

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page 1 of 44	
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

BATCH PACKING RECORD COVER SHEET:

PRODUCT NAME	:	GENFORTE TABLETS			
LABEL CLAIM	:	Each Uncoated tablet contains: Ibuprofen BP 400mg Paracetamol BP 500mg Colour: Approved colour used.			
Pack Size	:	TP: 10x1x10's blister pack			
Storage Condition	:	Store in a cool dry place. Protect from light and moisture.			
SHELF LIFE	:	36 MONTHS			
CUSTOMER NAME	:	GENERIC HEALTHCARE PVT.LTD.			
EFFECTIVE BATCH NUMBER	:	GD200305	DATE:	23/03/2020	
MANUFACTURING LICENCE No.	:	07 13 1906			
MFG. DATE:	:	06/2021	BPR. No	STBPR:118/00	
EXP. DATE:	:	05/2024	Supersedes BPR.No	nil	
BPR ISSUED BY/DATE (QA)	:	R. S. 02/06/21			
BPR CHECKED & RECEIVED BY/DATE (PRODUCTION)	:	D. S. 02/06/2021			
Allotted By: QA Executive Sign/Date: R. S. 02/06/2021					
DATE OF COMMENCEMENT: 02/06/21		:	DATE OF COMPLETION: 17/07/21		
This BPR contains 38 Pages + Annexure - 1 to 7 + NIL Additional Pages					
Checked by Competent Staff Sign/Date:  17/07/21					

	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page 2 of 44	
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

1.0 LIST OF EQUIPMENTS:

S.No.	Name of Equipments	Equipment ID No. to be used
1	Balance – 600 g Capacity	ST/WB/192
2	Balance – 300 g Capacity	ST/WB/191
3	Balance – 31 kg Capacity	ST/WB/196
4	Leak test apparatus	ST/IPL/003-02
5	Blister packing machine	ST/PPB/001 or ST/PPB2/001

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science				MASTER COPY	
	BATCH PACKING RECORD				Page No.:	3 of 45
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets	
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil	
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024	

2.0 RECORD FOR PACKING MATERIALS: SALES										
S.No	Material Name	Standard Qty.	Unit	Material code	Excess material issued qty	A.R No:	Issued qty	Checked by stores	Checked by production	verified by IPQA
1	Printed Aluminium foil:172mm	27.000	Kg	PMG00067	4.150	HSP/2021/ACC/LACP/01685	7.900	@	L	G
						HSP/2122/ACC/LACP/00593	31.250	@	L	G
						NA				
2	PVC clear back foil: 176mm	132.000	Kg	PVPV0036	3.800	HSP/2021/ACC/LACP/01482	153.800	@	L	G
						NA				
3	Printed mono cartons 1 X 10's	80000	No's	PMG00069	NA	HSP/2021/ACC/LACP/01746	5290	@	L	G
						HSP/2122/ACC/LACP/00481	74710	@	L	G
						NA				

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	G.IL 21/03/2020	21/03/2020	21/03/2020	

	Safetab Life Science				MASTER COPY	
	BATCH PACKING RECORD				Page No.:	4 of 45
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets	
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil	
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024	

S.No	Material Name	Standard Qty.	Unit	Material code	Excess material issued qty	A.R No:	Issued qty	Checked by stores	Checked by production	verified by IPQA
4	Printed outer carton 10X1X10's	8000	No's	PMG00068	NA	HSP/2021/ACG/ACP/01741	685	@	L	G
						HSP/2122/ACG/ACP/00482	7315	@	L	G
						NA				
5	Shippers 60X10X15's (350X365X420)	134	No's	PMS00032	NA	HSP/2021/ACG/ACP/01562	75	@	L	G
						NA				
6	Genforte Leaflet	80000	No's	PMG00070	NA	HSP/2021/ACG/ACP/01745	9870			
						HSP/2122/ACG/ACP/00483	70130	@	L	G
7	Transparent GHPL printed Bopp Tape 2"	18	No's	PMG00071	NA	HSP/2021/ACG/ACP/01719	18	@	L	G
8	Labels	134	No's	--	NA	NA	75	NA	L	G

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
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Signature with Date	G. V. 21/03/2020	21/03/2020	21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	5 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

3.0 CARTON OVER PRINTING RECORD:

3.1 CARTON OVER PRINTING DETAILS					
PRODUCT NAME :		Crenforte Tablets			
BATCH NO :		GD210601			
MFG DT :		06/2021			
EXP DT :		05/2024			
PREVIOUS BATCH:		TH.0000	B.NO	8000	
REQ.QTY OF CARTON PER BATCH :		8000			
3.1.1 CARTON OVER PRINTING LINE CLEARANCE:					
1	Check the cleanliness of the printing area.				
2	Ensure the Left over carton of previous batch/product if any is removed from area.				
3	Check the waste bin for the absence of previous product cartons.				
4	Check the machine log book are updated and signed.				
5	Ensure free from previous product /batch details in inject printing machine.				
6	Attached specimen copy of over printed carton with batch record.				
3.1.2 INITIAL CHECKS					
DATE :	06/07/21	07/07/21	07/10/21	08/07/21	
PRODUCT NAME :	Crenforte Tablets	Crenforte Tablets	Crenforte Tablets	Crenforte Tablets	
BATCH NO :	GD210601	GD210601	GD210601	GD210601	
MFG.DT :	06/2021	06/2021	06/2021	06/2021	
EXP.DT :	05/2024	05/2024	05/2024	05/2024	
CHECKED BY PRODUCTION:	06/07/21	07/07/21			
CHECKED BY IPQA :	ly	ly	ly	ly	
REMARKS :	(outer)	(inner)	Inner	Inner	
Note: If any deviation observed inform to QA head and production head for further course of action.					

	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	21/08/2020	21/08/2020	21/08/2020	CONTROLLED COPY

	Safetab Life Science			BATCH PACKING RECORD	
				Page No.:	6 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

3.1.3 CARTON PRINTING INPROCESS CHECKS PRODUCTION AND IPQA: EVERY ONE HOUR

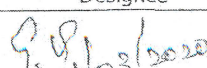
DATE :	06/07/21	06/07/21	06/07/21	06/07/21
TIME :	22:40	22:45	23:45	23:50
PRODUCT NAME :	Genforte Tablets	Genforte Tablets	Genforte Tablets	Genforte Tablets
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
PRINTING CHECKED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	by 06/07/21	by 06/07/21	by 06/07/21	by 06/07/21
REMARKS :	outer	outer	outer	outer
DATE :	07/07/21	07/07/21	07/07/21	07/07/21
TIME :	00:40	00:45	01:45	01:50
PRODUCT NAME :	Genforte Tablets	Genforte Tablets	Genforte Tablets	Genforte Tablets
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
PRINTING CHECKED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	by 07/07/21	by 07/07/21	by 07/07/21	by 07/07/21
REMARKS :	(outer)	outer	(outer)	outer
DATE :	07/07/21	07/07/21	07/07/21	07/07/21
TIME :	02:35	02:40	03:50	03:55
PRODUCT NAME :	Genforte Tablets	Genforte Tablets	Genforte Tablets	Genforte Tablets
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
PRINTING CHECKED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	by 07/07/21	by 07/07/21	by 07/07/21	by 07/07/21
REMARKS :	(outer)	outer	(outer)	outer

	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	7 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

