g			Max. weight: g		
Average weight of 20 Tablets: g			Average weight of 20 Tablets: g		
Friability: NMT 1.0 %			NMT 1.0 %		
Disintegration Time: NMT 15 mins at 37°C ± 2°C			NMT 15 mins at 37°C ± 2°C		
Done by: (IPQA)					
Date: Time:					
LHS weight of 20 tablets:			RHS weight of 20 tablets:		
1	8	15	1	8	15
2	9	16	2	9	16
3	10	17	3	10	17
4	11	18	4	11	18
5	12	19	5	12	19
6	13	20	6	13	20
7	14		7	14	
Limit: ±5% of actual average weight (988.000mg to 1092.000mg)					
Min. weight: g			Min. weight: g		
Max. weight: g			Max. weight: g		
Average weight of 20 Tablets: g			Average weight of 20 Tablets: g		
Friability: NMT 1.0 %			NMT 1.0 %		
Disintegration Time: NMT 15 mins at 37°C ± 2°C			NMT 15 mins at 37°C ± 2°C		
Done by: (IPQA)					

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date			

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W/E 15/02/25

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	Safetab Life Science				
	BATCH MANUFACTURING RECORD			Page No.:	61 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

13.0C IN- PROCESS CHECK FREQUENCY: EVERY 2 HOUR BY IPQA:

Date:..... Time:.....											
LHS weight of 20 tablets:						RHS weight of 20 tablets:					
1	8		15			1	8		15		
2	9		16			2	9		16		
3	10		17			3	10		17		
4	11		18			4	11		18		
5	12		19			5	12		19		
6	13		20			6	13		20		
7	14					7	14				
Limit: ±5% of actual average weight (988.000mg to 1092.000mg) M /C Speed:.....RPM											
Min. weight.....g.....%						Min. weight.....g.....%					
Max. weight.....g.....%						Max. weight.....g.....%					
Average weight of 20 Tablets:.....g						Average weight of 20 Tablets:.....g					
Friability : NMT 1.0 %											
Disintegration Time : NMT 15 mins at 37°C±2°C											
Done by:(IPQA)											
Date:..... Time:.....											
LHS weight of 20 tablets:						RHS weight of 20 tablets:					
1	8		15			1	8		15		
2	9		16			2	9		16		
3	10		17			3	10		17		
4	11		18			4	11		18		
5	12		19			5	12		19		
6	13		20			6	13		20		
7	14					7	14				
Limit: ±5% of actual average weight (988.000mg to 1092.000mg) M /C Speed:.....RPM											
Min. weight.....g.....%						Min. weight.....g.....%					
Max. weight.....g.....%						Max. weight.....g.....%					
Average weight of 20 Tablets:.....g						Average weight of 20 Tablets:.....g					
Friability : NMT 1.0 %											
Disintegration Time : NMT 15 mins at 37°C±2°C											
Done by:(IPQA)											
Date:..... Time:.....											
LHS weight of 20 tablets:						RHS weight of 20 tablets:					
1	8		15			1	8		15		
2	9		16			2	9		16		
3	10		17			3	10		17		
4	11		18			4	11		18		
5	12		19			5	12		19		
6	13		20			6	13		20		
7	14					7	14				
Limit: ±5% of actual average weight (988.000mg to 1092.000mg) M /C Speed:.....RPM											
Min. weight.....g.....%						Min. weight.....g.....%					
Max. weight.....g.....%						Max. weight.....g.....%					
Average weight of 20 Tablets:.....g						Average weight of 20 Tablets:.....g					
Friability : NMT 1.0 %											
Disintegration Time : NMT 15 mins at 37°C±2°C											
Done by:(IPQA)											
Date:..... Time:.....											
LHS weight of 20 tablets:						RHS weight of 20 tablets:					
1	8		15			1	8		15		
2	9		16			2	9		16		
3	10		17			3	10		17		
4	11		18			4	11		18		
5	12		19			5	12		19		
6	13		20			6	13		20		
7	14					7	14				
Limit: ±5% of actual average weight (988.000mg to 1092.000mg) M /C Speed:.....RPM											
Min. weight.....g.....%						Min. weight.....g.....%					
Max. weight.....g.....%						Max. weight.....g.....%					
Average weight of 20 Tablets:.....g						Average weight of 20 Tablets:.....g					
Friability : NMT 1.0 %											
Disintegration Time : NMT 15 mins at 37°C±2°C											
Done by:(IPQA)											

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	<i>A. Bhowmik</i> 20/11/24	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	

FORMAT NO.: ST/QA/050:F1

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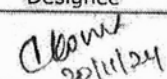
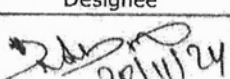
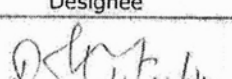
BATCH MANUFACTURING RECORD

Page No.: 62 of 75
Batch Size: 800000 Tablets
Supersedes MFC No: ST/MFC/118/R1
Exp.Date: 12/2027

Brand Name: GENFORTE TABLETS
Product ID No.: 977
Generic Name: Ibuprofen (400mg) and Paracetamol (500mg) Tablets
MFC NO: ST/MFC/118/R2
Batch No.: G17250113
Mfg.Date: 01/2025

13.0D IN- PROCESS CHECK FREQUENCY: EVERY 2 HOUR BY IPQA:

Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		
Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g				Average weight of 20 Tablets:.....g			
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C $\pm$ 2°C					
Done by:(IPQA)							
Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		
Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g				Average weight of 20 Tablets:.....g			
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C $\pm$ 2°C					
Done by:(IPQA)							
Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		
Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g				Average weight of 20 Tablets:.....g			
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C $\pm$ 2°C					
Done by:(IPQA)							
Date:..... Time:.....							
LHS weight of 20 tablets:				RHS weight of 20 tablets:			
1	8	15		1	8	15	
2	9	16		2	9	16	
3	10	17		3	10	17	
4	11	18		4	11	18	
5	12	19		5	12	19	
6	13	20		6	13	20	
7	14			7	14		
Limit: $\pm 5\%$ of actual average weight (988.000mg to 1092.000mg)				M /C Speed:.....RPM			
Min. weight.....g		%		Min. weight.....g		%	
Max. weight.....g		%		Max. weight.....g		%	
Average weight of 20 Tablets:.....g				Average weight of 20 Tablets:.....g			
Friability :		NMT 1.0 %					
Disintegration Time :		NMT 15 mins at 37°C $\pm$ 2°C					
Done by:(IPQA)							

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 20/11/24	 20/11/24	 20/11/24

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BATCH MANUFACTURING RECORD

Page No.: 63 of 75
Batch Size: 800000 Tablets
Supersedes MFC No: ST/MFC/118/R1
Exp.Date: 12/2027

Brand Name: GENFORTE TABLETS
Product ID No.: 977
Generic Name: Ibuprofen (400mg) and Paracetamol (500mg) Tablets
MFC NO: ST/MFC/118/R2
Batch No.: G17250113
Mfg.Date: 01/2025

14.0 WEIGHING RECORD OF COMPRESSED TABLETS:

Container No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by/date	Container No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by/date
1	33.09	2.40	30.69	Arumeh	15/02/25	31					
2	31.40	2.40	29.00	Arumeh	15/02/25	32					
3	36.91	2.60	34.31	Arumeh	15/02/25	33					
4	37.08	2.60	34.48	Arumeh	15/02/25	34					
5	37.06	2.60	34.46	Baskar	15/02/25	35					
6	29.95	2.60	27.35	Baskar	15/02/25	36					
7	33.92	2.60	31.32	Baskar	15/02/25	37					
8	34.00	2.60	31.40	Baskar	15/02/25	38					
9	34.52	2.60	31.92	Baskar	15/02/25	39					
10	31.49	2.60	33.89	Baskar	15/02/25	40					
11	36.11	2.60	33.51	Arumeh	15/02/25	41					
12	35.15	2.60	32.55	Arumeh	15/02/25	42					
13	31.42	2.60	28.82	Arumeh	15/02/25	43					
14	35.11	2.60	32.51	Arumeh	15/02/25	44					
15	32.12	2.60	29.52	Arumeh	15/02/25	45					
16	33.11	2.60	30.51	Arumeh	15/02/25	46					
17	31.22	2.60	28.62	Arumeh	15/02/25	47					
18	31.67	2.30	29.37	Arumeh	15/02/25	48					
19	44.22	2.60	41.62	Arumeh	15/02/25	49					
20	36.72	2.60	34.12	Arumeh	15/02/25	50					
21	34.00	2.30	31.70	Arumeh	15/02/25	51					
22	32.14	2.30	29.84	Arumeh	15/02/25	52					
23	31.80	2.40	29.40	Arumeh	15/02/25	53					
24	37.65	2.60	35.05	Arumeh	15/02/25	54					
25	28.40	2.40	26.00	Arumeh	15/02/25	55					
26	26.40	2.40	24.00	Arumeh	15/02/25	56					
27	27.40	2.40	25.00	Arumeh	15/02/25	57					
28						58					
29						59					
30						60					
Total weight of Compressed tablets:							815.13	kg			

Intimate IPQA to draw the sample.

Sample withdrawn by IPQA.

Production Sign: *Arumeh* Date: 15/02/25

IPQA Sign: *Arumeh* Date: 15/02/25

Send Test Request Form for analysis of compressed tablets to QC department.

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>Arumeh</i> 20/01/24	<i>Arumeh</i> 20/01/24	<i>Arumeh</i> 20/01/24

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BATCH MANUFACTURING RECORD

Brand Name	GENFORTE TABLETS	Product ID No.:	977	Page No.:	64 of 75
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Batch Size	800000 Tablets
Batch No.:	G17250113	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/118/R1
				Exp.Date:	12/2027

15.0 RECONCILIATION:

1.0	Theoretical Weight of Compressed tablets	:	832.00	Kg	800000No's
2.0	Actual Qty of blend received for compression	:	829.00	Kg	797115
3.0	Actual Weight of Compressed tablets	:	815.13		783778
4.0	Manufacturing Loss (2.0 - 7.0) (compression)	:	13.11	Kg	12605
5.0	In-process samples				
	A IPQA Samples	:	0.79	Kg	760
	B QC Samples	:	0.10	Kg	100
	C Validation Samples	:	-	Kg	-
	D Others	:	-	Kg	-
6.0	Total samples: (A + B + C + D)	:	0.89	Kg	860
7.0	Total: (6.0 + 3.0)	:	86.02	Kg	784634
8.0	% Yield = $\frac{7.0}{1.0} \times 100$ Limit: NLT 98.00%	:	98.07		%
9.0	Compression yield = $\frac{7.0}{2.0} \times 100$	:	98.43		%

If yield is out of limit raise deviation and inform to QA. After QA investigation and approval proceed to the next stage.

Total rejects destroyed: 13.11 Kg

Rejected materials shall be destroyed in the presence of QA.

Done by Production sign/Date: *De 17/12/24*

Checked By IPQA sign/Date: *18/12/25*

Reconciliation Done by Production sign/Date: *18/12/24*

Checked By IPQA sign/Date: *18/12/25*

15.1 COMPRESSED TABLETS RELEASED FOR INSPECTION:

Reconciliation checked and compression tablets are released for inspection.

Production sign/Date: *19/12/24*

IPQA sign/Date: *19/12/25*

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>18/12/24</i>	<i>20/12/24</i>	<i>20/12/24</i>

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BATCH MANUFACTURING RECORD

Page No.: 65 of 75

Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

16.0 TABLET INSPECTION

16.1 LINE CLEARANCE CHECKS

S.No	Checks	Observation	
		Production	IPQA
1	Check whether the empty containers, polythene bags and documents of previous batch/product are removed from the area.	✓	✓
2	Check whether the scrap from waste bin is removed and new polythene bag is put into it.	✓	✓
3	Check the absence of tablets of previous batch/product in the container and surrounding area.	✓	✓
4	Check the area (floor, wall, ceiling, door, windows) are clean.	✓	✓
5	Check the tube light fixture, supply grills, riser grills, filters and electrical fixtures are clean.	✓	✓
6	Check whether the daily records are updated and signed.	✓	✓
7	Check the environmental condition and record in BMR.	✓	✓
8	Check whether area and equipment status board is updated.	✓	✓

Note: Tick mark (✓) if Complies and (✗) if Does not comply

Checked by (production) sign/date: *[Signature]* 19/03/24Verified by (IPQA) sign/date: *[Signature]* 19/03/24

16.2 ENVIRONMENTAL CONDITIONS	Date: 19/03/24	Date:	
	Observation	Production Sign	Production Sign
Temperature: 23°C to 27°C	24.2°C	<i>[Signature]</i>	<i>[Signature]</i>
Relative Humidity: 45% to 55 %	53%	<i>[Signature]</i>	<i>[Signature]</i>

16.3 APPROVAL FOR INSPECTION:

Production Sign/Date: *[Signature]* 19/03/24Line clearance IPQA Sign./Date: *[Signature]* 19/03/24

S. No	Process Instructions
1	Carry out visual inspection of tablets on tablet manual inspection area.
2	Collect inspected tablets in containers lined with polythene bags. Weigh the containers and record the weight.
3	Intimate In-process Quality Assurance.

16.4 TABLETS VISUAL INSPECTION RECORD:

Types of rejection: broken tablets, damage edges, capping, sticking, foreign particle & any other rejections.							
Date	Container No		Time		Total Quantity Rejected	Tablets Inspection Done by/Date	Checked by/Date
	From	To	Started	Completed			
19/03/24	01	27	6:25	21:50	2.13	<i>[Signature]</i> 19/03/24	<i>[Signature]</i> 19/03/24

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	<i>[Signature]</i>	

FORMAT NO.: ST/QA/050:F1

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC No:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

16.0A TABLET INSPECTION

16.1A LINE CLEARENCE CHECKS

S.No	Checks	Observation	
		Production	IPQA
1	Check whether the empty containers, polythene bags and documents of previous batch/product are removed from the area.		
2	Check whether the scrap from waste bin is removed and new polythene bag is put into it.		
3	Check the absence of tablets of previous batch/product in the container and surrounding area.		
4	Check the area (floor, wall, ceiling, door, windows) are clean.		
5	Check the tube light fixture, supply grills, riser grills, filters and electrical fixtures are clean.		
6	Check whether the daily records are updated and signed.		
7	Check the environmental condition and record in BMR.		
8	Check whether area and equipment status board is updated.		

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (production) sign/date:.....

Verified by (IPQA)sign/date:.....

16.2A ENVIRONMENTAL CONDITIONS	Date:		Date:	
	Observation	Production Sign	Observation	Production Sign
Temperature: 23°C to 27°C				
Relative Humidity: 45% to 55 %				

16.3A APPROVAL FOR INSPECTION:

Production Sign/Date:.....

Line clearance IPQA Sign./Date:.....

S. No	Process Instructions
1	Carry out visual inspection of tablets on tablet manual inspection area.
2	Collect inspected tablets in containers lined with polythene bags. Weigh the containers and record the weight.
3	Intimate In-process Quality Assurance.