3.1.4 CARTON PRINTING IN PROCESS CHECKS PRODUCTION AND IPQA: EVERY ONE HOUR

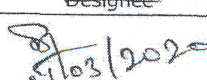
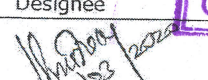
DATE :	07/07/21	07/07/21	07/07/21	07/07/21
TIME :	04:50	04:55	20:35	20:40
PRODUCT NAME :	Genforte Tablets	Genforte Tablet	Genforte tablet	Genforte-tablets
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Kalaiyarasu	Kalaiyarasu	Gayatri	Gayathri
PRINTING CHECKED BY	Kalaiyarasu	Kalaiyarasu	Vinitha	Vinitha
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	by 07/07/21	by 07/07/21	by 07/07/21	by 07/07/21
REMARKS :			Inner	Inner
DATE :	07/07/21	07/07/21	07/07/21	07/07/21
TIME :	21:30	21:35	22:40	22:45
PRODUCT NAME :	Genforte Tablets	Genforte Tablet	Genforte Tablets	Genforte tablet
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Gayatri	Gayathri	Kalaiyarasu	Kalaiyarasu
PRINTING CHECKED BY	Vinitha	Vinitha	Kalaiyarasu	Kalaiyarasu
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	by 07/07/21	by 07/07/21	by 07/07/21	by 07/07/21
REMARKS :	Inner	Inner	Inner	Inner
DATE :	07/07/21	07/07/21	08/07/21	08/07/21
TIME :	23:45	23:50	00:50	00:55
PRODUCT NAME :	Genforte Tablet	Genforte Tablet	Genforte Tablets	Genforte tablet
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Kalaiyarasu	Kalaiyarasu	Kalaiyarasu	Kalaiyarasu
PRINTING CHECKED BY	Kalaiyarasu	Kalaiyarasu	Kalaiyarasu	Kalaiyarasu
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	by 07/07/21	by 07/07/21	by 08/07/21	by 08/07/21
REMARKS :	Inner	Inner	Inner	Inner

	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	7 of 44 (a)
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

3.1.4 CARTON PRINTING IN PROCESS CHECKS PRODUCTION AND IPQA: EVERY ONE HOUR

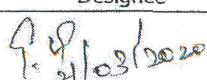
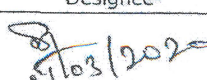
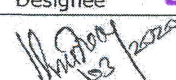
DATE :	08/07/21	08/07/21	08/07/21	08/07/21
TIME :	01:45	01:50	02:50	02:55
PRODUCT NAME :	Genforte tablets	Genforte tablets	Genforte tablets	Genforte tablets
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
PRINTING CHECKED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	by 08/07/21	by 08/07/21	by 08/07/21	by 08/07/21
REMARKS :	Inner (inner)	Inner	(inner)	Inner
DATE :	08/07/21	08/07/21	08/07/21	08/07/21
TIME :	03:55	03:58	05:00	05:05
PRODUCT NAME :	Genforte Tablet	Genforte Tablet	Genforte Tablets	Genforte tablets
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
PRINTING CHECKED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	by 08/07/21	by 08/07/21	by 08/07/21	by 08/07/21
REMARKS :	Inner	Inner	Inner	Inner
DATE :	08/07/21	08/07/21	08/07/21	08/07/21
TIME :	07:00	07:10	08:10	08:15
PRODUCT NAME :	Genforte Tablet	Genforte tablets	Genforte Tablet	Genforte tablets
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Saravani	Saravani	Saravani	Saravani
PRINTING CHECKED BY	Jayapriya	Jayapriya	Jayapriya	Jayapriya
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	by 08/07/21	by 08/07/21	by 08/07/21	by 08/07/21
REMARKS :	Inner	Inner	Inner	Inner

	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production/Head Designee	QA Head / Designee	
Signature With Date	 21/03/2020	 21/03/2020	 21/03/2020	CONTROLLED COPY

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	7 of 44 (b)
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

3.1.4 CARTON PRINTING IN PROCESS CHECKS PRODUCTION AND IPQA: EVERY ONE HOUR

DATE :	08/07/21	08/07/21	08/07/21	08/07/21
TIME :	09:30	09:35	10:30	10:35
PRODUCT NAME :	Genforte Tablet	Genforte tablet	Genforte Tablet	Genforte tablet
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	ok	ok	ok	ok
CARTON PRINTED BY	Sergun	Sergun	Sergun	Sergun
PRINTING CHECKED BY	Jayapriya	Jayapriya	Jayapriya	Jayapriya
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	08/07/21	08/07/21	08/07/21	08/07/21
REMARKS :	Inner	Inner	Inner	Inner
DATE :	08/07/21	08/07/21	08/07/21	08/07/21
TIME :	11:40	11:45	12:45	12:50
PRODUCT NAME :	Genforte Tablet	Genforte tablet	Genforte Tablet	Genforte tablet
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	ok	ok	ok	ok
CARTON PRINTED BY	Sergun	Sergun	Sergun	Sergun
PRINTING CHECKED BY	Jayapriya	Jayapriya	Jayapriya	Jayapriya
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	08/07/21	08/07/21	08/07/21	08/07/21
REMARKS :	Inner	Inner	Inner	Inner
DATE :	08/07/21	08/07/21	08/07/21	08/07/21
TIME :	13:35	13:40	23:10	23:15
PRODUCT NAME :	Genforte Tablet	Genforte tablet	Genforte Tablet	Genforte tablet
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	ok	ok	ok	ok
CARTON PRINTED BY	Sergun	Sergun	Kalaiyaraman	Kalaiyaraman
PRINTING CHECKED BY	Jayapriya	Jayapriya	Kalaiyaraman	Kalaiyaraman
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	08/07/21	08/07/21	08/07/21	08/07/21
REMARKS :	Inner	Inner	Inner	Inner

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production/Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	7 of 44 (C)
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

3.1.4 CARTON PRINTING IN PROCESS CHECKS PRODUCTION AND IPQA: EVERY ONE HOUR

DATE :	09/07/21	09/07/21	09/07/21	09/07/21
TIME :	00:45	00:50	01:50	01:55
PRODUCT NAME :	Genforte Tablets	Genforte Tablets	Genforte Tablets	Genforte Tablets
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
PRINTING CHECKED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	by 09/07/21	by 09/07/21	by 09/07/21	by 09/07/21
REMARKS :	(inner)	Inner	(inner)	Inner
DATE :	09/07/21	09/07/21	09/07/21	09/07/21
TIME :	02:05	03:00	03:50	03:58
PRODUCT NAME :	Genforte Tablets	Genforte Tablets	Genforte Tablets	Genforte Tablets
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
PRINTING CHECKED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	by 09/07/21	by 09/07/21	by 09/07/21	by 09/07/21
REMARKS :	OK (outer) inner	Inner	(inner)	Inner
DATE :	09/07/21	09/07/21	09/07/21	09/07/21
TIME :	05:00	05:05	22:35	22:40
PRODUCT NAME :	Genforte Tablets	Genforte Tablets	Genforte Tablets	Genforte Tablets
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
PRINTING CHECKED BY	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan	Kalaiyarasan
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	by 09/07/21	by 09/07/21	by 09/07/21	by 09/07/21
REMARKS :	OK (outer) inner	Inner	(inner)	Inner

	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	CONTROLLED COPY

	Safetab Life Science		MASTER COPY		
	BATCH PACKING RECORD		Page No.:	7 of 44 (d)	
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

3.1.4 CARTON PRINTING IN PROCESS CHECKS PRODUCTION AND IPQA: EVERY ONE HOUR

DATE :	09/07/21	09/07/21	10/07/21	10/07/21
TIME :	23:40	23:45	00:35	00:40
PRODUCT NAME :	Genforte Tablet	Genforte Tablet	Genforte Tablet	Genforte Tablet
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Kalaiyandran	Kalaiyandran	Kalaiyandran	Kalaiyandran
PRINTING CHECKED BY	Kalaiyandran	Kalaiyandran	Kalaiyandran	Kalaiyandran
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	09/07/21	09/07/21	10/07/21	10/07/21
REMARKS :	(inner)	Inner	(inner)	Inner
DATE :	10/07/21	10/07/21	10/07/21	10/07/21
TIME :	01:40	01:45	02:35	02:40
PRODUCT NAME :	Genforte Tablet	Genforte Tablet	Genforte Tablet	Genforte Tablet
BATCH NO :	GD210601	GD210601	GD210601	GD210601
MFG.DT :	06/2021	06/2021	06/2021	06/2021
EXP.DT :	05/2024	05/2024	05/2024	05/2024
PRINTING CLARITY :	OK	OK	OK	OK
CARTON PRINTED BY	Kalaiyandran	Kalaiyandran	Kalaiyandran	Kalaiyandran
PRINTING CHECKED BY	Kalaiyandran	Kalaiyandran	Kalaiyandran	Kalaiyandran
CHECKED BY PRODUCTION/IPQA SIGN/DATE :	10/07/21	10/07/21	10/07/21	10/07/21
REMARKS :	inner	Inner	inner	Inner
DATE :				
TIME :				
PRODUCT NAME :				
BATCH NO :				
MFG.DT :				
EXP.DT :				
PRINTING CLARITY :				
CARTON PRINTED BY				
PRINTING CHECKED BY				
CHECKED BY PRODUCTION/IPQA SIGN/DATE :				
REMARKS :				

	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	CONTROLLED COPY

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	8 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

4.0 PACKING PROCESS INSTRUCTIONS:

S.NO	INSTRUCTION
1	Wear hand gloves during operation.
2	Transfer approved bulk product and packing material to packing area after verification, record the verification details.
3	Set and operate the machine as per current version of SOP.
4	Check the initial machine setting parameters and record the observations.
5	Check and attach specimen of printed foil, carton and overprinted shipper label before starting the packing activity.
6	Check and attach specimen of overprinted /embossed foil, carton and overprinted shipper label before starting the packing activity.
7	Check the initially run blister for all the parameters recorded in the process checks. It should be counter checked by IPQA.
8	Carry out in-process checks and record observations in respective tables as per frequency.
9	If any of the parameters does not comply, stop the machine, rectify and recheck the parameters for compliance. Fill process interruption sheet.
10	Record the shipper weight for individual shipper.
11	After completing the batch packing, fill Finished Goods Transfer Note and transfer the batch to Finished goods store.

5.0 LINE CLEARANCE CHECKS - PRIMARY PACKING SALES

Date: 07/07/21

S. No	Checks	Observation	
		Prod.	IPQA
1	Check whether area status board is updated for "CLEANED" status.	✓	✓
2	Left over Printed Aluminum blister foil and Base foil/PVC film rolls of previous batch/product if any is removed from machine and cubicle.	✓	✓
3	Scrap (empty packs, trims) from rejection box below machine is removed.	✓	✓
4	Scrap of defoiled packs is removed from the defoiling machine.	✓	✓
5	Check whether empty containers of previous product/ batch are removed from the cubicle.	✓	✓
6	Check for the absence of Capsules/tablets of previous batch/ product from hopper, below vibrator and feeding box/channel.	✓	✓
7	Check for the absence of Capsules/tablets of previous batch/ product at punching tool and area below machine and machine conveyor belt.	✓	✓
8	Check for the absence of Capsules/tablets of previous batch/ product from collection box of defoiling machine.	✓	✓
9	Check for the absence of Capsules/tablets of previous batch/product from rejected tablets box.	✓	✓
10	Check for cleaning of hopper, feeding channel, vibrator plate	✓	✓
11	Check for cleaning of area below machine, backside of machine by opening the machine guards.	✓	✓
12	Check for removal of previous product stereotypes from the roller.	✓	✓
13	Check for cleaning of defoiling machine and its collection box.	✓	✓
14	Check the working desk for absence of container label, dispensing labels, other labels and document of previous batch/product.	✓	✓
15	Check whether the cubicle (floor, wall, ceiling, door, windows) is clean.	✓	✓
16	Check whether the daily records are updated and signed.	✓	✓

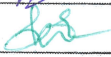
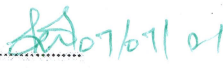
Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (production) sign/date: 07/07/21

Verified by (IPQA) sign/date: 07/07/21

	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	9/8/21/03/2020	5/10/21/03/2020	11/03/21/03/2020	CONTROLLED COPY

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	9 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

Equipment	Blister pack Machine			AREA
Equipment ID. No.	ST/PPB/001 or ST/PPB2/001			
Previous Product	Veglow - 6171			
Batch No.	S2122505P			
Cleaned by	Sampath			Sampath
Checked by (Production): 				
Verified by (IPQA): 				
5.1 ENVIRONMENTAL CONDITIONS:		Observation		
		Date: 07/07/21	Date: 08/07/21	Date: 09/07/21
Temperature: 23°C to 27°C		24°C	24°C	23°C
Relative Humidity: 45% to 55 %		53%	53%	53%
Production Sign				
IPQA Sign				
Primary Packing started at: 18:40		Completed at: 19:00		
5.2 APPROVAL FOR PRIMARY PACKING:				
Packing Sign/Date:  07/07/21		IPQA Sign/Date:  07/07/21		

5.3 RECEIPT OF PRODUCT AND MATERIALS:

Check the following before start of packing activity and record the observation

Check Points	Date: 07/07/21		
	Observation	Checked by (Packing)	Verified By (IPQA)
Bulk product containers are of the required product /final analytical request in present.	ok		
Status label of machine / line is for same product.	ok		
All secondary packing materials are of the required product.	ok		

5.4 VERIFICATION OF PRODUCT:

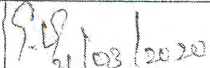
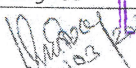
	Observations	Checked By (Packing)	Observations	Verified By (IPQA)
1. Average Weight	1040mg		1040 mg	
2. Quantity	814.60kg		814.60 Kg	
3. Number of containers	28		28	
If any Remarks: nil				

	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved By: QA Head / Designee	CONTROLLED COPY
Designation				
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	10 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg. Date:	06/2021	Exp. Date:	05/2024