16.4A TABLETS VISUAL INSPECTION RECORD:

Types of rejection: broken tablets, damage edges, capping, sticking, foreign particle & any other rejections.							
Date	Container No		Time		Total Quantity Rejected	Tablets Inspection Done by/Date	Checked by/Date
	From	To	Started	Completed			

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>Chand</i> 20/11/24	<i>Raj</i> 20/11/24	<i>Raj</i> 20/11/24

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FORMAT NO.: ST/QA/050:F1

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

16.5 WEIGHING RECORD OF INSPECTED TABLETS: Date: 19/03/25

Container No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by/date	Container No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by/date
1	33.03	2.140	30.89	Savitha	19/03/25	31					
2	31.30	2.140	29.16	Savitha	19/03/25	32					
3	36.81	2.160	34.65	Savitha	19/03/25	33					
4	37.00	2.160	34.84	Savitha	19/03/25	34					
5	37.00	2.160	34.84	Savitha	19/03/25	35					
6	29.90	2.160	27.74	Savitha	19/03/25	36					
7	33.90	2.160	31.74	Savitha	19/03/25	37					
8	33.50	2.160	31.34	Savitha	19/03/25	38					
9	34.42	2.160	32.26	Savitha	19/03/25	39					
10	31.45	2.160	29.29	Savitha	19/03/25	40					
11	36.10	2.160	33.94	Savitha	19/03/25	41					
12	35.10	2.160	32.94	Savitha	19/03/25	42					
13	31.40	2.160	29.24	Savitha	19/03/25	43					
14	35.10	2.160	32.94	Savitha	19/03/25	44					
15	32.10	2.160	29.94	Savitha	19/03/25	45					
16	33.10	2.160	30.94	Savitha	19/03/25	46					
17	31.19	2.160	29.03	Savitha	19/03/25	47					
18	31.65	2.160	29.49	Savitha	19/03/25	48					
19	48.20	2.160	46.04	Savitha	19/03/25	49					
20	36.70	2.160	34.54	Savitha	19/03/25	50					
21	33.75	2.160	31.59	Savitha	19/03/25	51					
22	32.10	2.160	29.94	Savitha	19/03/25	52					
23	31.75	2.160	29.59	Savitha	19/03/25	53					
24	32.60	2.160	30.44	Savitha	19/03/25	54					
25	28.60	2.160	26.44	Savitha	19/03/25	55					
26	26.80	2.160	24.64	Savitha	19/03/25	56					
27	33.75	2.160	31.59	Savitha	19/03/25	57					
28						58					
29						59					
30						60					
Total weight of inspected tablets:							813.00	kg			

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
Date	20/01/24	20/01/24	20/01/24

VO.: ST/QA/050:F1

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

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Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

16.6 RECONCILIATION: (INSPECTION OF TABLETS)

1.0	Theoretical weight of tablets	:	832.40 kg	800000 No's
2.0	Tablets transferred to inspection	:	815.13 kg	783728 No's
3.0	Rejected tablets	:	2.13 kg	2048 No's
4.0	Total weight of good tablets	:	813.00 kg	781730 No's
5.0	% Yield = $\frac{4.0}{1.0} \times 100$ (Limit- NLT 97.00%)	:	97.72 %	

If yield is out of limit, raise deviation and inform to QA. After QA, investigation and approval proceed to the next stage.

Total rejects destroyed: 213 Kg.

Rejected materials shall be destroyed in the presence of QA

Done by Packing sign/Date:

Checked by IPQA sign/Date:

Reconciliation Done by Production sign/Date:

Checked By IPQA sign/Date:

16.7 RELEASE FOR PACKING

Compressed tablets report checked and released for packing

Checked by Competent Staff Sign/Date:

IPQA Sign/Date:

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	AKO 20/11/24	20/11/24	20/11/24	

FORMAT NO.: ST/QA/050:F1

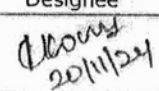
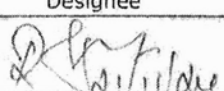
UNCONTROLLED COPY

	Safetab Life Science			[COPY]	
	BATCH MANUFACTURING RECORD			Page No.:	69 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

17.0 PROCESS HISTORY





Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 20/11/24	 20/11/24	 20/11/24	

FORMAT NO.: ST/QA/050:F1

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	Safetab Life Science			BATCH MANUFACTURING RECORD	
				Page No.:	70 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

18.0 Following the BMR records in additional attached.		Checked by Production Head	Reviewed by QA Head
1	Raw Materials dispensed labels	✓	✓
2	Granulation stage analytical report	NA	NA
3	Compression stage analytical report	✓	✓
4	Blend container label	✓	✓
5	Compressed tablets container label	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply.

This Batch Manufacturing reviewed on date 19/03/25

Production Head

sign/date hi 19/03/25

This Batch Manufacturing Record received, reviewed and batch is released for packing on date 19/03/2025

Reviewed by QA Head hi

19/03/2025

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<u>hi</u> 20/11/24	<u>hi</u> 20/11/24	<u>hi</u> 20/11/24	

FORMAT NO.: ST/QA/050:F1

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

71 of 75

Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

19.0 ABBREVIATIONS

S.No.	Short Form	Abbreviation	S.No.	Short Form	Abbreviation
1	BP	British Pharmacopeia	19	A.R.No.	Analytical Report Number
2	API	Active Pharmaceutical Ingredients	20	IPQA	In Process Quality Assurance
3	BMR	Batch Manufacturing Record	21	L	Lakhs
4	MFG	Manufacturing	22	TRF	Test Request Form
5	EXP	Expiry	23	RMG	Rapid Mixer Granulator
6	QA	Quality Assurance	24	FBD	Fluid Bed Drier
7	Kg	Kilogram	25	SOP	Standard Operating Procedure
8	g	Gram	26	mm	Millimeter
9	lts	Liters	27	NLT	Not Less Than
10	Min	Minutes	28	NMT	Not More Than
11	Hrs	Hours	29	Tab	Tablet
12	M/C	Machine	30	RHS	Right Hand Side
13	Prod	Production	31	LHS	Left Hand Side
14	B.No	Batch number	32	Std	Standard
15	mg	Milligram	33	Avg	Average
16	Qty	Quantity	34	rpm	Rotation Per Minute
17	QC	Quality Control	35	No's	Numbers
18	LOD	Loss On Drying	36	Sign	Signature

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24	<i>[Signature]</i> 20/11/24

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FORMAT NO.: ST/QA/050:F1

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	Safetab Life Science				
	BATCH MANUFACTURING RECORD			Page No.:	73 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

BMR COPY/QUALITY CONTROL COPY

21.0 TEST REQUEST FORM FOR BULK TABLETS:

From: Manufacturing Department		To: Q.A. Department													
To be filled by production		To be filled by IPQA													
Date of Mfg.: 01/2025 Date of Exp.: 12/2027		Quantity Sampled : 100 No's													
Test Request for : <u>Content</u>		Sampled by : <u>N. Raj</u> on date: 15/02/25													
TRF raised by: <u>[Signature]</u> on date: 15/02/25		No. of containers : <u>17</u>													
To be filled by QC															
TRF & Sample received on Sign & Date : <u>[Signature]</u> 15/02/25															
Sample tested on <u>17/02/2025</u>															
Test Results															
Assay: Ibuprofen BP 400mg: 397.7mg (99.41%) Paracetamol BP 500mg: 509.75mg (101.95%) Related Substances: i) Single maximum unknown impurity: 0.017% ii) Total Impurities: 0.025% Dissolution (By HPLC) <table border="1"> <thead> <tr> <th></th> <th>min</th> <th>max</th> <th>avg</th> </tr> </thead> <tbody> <tr> <td>i) Ibuprofen BP</td> <td>97.9%</td> <td>100.4%</td> <td>99.3%</td> </tr> <tr> <td>ii) Paracetamol BP</td> <td>100.1%</td> <td>101.9%</td> <td>101.1%</td> </tr> </tbody> </table>					min	max	avg	i) Ibuprofen BP	97.9%	100.4%	99.3%	ii) Paracetamol BP	100.1%	101.9%	101.1%
	min	max	avg												
i) Ibuprofen BP	97.9%	100.4%	99.3%												
ii) Paracetamol BP	100.1%	101.9%	101.1%												
Analytical Reference no.: <u>Sim 25.0135</u>		Space for QC Approval (Stamping and Signing)													
Analysed By : <u>ES</u> on : <u>18/02/2025</u>															
		<u>[Signature]</u> 18/02/25													

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<u>[Signature]</u> 20/11/24	<u>[Signature]</u> 20/11/24	<u>[Signature]</u> 20/11/24	

FORMAT NO.: ST/OA/050:F1

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	Safetab Life Science			(W/ BTEH COPY)	
	BATCH MANUFACTURING RECORD			Page No.:	74 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

22.0 BATCH MANUFACTURING RECORD REVIEW CHECK LIST		
S.No. No.	CHECK POINTS	Status
1	The entire Page no: <u>1</u> to <u>75</u> are available, verified and found correct.	Yes / No
2	Batch numbers available in all pages verified and are correct.	Yes / No
3	Manufacturing and expiry is correctly allotted verified.	Yes / No
4	Dispensing carried out on calibrated balance verified.	Yes / No
5	Dispensing Cards attached.	Yes / No
6	Line clearance is taken prior to all dispensing and manufacturing activities.	Yes / No
7	Dispensing is carried out as per indent of raw materials are correct.	Yes / No
8	Environmental conditions comply during all the manufacturing steps.	Yes / No
9	All wrong entries if any have been strike out and signed and verified.	Yes / No
10	Actual equipment used is as specified and verified.	Yes / No
11	Blend, Compressed Tablet container labels are attached.	Yes / No
12	Lubrication, Compression and Inspection reconciliation is filled and variance is within acceptance limit.	Yes / No
Note:	If any abnormalities noticed during batch manufacturing record review it should be brought to the notice of QA Head.	

Batch Manufacturing Record reviewed by IPQA Sign/Date: 17/03/25

QA Head Sign/Date: 17/03/2025

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<u>[Signature]</u> 20/11/24	<u>[Signature]</u> 20/11/24	<u>[Signature]</u> 20/11/24	

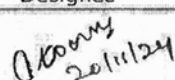
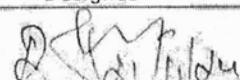
FORMAT NO.: ST/QA/050:F1

UNCONTROLLED COPY

	Safetab Life Science			[REDACTED]	
	BATCH MANUFACTURING RECORD			Page No.:	75 of 75
Brand Name	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic Name:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R2	Supersedes MFC No:	ST/MFC/118/R1
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

23.0 REVISION HISTORY:

Revision No.	Date of Revision	Changes Made	Effective Date
00	--	1. New product introduced refer change control No: ST/CC/20/004.	04.03.2020
01	27.05.2021	1. New granulation area and equipment used refer change control No: ST/CC/21/75.	01.06.2021
02	01.12.2021	1. BMR revised based on trend data refer change control No: ST/CC/21/173.	01.12.2021
03	26.08.2023	1. BMR revised for better clarity.	26.08.2023
04	20/11/24	1. Manufacturing Licence number change from Safetab life science to GHPL Loan Licence. Refer change control No.: ST/CC/24/021.	21/11/24

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 20/11/24	 20/11/24	 21/11/24	

FORMAT NO.: ST/QA/050:F1

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MASTER COPY

BATCH PACKING RECORD

Page 1 of 68

Product:	GENFORTE	Product ID No.:	977	Batch Size	100000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	MFC No:	
				Exp.Date:	12/2027

BATCH PACKING RECORD COVER SHEET:

PRODUCT NAME	GENFORTE		
LABEL CLAIM	Each Uncoated tablet contains:		
	Ibuprofen	BP	400mg
	Paracetamol	BP	500mg
	Colour: Approved colour used.		
Box Size	10x1x10's BLISTER PACK		
Storage Condition	Store below 30°C. Protect from light and moisture.		
SHELF LIFE	36 MONTHS		
CUSTOMER NAME	GENERIC HEALTHCARE PVT.LTD.		
EFFECTIVE BATCH NUMBER	G17241127	DATE:	04/12/2024
MANUFACTURING LICENCE No.	21 14 4378		
MFG. DATE:	01/2025	BPR. No	STBPR:118/04
EXP. DATE:	12/2027	Supersedes BPR.No	STBPR:118/03
BPR ISSUED BY/DATE (QA)	07/01/25		
BPR CHECKED & RECEIVED BY/DATE (PRODUCTION)	07/01/25		
Allotted By: QA Executive Sign/Date: 07/01/25			
DATE OF COMMENCEMENT:	07/01/25	DATE OF COMPLETION:	24/03/25
This BPR contains 68 Pages + 5 Additional Pages			
Checked by Competent Staff Sign/Date: 24/03/25			

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature	K. Viji	V. S. S. S.	R. S. S. S.	
UNCONTROLLED COPY				



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BATCH PACKING RECORD

Page 2 of 68

Product: GENFORTE Product ID No.: 977 Batch Size: 14,200.00 mg
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes MFC No: ST/MPR/097/R2
Batch No.: G17250113 Mfg.Date: 01/2025 Exp.Date: 12/2027

1.0 LIST OF EQUIPMENTS:

S.No.	Name of Equipments	Equipment ID No. to be used
1	Balance -- 600 g Capacity	ST/WB/192
2	Balance -- 300 g Capacity	ST/WB/191
3	Balance -- 31 kg Capacity	ST/WB/196
4	Leak test apparatus	ST/QALT/001, ST/QALT/003
5	Blister packing machine	ST/PPB/001 or ST/PPB2/001

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee

CONTROLLED COPY

UNCONTROLLED COPY

31/12/24

17/03/12/24

R. Koutinwa



Safetab Life Science

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BATCH PACKING RECORD

Page 3 of 08

Product: GENFORTE Product ID No.: 977 Batch Size: 300000 Tablets
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes: ST/MPR/097/R2
Batch No.: G17250113 Mfg.Date: 01/2025 Exp.Date: 12/2027

2.0 PACKING MATERIAL DISPENSING:

2.1 LINE CLEARANCE CHECKS:

Date/Time: 17/02/25

S.No	CHECKS	Observation	
		store	IPQA
1	Ensure that all empty containers, labels, used Polybags of previous dispensed Product/ batch are removed from the area.	7	✓
2	Ensure that all dispensed material of previous product / batch removed from the area.	7	✓
3	Ensure that the previous batch BPR / documents are removed from the area.	7	✓
4	Check the housekeeping general cleanliness of the floor, walls, ceiling, pass box, doors and door view panels of man and material entry of dispensing area is clean.	7	✓
5	Check the cleanliness of the working table, cupboard, washing area and waste bin.	7	✓
6	Check the approved label of packing material.	7	✓
7	Check the physical appearance of packing material.	7	✓
8	Check the A.R.no of packing material.	7	✓
9	Ensure that the balances are cleaned and it's calibration status.	7	✓
10	Check proper gowning procedure followed as per the SOP	7	✓
11	Check the temperature & relative humidity of the area meet as per BPR requirement and ensure that the records are updated.	7	✓
12	Ensure the concurrent entries of log book.	7	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (store) sign/date: 17/02/25

Verified by (IPQA) sign/date: 17/02/25

Equipment	Weighing Balance	AREA
Equipment. ID No.	ST/103/173	
Previous Product & Batch No.	AB-plo-N 0287004 L	F-118
Cleaned By	Pay 3	
Checked by Stores Sign/Date	17/02/25	
Counter checked by IPQA/Sign/Date	17/02/25	

2.2 ENVIRONMENTAL CONDITIONS:

Area: Dispensing	Temperature: 23°C to 27°C Relative Humidity: 45% to 55%	Observation	Stores Sign
		24.2 52	17/02/25

2.3 APPROVAL FOR DISPENSING BY IPQA: Sign: 17/02/25

Date: 17/02/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee

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03/12/24

17/02/25

17/02/25



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BATCH PACKING RECORD

Page 4 of 68

Product: GENFORTE Product ID No.: 477 Batch Size: 200000 Tablets
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes MFC No: ST/MPR/097/R2
Batch No.: G17250113 Mfg.Date: 01/2025 Exp.Date: 12/2027

3.0 RECORD FOR PACKING MATERIALS:

SALES

Material Name	Unit	Material code	Standard Qty per batch	A.R. No.	Issued Qty	Issued by store	Checked by production	Verified by IPQA
Printed Aluminium foil: 172mm	Kg	PMG00067	48.000	alp243966	48.75			10/1
PVC clear foil 176mm	Kg	PMPV0036	192.000	alp243444	196.700			122/15
Printed mono cartons 1 X 10's	No's	PMG00069	80000	alp280957	78790			10/1
Printed outer carton 10X1X10's	No's	PMG00068	8000	alp244092 alp280162	165 7025			122/15
Sply Shipper (380X365X330mm)	No's	PTMT0038	80000	alp244036 alp244087 alp280164	800 41148 38038			10/1
Genforte Leaflet	No's	PMG00070	184	alp243904 alp243830 alp280642	92 100			10/1
Transparent GHPL printed Bopp Tape 2"	No's	PMG00071	24	alp280191	24			10/1
Shipper Labels	No's		184					10/1

NOTE: If any discrepancies observed in received material inform to QA and take necessary corrective action.