5.5 RECEIPT WEIGHING RECORD OF BULK PRODUCT:

Container No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by/date	Container No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by/date
1	30.02	2.50	27.52	Aspi	01/01/21	31					
2	30.10	2.50	27.60	Aspi	01/01/21	32					
3	30.32	2.50	27.82	Aspi	01/01/21	33					
4	29.62	2.50	27.12	Aspi	01/01/21	34					
5	29.32	2.50	26.82	Aspi	01/01/21	35					
6	28.67	2.50	26.17	Aspi	01/01/21	36					
7	31.37	2.50	28.87	Aspi	01/01/21	37					
8	33.02	2.50	30.52	Aspi	01/01/21	38					
9	30.98	2.50	28.48	Aspi	01/01/21	39					
10	27.55	2.50	25.05	Aspi	01/01/21	40					
11	28.36	2.50	25.86	Aspi	01/01/21	41					
12	29.80	2.50	27.30	Aspi	01/01/21	42					
13	28.75	2.50	26.25	Aspi	01/01/21	43					
14	28.57	2.50	26.07	Aspi	01/01/21	44					
15	31.41	2.50	28.91	Aspi	01/01/21	45					
16	32.47	2.50	29.97	Aspi	01/01/21	46					
17	35.70	2.50	33.20	Aspi	01/01/21	47					
18	32.47	2.50	29.97	Aspi	01/01/21	48					
19	36.92	2.50	34.42	Aspi	01/01/21	49					
20	33.25	2.50	30.75	Aspi	01/01/21	50					
21	33.84	2.50	31.34	Aspi	01/01/21	51					
22	36.15	2.50	33.65	Aspi	01/01/21	52					
23	35.48	2.50	32.98	Aspi	01/01/21	53					
24	31.50	2.50	29.00	Aspi	01/01/21	54					
25	28.75	2.50	26.25	Aspi	01/01/21	55					
26	36.24	2.50	33.74	Aspi	01/01/21	56					
27	25.36	2.50	22.86	Aspi	01/01/21	57					
28	42.79	2.50	40.29	Aspi	01/01/21	58					
29						59					
30						60					
Total weight of inspected tablets:						816.60		kg			

	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020

CONTROLLED COPY

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	11 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

6.0 MACHINE PARAMETERS:

Parameters	Standard and Limits		Observation		
	Machine-1* ST/PPB/001	Machine-2* ST/PPB2/001	Date:	Date:	Date:
Temperature of forming Roller	165° C to 175°C	145° C to 160°C	07/07/21 170°C	08/07/21 170°C ✓	09/07/21 170°C ✓
Temperature of Sealing Roller	195° C to 210°C	195° C to 210°C	200°C	200°C ✓	200°C ✓
Stereo impression quality	OK / NOT OK (Should be legible)		ok	ok	ok
Overprinting details:	Code no:		PON/DRUGS/ 07131906	PON/DRUGS 07131906	PON/DRUGS 07131906
	Batch No.:		GD210601	GD210601	GD210601
	MFG. Date:		06/2021	06/2021	06/2021
	EXP. Date:		05/2024	05/2024	05/2024
Leak test to be performed on Blister	OK / Not OK (No blister should fail in leak test)		ok	ok	ok
Checked by Packing Sign / Date			07/07/21	08/07/21	09/07/21
Verified by IPQA Sign / Date			07/07/21	08/07/21	09/07/21

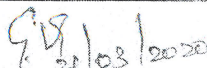
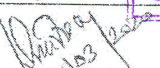
	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2022	 21/03/2022	 21/03/2022	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	12 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

7.0 PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date	07/07/21								08/07/21							
Machine Operator Name	Sampath								Shanmugam							
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of inspection	18:40	18:45	20:10	20:15	21:15	21:20	06:40	06:45	07:50	07:55	09:15	09:20	10:20	10:30	11:30	11:35
Sealing temperature	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C
Forming temperature	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C
Leak test on strip* (2 strips per check)	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Knurling quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Horizontal cutting quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Vertical cutting quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Quality of over printing	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Code no:	PONDREVIS 07/31906		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Batch No.	GD210601		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Mfg.Date	06/2021		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Exp.Date	05/2024		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Machine Speed (strips per min)	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
Packing Supervisor / IPQA Signature																

- If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
- OK / Not OK mention to particular process.
- P - Production
- Q - Quality Assurance

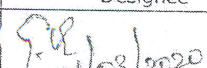
	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2021	 21/03/2021	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	13 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

7.0A PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date	08/07/21								08/07/21							
Machine Operator Name	Shanmugam								Shanmugam. Mohesdoss							
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of inspection	12:25	12:30	13:30	13:35	14:25	14:30	15:30	15:35	16:30	16:35	17:30	17:35	18:30	18:35	20:10	22:15
Sealing temperature	200°C	200°C	200°C	200°C	200°C	200°C	200°C	200°C	199°C	199°C	198°C	199°C	198°C	199°C	199°C	200°C
Forming temperature	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C
Leak test on strip* (2 strips per check)	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Knurling quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Horizontal cutting quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Vertical cutting quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Quality of over printing	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Code no:	Pon/DRUGS 0713/996	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Batch No.	GD210601	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Mfg.Date	06/2021	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Exp.Date	05/2024	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Machine Speed (strips per min)	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
Packing Supervisor / IPQA Signature	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK

- If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
- OK / Not OK mention to particular process.
- P - Production
- Q - Quality Assurance

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science			PASTER COPY	
	BATCH PACKING RECORD			Page No.:	14 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO.:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

7.0B PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date	08/07/21								09/07/21							
Machine Operator Name	Mohanbass								Shanmugam							
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of inspection	21:15	21:25	21:40	21:55	07:35	07:40	09:30	09:35	10:25	10:30	11:30	11:35	12:30	12:35	13:25	13:30
Sealing temperature	195°C	199°C	199°C	199°C	199°C	199°C	199°C	199°C	199°C	199°C	199°C	199°C	199°C	199°C	199°C	199°C
Forming temperature	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C	171°C	171°C	170°C	171°C	171°C	171°C
Leak test on strip* (2 strips per check)	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Knurling quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Horizontal cutting quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Vertical cutting quality	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Quality of over printing	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Code no:	R001/DRUG4 07/13/906		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Batch No.	GD210601		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Mfg.Date	06/2021		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Exp.Date	05/2024		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Machine Speed (strips per min)	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
Packing Supervisor / IPQA Signature	[Signature]		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK

- If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
- OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production (Head / Designee)	QA Head / Designee	
Signature with Date	[Signature] 21/03/2020	[Signature] 21/03/2020	[Signature] 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	15 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

7.0C PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date	09/07/21															
Machine Operator Name	mohanday															
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of inspection	14:37	14:47	15:30	15:35	16:35	16:40	17:25	17:30								
Sealing temperature	199°C	199°C	199°C	199°C	199°C	199°C	199°C	199°C								
Forming temperature	170°C	170°C	170°C	170°C	170°C	170°C	170°C	170°C								
Leak test on strip* (2 strips per check)	OK	OK	OK	OK	OK	OK	OK	OK								
Knurling quality	OK	OK	OK	OK	OK	OK	OK	OK								
Horizontal cutting quality	OK	OK	OK	OK	OK	OK	OK	OK								
Vertical cutting quality	OK	OK	OK	OK	OK	OK	OK	OK								
Quality of over printing	OK	OK	OK	OK	OK	OK	OK	OK								
Code no:	PON1DRUGS	OK	OK	OK	OK	OK	OK	OK								
Batch No.	GD210601	OK	OK	OK	OK	OK	OK	OK								
Mfg.Date	06/2021	OK	OK	OK	OK	OK	OK	OK								
Exp.Date	05/2024	OK	OK	OK	OK	OK	OK	OK								
Machine Speed (strips per min)	36	36	36	36	36	36	36	36								
Packing Supervisor / IPQA Signature	A	A	A	A	A	A	A	A								

- If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
- OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production (Head) / Designee	QA Head / Designee
Signature with Date	G.S. 21/03/2020	A. 21/03/2020	M. 21/03/2020

CONTROLLED COPY

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	16 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

7.0D PRIMARY PACKING LINE IN-PROCESS CONTROL:

Date																
Machine Operator Name																
EVERY ONE HOUR																
Checked by	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q	P	Q
Time of inspection																
Sealing temperature																
Forming temperature																
Leak test on strip* (2 strips per check)																
Knurling quality																
Horizontal cutting quality																
Vertical cutting quality																
Quality of over printing																
Code no:																
Batch No.																
Mfg.Date																
Exp.Date																
Machine Speed (strips per min)																
Packing Supervisor / IPQA Signature																

- If vacuum test fails perform every 15 minutes for next one hour and all the shippers to be checked for leak test from the last successful leak test. All the shippers packed from the time of last successful leak test shall be segregated and random checked by QA and will be released after approval from IPQA.
- OK / Not OK mention to particular process.

P - Production

Q - Quality Assurance

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>G. V. 21/03/2020</i>	<i>S. 5/03/2020</i>	<i>10/03/2020</i>	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	17 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

8.0 DEFOILING: Inspection of De-foiled tablets:

Date	Inspection Started at	Inspection Completed at	Weight of tablets taken for Inspection	Inspected by	Quantity of good tablets		Packed in Shipper No.	Weight of rejected tablets	Checked by
					Kg	No's			
09/07/24	16:30	17:30	0.900	Rafiq	0.850	817	129	0.050	L
					na				09/07/24
Total			0.900		0.850	817	129	0.050	L
Total quantity of rejected tablets destroyed: 48 Nos.			Done by/Date (Packing)			Checked. By/Date (IPQA)			
			09/07/24			09/07/24			

9.0 LINE CLEARANCE CHECKS - SECONDARY PACKING:

S.No	Checks	Observation	
		Production	IPQA
1	Inspect the packaging area and the packing line for cleanliness. The area and packing line should be visibly clean.	✓	✓
2	Batch Packing record checked.	✓	✓
3	Check the status labels of the area/packing line and ensure their correctness with respect to product name, batch number, date, signature of production personnel.	✓	✓
4	Removal of Previous Secondary Packing Material.	✓	✓
5	Removal of Previous Documents.	✓	✓
6	Ensure that the balances are cleaned and it's calibration status.	✓	✓
7	Check whether the balance to be used are within calibration due date.	✓	✓
CONVEYOR BELT			
8	Cleanliness of the Conveyor Belt Checked	✓	✓
9	Cleanliness of guard checked	✓	✓
10	Check & ensure that the area is free from dosage units (strips, etc.)/packaging components (labels, leaflets, cartons etc.) & documents of the previous batch/product.	✓	✓
11	Ensure that any tools/materials required for equipment maintenance/operation are kept properly under control.	✓	✓
12	Check and ensure that labeled bins are available for disposal of rejects of each packing material.	✓	✓
Note: Tick mark (✓) if Complies and (X) if Does not comply.			
Checked by packing sign /date: 09/07/24		Verified by IPQA sign /Date: 09/07/24	

9.1 PACKING INSTRUCTIONS:

Pack 10 tablets in one strip and check the quality of sealing.
At the end of packing operation remove rejected capsules and destroy in presence of IPQA.
Pack 1 strips into the moncarton. Pack such moncarton into outer carton. Pack cartons per row and cartons per column as per profile given in 12.1.1. Seal the 5 ply shipper using tape and carry out the Inprocess checks as listed in the batch record. Weigh and record the weight of individual shipper in BPR.
Destroy the rejected printed packing materials at the end of the shift in presence of IPQA.

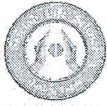
	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production (Head) Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	09/07/2024	09/07/2024	09/07/2024	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD				
Product:	GENFORTE TABLETS	Product ID No.:	977	Page No.:	18 of 44
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Batch Size	800000 Tablets
Batch No.:	GD210601	Mfg.Date:	06/2021	Supersedes MFC No:	nil
		Exp.Date:	05/2024		

10.0 SECONDARY PACKING LINE CONTROLS:

Date / Time	ACTIVITIES	DONE BY	Date / Time	ACTIVITIES	DONE BY
07/07/21 20:10	Strip checking	Sutha Viji	08/07/21 06:40	Strip checking	Vasanthi Muthulas bini
	Printing checking	Anjali		Printing checking	Nandhini Anitha . v
	Packing of 1 strips and leaflet per monocarton	Pushpa C. selvi		Packing of 1 strips and leaflet per monocarton	Indra kala
	Packing of 10 monocarton per outer carton	Jayalini		Packing of 10 monocarton per outer carton	Selvi Sivaranjini
	Cartons weighing	D. Savaliammal		Cartons weighing	R. Kalaiselvi
	De foiling	R. K. R.		De foiling	Alamelu
	Carton put into 5 ply shipper	D. Savaliammal		Carton put into 5 ply shipper	R. Kalaiselvi
	Shipper weighing	D. Savaliammal		Shipper weighing	R. Kalaiselvi
	Shipper label pasting	D. Savaliammal		Shipper label pasting	R. Kalaiselvi
	Others if any	-		Others if any	-
	Checked by packing supervisor sign/date	G. H. H.		Checked by packing supervisor sign/date	08/07/21

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	G. H. H. 21/03/2020	G. H. H. 21/03/2020	G. H. H. 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	19 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

10.0A SECONDARY PACKING LINE CONTROLS:

Date / Time	ACTIVITIES	DONE BY	Date / Time	ACTIVITIES	DONE BY
08/07/24 14:15	Strip checking	Sarala Indrani	09/07/24 06:30	Strip checking	Nandhini Rathiga Veeramma
	Printing checking	Selvagomathi		Printing checking	
	Packing of 1 strips and leaflet per monocarton	Pushpa, Anna.E K. Anna, R. Santhi		Packing of 1 strips and leaflet per monocarton	Selvi.S Muthukeshmi
	Packing of 10 monocarton per outer carton	Selvarani, Veeravalli Viji, Reka.A		Packing of 10 monocarton per outer carton	Indra, Anitha Vasanthi
	Cartons weighing	D. Savaluyamma		Cartons weighing	R. Kalaiselvi
	De foiling	Jayashri		De foiling	Alamelu
	Carton put into 5 ply shipper	D. Savaluyamma		Carton put into 5 ply shipper	R. Kalaiselvi
	Shipper weighing	D. Savaluyamma		Shipper weighing	R. Kalaiselvi
	Shipper label pasting	D. Savaluyamma		Shipper label pasting	R. Kalaiselvi
	Others if any	-		Others if any	-
	Checked by packing supervisor sign/date	08/07/24		Checked by packing supervisor sign/date	09/07/24

	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	20 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

10.0B SECONDARY PACKING LINE CONTROLS:

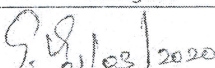
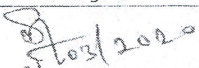
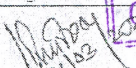
Date / Time	ACTIVITIES	DONE BY	Date / Time	ACTIVITIES	DONE BY
09/07/24 14:10	Strip checking	C. Selvi	10/07/24 06:30	Strip checking	Muthu lashmi
	Printing checking	Viji		Printing checking	Mahalashmi. P
	Packing of 1 strips and leaflet per monocarton	Kavitha, Sarala Pushpa, Anjali		Packing of 1 strips and leaflet per monocarton	Vasanthi. A, Selvi, S Anitha, Nandhini
	Packing of 10 monocarton per outer carton	Selvagomli, Rajan K. Devi		Packing of 10 monocarton per outer carton	Vasammal Sindha
	Cartons weighing	D. Savaiyammal		Cartons weighing	R. Kalaiselvi
	De foiling	Anjali		De foiling	Pattu
	Carton put into 5 ply shipper	D. Savaiyammal		Carton put into 5 ply shipper	R. Kalaiselvi
	Shipper weighing	D. Savaiyammal		Shipper weighing	R. Kalaiselvi
	Shipper label pasting	D. Savaiyammal		Shipper label pasting	R. Kalaiselvi
	Others if any	-		Others if any	-
	Checked by packing supervisor sign/date	09/07/24		Checked by packing supervisor sign/date	9/10/07/24