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature	03/12/24	03/12/24	03/12/24	

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Safetab Life Science

BATCH PACKING RECORD

Page 5 of 68

Product: GENFORTE Product ID No.: 977 Batch Size: 80000 Tablets
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R1 Supersedes: ST/MPR/097/R2
Batch No.: G17250113 Mfg. Date: 01/2025 Exp. Date: 12/2027

3.1 ADDITIONAL PACKING MATERIALS RECORD:

Reason for Additional Quantity Request:

Approved by Production Head/Designee Sign/date:

Authorized by QA Head/Designee Sign/date:

Material name	Unit	Material code	A.R. No.	Issued Qty	Issued By store	Checked by production	Verified by IPQA
Printed Aluminium foil: 172mm	Kg	PMG00067					
PVC clear foil 176mm	Kg	PMPV0036					
Printed mono cartons 1 X 10's	No's	PMG00069					
Printed outer carton 10X1X10's	No's	PMG00068					
Sply Shipper (380X365X330mm)	No's	PTMT0038					
Genforte Leaflet	No's	PMG00070					
Transparent GHPL printed Bopp Tape 2"		PMG00071					
Shipper Labels	No's						

3.2 MATERIAL RETURN NOTE:

Material Name	Unit	A.R. No.	Quantity returned	Returned by production	Checked by IPQA	Received by store
Printed Aluminium foil: 172mm	Kg	QLP 243366	11.00	Ref	Ref	Ref
PVC clear foil 176mm	Kg	QLP 243444	12.700	Ref	Ref	Ref
Printed mono cartons 1 X 10's	No's					
Printed outer carton 10X1X10's	No's					
Sply Shipper (380X365X330mm)	No's					
Genforte Leaflet	No's					
Transparent GHPL printed Bopp Tape 2"	No's					
Shipper Labels	No's					

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee

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03/12/24

03/12/24

03/12/24



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ORIGINAL COPY

BATCH PACKING RECORD

Page 6 of 68

Product:	GENFORTE	Product ID No.:	977	Batch Size:	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO.:	ST/MPR/097/R3	Supersedes MFC No.:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	Exp. Date:	12/2027

3.0 AFFIX DISPENSING CARD FOR DISPENSED PRIMARY PACKING MATERIAL:

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00067 | Category: NA

Item Name: GENFORTE SALES PRINTED FOIL 172MM

Operation: Packing

AR No.: QCP243966 | Retest Date: 23/12/25

Mfr: DAGA POLY LAMINATORS (V0197)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/SRWB/049
Req. Qty.: 48.0 Kg | Issd. Qty.: 11.7 Kg | Conv. Fa.: 1
Gr. Wt.: 12 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 11.7 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1726-1

Verified By
(Prod.)

Mon Mar 17 25 19:28:50

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00067 | Category: NA

Item Name: GENFORTE SALES PRINTED FOIL 172MM

Operation: Packing

AR No.: QCP243966 | Retest Date: 23/12/25

Mfr: DAGA POLY LAMINATORS (V0197)

Lot No.: 1 | Pack 2 of 1 | Bal. Id.: ST/SRWB/049
Req. Qty.: 48.0 Kg | Issd. Qty.: 25.95 Kg | Conv. Fa.: 1
Gr. Wt.: 14.55 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 14.25 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1726-3

Verified By
(Prod.)

Mon Mar 17 25 19:27:10

Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

19/03/25
19/03/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature			

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03/12/24

03/12/24

03/12/24

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	MFC No:	
				Exp. Date:	12/2027

3.0 A AFFIX DISPENSING CARD FOR DISPENSED PRIMARY PACKING MATERIAL:

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00067 | Category: NA

Item Name: GENFORTE SALES PRINTED FOIL 172MM

Operation: Packing

AR No.: QCP243966 | Retest Date: 23/12/25

Mfr: DAGA POLY LAMINATORS (V0197)



Lot No.: 1 | Pack 3 of 1 | Bal. Id.: ST/SRWB/049

Req. Qty.: 48.0 Kg | Issd. Qty.: 39.25 Kg | Conv. Fa.: 1

Gr. Wt.: 13.6 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 13.3 Kg

Dispensed By
(Store)Checked By
(QA)Verified By
(Prod.)

LBST:001 Revision No: R1

ID: DE-REC-2025-1728 - 4

Mon Mar 17 25 19:27:44

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00067 | Category: NA

Item Name: GENFORTE SALES PRINTED FOIL 172MM

Operation: Packing

AR No.: QCP243966 | Retest Date: 23/12/25

Mfr: DAGA POLY LAMINATORS (V0197)



Lot No.: 1 | Pack 4 of 1 | Bal. Id.: ST/SRWB/049

Req. Qty.: 48.0 Kg | Issd. Qty.: 48.75 Kg | Conv. Fa.: 1

Gr. Wt.: 9.8 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 9.5 Kg

Dispensed By
(Store)Checked By
(QA)Verified By
(Prod.)

LBST:001 Revision No: R1

ID: DE-REC-2025-1728 - 5

Mon Mar 17 25 19:28:12

Dispensed materials label pasted by (production sign/date):

09/03/25

verified by (IPQA) sign/date:

09/03/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature			
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BATCH PACKING RECORD

Page 8 of 68

Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	MFC No:	
				Exp. Date:	12/2027

3.0 B AFFIX DISPENSING CARD FOR DISPENSED PRIMARY PACKING MATERIAL:

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMPV0036 | Category: NA

Item Name: 176MM PVC CLEAR FILM

Operation: Packing

AR No.: QCP243444 | Retest Date: 16/11/25

Mfr: P.D.S FOILS INDIA PRIVATE LIMITED. (V0505)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/SRWB/049

Req. Qty.: 192.0 Kg | Issd. Qty.: 19.7 Kg | Conv. Fa.: 1

Gr. Wt.: 20 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 19.7 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1726 - 2

Verified By
(Prod.)

Mon Mar 17 25 19:28:40

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMPV0036 | Category: NA

Item Name: 176MM PVC CLEAR FILM

Operation: Packing

AR No.: QCP243444 | Retest Date: 16/11/25

Mfr: P.D.S FOILS INDIA PRIVATE LIMITED. (V0505)

Lot No.: 1 | Pack 2 of 1 | Bal. Id.: ST/SRWB/049

Req. Qty.: 192.0 Kg | Issd. Qty.: 40.0 Kg | Conv. Fa.: 1

Gr. Wt.: 20.6 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 20.3 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1726 - 6

Verified By
(Prod.)

Mon Mar 17 25 19:29:14

Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature			

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03/12/24

03/12/24

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BATCH PACKING RECORD

Page 9 of 68

Product: GENFORTE Product ID No.: 977 Batch Size: 800000 Tablets
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes: ST/MPR/097/R2
Batch No.: G17250113 Mfg.Date: 01/2025 Exp.Date: 12/2027

3.0 C AFFIX DISPENSING CARD FOR DISPENSED PRIMARY PACKING MATERIAL:

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMPV0036 | Category: NA

Item Name: 176MM PVC CLEAR FILM

Operation: Packing

AR No.: QCP243444 | Retest Date: 16/11/25

Mfr: P.D.S FOILS INDIA PRIVATE LIMITED. (V0505)

Lot No.: 1 | Pack 3 of 1 | Bal. Id.: ST/SRWB/049

Req. Qty.: 192.0 Kg | Issd. Qty.: 60.0 Kg | Conv. Fa.: 1

Gr. Wt.: 20.3 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 20.0 Kg



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1726 - 7

Verified By
(Prod.)

Mon Mar 17 25 19:28:40

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMPV0036 | Category: NA

Item Name: 176MM PVC CLEAR FILM

Operation: Packing

AR No.: QCP243444 | Retest Date: 16/11/25

Mfr: P.D.S FOILS INDIA PRIVATE LIMITED. (V0505)

Lot No.: 1 | Pack 4 of 1 | Bal. Id.: ST/SRWB/049

Req. Qty.: 192.0 Kg | Issd. Qty.: 80.0 Kg | Conv. Fa.: 1

Gr. Wt.: 20.3 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 20.0 Kg



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1726 - 8

Verified By
(Prod.)

Mon Mar 17 25 19:28:55

Dispensed materials label pasted by(production sign/date:

19/03/24

verified by(IPQA) sign/date:

19/03/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	03/12/24	17/03/24	19/03/25

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BATCH PACKING RECORD

Page 10 of 68

Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR No:	ST/MPR/0977/R3	Supersedes	ST/MPR/0977/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	MFC No:	
				Exp. Date:	12/2027

3.0 D AFFIX DISPENSING CARD FOR DISPENSED PRIMARY PACKING MATERIAL:

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMPV0036 | Category: NA

Item Name: 176MM PVC CLEAR FILM

Operation: Packing

AR No.: QCP243444 | Retest Date: 16/11/25

Mfr: P.D.S FOILS INDIA PRIVATE LIMITED. (V0505)

Lot No.: 1 | Pack 5 of 1 | Bal. Id.: ST/SRWB/049

Req. Qty.: 192.0 Kg | Issd. Qty.: 100.0 Kg | Conv. Fa.: 1

Gr. Wt.: 20.3 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 20.0 Kg



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1726 - 9

Verified By
(Prod.)

Mon Mar 17 25 19:30:10

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMPV0036 | Category: NA

Item Name: 176MM PVC CLEAR FILM

Operation: Packing

AR No.: QCP243444 | Retest Date: 16/11/25

Mfr: P.D.S FOILS INDIA PRIVATE LIMITED. (V0505)

Lot No.: 1 | Pack 6 of 1 | Bal. Id.: ST/SRWB/049

Req. Qty.: 192.0 Kg | Issd. Qty.: 121.0 Kg | Conv. Fa.: 1

Gr. Wt.: 21.3 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 21.0 Kg



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1726 - 10

Verified By
(Prod.)

Mon Mar 17 25 19:30:34

Dispensed materials label pasted by (production sign/date):

19/03/24

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19/03/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>K. K. K.</i>	<i>19/03/24</i>	<i>19/03/24</i>

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BATCH PACKING RECORD

Page 11 of 68

Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	MFC No:	
				Exp Date:	12/2027

3.0 E AFFIX DISPENSING CARD FOR DISPENSED PRIMARY PACKING MATERIAL:

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMPV0036 | Category: NA

Item Name: 176MM PVC CLEAR FILM

Operation: Packing

AR No.: QCP243444 | Retest Date: 16/11/25

Mfr: P.D.S FOILS INDIA PRIVATE LIMITED. (V0505)

Lot No.: 1 | Pack 7 of 1 | Bal. Id.: ST/SRWB/049

Req. Qty.: 192.0 Kg | Issd. Qty.: 142.0 Kg | Conv. Fa.: 1

Gr. Wt.: 21.3 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 21.0 Kg

Dispensed By
(Store)

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(QA)

ID: DE-REC-2025-1726 - 11

Verified By
(Prod.)

Mon Mar 17 25 19:30:50

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMPV0036 | Category: NA

Item Name: 176MM PVC CLEAR FILM

Operation: Packing

AR No.: QCP243444 | Retest Date: 16/11/25

Mfr: P.D.S FOILS INDIA PRIVATE LIMITED. (V0505)

Lot No.: 1 | Pack 8 of 1 | Bal. Id.: ST/SRWB/049

Req. Qty.: 192.0 Kg | Issd. Qty.: 163.0 Kg | Conv. Fa.: 1

Gr. Wt.: 21.3 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 21.0 Kg

Dispensed By
(Store)

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(QA)

ID: DE-REC-2025-1726 - 12

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(Prod.)

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19/03/25

verified by (IPQA) sign/date:

19/03/25

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Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
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BATCH PACKING RECORD

Page 12 of 68

Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	MFC No:	
				Exp. Date:	12/2027

3.0 F AFFIX DISPENSING CARD FOR DISPENSED PRIMARY PACKING MATERIAL:

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMPV0036 | Category: NA

Item Name: 176MM PVC CLEAR FILM

Operation: Packing

AR No.: QCP243444 | Retest Date: 16/11/25

Mfr: P.D.S FOILS INDIA PRIVATE LIMITED. (V0505)

Lot No.: 1 | Pack 9 of 1 | Bal. Id.: ST/SRWB/049
 Req. Qty.: 192.0 Kg | Issd. Qty.: 184.0 Kg | Conv. Fa.: 1
 Gr. Wt.: 21.3 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 21.0 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1726-13

Verified By
(Prod.)

Mon Mar 17 25 10:31:25

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMPV0036 | Category: NA

Item Name: 176MM PVC CLEAR FILM

Operation: Packing

AR No.: QCP243444 | Retest Date: 16/11/25

Mfr: P.D.S FOILS INDIA PRIVATE LIMITED. (V0505)

Lot No.: 1 | Pack 10 of 1 | Bal. Id.: ST/SRWB/049
 Req. Qty.: 192.0 Kg | Issd. Qty.: 196.7 Kg | Conv. Fa.: 1
 Gr. Wt.: 13 Kg | Tr. Wt.: 0.3 Kg | Nt. Wt.: 12.7 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1726-14

Verified By
(Prod.)

Mon Mar 17 25 10:31:49

Dispensed materials label pasted by (production sign/date): *[Signature]* 09/03/25
 verified by (IPQA) sign/date: *[Signature]* 10/03/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
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BATCH PACKING RECORD

Page 13 of 68

Product: GENFORTE Product ID No.: 977 Batch Size: 800000 Tablets
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes: ST/MPR/097/R2
Batch No.: G17250113 Mfg. Date: 01/2025 Exp. Date: 12/2027

4.0 AFFIX DISPENSING CARD FOR DISPENSED SECONDARY PACKING MATERIAL:

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PTMT0038 | Category: NA

Item Name: 380X365X330 MM 5 PLY GHPL PRINTED SHIPP

Operation: Packing

AR No.: QCP250047 | Retest Date: 20/01/27

Mfr: JJS PACKAGING (V0219)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: NA

Req. Qty.: 184.0 Nos | Issd. Qty.: 100.0 Nos | Conv. Fa.: 1

Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 100.0 Nos

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745 - 6

Verified By
(Prod.)

Mon Mar 17 25 19:40:33

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PTMT0038 | Category: NA

Item Name: 380X365X330 MM 5 PLY GHPL PRINTED SHIPP

Operation: Packing

AR No.: QCP243904 | Retest Date: 17/12/26

Mfr: JJS PACKAGING (V0219)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: NA

Req. Qty.: 184.0 Nos | Issd. Qty.: 82.0 Nos | Conv. Fa.: 1

Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 82.0 Nos

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745 - 5

Verified By
(Prod.)

Mon Mar 17 25 19:40:11

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PTMT0038 | Category: NA

Item Name: 380X365X330 MM 5 PLY GHPL PRINTED SHIPP

Operation: Packing

AR No.: QCP243820 | Retest Date: 10/01/27

Mfr: JJS PACKAGING (V0219)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: NA

Req. Qty.: 184.0 Nos | Issd. Qty.: 2.0 Nos | Conv. Fa.: 1

Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 2.0 Nos

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

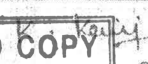
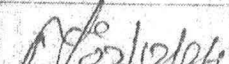
ID: DE-REC-2025-1745 - 4

Verified By
(Prod.)

Mon Mar 17 25 19:38:59

Dispensed materials label pasted by (production sign/date)

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Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature			

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BATCH PACKING RECORD

Page 14 of 68

Product:	GENFORTE	Product ID No.:	977	Batch Size:	800,000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	Exp. Date:	12/2027

4.0 A AFFIX DISPENSING CARD FOR DISPENSED SECONDARY PACKING MATERIAL:

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00071 | Category: NA

Item Name: GHPL PRINTED TRANSPERENT BOPP TAPE 2"

Operation: Packing

AR No.: QCP260191 | Retest Date: 21/01/27

Mfr: SRI VIGNESHWARA PACKAGE (V0220)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: NA

Req. Qty.: 24.0 Nos | Issd. Qty.: 24.0 Nos | Conv. Fa.: 1

Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 24.0 Nos

Dispensed By
(Store)

LBST:001 Revision No: R1

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(QA)

ID: DE-REC-2025-1745 - 10

Verified By
(Prod.)

Mon Mar 17 25 19:39:45

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00070 | Category: NA

Item Name: GENFORTE LEAFLET

Operation: Packing

AR No.: QCP260204 | Retest Date: 03/02/27

Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: NA

Req. Qty.: 80000.0 Nos | Issd. Qty.: 38055.0 Nos | Conv. Fa.: 1

Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 38055.0 Nos

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745 - 9

Verified By
(Prod.)

Mon Mar 17 25 19:39:33

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00070 | Category: NA

Item Name: GENFORTE LEAFLET

Operation: Packing

AR No.: QCP244052 | Retest Date: 03/01/27

Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: NA

Req. Qty.: 80000.0 Nos | Issd. Qty.: 41145.0 Nos | Conv. Fa.: 1

Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 41145.0 Nos

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745 - 8

Verified By
(Prod.)