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	21 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

10.0C SECONDARY PACKING LINE CONTROLS:

Date / Time	ACTIVITIES	DONE BY	Date / Time	ACTIVITIES	DONE BY
10/07/24 14:15	Strip checking	Pushpa	11/07/24 06:25	Strip checking	Keerammal Sagarade
	Printing checking	Anjali		Printing checking	Nagammal
	Packing of 1 strips and leaflet per monocarton	Sarala, viji Selvaganthi, poovathi		Packing of 1 strips and leaflet per monocarton	Jaya, Hothulakeshmi A. Vasanthi, Nandhini Sankala, Hothulakannai
	Packing of 10 monocarton per outer carton	Vasanthakumari K. Aruna		Packing of 10 monocarton per outer carton	Anitha
	Cartons weighing	D. Savalijammal		Cartons weighing	E. Gandhimathi
	De foiling	Santhaleshmi		De foiling	Sumathi
	Carton put into 5 ply shipper	D. Savalijammal		Carton put into 5 ply shipper	E. Gandhimathi
	Shipper weighing	D. Savalijammal		Shipper weighing	E. Gandhimathi
	Shipper label pasting	D. Savalijammal		Shipper label pasting	E. Gandhimathi
	Others if any	-		Others if any	-
	Checked by packing supervisor sign/date	10/07/24		Checked by packing supervisor sign/date	11/07/24

	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	CONTROLLED COPY

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	22 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

11.0 SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		07/07/24	07/07/24	07/07/24	07/07/24	08/07/24	08/07/24	08/07/24	08/07/24
Time		20:35	20:40	21:35	21:40	06:40	06:45	07:31	07:43
Parameter	Standards and Limits								
MONOCARTON									
strip in monocarton	1X10's	ok	ok	ok	ok	ok	ok	ok	ok
Leaflet in monocarton		ok	ok	ok	ok	ok	ok	ok	ok
Print Quality	Clear & Legible	ok	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No: GD210601	ok	ok	ok	ok	ok	ok	ok	ok
	Mfg.Dt: 06/2021								
	Exp.Dt: 05/2024								
OUTERCARTON									
No. of monocarton per outer carton	10X1X10's	ok	ok	ok	ok	ok	ok	ok	ok
Print Quality	Clear & Legible	ok	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No: GD210601	ok	ok	ok	ok	ok	ok	ok	ok
	Mfg.Dt: 06/2021								
	Exp.Dt: 05/2024								
Packing Supervisor/ IPQA Signature		L	ds	L	ds	B	G	B	G
SHIPPERS									
Shipper No.		01	01	02	02	03	03	05	05
Print Quality of Shipper Label	Clear & Legible	ok	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No: GD210601	ok	ok	ok	ok	ok	ok	ok	ok
	Mfg.Dt: 06/2021								
	Exp.Dt: 05/2024								
Shipper sealing quality	Uniform	ok	ok	ok	ok	ok	ok	ok	ok
Packing Supervisor/ IPQA Signature		L	ds	L	ds	B	G	B	G

- OK / Not OK mention to particular process.
P - Production Q - Quality Assurance

	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	S.IL 01/03/2020	01/03/2020	01/03/2020

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	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	23 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

11.0A SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by	P	Q	P	Q	P	Q	P	Q
Date	08/07/21	08/07/21	08/07/21	08/07/21	08/07/21	08/07/21	08/07/21	08/07/21
Time	09:15	09:20	10:20	10:25	11:32	11:30	12:25	12:30
Parameter	Standards and Limits							
MONOCARTON								
strip in monocarton	1X10's	ok	ok	ok	ok	ok	ok	ok
Leaflet in monocarton		ok	ok	ok	ok	ok	ok	ok
Print Quality	Clear & Legible	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No: GD210601 Mfg.Dt: 06/2021 Exp.Dt: 05/2024	ok	ok	ok	ok	ok	ok	ok
OUTERCARTON								
No. of monocarton per outer carton	10X1X10's	ok	ok	ok	ok	ok	ok	ok
Print Quality	Clear & Legible	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No: GD210601 Mfg.Dt: 06/2021 Exp.Dt: 05/2024	ok	ok	ok	ok	ok	ok	ok
Packing Supervisor/ IPQA Signature		A	G	A	G	A	G	A
SHIPPERS								
Shipper No.		06	07	08	09	10	10	12
Print Quality of Shipper Label	Clear & Legible	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No: GD210601 Mfg.Dt: 06/2021 Exp.Dt: 05/2024 Qty: 60x10x1x10's	ok	ok	ok	ok	ok	ok	ok
Shipper sealing quality	Uniform	ok	ok	ok	ok	ok	ok	ok
Packing Supervisor/ IPQA Signature		A	G	A	G	A	G	A

- OK / Not OK mention to particular process.
- P - Production Q - Quality Assurance

	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020

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	Safetab Life Science			BATCH PACKING RECORD		Page No.:		24 of 44	
	Product: GENFORTE TABLETS		Product ID No.: 977			Batch Size		800000 Tablets	
Generic: Ibuprofen (400mg) and Paracetamol (500mg) Tablets		MFC NO.: ST/MFC/118/R0		Supersedes MFC No.: nil					
Batch No.: GD210601		Mfg.Date: 06/2021		Exp.Date: 05/2024					

11.0C SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		08/07/21	08/07/21	08/07/21	08/07/21	08/07/21	08/07/21	08/07/21	08/07/21
Time		13:30	13:35	14:33	14:36	15:33	15:37	16:35	16:40
Parameter	Standards and Limits								
MONOCARTON									
strip in monocarton	1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Leaflet in monocarton		OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: GD210601	OK	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 06/2021								
	Exp.Dt: 05/2024								
OUTERCARTON									
No. of monocarton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: GD210601	OK	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 06/2021								
	Exp.Dt: 05/2024								
Packing Supervisor/ IPQA Signature		OK	OK	OK	OK	OK	OK	OK	OK
SHIPPERS									
Shipper No.		15	15	17	18	20	20	23	23
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: GD210601	OK	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 06/2021								
	Exp.Dt: 05/2024								
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature		OK	OK	OK	OK	OK	OK	OK	OK

- OK / Not OK mention to particular process.
P - Production Q - Quality Assurance

Designation	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved By: QA Head / Designee	CONTROLLED COPY
Signature with Date	G. B. 21/03/2020	G. B. 21/03/2020	G. B. 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	25 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

11.0D SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		08/03/24	08/03/24	08/03/24	08/03/24	08/03/24	08/03/24	08/03/24	08/03/24
Time		17:40	17:45	18:45	18:50	20:20	20:25	21:25	21:30
Parameter	Standards and Limits								
MONOCARTON									
strip in monocarton	1X10's	ok	ok	ok	ok	ok	ok	ok	ok
Leaflet in monocarton		ok	ok	ok	ok	ok	ok	ok	ok
Print Quality	Clear & Legible	ok	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No: GD210601								
	Mfg.Dt: 06/2021								
	Exp.Dt: 05/2024	ok	ok	ok	ok	ok	ok	ok	ok
OUTERCARTON									
No. of monocarton per outer carton	10X1X10's	ok	ok	ok	ok	ok	ok	ok	ok
Print Quality	Clear & Legible	ok	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No: GD210601								
	Mfg.Dt: 06/2021								
	Exp.Dt: 05/2024	ok	ok	ok	ok	ok	ok	ok	ok
Packing Supervisor/ IPQA Signature									
SHIPPERS									
Shipper No.		26	26	30	30	34	35	31	38
Print Quality of Shipper Label	Clear & Legible	ok	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No: GD210601								
	Mfg.Dt: 06/2021								
	Exp.Dt: 05/2024	ok	ok	ok	ok	ok	ok	ok	ok
	Qty: 60X10X1X10's	ok	ok	ok	ok	ok	ok	ok	ok
Shipper sealing quality	Uniform	ok	ok	ok	ok	ok	ok	ok	ok
Packing Supervisor/ IPQA Signature									

- OK / Not OK mention to particular process.
- P - Production Q - Quality Assurance

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 01/03/2020	 27/03/2020	 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	26 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

11.0E SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		09/07/24	09/07/24	09/07/24	09/07/24	09/07/24	09/07/24	09/07/24	09/07/24
Time		06:30	06:35	07:42	07:50	09:20	09:25	11:32	10:40
Parameter	Standards and Limits								
MONOCARTON									
strip in monocarton	1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Leaflet in monocarton		OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	GD210601								
	Mfg.Dt:								
	06/2021								
	Exp.Dt:								
	05/2024								
OUTERCARTON									
No. of monocarton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	GD210601								
	Mfg.Dt:								
	06/2021								
	Exp.Dt:								
	05/2024								
Packing Supervisor/ IPQA Signature									
SHIPPERS									
Shipper No.		38	39	40	41	43	44	47	47
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	GD210601								
	Mfg.Dt:								
	06/2021								
	Exp.Dt:								
	05/2024								
	Qty:								
	60x10x10's								
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature									

- OK / Not OK mention to particular process.
P - Production Q - Quality Assurance

	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	9.08/21/02/2020	21/02/2020	10/02/2020

CONTROLLED COPY

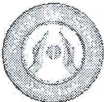
	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	27 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

11.0F SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		09/07/24	09/07/24	09/07/24	09/07/24	09/07/24	09/07/24	09/07/24	09/07/24
Time		11:40	11:45	12:30	12:31	13:25	13:25	14:35	14:40
Parameter	Standards and Limits								
MONOCARTON									
Strip in monocarton	1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Leaflet in monocarton		OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: GD210601								
	Mfg.Dt: 06/2021								
	Exp.Dt: 05/2024	OK	OK	OK	OK	OK	OK	OK	OK
OUTERCARTON									
No. of monocarton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: GD210601								
	Mfg.Dt: 06/2021								
	Exp.Dt: 05/2024	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature		OK	OK	OK	OK	OK	OK	OK	OK
SHIPPERS									
Shipper No.		51	51	53	53	56	57	58	58
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: GD210601								
	Mfg.Dt: 06/2021								
	Exp.Dt: 05/2024	OK	OK	OK	OK	OK	OK	OK	OK
	Qty: 60X10X1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature		OK	OK	OK	OK	OK	OK	OK	OK

- OK / Not OK mention to particular process.
- P - Production Q - Quality Assurance

Designation	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved By: QA Head / Designee	CONTROLLED COPY
Signature with Date	G. 21/03/2020	21/03/2020	21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	28 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

11.0G SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by	P	Q	P	Q	P	Q	P	Q
Date	09/07/21	09/07/21	09/07/21	09/07/21	09/07/21	09/07/21	09/07/21	09/07/21
Time	15:40	15:45	16:35	16:40	17:40	17:05	18:42	18:50
Parameter	Standards and Limits							
MONOCARTON								
Strip in monocation	1X10's	ok	ok	ok	ok	ok	ok	ok
Leaflet in monocation		ok	ok	ok	ok	ok	ok	ok
Print Quality	Clear & Legible	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No:	GD210601						
	Mfg.Dt:	06/2021	ok	ok	ok	ok	ok	ok
	Exp.Dt:	05/2024	ok	ok	ok	ok	ok	ok
OUTERCARTON								
No. of monocation per outer carton	10X1X10's	ok	ok	ok	ok	ok	ok	ok
Print Quality	Clear & Legible	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No:	GD210601						
	Mfg.Dt:	06/2021	ok	ok	ok	ok	ok	ok
	Exp.Dt:	05/2024	ok	ok	ok	ok	ok	ok
Packing Supervisor/ IPQA Signature		ok	ok	ok	ok	ok	ok	ok
SHIPPERS								
Shipper No.		b1	b1	b3	b3	b5	b5	b8
Print Quality of Shipper Label	Clear & Legible	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No:	GD210601						
	Mfg.Dt:	06/2021	ok	ok	ok	ok	ok	ok
	Exp.Dt:	05/2024	ok	ok	ok	ok	ok	ok
Qty:	60X10X1X10's	ok	ok	ok	ok	ok	ok	ok
Shipper sealing quality	Uniform	ok	ok	ok	ok	ok	ok	ok
Packing Supervisor/ IPQA Signature		ok	ok	ok	ok	ok	ok	ok

- OK / Not OK mention to particular process.
P - Production Q - Quality Assurance

Designation	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved By: QA Head / Designee
Signature with Date	9.12/05/2020	9.12/05/2020	9.12/05/2020

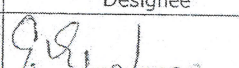
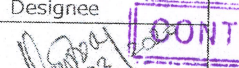
CONTROLLED COPY

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	29 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

11.0H SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		09/07/21	09/07/21	09/07/21	09/07/21	10/07/21	10/07/21	10/07/21	10/07/21
Time		20:15	20:20	21:28	21:30	26:40	26:45	27:45	27:50
Parameter	Standards and Limits								
MONOCARTON									
strip in monocarton	1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Leaflet in monocarton		OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	Mfg.Dt:								
	Exp.Dt:								
OUTERCARTON									
No. of monocarton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	Mfg.Dt:								
	Exp.Dt:								
Packing Supervisor/ IPQA Signature									
SHIPPERS									
Shipper No.		74	75	77	77	79	81	82	82
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	Mfg.Dt:								
	Exp.Dt:								
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature									

- OK / Not OK mention to particular process.
P - Production Q - Quality Assurance

Designation	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved By: QA Head / Designee
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020

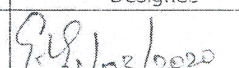
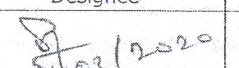
CONTROLLED COPY

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	30 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

11.01 SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		10/07/21	10/07/21	10/07/21	10/07/21	10/07/21	10/07/21	10/07/21	10/07/21
Time		09:25	09:30	10:30	10:35	11:35	11:40	12:15	12:20
Parameter	Standards and Limits								
MONOCARTON									
strip in monocarton	1X10's	ok	ok	ok	ok	ok	ok	ok	ok
Leaflet in monocarton		ok	ok	ok	ok	ok	ok	ok	ok
Print Quality	Clear & Legible	ok	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No:								
	G10210601								
	Mfg.Dt:								
	06/2021	ok	ok	ok	ok	ok	ok	ok	ok
	Exp.Dt:								
	05/2024								
OUTERCARTON									
No. of monocarton per outer carton	10X1X10's	ok	ok	ok	ok	ok	ok	ok	ok
Print Quality	Clear & Legible	ok	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No:								
	G10210601								
	Mfg.Dt:								
	06/2021	ok	ok	ok	ok	ok	ok	ok	ok
	Exp.Dt:								
	05/2024								
Packing Supervisor/ IPQA Signature		A	G	A	G	A	G	A	G
SHIPPERS									
Shipper No.		83	84	85	87	86	88	90	91
Print Quality of Shipper Label	Clear & Legible	ok	ok	ok	ok	ok	ok	ok	ok
Overprinting Details	Batch No:								
	G10210601								
	Mfg.Dt:								
	06/2021	ok	ok	ok	ok	ok	ok	ok	ok
	Exp.Dt:								
	05/2024								
	Qty:								
	60x10x1-x10's	ok	ok	ok	ok	ok	ok	ok	ok
Shipper sealing quality	Uniform	ok	ok	ok	ok	ok	ok	ok	ok
Packing Supervisor/ IPQA Signature		A	G	A	G	A	G	A	G