Mon Mar 17 25 19:39:21

Dispensed materials label pasted by(production sign/date:

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Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>	
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BATCH PACKING RECORD

Page 15 of 68

Product: GENFORTE Product ID No.: 977 Batch Size: 800000 Tablets
 Generic: Ibuprofen and Paracetamol Tablets MPR No: ST/MPR/097/R3 Supersedes: ST/MPR/097/R2
 Batch No.: G17250113 Mfg.Date: 01/2025 Exp.Date: 12/2027

4.0 B AFFIX DISPENSING CARD FOR DISPENSED SECONDARY PACKING MATERIAL:

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00070 | Category: NA

Item Name: GENFORTE LEAFLET

Operation: Packing

AR No.: QCP244036 | Retest Date: 27/12/26

Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: NA
 Req. Qty.: 80000.0 Nos | Issd. Qty.: 800.0 Nos | Conv. Fa.: 1
 Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 800.0 Nos

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745-7

Verified By
(Prod.)

Mon Mar 17 25 19:39:10

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00069 | Category: NA

Item Name: GENFORTE PRINTED MONO CARTON

Operation: Packing

AR No.: QCP260957 | Retest Date: 17/03/27

Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 11 of 1 | Bal. Id.: NA
 Req. Qty.: 80000.0 Nos | Issd. Qty.: 43790.0 Nos | Conv. Fa.: 1
 Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 43790.0 Nos

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745-13

Verified By
(Prod.)

Mon Mar 17 25 19:38:58



DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00069 | Category: NA

Item Name: GENFORTE PRINTED MONO CARTON

Operation: Packing

AR No.: QCP260957 | Retest Date: 17/03/27

Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 9 of 5 | Bal. Id.: NA
 Req. Qty.: 80000.0 Nos | Issd. Qty.: 16000.0 Nos | Conv. Fa.: 1
 Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 4000.0 Nos

Verified By
(Prod.)

Mon Mar 17 25 19:38:32

Checked By
(QA)

ID: DE-REC-2025-1745-12

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Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
Date	03/12/24	03/12/24	03/12/24

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BATCH PACKING RECORD

Page 16 of G8

Product:	GENFORTE	Product ID No.:	977	Batch Size	80000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	Exp. Date:	12/2027

4.0 C AFFIX DISPENSING CARD FOR DISPENSED SECONDARY PACKING MATERIAL:

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00069 | Category: NA

Item Name: GENFORTE PRINTED MONO CARTON

Operation: Packing

AR No.: QCP250957 | Retest Date: 17/03/27

Mir: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 7 of 5 | Bal. Id.: NA
Req. Qty.: 80000.0 Nos | Issd. Qty.: 8000.0 Nos | Conv. Fa.: 1
Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 4000.0 Nos



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745 - 12

Verified By
(Prod.)

Mon Mar 17 25 19:38:32

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00069 | Category: NA

Item Name: GENFORTE PRINTED MONO CARTON

Operation: Packing

AR No.: QCP250957 | Retest Date: 17/03/27

Mir: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 10 of 5 | Bal. Id.: NA
Req. Qty.: 80000.0 Nos | Issd. Qty.: 20000.0 Nos | Conv. Fa.: 1
Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 4000.0 Nos



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745 - 12

Verified By
(Prod.)

Mon Mar 17 25 19:38:32



DISPENSED MATERIAL
Product: GENFORTE(10's) (BPR-977-01)
Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00069 | Category: NA

Item Name: GENFORTE PRINTED MONO CARTON

Operation: Packing

AR No.: QCP250957 | Retest Date: 17/03/27

Mir: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 8 of 5 | Bal. Id.: NA
Req. Qty.: 80000.0 Nos | Issd. Qty.: 12000.0 Nos | Conv. Fa.: 1
Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 4000.0 Nos

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745 - 12

Verified By
(Prod.)

Mon Mar 17 25 19:38:32

Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

19/03/28

19/03/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature			

UNCONTROLLED COPY

03/12/24

03/12/24

03/12/24

CONTROLLED COPY



DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR - 977 - 01)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PMQ00068 | Category: NA

Item Name: GENFORTE SALES PRINTED CARTON

Operation: Packing

AR No.: QCP250162 | Retest Date: 29/01/27

Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 6 of 7 | Bal. Id.: NA

Req. Qty.: 8000.0 Nos | Issd. Qty.: 6000.0 Nos | Conv. Fa.: 1

Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 1000.0 Nos



Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-1745 - 3

Mon Mar 17 25 19:37:07

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR - 977 - 01)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PMQ00069 | Category: NA

Item Name: GENFORTE PRINTED MONO CARTON

Operation: Packing

AR No.: QCP250957 | Retest Date: 17/03/27

Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 1 of 5 | Bal. Id.: NA

Req. Qty.: 80000.0 Nos | Issd. Qty.: 3000.0 Nos | Conv. Fa.: 1

Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 3000.0 Nos

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-1745 - 1

Mon Mar 17 25 19:37:50



DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR - 977 - 01)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PMQ00068 | Category: NA

Item Name: GENFORTE SALES PRINTED CARTON

Operation: Packing

AR No.: QCP250162 | Retest Date: 29/01/27

Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 8 of 1 | Bal. Id.: NA

Req. Qty.: 8000.0 Nos | Issd. Qty.: 835.0 Nos | Conv. Fa.: 1

Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 835.0 Nos



Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-1745 - 11

Mon Mar 17 25 19:37:25

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR - 977 - 01)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PMQ00069 | Category: NA

Item Name: GENFORTE PRINTED MONO CARTON

Operation: Packing

AR No.: QCP250957 | Retest Date: 17/03/27

Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 3 of 5 | Bal. Id.: NA

Req. Qty.: 80000.0 Nos | Issd. Qty.: 9000.0 Nos | Conv. Fa.: 1

Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 3000.0 Nos

Dispensed By
(Store)

Checked By
(QA)

Verified By
(Prod.)

LBST-001 Revision No: R1

ID: DE-REC-2025-1745 - 1

Mon Mar 17 25 19:37:50





DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)
Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PMQ00068 | Category: NA

Item Name: GENFORTE SALES PRINTED CARTON

Operation: Packing

AR No.: QCP250162 | Retest Date: 29/01/27
Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 5 of 7 | Bal. Id.: NA
Req. Qty.: 8000.0 Nos | Issd. Qty.: 5000.0 Nos | Conv. Fa.: 1
Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 1000.0 Nos



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745-3
Mon Mar 17 25 10:37:07

Verified By
(Prod.)

Mon Mar 17 25 10:37:07

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PMQ00068 | Category: NA

Item Name: GENFORTE SALES PRINTED CARTON

Operation: Packing

AR No.: QCP250162 | Retest Date: 29/01/27
Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 4 of 7 | Bal. Id.: NA
Req. Qty.: 8000.0 Nos | Issd. Qty.: 4000.0 Nos | Conv. Fa.: 1
Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 1000.0 Nos



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745-3
Mon Mar 17 25 10:37:07

Verified By
(Prod.)

Mon Mar 17 25 10:37:07

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PMQ00068 | Category: NA

Item Name: GENFORTE SALES PRINTED CARTON

Operation: Packing

AR No.: QCP250162 | Retest Date: 29/01/27
Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 2 of 7 | Bal. Id.: NA
Req. Qty.: 8000.0 Nos | Issd. Qty.: 2000.0 Nos | Conv. Fa.: 1
Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 1000.0 Nos



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745-3
Mon Mar 17 25 10:37:07

Verified By
(Prod.)

Mon Mar 17 25 10:37:07

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PMQ00068 | Category: NA

Item Name: GENFORTE SALES PRINTED CARTON

Operation: Packing

AR No.: QCP250162 | Retest Date: 29/01/27
Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 7 of 7 | Bal. Id.: NA
Req. Qty.: 8000.0 Nos | Issd. Qty.: 7000.0 Nos | Conv. Fa.: 1
Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 1000.0 Nos



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745-3
Mon Mar 17 25 10:37:07

Verified By
(Prod.)

Mon Mar 17 25 10:37:07

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00068 | Category: NA

Item Name: GENFORTE SALES PRINTED CARTON

Operation: Packing

AR No.: QCP260162 | Retest Date: 29/01/27

Mir: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 3 of 7 | Bal. Id.: NA

Req. Qty.: 8000.0 Nos | Issd. Qty.: 3000.0 Nos | Conv. Fa.: 1

Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 1000.0 Nos



Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2026-1745-3

Verified By
(Prod.)

Mon Mar 17 25 19:37:07

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00068 | Category: NA

Item Name: GENFORTE SALES PRINTED CARTON

Operation: Packing

AR No.: QCP244072 | Retest Date: 03/01/27

Mir: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: NA

Req. Qty.: 8000.0 Nos | Issd. Qty.: 165.0 Nos | Conv. Fa.: 1

Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 165.0 Nos



Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2026-1745-2

Verified By
(Prod.)

Mon Mar 17 25 19:36:55



DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PMQ00068 | Category: NA

Item Name: GENFORTE SALES PRINTED CARTON

Operation: Packing

AR No.: QCP244072 | Retest Date: 03/01/27

Mir: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: NA
Req. Qty.: 8000.0 Nos | Issd. Qty.: 165.0 Nos | Conv. Fa.: 1
Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 165.0 Nos



Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2026-1745-2

Verified By
(Prod.)

Mon Mar 17 25 19:36:55



DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets

Item Code: PMQ00068 | Category: NA

Item Name: GENFORTE SALES PRINTED CARTON

Operation: Packing

AR No.: QCP260162 | Retest Date: 29/01/27

Mir: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 1 of 7 | Bal. Id.: NA
Req. Qty.: 8000.0 Nos | Issd. Qty.: 1000.0 Nos | Conv. Fa.: 1
Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 1000.0 Nos



Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2026-1745-3

Verified By
(Prod.)

Mon Mar 17 25 19:37:07

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00069 | Category: NA

Item Name: GENFORTE PRINTED MONO CARTON

Operation: Packing

AR No.: QCP250957 | Retest Date: 17/03/27

Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 6 of 5 | Bal. Id.: NA
Req. Qty.: 80000.0 Nos | Issd. Qty.: 4000.0 Nos | Conv. Fa.: 1
Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 4000.0 Nos



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745 - 12

Verified By
(Prod.)

Mon Mar 17 25 10:38:32

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00069 | Category: NA

Item Name: GENFORTE PRINTED MONO CARTON

Operation: Packing

AR No.: QCP250957 | Retest Date: 17/03/27

Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 4 of 5 | Bal. Id.: NA
Req. Qty.: 80000.0 Nos | Issd. Qty.: 12000.0 Nos | Conv. Fa.: 1
Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 3000.0 Nos



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745 - 1

Verified By
(Prod.)

Mon Mar 17 25 10:37:50

DISPENSED MATERIAL

Product: GENFORTE(10's) (BPR-977-01)

Batch No.: G17250113 | Batch Size: 800000 Tablets



Item Code: PMQ00069 | Category: NA

Item Name: GENFORTE PRINTED MONO CARTON

Operation: Packing

AR No.: QCP250957 | Retest Date: 17/03/27

Mfr: KRANAL PRINTS (V0208)

Lot No.: 1 | Pack 2 of 5 | Bal. Id.: NA
Req. Qty.: 80000.0 Nos | Issd. Qty.: 6000.0 Nos | Conv. Fa.: 1
Gr. Wt.: NA | Tr. Wt.: NA | Nt. Wt.: 3000.0 Nos



Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-1745 - 1

Verified By
(Prod.)

Mon Mar 17 25 10:37:50

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BATCH PACKING RECORD

Page 17 of 68

Product:	GENFORTE	Product ID No.:	977	Batch Size	80,000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R3
Batch No.:	G17250113	Mfg. Date:	01/2025	MFC No:	
				Exp. Date:	12/2027

5.0 CARTON CHECK PRIOR TO OVER CODING:

5.1.0 CARTON PRE-PRINTED LINE CLEARANCE:

- 1 Check the cleanliness of the checking area.
- 2 Ensure the Left over carton of previous batch/product if any is removed from area.
- 3 Check the waste bin for the absence of previous product cartons.

Checked by / date (Packing):

Jy 19/03/25

Verified by /date (IPQA):

AP. B 19/03/25

5.1.1 CARTON CHECKING DETAILS: (ENTER THE DETAILS FROM CARTON)

Product Name :	<i>Genforte</i>
Batch No :	<i>G17250113</i>
Manufacturing License Number :	<i>21144378</i>
Packing Code:	<i>15/1275</i>
Carton Received By/On:	<i>Jy 19/03/25</i>

5.1.2 CARTON CHECKS

Total carton received quantity in number's	<i>78790</i>	Total number of box's	<i>11</i>
Received carton A.R. Number with quantity	<i>QCP250957</i>	<i>78790</i>	
	<i>1</i>	<i>NA</i>	<i>19/03/25</i>

5.1.3 CHECKING PROCESS

Date	Shift	Time (Hrs)		Name of the person
		From	To	
<i>19/03/25</i>	<i>T</i>	<i>10:03</i>	<i>10:12</i>	<i>Viji</i>
				<i>Pavithra</i>
				<i>Jy 19/03/25</i>
				<i>NA</i>

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>K. V. V. 03/12/24</i>	<i>AP. B 03/12/24</i>	<i>AP. B 03/12/24</i>

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CONTROLLED COPY



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BATCH PACKING RECORD

Page 18 of 68

Product: GENFORTE Product ID No.: 977 Batch Size: 800000 Tablets
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes: ST/MPR/097/R2
Batch No.: G17250113 Mfg.Date: 01/2025 Exp.Date: 12/2027

5.1.4 PRE-PRINTED CARTON RECONCILIATION DETAILS IN NUMBERS

Date	Quantity of carton received	Quantity of carton Inspected	Rejected carton due to brand name / generic name	Other Rejected carton	Good carton issued for packing	Checked by Packing	Verified by IPQA
19/03/25	78790	78790	-	-	78790	h	A.B.
NA							
Total	78790	78790	-	-	78790	h	A.B.

5.2 CARTON OVER PRINTING RECORD:

5.2.1 CARTON OVER PRINTING DETAILS

PRODUCT NAME :	Genforte
BATCH NO :	G17250113
MFG DT :	01/2025
EXP DT :	12/2027
REQ.QTY OF CARTON PER BATCH :	78790

5.2.2 CARTON OVER PRINTING LINE CLEARANCE:

1	Check the cleanliness of the printing area.
2	Ensure the Left over carton of previous batch/product if any is removed from area.
3	Check the waste bin for the absence of previous product cartons.
4	Check the machine log book are updated and signed.
5	Ensure free from previous product /batch details in Inject printing machine.

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature	<i>K. Kaur</i> 03/12/24	<i>A. B.</i> 03/12/24	<i>R. K.</i> 03/12/24	

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BATCH PACKING RECORD

Page 19 of 68

Product:	GENFORTE	Product ID No.:	977	Batch Size	80000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

5.2.3 INITIAL CHECKS

DATE :	19/03/25	20/03/25
PRODUCT NAME :	Genforte	Genforte
BATCH NO :	G17250113	G17250113
MFG.DT :	01/2025	01/2025
EXP.DT :	12/2027	12/2027
MRP :	NA	NA
CHECKED BY PRODUCTION:	<i>[Signature]</i>	<i>[Signature]</i>
CHECKED BY IPQA :	<i>[Signature]</i>	<i>[Signature]</i>
REMARKS :	-NIL-	-NIL-

Note: If any deviation observed inform to QA head and production head for further course of action.

5.2.4 CARTON PRINTING INPROCESS CHECKS PRODUCTION AND IPQA: EVERY ONE HOUR

DATE :	19/03/25	19/03/25	19/03/25	19/03/25
TIME :	10:15	10:20	11:20	11:26
PRODUCT NAME :	Genforte	Genforte	Genforte	Genforte
BATCH NO :	G17250113	G17250113	G17250113	G17250113
MFG.DT :	01/2025	01/2025	01/2025	01/2025
EXP.DT :	12/2027	12/2027	12/2027	12/2027
MRP :	NA	NA	NA	NA
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Parithra	Parithra	Parithra	Parithra
PRINTING CHECKED BY	viji	viji	viji	viji
CHECKED BY PRODUCTION/IPQA	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
SIGN/DATE :	19/03/25	19/03/25	19/03/25	19/03/25
REMARKS :	-NIL-	-NIL-	-NIL-	-NIL-

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee

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03/12/24

03/12/24

03/12/24



Safetab Life Science

BATCH PACKING RECORD

Page 20 of 68

Product:	GENFORTE	Product ID No.:	977	Batch Size	100000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO.:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	MFC No.:	
				Exp.Date:	12/2027

5.2.5 CARTON PRINTING INPROCESS CHECKS PRODUCTION AND IPQA: EVERY ONE HOUR

DATE :	19/03/25	19/03/25	19/03/25	19/03/25
TIME :	12:30	12:36	13:35	13:42
PRODUCT NAME :	Genforte	Genforte	Genforte	Genforte
BATCH NO :	G17250113	G17250113	G17250113	G17250113
MFG.DT :	01/2025	01/2025	01/2025	01/2025
EXP.DT :	12/2027	12/2027	12/2027	12/2027
MRP :	NA	NA	NA	NA
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Pavithra	Pavithra	Pavithra	Pavithra
PRINTING CHECKED BY	Viji	Viji	Viji	Viji
CHECKED BY PRODUCTION/IPQA				
SIGN/DATE :	19/03/25	19/03/25	19/03/25	19/03/25
REMARKS :				
DATE :	19/03/25	19/03/2025	20/03/25	20/03/25
TIME :	14:20	14:25	11:55	12:01
PRODUCT NAME :	Genforte	Genforte	Genforte	Genforte
BATCH NO :	G17250113	G17250113	G17250113	G17250113
MFG.DT :	01/2025	01/2025	01/2025	01/2025
EXP.DT :	12/2027	12/2027	12/2027	12/2027
MRP :	NA	NA	NA	NA
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Pavithra	Pavithra	Viji	Viji
PRINTING CHECKED BY	Viji	Viji	Priyadharshini	Priyadharshini
CHECKED BY PRODUCTION/IPQA				
SIGN/DATE :	19/03/25	19/03/25	20/03/25	20/03/25
REMARKS :				
DATE :	20/03/25	20/03/25		
TIME :	13:00	13:07		
PRODUCT NAME :	Genforte	Genforte		
BATCH NO :	G17250113	G17250113		
MFG.DT :	01/2025	01/2025		
EXP.DT :	12/2027	12/2027		
MRP :	NA	NA		
PRINTING CLARITY :	OK	OK		
CARTON PRINTED BY	Viji	Viji		
PRINTING CHECKED BY	Priyadharshini	Priyadharshini		
CHECKED BY PRODUCTION/IPQA				
SIGN/DATE :	20/03/25	20/03/25		
REMARKS :				

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature				
UNCONTROLLED COPY	03/12/24			CONTROLLED COPY



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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	80000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	51/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

5.2.6 CARTON PRINTING INPROCESS CHECKS PRODUCTION AND IPQA: EVERY ONE HOUR

DATE :	
TIME :	
PRODUCT NAME :	
BATCH NO :	
MFG.DT :	
EXP.DT :	
MRP :	
PRINTING CLARITY :	
CARTON PRINTED BY	
PRINTING CHECKED BY	
CHECKED BY PRODUCTION/IPQA	
SIGN/DATE :	
REMARKS :	

5.2.7 CARTON PRINTING INPROCESS CHECKS PRODUCTION AND IPQA: EVERY ONE HOUR

DATE :	
TIME :	
PRODUCT NAME :	
BATCH NO :	
MFG.DT :	
EXP.DT :	
MRP :	
PRINTING CLARITY :	
CARTON PRINTED BY	
PRINTING CHECKED BY	
CHECKED BY PRODUCTION/IPQA	
SIGN/DATE :	
REMARKS :	

NOTE: Signed specimen carton shall be attached during start and end of the day of printing process and batch end.

5.2.8 PRINTED CARTON RECONCILIATION DETAILS IN NUMBERS

Date	Quantity Of over Printed Carton	Quantity of carton Inspected	Quantity Of Printing rejected Carton	Good carton issued for packing	Checked by Packing	Verified by IPQA
22/03/25	8000	8000	163	7837	✓	✓
Total	8000	8000	163	7837	✓	✓

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	03/12/24		
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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

6.0 PACKING PROCESS INSTRUCTIONS:

S.NO	INSTRUTION
1	Wear hand gloves during operation.
2	Transfer approved bulk product and packing material to packing area after verification, record the verification details.
3	Set and operate the machine as per current version of SOP.
4	Check the initial machine setting parameters and record the observations.
5	Check and attach specimen of printed foil, carton and overprinted shipper label before starting the packing activity.
6	Check and attach specimen of overprinted /embossed foil, carton and overprinted shipper label before starting the packing activity.
7	Check the initially run blister for all the parameters recorded in the process checks. It should be counter checked by IPQA.
8	Carry out in-process checks and record observations in respective tables as per frequency.
9	If any of the parameters does not comply, stop the machine, rectify and recheck the parameters for compliance. Fill process interruption sheet.
10	Record the shipper weight for individual shipper.
11	After completing the batch packing, fill Finished Goods Transfer Note and transfer the batch to Finished goods store.

7.0 LINE CLEARANCE CHECKS - PRIMARY PACKING

Date: 19/03/25

S. No	Checks	Observation	
		Prod.	IPQA
1	Check whether area status board is updated for "CLEANED" status.	✓	✓
2	Left over Printed Aluminum blister foil and Base foil/PVC film rolls of previous batch/product if any is removed from machine and cubicle.	✓	✓
3	Scrap (empty packs, trims) from rejection box below machine is removed.	✓	✓
4	Scrap of defoiled packs is removed from the defoiling machine.	✓	✓
5	Check whether empty containers of previous product/ batch are removed from the cubicle.	✓	✓
6	Check for the absence of Capsules/tablets of previous batch/ product from hopper, below vibrator and feeding box/channel.	✓	✓
7	Check for the absence of Capsules/tablets of previous batch/ product at punching tool and area below machine and machine conveyor belt.	✓	✓
8	Check for the absence of Capsules/tablets of previous batch/ product from collection box of defoiling machine.	✓	✓
9	Check for the absence of Capsules/tablets of previous batch/product from rejected tablets box.	✓	✓
10	Check for cleaning of hopper, feeding channel, vibrator plate	✓	✓
11	Check for cleaning of area below machine, backside of machine by opening the machine guards.	✓	✓
12	Check for removal of previous product stereos from the roller.	✓	✓
13	Check for cleaning of defoiling machine and its collection box.	✓	✓
14	Check the working desk for absence of container label, dispensing labels, other labels and document of previous batch/product.	✓	✓
15	Check whether the cubicle (floor, wall, ceiling, door, windows) is clean.	✓	✓
16	Check whether the daily records are updated and signed.	✓	✓
17	In case of materials / Intermediate products transferred between Block A and Block B, ensure that the containers received are clean and free from contamination.	✓	✓
18	Ensure that for previous product stereos removed from the embossing unit.	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (production) sign/date: [Signature] 03/12/24

Verified by (IPQA) sign/date: [Signature] 03/12/24

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	[Signature] 03/12/24	[Signature] 03/12/24	[Signature] 03/12/24

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BATCH PACKING RECORD

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Product: GENFORTE Product ID No.: 9-7 Batch Size: 30,000 Tablets
 Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes MFC No: ST/MPR/097/R2
 Batch No.: G17250113 Mfg. Date: 01/2025 Exp. Date: 12/2027

Equipment	Blister pack Machine			AREA
Equipment ID. No.	ST/PPB1			
Previous Product	Richfel			
Batch No.	G17250113			
Cleaned by	GDP			F110
Checked by (Production):	[Signature]			
Verified by (IPQA):	[Signature]			
7.1 ENVIRONMENTAL CONDITIONS:	Observation			
Date:	19/03/25	Date:	20/03/25	Date:
Temperature: 23°C to 27°C	24.2°C	24.3°C	24.1°C	
Relative Humidity: 45% to 55 %	53%	54%	53%	
Production Sign	[Signature]	[Signature]	[Signature]	
IPQA Sign	[Signature]	[Signature]	[Signature]	
Primary Packing started at:	10:25	Completed at:	08:15	
7.2 APPROVAL FOR PRIMARY PACKING:	IPQA Sign/Date: [Signature] 19/03/25			

7.3 RECEIPT OF PRODUCT AND MATERIALS:

Check the following before start of packing activity and record the observation

Check Points	Date: 19/03/25		
	Observation	Checked by (Packing)	Verified By (IPQA)
Bulk product containers are of the required product /final analytical request in present.	✓	[Signature]	[Signature]
Status label of machine / line is for same product.	✓	[Signature]	[Signature]
All secondary packing materials are of the required product.	✓	[Signature]	[Signature]

7.4 VERIFICATION OF PRODUCT:

	Observations	Checked By (Packing)	Observations	Verified By (IPQA)
1. Average Weight	1040mg	[Signature]	1040mg	[Signature]
2. Quantity	813 kg	[Signature]	813 kg	[Signature]
3. Number of containers	27 NO ^s	[Signature]	27 NO ^s	[Signature]
If any Remarks:				

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	Signature	Signature	Signature
Date	03/12/24	03/12/24	03/12/24

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	
Batch No.:	G17250113	Mfg. Date:	01/2025	MFC No:	ST/MPR/097/R2
				Exp. Date:	12/2027

7.5 RECEIPT WEIGHING RECORD OF BULK PRODUCT:

Container No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by/date	Container No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by/date
1	33.03	2.40	30.63	Sauwhe	18/10/24	31					
2	31.30	2.40	28.90	Sauwhe	18/10/24	32					
3	36.81	2.60	34.21	Sauwhe	18/10/24	33					
4	37.00	2.60	34.40	Sauwhe	18/10/24	34					
5	37.00	2.60	34.40	Sauwhe	18/10/24	35					
6	29.90	2.60	27.30	Sauwhe	18/10/24	36					
7	33.90	2.60	31.30	Sauwhe	18/10/24	37					
8	33.90	2.60	31.30	Sauwhe	18/10/24	38					
9	34.62	2.60	32.02	Sauwhe	18/10/24	39					
10	31.45	2.60	28.85	Sauwhe	18/10/24	40					
11	32.10	2.60	29.50	Sauwhe	18/10/24	41					
12	35.10	2.60	32.50	Sauwhe	18/10/24	42					
13	31.40	2.60	28.80	Sauwhe	18/10/24	43					
14	35.10	2.60	32.50	Sauwhe	18/10/24	44					
15	32.10	2.60	29.50	Sauwhe	18/10/24	45					
16	33.10	2.60	30.50	Sauwhe	18/10/24	46					
17	31.10	2.60	28.50	Sauwhe	18/10/24	47					
18	31.65	2.60	29.05	Sauwhe	18/10/24	48					
19	48.20	2.60	45.60	Sauwhe	18/10/24	49					
20	38.20	2.60	35.60	Sauwhe	18/10/24	50					
21	33.20	2.60	30.60	Sauwhe	18/10/24	51					
22	32.10	2.60	29.50	Sauwhe	18/10/24	52					
23	31.15	2.60	28.55	Sauwhe	18/10/24	53					
24	32.10	2.60	29.50	Sauwhe	18/10/24	54					
25	28.10	2.60	25.50	Sauwhe	18/10/24	55					
26	26.50	2.60	23.90	Sauwhe	18/10/24	56					
27	33.25	2.60	30.65	Sauwhe	18/10/24	57					
28						58					
29						59					
30						60					
Total weight of inspected tablets:							813.90	kg			

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	03/12/24	03/12/24	03/12/24

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	10000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	Exp. Date:	12/2027

8.0 MACHINE PARAMETERS:

Parameters	Standard and Limits		Observation		
	Machine-1* ST/PPB/001	Machine-2* ST/PPB2/001	Date: 19/03/25	Date: 20/03/25	Date: 21/03/25
Temperature of forming Roller	165° C to 175° C	145° C to 160° C	170° C	170° C	170° C
Temperature of Sealing Roller	195° C to 210° C	195° C to 210° C	200° C	200° C	200° C
Stereo impression quality	OK / NOT OK (Should be legible)		OK	OK	OK
Overprinting details:	Code no:		PON1DP043 21144378	PON1DP043 21144378	PON1DP043 21144378
	Batch No.:		G17250113	G17250113	G17250113
	MFG. Date:		01/2025	01/2025	01/2025
	EXP. Date:		12/2027	12/2027	12/2027
Leak test to be performed on Blister	OK / Not OK (No blister should fail in leak test)		OK	OK	OK
Checked by: Packing Sign / Date			[Signature] 19/03/25	[Signature] 20/03/25	[Signature] 21/03/25
Verified by: IPQA Sign / Date			[Signature] 19/03/25	[Signature] 20/03/25	[Signature] 21/03/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	[Signature] 03/12/24	[Signature] 03/12/24	[Signature] 03/12/24

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BATCH PACKING RECORD

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Product: GENFORTE Product ID No.: 977 Batch Size: 80000
 Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes: ST/MPR/097/R2
 Batch No.: G17250113 Mfg.Date: 01/2025 Exp.Date: 12/2027

9.0 PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date	19/03/25															
Machine Operator Name	Copr															
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of inspection	10:40	10:45	11:45	11:50	12:40	12:45	13:37	13:43	14:40	14:45	15:45	15:50	16:50	16:55	17:55	18:05
Sealing temperature	200°C	200°C	200°C	200°C	199°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C
Forming temperature	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C
Leak test on strip* (2 strips per check)	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Knurling quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Horizontal cutting quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Vertical cutting quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Quality of over printing	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Code no:	P0N1DRU4 21144372															
Batch No.	G17250113															
Mfg.Date	01/2025															
Exp.Date	12/2027															
Machine Speed (strips per min)	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
Packing Supervisor / IPQA Signature	[Signatures]															

• If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.

• OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	[Signature]	[Signature]	[Signature]
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BATCH PACKING RECORD

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Product: GENFORTE Product ID No.: 977 Batch Size: 800000 TABLETS
 Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes: ST/MPR/097/R2
 Batch No.: G17250113 Mfg.Date: 01/2025 Exp.Date: 12/2027

9.0A PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date	20/03/25								20/03/25							
Machine Operator Name	Pandiyam								Pandiyam							
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of inspection	6:40	6:45	7:05	7:50	8:15	9:20	10:20	10:25	11:25	11:30	12:30	12:35	13:35	13:40	14:40	14:45
Sealing temperature	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C
Forming temperature	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C
Leak test on strip* (2 strips per check)	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Knurling, quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Horizontal cutting quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Vertical cutting quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Quality of over printing	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Code no:	PONTIPRAH 21144378		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Batch No.	G17250113		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Mfg.Date	01/2025		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Exp.Date	12/2027		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Machine Speed (strips per min)	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
Packing Supervisor / IPQA Signature	[Signature]		[Signature]	[Signature]	[Signature]	[Signature]	[Signature]	[Signature]	[Signature]	[Signature]	[Signature]	[Signature]	[Signature]	[Signature]	[Signature]	[Signature]

If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
 OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

20/03/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	[Signature]	[Signature]	[Signature]
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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	3000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

9.0B PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date	20/03/2025																21/03/20			
Machine Operator Name	Pandyasga																Gopi			
EVERY ONE HOUR																				
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q		
Time of inspection	15:10	15:45	16:10	16:40	17:10	17:40			18:10	18:40	19:10	19:40	20:10	20:40	21:10	21:40	22:10	22:40		
Sealing temperature	200°C	200°C	200°C	200°C	200°C	200°C			200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C		
Forming temperature	170°C	170°C	170°C	170°C	170°C	170°C			170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C		
Leak test on strip* (2 strips per check)	OK	OK	OK	OK	OK	OK			OK	OK	OK	OK	OK	OK	OK	OK	OK	OK		
Knurling quality	OK	OK	OK	OK	OK	OK			OK	OK	OK	OK	OK	OK	OK	OK	OK	OK		
Horizontal cutting quality	OK	OK	OK	OK	OK	OK			OK	OK	OK	OK	OK	OK	OK	OK	OK	OK		
Vertical cutting quality	OK	OK	OK	OK	OK	OK			OK	OK	OK	OK	OK	OK	OK	OK	OK	OK		
Quality of over printing	OK	OK	OK	OK	OK	OK			OK	OK	OK	OK	OK	OK	OK	OK	OK	OK		
Code no:	200100001	OK	OK	OK	OK	OK			OK	OK	OK	OK	OK	OK	OK	OK	OK	OK		
Batch No.	G17250113	OK	OK	OK	OK	OK			OK	OK	OK	OK	OK	OK	OK	OK	OK	OK		
Mfg.Date	01/2025	OK	OK	OK	OK	OK			OK	OK	OK	OK	OK	OK	OK	OK	OK	OK		
Exp.Date	12/2027	OK	OK	OK	OK	OK			OK	OK	OK	OK	OK	OK	OK	OK	OK	OK		
Machine Speed (strips per min)	40	40	40	40	40	40			40	40	40	40	40	40	40	40	40	40		
Packing Supervisor / IPQA Signature																				

- If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
- OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	K. K. K. 31/12/24	M. S. 31/12/24	R. S. 31/12/24

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BATCH PACKING RECORD

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Product: GENFORTE Product ID No.: 977 Batch Size: 800000 Tablets
 Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes MFC No: ST/MPR/097/R2
 Batch No.: G17250113 Mfg.Date: 01/2025 Exp.Date: 12/2027

9.0C PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date	21/03/25										22/03/25					
Machine Operator Name	Gopi										Amara					
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of Inspection	11:25	11:30	12:30	12:35	13:30	13:40	14:40	14:45	15:45	15:50						
Sealing temperature	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C						
Forming temperature	169°C	169°C	170°C	170°C	169°C	169°C	170°C	170°C	170°C	169°C						
Leak test on strip* (2 strips per check)	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK						
Knurling quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK						
Horizontal cutting quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK						
Vertical cutting quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK						
Quality of over printing	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK						
Code no:	21194375															
Batch No.	G17250113															
Mfg.Date	01/2025															
Exp.Date	12/2027															
Machine Speed (strips per min)	40	40	40	40	40	40	40	40	40	40						
Packing Supervisor / IPQA Signature	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK						

- If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
- OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee

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MASTILK 01 91

BATCH PACKING RECORD

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Product: GENFORTE Product ID No.: 977 Batch Size: 5001210015
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes: ST/MPR/097/R2
Batch No.: G17250113 Mfg.Date: 01/2025 Exp.Date: 12/2027

9.0D PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date																
Machine Operator Name																
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of inspection																
Sealing temperature																
Forming temperature																
Leak test on strip* (2 strips per check)																
Knurling quality																
Horizontal cutting quality																
Vertical cutting quality																
Quality of over printing																
Code no:																
Batch No.																
Mfg.Date																
Exp.Date																
Machine Speed (strips per min)																
Packing Supervisor / IPQA Signature																

[Signature]
02/03/24

- If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
- OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>[Signature]</i> 03/12/24	<i>[Signature]</i> 03/12/24	<i>[Signature]</i> 03/12/24

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R3
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

9.0E PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date																
Machine Operator Name																
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of Inspection																
Sealing temperature																
Forming temperature																
Leak test on strip* (2 strips per check)																
Knurling quality																
Horizontal cutting quality																
Vertical cutting quality																
Quality of over printing																
Code no:																
Batch No.																
Mfg.Date																
Exp.Date																
Machine Speed (strips per min)																
Packing Supervisor / IPQA Signature																

- If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
- OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>K. Vaidya</i>	<i>M. S. 10/12/24</i>	<i>R. S. 10/12/24</i>

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BATCH PACKING RECORD

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Product: GENFORTE Product ID No.: 977 Batch Size: 900000 Tablets
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes MFC No: ST/MPR/097/R2
Batch No.: G17250113 Mfg.Date: 01/2025 Exp.Date: 12/2027

9.0F PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date																
Machine Operator Name																
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of inspection																
Sealing temperature																
Forming temperature																
Leak test on strip* (2 strips per check)																
Knurling quality																
Horizontal cutting quality																
Vertical cutting quality																
Quality of over printing																
Code no:																
Batch No.																
Mfg.Date																
Exp.Date																
Machine Speed (strips per min)																
Packing Supervisor / IPQA Signature																

- If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
- OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

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BATCH PACKING RECORD

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Product: GENFORTE Product ID No.: 977 Batch Size: 800000 Tablets
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes: ST/MPR/097/R2
Batch No.: G17250113 Mfg.Date: 01/2025 MFC No: Exp.Date: 12/2027

9.0G PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date																
Machine Operator Name																
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of inspection																
Sealing temperature																
Forming temperature																
Leak test on strip* (2 strips per check)																
Knurling quality																
Horizontal cutting quality																
Vertical cutting quality																
Quality of over printing																
Code no:																
Batch No.																
Mfg.Date																
Exp.Date																
Machine Speed (strips per min)																
Packing Supervisor / IPQA Signature																

If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	Exp Date:	12/2027

9.0H PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date																
Machine Operator Name																
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of inspection																
Sealing temperature																
Forming temperature																
Leak test on strip* (2 strips per check)																
Knurling quality																
Horizontal cutting quality																
Vertical cutting quality																
Quality of over printing																
Code no:																
Batch No.																
Mfg. Date																
Exp. Date																
Machine Speed (strips per min)																
Packing Supervisor / IPQA Signature																

- If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
- OK / Not OK mention to particular process.
-

P - Production

Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>K. Kaur</i>	<i>R/S</i>	<i>R/S</i>
with Date	03/12/24	03/12/24	03/12/24

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	400000 15.0000
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

9.01 PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date																
Machine Operator Name																
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of inspection																
Sealing temperature																
Forming temperature																
Leak test on strip* (2 strips per check)																
Knurling quality																
Horizontal cutting quality																
Vertical cutting quality																
Quality of over printing																
Code no:																
Batch No.																
Mfg.Date																
Exp.Date																
Machine Speed (strips per min)																
Packing Supervisor / IPQA Signature																

- If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
- OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	12/12/24	12/12/24	12/12/24

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BATCH PACKING RECORD

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Product: GENFORTE Product ID No.: 977 Batch Size: 800000 Tablets
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes: ST/MPR/097/R2
Batch No.: G17250113 Mfg. Date: 01/2025 Exp. Date: 12/2027

10.0 LINE CLEARANCE CHECKS - SECONDARY PACKING:

S.No	Checks	Observation	
		Production	IPQA
1	Inspect the packaging area and the packing line for cleanliness. The area and packing line should be visibly clean.	✓	✓
2	Batch Packing record checked.	✓	✓
3	Check the status labels of the area/packing line and ensure their correctness with respect to product name, batch number, date, signature of production personnel.	✓	✓
4	Removal of Previous Secondary Packing Material.	✓	✓
5	Removal of Previous Documents.	✓	✓
6	Ensure that the balances are cleaned and it's calibration status.	✓	✓
7	Check whether the balance to be used are within calibration due date.	✓	✓
CONVEYOR BELT			
8	Cleanliness of the Conveyor Belt Checked	✓	✓
9	Cleanliness of guard checked	✓	✓
10	Check & ensure that the area is free from dosage units (strips, etc.)/packaging components (labels, leaflets, cartons etc.) & documents of the previous batch/product.	✓	✓
11	Ensure that any tools/materials required for equipment maintenance/operation are kept properly under control.	✓	✓
12	Check and ensure that labeled bins are available for disposal of rejects of each packing material.	✓	✓
Note: Tick mark (✓) if Complies and (X) if Does not comply.			
Checked by packing sign /date..... <u>19/03/25</u>		Verified by IPQA sign /Date..... <u>19/03/25</u>	

11.0 PACKING INSTRUCTIONS:

Pack 10 tablets in one strip and check the quality of sealing.

At the end of packing operation remove rejected capsules and destroy in presence of IPQA.

Pack 1 strips and 1 leaflet into the monocarton. Pack such monocarton into outer carton. Pack cartons per row and cartons per column as per profile given in 15.1.1. Seal the 5 ply shipper using tape and carry out the In-process checks as listed in the batch record. Weigh and record the weight of individual shipper in BPR.

Destroy the rejected printed packing materials at the end of the shift in presence of IPQA.

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<u>19/03/24</u>	<u>19/03/24</u>	<u>19/03/24</u>

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BATCH PACKING RECORD

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Product: GENFORTE Product ID No.: 977 Batch Size: 80000 Tablets
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes MFC No: ST/MPR/097/R2
Batch No.: G17250113 Mfg.Date: 01/2025 Exp.Date: 12/2027

12.0 WEIGHT CHECKS ON CARTON:

12.1. BLISTER WEIGHT:

S.No	1	2	3	4	5	6	7	8	9	10
Weight in gm	12.23	12.23	12.20	12.11	12.21	12.17	12.20	12.13	12.23	12.24

Average of strip weight = $\frac{121.95}{10} = A = 12.20$ (g)

12.2 LEAFLET WEIGHT:

S.No	1	2	3	4	5	6	7	8	9	10
Weight in gm	2.39	2.34	2.34	2.39	2.43	2.38	2.34	2.36	2.40	2.43

Average of empty leaflet = $\frac{23.8}{10} = B = 2.38$ (g)

12.3 EMPTY CARTON WEIGHT:

S.No	1	2	3	4	5	6	7	8	9	10
Weight in gm	19.43	19.75	19.36	19.43	19.43	19.83	18.20	19.26	19.76	19.43

Average weight of empty carton = $\frac{193.88}{10} = C = 19.39$ (g)

12.4 AVERAGE FILLED CARTON WEIGHT:

$$D = A + B + C$$

Average of filled carton $\frac{220.14}{10} = D = 22.014$ (g)

I = $\pm 50\%$ average weight of one blister (A/2) = $\frac{12.20}{2} = 6.10$ (g)

II = average weight of one leaflet (B) = 2.38 (g)

The limit of carton weight (E) shall be fixed based on I or II which is less in weight.

LOWER LIMIT E = D - I or D - II = $22.014 - 6.10 = 15.914$ (g)

HIGHER LIMIT F = D + I or D + II = $22.014 + 6.10 = 28.114$ (g)

220.66 gr

Checked By Production:

Sign & Date:

[Signature] 19/03/25

verified By IPQA:

sign & Date:

[Signature] 19/03/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>[Signature]</i> 19/03/24	<i>[Signature]</i> 19/03/24	<i>[Signature]</i> 19/03/24

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Safetab Life Science

BATCH PACKING RECORD

Page 38 of 68

Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R3
Batch No.:	G17250113	Mfg. Date:	01/2025	Exp. Date:	12/2027

13.0 SECONDARY PACKING LINE CONTROLS:

Date / Time	ACTIVITIES	DONE BY	Date / Time	ACTIVITIES	DONE BY
19/03/25 11:15	Strip checking	Sagundhala	19/03/25 14:30	Strip checking	Pavithra
	Printing checking	Indira. K		Printing checking	Jayanthi
	Checking of Carton (Brand Name)	Balaveeni Nalini		Checking of Carton (Brand Name)	Siva Senthil
	Packing of 1 strips and leaflet per mono carton	Uma, N. Gomala A. Velvizi, G. S. S. S.		Packing of 1 strips and leaflet per mono carton	Ramani Bhuvanesh
	Packing of 10 mono carton per outer carton	V. Velvizi, Velani Latha S. Valli		Packing of 10 mono carton per outer carton	Radhya Palaniswamy
	Cartons weighing	Maya Valli. M		Cartons weighing	Sneha
	De foiling	-		De foiling	-
	Carton put into 5 ply shipper	Mayavalli. M		Carton put into 5 ply shipper	K. Sneha
	Shipper weighing	Mayavalli. M		Shipper weighing	K. Sneha
	Shipper label pasting	Mayavalli. M		Shipper label pasting	K. Sneha
	Others if any	-		Others if any	-
	Checked by packing supervisor sign/date	J 19/03/25		Checked by packing supervisor sign/date	J 19/03/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	03/12/24	17/03/24	04/12/24

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	8000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	SI/MPR/097/R3	Supersedes	SI/MPR/097/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	Exp. Date:	12/2027

13.0A SECONDARY PACKING LINE CONTROLS:

Date / Time	ACTIVITIES	DONE BY	Date / Time	ACTIVITIES	DONE BY
20/03/25 06:50	Strip checking	Malini	20/03/25 14:10	Strip checking	Pavithra
	Printing checking	Indira		Printing checking	Jayanthini
	Checking of Carton (Brand Name)	Priya		Checking of Carton (Brand Name)	Siva Senthambeli
	Packing of 1 strips and leaflet per mono carton	V. Velvizhi, V. Kabana		Packing of 1 strips and leaflet per mono carton	Kanmani
	Packing of 10 mono carton per outer carton	Ladha		Packing of 10 mono carton per outer carton	Bhuvaneshwari
		S. Valli, Subanjana			Aanathavalli
		Vma			Kalaiselvi
	Cartons weighing	M. Mayavalli		Cartons weighing	K. Sneha
	De foiling	-		De foiling	-
	Carton put into 5 ply shipper	M. Mayavalli		Carton put into 5 ply shipper	K. Sneha
	Shipper weighing	M. Mayavalli		Shipper weighing	K. Sneha
	Shipper label pasting	M. Mayavalli		Shipper label pasting	K. Sneha
	Others if any	-		Others if any	-
	Checked by packing supervisor sign/date	20/03/25		Checked by packing supervisor sign/date	20/03/25

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	03/12/24	03/10/24	20/03/25	CONTROLLED COPY



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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	Exp. Date:	12/2027

13.0B SECONDARY PACKING LINE CONTROLS:

Date / Time	ACTIVITIES	DONE BY	Date / Time	ACTIVITIES	DONE BY
21/03/25 06:40	Strip checking	Sagundhala	21/03/25 06:55 14:10	Strip checking	Pavithra
	Printing checking	Nalini		Printing checking	Sagar
	Checking of Carton (Brand Name)	Pstaba Nirmala V. Kalpana		Checking of Carton (Brand Name)	Senthilvelu
	Packing of 1 strips and leaflet per mono carton	Ladha Uma Velvizhi Saranya		Packing of 1 strips and leaflet per mono carton	Bhuvanesh
	Packing of 10 mono carton per outer carton	Suba Lakshmi Sulajana Sumathi Velani S. Valli		Packing of 10 mono carton per outer carton	Kaleischi
	Cartons weighing	M. Mayavalli		Cartons weighing	Sneha
	De foiling	-		De foiling	-
	Carton put into 5 ply shipper	M. Mayavalli		Carton put into 5 ply shipper	Sneha
	Shipper weighing	M. Mayavalli		Shipper weighing	Sneha
	Shipper label pasting	M. Mayavalli		Shipper label pasting	Sneha
	Others if any	-		Others if any	-
	Checked by packing supervisor sign/date	21/03/25		Checked by packing supervisor sign/date	21/03/25

x w l e 21/03/25

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	21/12/24	21/12/24	21/12/24

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BATCH PACKING RECORD

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Product: GENFORTE Product ID No.: 977 Batch Size: 30000 Tablets
Generic: Ibuprofen and Paracetamol Tablets MPR NO: ST/MPR/097/R3 Supersedes MFC No: ST/MPR/097/R2
Batch No.: G17250113 Mfg. Date: 01/2025 Exp. Date: 12/2027

13.0C SECONDARY PACKING LINE CONTROLS:

Date / Time	ACTIVITIES	DONE BY	Date / Time	ACTIVITIES	DONE BY
22/03/25 6:38	Strip checking	T. ndora		Strip checking	
	Printing checking	Sagundhala		Printing checking	
	Checking of Carton (Brand Name)	Uma Thamiselvi		Checking of Carton (Brand Name)	
	Packing of 1 strips and leaflet per mono carton	P. kalpana Sengakavalli		Packing of 1 strips and leaflet per mono carton	
	Packing of 10 mono carton per outer carton	Velvizhi S. Vallu Nisha		Packing of 10 mono carton per outer carton	
	Cartons weighing	M. Mayavalli		Cartons weighing	
	De foiling			De foiling	
	Carton put into 5 ply shipper	M. Mayavalli		Carton put into 5 ply shipper	
	Shipper weighing	M. Mayavalli		Shipper weighing	
	Shipper label pasting	M. Mayavalli		Shipper label pasting	
	Others if any			Others if any	
	Checked by packing supervisor sign/date	L 22/03/25		Checked by packing supervisor sign/date	

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	12/24	12/24		CONTROLLED COPY



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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800001
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.0 SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by	P	Q	P	Q	P	Q	P	Q
Date	19/03/25	19/03/25	19/03/25	19/03/25	19/03/25	19/03/25	19/03/25	19/03/25
Time	11:20	11:26	12:25	12:32	13:28	13:35	14:33	14:38
Parameter	Standards and Limits							

MONOCARTON

Strip in mono carton	1X10's	OK	OK	OK	OK	OK	OK	OK
Carton checking (Brand Name)		OK	OK	OK	OK	OK	OK	OK
Leaflet in mono carton		OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:							
	G17250113							
	Mfg.Dt:							
	01/2025	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt:							
	12/2027							

OUTERCARTON

No. of mono carton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:							
	G17250113							
	Mfg.Dt:							
	01/2025	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt:							
	12/2027							
Packing Supervisor/ IPQA Signature								

SHIPPERS

Shipper No.		01	2	5	06	10	11	15	16
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	G17250113								
	Mfg.Dt:								
	01/2025	OK	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt:								
	12/2027								
	Qty:								
	45 X 10 X 10's	OK	OK	OK	OK	OK	OK	OK	OK
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature									

OK / Not OK mention to particular process.

P - Production Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	03/12/24	03/12/24	03/12/24
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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.0A SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		19/09/24	19/09/24	19/09/24	19/09/24	19/09/24	19/09/24	19/09/24	19/09/24
Time		15:40	15:45	16:45	16:50	17:30	17:55	18:45	19:05
Parameter	Standards and Limits								
MONOCARTON									
strip in mono carton	1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Carton checking (Brand Name)		OK	OK	OK	OK	OK	OK	OK	OK
Leaflet in mono carton		OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113	OK	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 01/2025								
	Exp.Dt: 12/2027								
OUTERCARTON									
No. of mono carton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113	OK	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 01/2025								
	Exp.Dt: 12/2027								
Packing Supervisor/ IPQA Signature		OK	OK	OK	OK	OK	OK	OK	OK
SHIPPERS									
Shipper No.		20	21	25	26	30	31	40	41
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113	OK	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 01/2025								
	Exp.Dt: 12/2027								
	Qty: 45 x 10 x 1 x 10's								
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature		OK	OK	OK	OK	OK	OK	OK	OK

- OK / Not OK mention to particular process.
- P - Production Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	K. V. V. 12/24	M. S. 12/24	R. S. 12/24

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.0-C SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		19/03/25	19/03/25	19/03/25	19/03/25	20/03/25	20/03/25	20/03/25	20/03/25
Time		20:12	20:17	21:15	21:50	06:55	7:02	08:00	9:08
Parameter	Standards and Limits								
MONOCARTON									
strip in mono carton	1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Carton checking (Brand Name)		OK	OK	OK	OK	OK	OK	OK	OK
Leaflet in mono carton		OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113 Mfg.Dt: 07/2025 Exp.Dt: 12/2027	OK	OK	OK	OK	OK	OK	OK	OK
OUTERCARTON									
No. of mono carton per outer carton	10X10's	OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113 Mfg.Dt: 07/2025 Exp.Dt: 12/2027	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature		OK	OK	OK	OK	OK	OK	OK	OK
SHIPPERS									
Shipper No.		45	16	50	52	55	56	60	60
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113 Mfg.Dt: 07/2025 Exp.Dt: 12/2027 Qty: 45 x 100 x 100	OK	OK	OK	OK	OK	OK	OK	OK
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature		OK	OK	OK	OK	OK	OK	OK	OK

OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	V. Vaidya	N. S. S. S.	R. S. S. S.
Date	11/2/24	23/10/24	23/10/24

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.0-D SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by	P	Q	P	Q	P	Q	P	Q
Date	20/03/25	20/03/25	20/03/25	20/03/25	20/03/25	20/03/25	20/03/25	20/03/25
Time	09:06	09:15	10:18	10:21	11:23	11:28	12:28	12:35
Parameter	Standards and Limits							

MONOCARTON

strip in mono carton	1X10's	OK	OK	OK	OK	OK	OK	OK
Carton checking (Brand Name)		OK	OK	OK	OK	OK	OK	OK
Leaflet in mono carton		OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113							
	Mfg.Dt: 01/2025	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt: 12/2027							

OUTERCARTON

No. of mono carton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113							
	Mfg.Dt: 01/2025	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt: 12/2027							
Packing Supervisor/ IPQA Signature		h	h	h	h	h	h	h

SHIPPERS

Shipper No.	65	66	70	72	75	76	80	80
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113							
	Mfg.Dt: 01/2025	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt: 12/2027							
	Qty: 4x10x1x10's	OK	OK	OK	OK	OK	OK	OK
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature		h	h	h	h	h	h	h

OK / Not OK mention to particular process.

P - Production Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	3/12/24	3/12/24	3/12/24
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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.0E SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by	P	Q	P	Q	P	Q	P	Q
Date	20/03/25	20/03/25	20/03/25	20/03/25	20/03/25	20/03/25	20/03/25	20/03/25
Time	13:32	13:40	14:40	14:45	15:45	15:50	16:50	16:55
Parameter	Standards and Limits							

MONOCARTON

strip in mono carton	1X10's	OK	OK	OK	OK	OK	OK	OK
Carton checking (Brand Name)		OK	OK	OK	OK	OK	OK	OK
Leaflet in mono carton		OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 01/2025							
	Exp.Dt: 12/2027							

OUTERCARTON

No. of mono carton per outer carton	10X10's	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 01/2025							
	Exp.Dt: 12/2027							
Packing Supervisor/ IPQA Signature		OK	OK	OK	OK	OK	OK	OK

SHIPPERS

Shipper No.	85	86	95	91	95	96	100	101
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 01/2025							
	Exp.Dt: 12/2027							
Shipper sealing quality	Qty: 4 X 10x10's	OK	OK	OK	OK	OK	OK	OK
	Uniform	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature		OK	OK	OK	OK	OK	OK	OK

- OK / Not OK mention to particular process.
- P - Production Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	R. K. Koul	R. K. Koul	R. K. Koul
Date	03/12/24	03/12/24	03/12/24

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.0-F SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		20/03/24	20/03/24	20/03/24	20/03/24	20/03/24	20/03/24	20/03/24	20/03/24
Time		17:55	18:00	19:00	19:05	20:12	20:10	21:10	21:15
Parameter	Standards and Limits								
MONOCARTON									
strip in mono carton	1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Carton checking (Brand Name)		OK	OK	OK	OK	OK	OK	OK	OK
Leaflet in mono carton		OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113	OK	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 01/2025								
	Exp.Dt: 12/2027								
OUTERCARTON									
No. of mono carton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113	OK	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 01/2025								
	Exp.Dt: 12/2027								
Packing Supervisor/ IPQA Signature		JS	(SD)	JS	(SD)	JS	(SD)	JS	(SD)
SHIPPERS									
Shipper No.		115	117	125	126	125	136	150	151
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: G17250113	OK	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 01/2025								
	Exp.Dt: 12/2027								
	Qty: 45 x 10 x 1010's								
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature		JS	(SD)	JS	(SD)	JS	(SD)	JS	(SD)

- OK / Not OK mention to particular process.
P - Production Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	03/12/24	03/12/24	04/12/24

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	300000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.0G SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		21/03/25	21/03/25	21/03/25	21/03/25	21/03/25	21/03/25	21/03/25	21/03/25
Time		06:45	06:50	07:50	07:55	09:10	09:15	10:15	10:21
Parameter	Standards and Limits								
MONOCARTON									
strip in mono carton	1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Carton checking (Brand Name)		OK	OK	OK	OK	OK	OK	OK	OK
Leaflet in mono carton		OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	Mfg.Dt:		OK		OK		OK		OK
	Exp.Dt:		OK		OK		OK		OK
OUTERCARTON									
No. of mono carton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	Mfg.Dt:		OK		OK		OK		OK
	Exp.Dt:		OK		OK		OK		OK
Packing Supervisor/ IPQA Signature									
SHIPPERS									
Shipper No.		153	154	155	156	157	158	159	160
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	Mfg.Dt:		OK		OK		OK		OK
	Exp.Dt:		OK		OK		OK		OK
Qty:	15 x 10 x 1 x 10's	OK	OK	OK	OK	OK	OK	OK	OK
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature									

- OK / Not OK mention to particular process.
- P - Production Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	K. K. K.		
Date	23/12/24	03/12/24	

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.0-H SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by	P	Q	P	Q	P	Q	P	Q
Date	21/03/25	21/03/25	21/03/25	21/03/25	21/03/25	21/03/25	22/03/25	22/03/25
Time	11:25	11:30	12:30	12:35	13:35	13:40	01:00	01:05
Parameter	Standards and Limits							
MONOCARTON								
strip in mono carton	1X10's	OK	OK	OK	OK	OK	OK	OK
Leaflet in mono carton		OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:							
	Mfg.Dt:	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt:							
OUTERCARTON								
No. of mono carton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:							
	Mfg.Dt:	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt:							
Packing Supervisor/ IPQA Signature								
SHIPPERS								
Shipper No.		162	163	165	166	168	169	171
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:							
	Mfg.Dt:	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt:							
Qty:	45 X 10 X 1 X 10's	OK	OK	OK	OK	OK	OK	OK
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature								

- OK / Not OK mention to particular process.
- P - Production Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	V. K. Kaur	R. S. Singh	R. S. Singh
Date	21/12/24	21/03/2024	21/03/2024

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.0-I SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		22/03/25	22/03/25	22/03/25	22/03/25				
Time		08:10	08:15	09:05	09:10				
Parameter	Standards and Limits								
MONOCARTON									
strip in mono carton	1X10's	OK	OK	OK	OK				
Carton checking (Brand Name)		OK	OK	OK	OK				
Leaflet in mono carton		OK	OK	OK	OK				
Print Quality	Clear & Legible	OK	OK	OK	OK				
Overprinting Details	Batch No:								
	G17250113								
	Mfg.Dt:								
01/2025	OK		OK						
Exp.Dt:									
12/2027		OK		OK					
OUTERCARTON									
No. of mono carton per outer carton	10X1X10's	OK	OK	OK	OK				
Print Quality	Clear & Legible	OK	OK	OK	OK				
Overprinting Details	Batch No:								
	G17250113								
	Mfg.Dt:								
01/2025	OK		OK						
Exp.Dt:									
12/2027		OK		OK					
Packing Supervisor/ IPQA Signature		h	h	h	h				
SHIPPERS									
Shipper No.		173	174	175	175				
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK				
Overprinting Details	Batch No:								
	G17250113								
	Mfg.Dt:								
01/2025	OK		OK						
Exp.Dt:									
12/2027		OK		OK					
Qty:	45 X10X1X10's	OK	OK	OK	OK				
Shipper sealing quality	Uniform	OK	OK	OK	OK				
Packing Supervisor/ IPQA Signature		h	h	h	h				

- OK / Not OK mention to particular process.
P - Production Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature With Date	03/12/24	03/12/24	04/12/24

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.0-J SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date									
Time									
Parameter	Standards and Limits								
MONOCARTON									
strip in mono carton	1X10's								
Carton checking (Brand Name)									
Leaflet in mono carton									
Print Quality	Clear & Legible								
Overprinting Details	Batch No:								
	Mfg.Dt:								
	Exp.Dt:								
OUTERCARTON									
No. of mono carton per outer carton	10X1X10's								
Print Quality	Clear & Legible								
Overprinting Details	Batch No:								
	Mfg.Dt:								
	Exp.Dt:								
Packing Supervisor/ IPQA Signature									
SHIPPERS									
Shipper No.									
Print Quality of Shipper Label	Clear & Legible								
Overprinting Details	Batch No:								
	Mfg.Dt:								
	Exp.Dt:								
	Qty:								
Shipper sealing quality	Uniform								
Packing Supervisor/ IPQA Signature									

- OK / Not OK mention to particular process.
- P - Production Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>K. Kany</i>	<i>A. P.</i>	<i>R. K.</i>
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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.0-K SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date									
Time									
Parameter	Standards and Limits								
MONOCARTON									
strip in mono carton	1X10's								
Carton checking (Brand Name)									
Leaflet in mono carton									
Print Quality	Clear & Legible								
Overprinting Details	Batch No:								
	Mfg.Dt:								
	Exp.Dt:								
OUTERCARTON									
No. of mono carton per outer carton	10X1X10's								
Print Quality	Clear & Legible								
Overprinting Details	Batch No:								
	Mfg.Dt:								
	Exp.Dt:								
Packing Supervisor/ IPQA Signature									
SHIPPERS									
Shipper No.									
Print Quality of Shipper Label	Clear & Legible								
Overprinting Details	Batch No:								
	Mfg.Dt:								
	Exp.Dt:								
	Qty:								
Shipper sealing quality	Uniform								
Packing Supervisor/ IPQA Signature									

- OK / Not OK mention to particular process.
- P - Production Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	23/12/24	23/12/24	23/12/24	



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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.0-K SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date									
Time									
Parameter	Standards and Limits								
MONOCARTON									
strip in mono carton	1X10's								
Carton checking (Brand Name)									
Leaflet in mono carton									
Print Quality	Clear & Legible								
Overprinting Details	Batch No:								
	Mfg.Dt:								
	Exp.Dt:								
OUTERCARTON									
No. of mono carton per outer carton	10X1X10's								
Print Quality	Clear & Legible								
Overprinting Details	Batch No:								
	Mfg.Dt:								
	Exp.Dt:								
Packing Supervisor/ IPQA Signature									
SHIPPERS									
Shipper No.									
Print Quality of Shipper Label	Clear & Legible								
Overprinting Details	Batch No:								
	Mfg.Dt:								
	Exp.Dt:								
	Qty:								
Shipper sealing quality	Uniform								
Packing Supervisor/ IPQA Signature									

- OK / Not OK mention to particular process.
P - Production Q - Quality Assurance

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>[Signature]</i> 31/12/24	<i>[Signature]</i> 31/12/24	<i>[Signature]</i> 01/01/25	

		Safetab Life Science		BATCH PACKING RECORD		Page 54 of 68	
Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets		
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2		
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027		

15.0 WEIGHT CHECKS ON SHIPPERS:

15.1 LIMITS:

Weight of Ten empty shipper

S.No	1	2	3	4	5	6	7	8	9	10
Weight in gm	1.132	1.136	1.180	1.110	1.156	1.156	1.180	1.172	1.168	1.170

$$\text{Average weight of empty shipper} = \frac{11.52}{10} = (A) 1.152$$

$$\text{Filled carton weight (Refer 12.3) (B)} = 220.143m$$

$$\text{Weight of one filled shipper (C)} = A + (B \times 45) + \text{Tape Weight}$$

$$= 11.067 \text{ kg}$$

$$\text{SHIPPER LIMIT (C} \pm B/2) = (10.957 \text{ kg TO } 11.177 \text{ kg})$$

15.1.1 PACKING PROFILE:

Pack 10 tablets in 1 strip → 1 strip and 1 leaflet into 1 mono carton → 10 mono carton in one outer
→ 45 outer carton in one 5ply shipper (45x10x1x10's)

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	03/12/24	03/12/24	03/12/24	



Safetab Life Science

BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	300000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg. Date:	01/2025	Exp. Date:	12/2027

16.0 WEIGHT CHECKS:

Date: 19/03/2025 Date: 19/03/2025 Date: 20/03/2025 Date: 20/03/2025

Shipper No.	Gross weight (kg)	Checked by Packing	Shipper No.	Gross weight (kg)	Checked by Packing	Shipper No.	Gross weight (kg)	Checked by Packing	Shipper No.	Gross weight (kg)	Checked by Packing
01	11.028	✓	26	11.024	✓	51	11.010	✓	76	11.026	✓
02	10.994	✓	27	11.000	✓	52	11.032	✓	77	11.002	✓
03	11.054	✓	28	10.992	✓	53	11.026	✓	78	11.014	✓
04	11.016	✓	29	11.016	✓	54	10.996	✓	79	11.020	✓
05	11.020	✓	30	10.992	✓	55	11.022	✓	80	11.028	✓
06	11.012	✓	31	11.022	✓	56	11.004	✓	81	11.040	✓
07	11.010	✓	32	11.046	✓	57	11.008	✓	82	11.038	✓
08	10.958	✓	33	11.018	✓	58	11.018	✓	83	11.044	✓
09	11.000	✓	34	10.978	✓	59	10.988	✓	84	11.028	✓
10	11.022	✓	35	11.016	✓	60	11.092	✓	85	11.024	✓
11	11.000	✓	36	11.062	✓	61	10.994	✓	86	11.040	✓
12	11.042	✓	37	11.094	✓	62	11.042	✓	87	11.046	✓
13	10.998	✓	38	11.086	✓	63	11.002	✓	88	11.062	✓
14	11.006	✓	39	11.054	✓	64	11.012	✓	89	11.028	✓
15	11.056	✓	40	11.000	✓	65	11.010	✓	90	11.044	✓
16	11.054	✓	41	11.002	✓	66	11.024	✓	91	11.050	✓
17	10.994	✓	42	10.976	✓	67	11.028	✓	92	11.040	✓
18	10.980	✓	43	11.020	✓	68	10.994	✓	93	11.012	✓
19	11.040	✓	44	10.994	✓	69	11.008	✓	94	11.044	✓
20	11.038	✓	45	10.998	✓	70	11.046	✓	95	11.064	✓
21	11.032	✓	46	11.038	✓	71	11.008	✓	96	10.998	✓
22	11.030	✓	47	11.024	✓	72	11.032	✓	97	11.040	✓
23	11.010	✓	48	11.016	✓	73	11.040	✓	98	10.998	✓
24	11.023	✓	49	11.066	✓	74	11.038	✓	99	11.050	✓
25	11.01	✓	50	10.996	✓	75	10.994	✓	100	11.030	✓

Verified by IPQA sign/date: 19/03/25

Date	Packed in Shipper No.		Weighted by / Date	Checked by / Date	Packed quantity	Loose pack details	
	From	To					
19/03/25	01	50	Velli	19/03/25	2250 X 1003	Shipper No:	
20/03/25	51	100	Velli	20/03/25	2250 X 1003	Quantity:	
						Total packed quantity:	45000

Remarks (If any):

Note - If any shipper weight found out of limit, the same shall be checked physically by opening the shipper.

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature			
Date	23/12/24	23/12/24	23/12/24

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Safetab Life Science

BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

16.1 WEIGHT CHECKS:

Date: 20/03/2025 Date: 20/03/2025 Date: 21/03/2025 Date: ✓

Shipper No.	Gross weight (kg)	Checked by Packing	Shipper No.	Gross weight (kg)	Checked by Packing	Shipper No.	Gross weight (kg)	Checked by Packing	Shipper No.	Gross weight (kg)	Checked by Packing
101	11.008	✓	126	11.044	✓	151	11.050	✓			
102	11.024	✓	127	11.029	✓	152	11.050	✓			
103	11.028	✓	128	11.020	✓	153	11.014	✓			
104	11.040	✓	129	11.008	✓	154	11.038	✓			
105	11.020	✓	130	11.040	✓	155	11.040	✓			
106	11.050	✓	131	11.050	✓	156	11.038	✓			
107	11.040	✓	132	11.010	✓	157	11.040	✓			
108	11.032	✓	133	11.020	✓	158	11.050	✓			
109	11.026	✓	134	11.002	✓	159	11.050	✓			
110	11.028	✓	135	11.003	✓	160	11.048	✓			
111	11.026	✓	136	11.010	✓	161	11.050	✓			
112	11.026	✓	137	11.018	✓	162	11.028	✓			
113	11.050	✓	138	11.032	✓	163	11.038	✓			
114	11.042	✓	139	11.028	✓	164	11.022	✓			
115	11.102	✓	140	11.030	✓	165	11.052	✓			
116	10.986	✓	141	11.022	✓	166	11.048	✓			
117	11.054	✓	142	11.018	✓	167	10.998	✓			
118	11.042	✓	143	11.026	✓	168	11.004	✓			
119	11.008	✓	144	11.046	✓	169	11.012	✓			
120	11.006	✓	145	11.056	✓	170	11.048	✓			
121	11.002	✓	146	11.020	✓	171	11.050	✓			
122	11.018	✓	147	11.008	✓	172	11.062	✓			
123	11.024	✓	148	11.002	✓	173	11.056	✓			
124	11.024	✓	149	11.020	✓	174	10.968	✓			
125	11.028	✓	150	11.002	✓	175	1.340	✓			

Verified by IPQA sign/date: 21/03/2025

Date	Packed in Shipper No. From	To	Weighed by / Date	Checked by / Date	Packed quantity	Loose pack details
20/03/25	101	150	valb	L200125	2250X1003	Shipper No: 174/175
21/03/25	151	170	valb	L210325	900X1003	Quantity: 44X1003
22/03/25	171	175	valb	L220325	180X1003	Total packed quantity: 333000

Remarks (if any): none

Note - If any shipper weight found out of limit, the same shall be checked physically by opening the shipper.

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<u>3/12/24</u>	<u>17/03/24</u>	<u>21/03/24</u>

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

16.3WEIGHT CHECKS:

Date:

Date:

Date:

Date:

[illegible]

Verified by IPQA sign/date:

Date	Packed in Shipper No.		Weighed by / Date	Checked by / Date	Packed quantity	Loose pack details	
	From	To				Shipper No:	
						Shipper No:	
						Quantity:	
						Total packed quantity:	

Remarks (If any) :

Note - If any shipper weight found out of limit, the same shall be checked physically by opening the shipper.

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature With Date	 03/12/24	 03/12/24	 03/12/24

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Safetab Life Science

BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

17.0 REJECTION ANALYSIS: carry out rejection analysis at the end of shift or as & when required (Primary)

Date	Total No. of primary rejection	Blister with empty pocket	Blister with broken tablet	Blister with double tablet	Any other defect specify.....)	Pkg.sign/date
19/03/25	130	75	55	N/A	N/A	19/03/25
20/03/25	149	83	66	N/A	N/A	20/03/25
21/03/25	50	25	25	N/A	N/A	21/03/25
22/03/25	111	79	32	N/A	N/A	22/03/25
1						

Reconciliation verified by IPQA sign/date: *Ver 22/03/25*

22/03/25

REJECTION ANALYSIS: carry out rejection analysis at the end of shift or as & when required (Secondary)

Date	Total No. of secondary rejection	Improper sealing of blister	Overprint issue on blister	Cut pocket in blister	Improper overprint on carton	Overprint missing on carton	Any other defect specify.....)	Pkg.sign/ date
19/03/25	37	25	12	N/A	N/A	N/A	N/A	19/03/25
20/03/25	24	15	09	N/A	N/A	N/A	N/A	20/03/25
21/03/25	29	10	19	N/A	N/A	N/A	N/A	21/03/25
22/03/25	44	29	15	N/A	N/A	N/A	N/A	22/03/25
1								

Reconciliation verified by IPQA sign/date: *22/03/25*

22/03/25

17.1 DEFOILING: Inspection of De-folled tablets:

Date	Inspection Started at	Inspection Completed at	Weight of tablets taken for Inspection	Inspected by	Quantity of good Tablets		Packed in Shipper No	Weight of rejected Tablets	Checked by
					Kg	No's			
22/03/25	6:30	7:20	0.812	plm	9.80	769	174	0.012	
Total	1	—	—	N/A	0.80	769	174	0.012	
Total quantity of rejected Tablets destroyed:.....14..... Nos.					Done by/Date (Packing) <i>22/03/25</i>		Checked By/Date (IPQA) <i>22/03/25</i>		

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	<i>K. K...</i>	<i>...</i>	<i>...</i>
Date	23/12/24	23/12/24	23/12/24

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		Safetab Life Science		BATCH PACKING RECORD		Page 60 of 68	
Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets		
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2		
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027		

18.0 PACKING MATERIALS RECONCILIATION:

S. No	Material	Printed Aluminium Foil (Kg)	Plain PVC clear Foil (Kg)	Mono carton (no's)	Outer carton (No's)	5 Ply Shipper	Leaflets (No's)	Transparent GHPL printed Bopp Tape 2"	Labels (No's)
A	Quantity received for the batch	118.75	196.70	78790	8000	184	79206	24	176
B	Quantity packed	36.85	182.80	78300	7830	175	78300	24	175
C	Quantity rejected (Online) & Destroyed	0.90	1.20	459	163	9	902	-	-
D	Unused printed packing material	-	-	-	-	-	-	-	-
E	Quantity Returned materials	11.00	12.70	-	-	-	-	-	-
F	Sample affixed on BPR	-	-	1	1	-	1	-	1
G	QC samples	-	-	30	03	-	03	-	-
H	Other samples (If any)	-	-	-	-	-	-	-	-
I	Total accountable Quantity (B + C + E + F + H)	118.75	196.70	78790	8000	184	79206	24	176
J	Variation (A - I)	0	0	0	0	0	0	0	0
K	%Variation $(\frac{J \times 100}{A})$	0%	0%	0%	0%	0%	0%	0%	0%
L	Acceptable limit	$\pm 2\%$			$\pm 1\%$				

NOTE: BEFORE AND AFTER SHIPPER LABEL AFFIXED ON BPR

If % Variation is out of the acceptable limit, investigate & specify the reason:

18.1 DESTRUCTION OF REJECTED PACKING MATERIALS AND STEREOS:

Date	Stereos (No's)	Printed Aluminium Foil (Kg)	Plain PVC foil (Kg)	Printed Cartons (No's)		Shipper Labels (No's)	Shipper (No's)	Destroyed by Packing	Verified by IPQA
				Mono carton	Outer carton				
22/03/24	-	0.90	1.20	459	163	902	9	8	22/03/24
Total Qty. Destroyed	-	0.90	1.20	459	163	902	9		

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	31/12/24	17/03/24	25/03/24	



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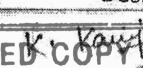
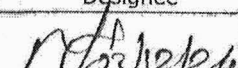
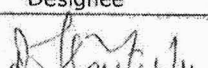
BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

19.0 PACKING LABEL PASTE:

SHIPPING MARK	
Product Name :	GENFORTE 400MG/500MG CPR B/100
Batch No. :	G17250113
Mfg. Date :	01/2025
Exp. Date :	12/2027
Quantity :	45 X 10 X 1 X 10T
Gross Weight :	11.10 KGS
Net Weight :	10.00 KGS
Case No. :	1
Supplier:Generic Healthcare Pvt Ltd. [FOR EXPORT ONLY]	
 (01)58906067081280(17)271231(10)G17250113	
 (00)089060670806140094	

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 23/12/24	 23/12/24	 23/12/24	

Title	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with date	<i>[Signature]</i> 23/12/24	<i>[Signature]</i> 03/12/24	<i>[Signature]</i> 04/12/24

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Safetab Life Science

BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

BPR COPY/QUALITY CONTROL COPY

22.0 TEST REQUEST FORM FOR FINISHED PRODUCT:

From: Manufacturing Department	To: Q.A. Department
To be filled by production	To be filled by IPQA
Date of Mfg.: 01/2025 Date of exp.: 12/2027	Quantity Sampled: 1x5x10 ⁵
Test Request for: Content	Sampled by: 40 on date: 19/03/25
TRF raised by: Per on date: 19/03/25	
To be filled by QC	
TRF & sample received on Sign & Date: N. L. 19/03/25	
Sample tested on: 20/03/25	
Test Results	Limits
Jadnacis parameters complies as per specification	
Analytical Reference no.: SEP202403	Space for QC Approval (Stamping and Signing)
Analysed By: Kun on 20/03/25	Sign: [Signature] 20/03/25

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	K. Kariy 03/12/24	[Signature] 03/10/24	[Signature]	

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

23.0 PROCESS HISTORY

*Inspection Camera system breakdown. So additional man
power used for tablet checking for Inprocess. *19/03/25*
19/03/2025
Bar code label print given by *19/03/25*
Total 177 NO'S.

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	<i>03/12/24</i>	<i>03/12/24</i>	<i>03/12/24</i>	

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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

24.0 Following the BPR records in additional attached.		Checked by Production Head	Reviewed by QA Head
1	Stereo Impression approval sheet	✓	✓
2	Approved Specimen of Aluminium foil with the batch stereo overprinting	✓	✓
3	Approved Specimen of overprinting carton	✓	✓
4	Checked in Packing label paste	✓	✓
5	FGR transferred slip attached	✓	✓
6	Finished product Certificate of Analysis attached	✓	✓
7	Any other items attached.	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply.

This Batch Packing Record submitted to QA Head on date 24/03/25

Production Head sign/date.....24/03/25

This Batch Packing Record received, reviewed and batch is released for distribution on date 24/03/2025

Reviewed by QA Head.....24/03/2025

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<u>[Signature]</u> <u>23/12/24</u>	<u>[Signature]</u> <u>03/12/24</u>	<u>[Signature]</u> <u>03/12/24</u>	CONTROLLED COPY



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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

25.0 ABBREVIATIONS

S.No.	Short Form	Abbreviation	S.No.	Short Form	Abbreviation
1	BPR	Batch Packing Record	16	Tab	Tablet
2	MFG	Manufacturing	17	Std	Standard
3	EXP	Expiry	18	Avg	Average
4	MRP	Maximum Retail Price	19	rpm	Rotation Per Minute
5	QA	Quality Assurance	20	No's	Numbers
6	Kg	Kilogram	21	Sign	Signature
7	g	Gram	22	IPQA	In Process Quality Assurance
8	Min	Minutes	23	SOP	Standard Operating Procedure
9	Hrs	Hours	24	mm	Millimeter
10	M/C	Machine	25	NLT	Not Less Than
11	Prod	Production	26	NMT	Not More Than
12	B.No	Batch number	27	QC	Quality Control
13	FGR	Finished Good Receipt	28	A.R.No.	Analytical Report Number
14	mg	Milligram	29	L	Lakhs
15	Qty	Quantity			

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	03/12/24	03/12/24	03/12/24	CONTROLLED COPY



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BATCH PACKING RECORD

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Product:	GENFORTE	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

26.0 BATCH PACKING RECORD REVIEW CHECK LIST

S. No.	CHECK POINTS	Status
1	The entire Page no: <u>67</u> to <u>68</u> are available, verified and found correct.	Yes / No
2	Batch numbers available in all pages verified and are correct.	Yes / No
3	Manufacturing and expiry is correctly allotted verified.	Yes / No
4	Dispensing carried out on calibrated balance verified.	Yes / No
5	Dispensing Cards attached.	Yes / No
6	Line clearance is taken prior to all packing activities.	Yes / No
7	Dispensing is carried out as per indent of packing materials and are correct.	Yes / No
8	Environmental conditions comply during all the packing stages.	Yes / No
9	All wrong entries if any have been strike out and signed and verified.	Yes / No
10	Actual equipment used is as specified and verified.	Yes / No
11	Individual specimen of Printed foil, Printed carton and shipper label, Inspected tablets container label is attached with signature, verified and are correct.	Yes / No
12	Destruction record of rejected packing material is filled and destruction is verified by IPQA.	Yes / No
13	Surplus packing materials return request is filled and surplus quantity of packing material is returned and verified.	Yes / No / NA
14	Packing material reconciliation is filled and variance is within acceptance limit.	Yes / No
15	In shipper weighing record none of the shippers are out of limit. Where any shipper weight is out of limit, has been opened and quantity verified and signed against that particular shipper number and correct.	Yes / No
Note:	If any abnormalities noticed during batch Packing record review it should be brought to the notice of QA Head.	

Batch Packing Record reviewed by IPQA Sign/Date: 21/03/25

QA Head Sign/Date: 21/03/2025

Title	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<u>R. Ravi</u> 03/12/24	<u>M. J. J. J.</u> 03/12/24	<u>R. J. J. J.</u> 04/12/24	CONTROLLED COPY

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page 68 of 68	
Product:	GENFORTE	Product ID No.:	977	Batch Size	600000 Tablets
Generic:	Ibuprofen and Paracetamol Tablets	MPR NO:	ST/MPR/097/R3	Supersedes MFC No:	ST/MPR/097/R2
Batch No.:	G17250113	Mfg.Date:	01/2025	Exp.Date:	12/2027

27.0 REVISION HISTORY:

Revision No.	Date of Revision	Changes Made	Effective Date
00	---	1. New product introduced refer change control No: ST/CC/20/004.	23.03.2020
01	04.12.2021	1. BPR revised for better clarity refer change control no.: ST/CC/21/173.	04.12.2021
02	20.09.2023	1. Shipper Size changed from 350X365X420mm to 380X365X430mm. Refer Change Control no.: ST/CC/23/177.	22.09.2023
03	11.09.2024	1. Shipper size changed from 380X365X430mm to 380x365x330mm. Refer change control No: ST/CC/24/232.	11.09.2024
04	03/12/2024	1. Manufacturing Licence number change from Safetab-life science Licence to GHPL Loan Licence. Refer change control No: ST/CC/24/021	04/12/2024

Title	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>K. Kaini</i> 03/12/24	<i>A. J. J.</i> 03/12/24	<i>R. Goutam</i>	