- OK / Not OK mention to particular process.
- P - Production Q - Quality Assurance

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 31/03/2020	 31/03/2020	 31/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	31 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

11.0J SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by	P	Q	P	Q	P	Q	P	Q
Date	10/07/21	10/07/21	10/07/21	10/07/21	10/07/21	10/07/21	10/07/21	10/07/21
Time	13:10	13:15	14:28	14:32	15:35	15:40	16:30	16:35
Parameter	Standards and Limits							
MONOCARTON								
Strip in moncarton	1X10's	OK	OK	OK	OK	OK	OK	OK
Leaflet in moncarton		OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: GD210601	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 06/2021							
	Exp.Dt: 05/2024							
OUTERCARTON								
No. of moncarton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: GD210601	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 06/2021							
	Exp.Dt: 05/2024							
Packing Supervisor/ IPQA Signature		AS	CS	T	AS	T	AS	T
SHIPPERS								
Shipper No.		95	96	98	99	101	102	103
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No: GD210601	OK	OK	OK	OK	OK	OK	OK
	Mfg.Dt: 06/2021							
	Exp.Dt: 05/2024							
Qty:	65X10X1X10's	OK	OK	OK	OK	OK	OK	OK
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature		AS	CS	T	AS	T	AS	T

- OK / Not OK mention to particular process.
P - Production Q - Quality Assurance

Designation	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved By: QA Head / Designee
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020

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	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	32 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

11.0K SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		10/07/24	10/07/24	10/07/24	10/07/24	10/07/24	10/07/24	10/07/24	10/07/24
Time		17:35	17:40	18:40	18:46	20:20	20:25	21:30	21:35
Parameter	Standards and Limits								
MONOCARTON									
Strip in monocarton	1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Leaflet in monocarton		OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	Mfg.Dt:	06/2021	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt:	05/2024	OK	OK	OK	OK	OK	OK	OK
OUTERCARTON									
No. of monocarton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	Mfg.Dt:	06/2021	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt:	05/2024	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature									
SHIPPERS									
Shipper No.		105	106	108	109	111	112	113	113
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	Mfg.Dt:	06/2021	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt:	05/2024	OK	OK	OK	OK	OK	OK	OK
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature									

- OK / Not OK mention to particular process.
- P - Production Q - Quality Assurance

	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	33 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

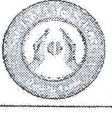
11.0K SECONDARY PACKING LINE IN-PROCESS CONTROLS: Frequency: Every One-Hour

Checked by		P	Q	P	Q	P	Q	P	Q
Date		11/07/21	11/07/21	11/07/21	11/07/21	11/07/21	11/07/21	11/07/21	11/07/21
Time		06:30	06:35	07:37	07:42	09:20	09:25	10:30	10:35
Parameter	Standards and Limits								
MONOCARTON									
Strip in monocarton	1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Leaflet in monocarton		OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	GD210601								
	Mfg.Dt:								
	06/2021	OK	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt:								
	05/2024								
OUTERCARTON									
No. of monocarton per outer carton	10X1X10's	OK	OK	OK	OK	OK	OK	OK	OK
Print Quality	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	GD210601								
	Mfg.Dt:								
	06/2021	OK	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt:								
	05/2024								
Packing Supervisor/ IPQA Signature									
SHIPPERS									
Shipper No.		114	115	120	121	123	124	126	128
Print Quality of Shipper Label	Clear & Legible	OK	OK	OK	OK	OK	OK	OK	OK
Overprinting Details	Batch No:								
	GD210601								
	Mfg.Dt:								
	06/2021	OK	OK	OK	OK	OK	OK	OK	OK
	Exp.Dt:								
	05/2024								
	Qty:								
	60x10x1x10's	OK	OK	OK	OK	OK	OK	OK	OK
Shipper sealing quality	Uniform	OK	OK	OK	OK	OK	OK	OK	OK
Packing Supervisor/ IPQA Signature									

- OK / Not OK mention to particular process.
- P - Production Q - Quality Assurance

Designation	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved By: QA Head / Designee
Signature with Date	9.18/21/03/2020	21/03/2020	11/03/2020

CONTROLLED COPY

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	34 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

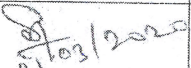
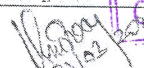
12.0 WEIGHT CHECKS ON SHIPPERS: SALES

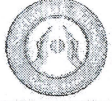
12.1 LIMITS

Per carton packed qty:	10 X 1X 10's	Per shipper packed qty:	60X10X1X10's
Dimension of 5 ply shipper in mm: Length (L), Width (W), Height (H) (L X W X H)			350X365X420
Weight of ten filled carton:	2198.9g	Average weight of a filled carton (A):	219.8g
Weight of ten empty shippers:	12.000g	Average weight of an empty shipper (B):	1.200g
Weight of one filled shipper (C): (A X 60 + B)		14.388 + 0.08 = 14.3961g	
Checked by packing : 	Date : 08/07/21	Verified by IPQA: 	Date : 08/07/21
Limits:	Strip : Strip weight $\pm$ 1/2 tablet weight. (12.02g to 13.12g)		
	Carton: Average weight of filled carton $\pm$ 1/2 strip weight. (213.60g to 226.1g)		
	Shipper: Weight of filled shipper $\pm$ 1/2 carton weight. (14.287g to 14.5051g)		

12.1.1 PACKING PROFILE:

Pack 10 tablets in 1 strip → 1 strip into 1 monocarton → 10 monocarton in one outer carton → 60 cartons in one 5ply shipper (L-5 X W-3 X H-4)

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	35 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg. Date:	06/2021	Exp. Date:	05/2024

12.2 WEIGHT CHECKS:

Date: 08/07/2021 Date: 08/07/2021 Date: 09/07/2021 Date: 09/07/2021

Shipper No.	Gross weight (kg)	Checked by Packing	Shipper No.	Gross weight (kg)	Checked by Packing	Shipper No.	Gross weight (kg)	Checked by Packing	Shipper No.	Gross weight (kg)	Checked by Packing
1	14.498	✓	26	14.304	✓	51	14.302	✓	76	14.264	✓
2	14.524	✓	27	14.266	✓	52	14.318	✓	77	14.308	✓
3	14.450	✓	28	14.238	✓	53	14.320	✓	78	14.258	✓
4	14.498	✓	29	14.192	✓	54	14.354	✓	79	14.274	✓
5	14.480	✓	30	14.228	✓	55	14.352	✓	80	14.278	✓
6	14.306	✓	31	14.278	✓	56	14.360	✓	81	14.294	✓
7	14.350	✓	32	14.368	✓	57	14.338	✓	82	14.368	✓
8	14.350	✓	33	14.382	✓	58	14.352	✓	83	14.330	✓
9	14.368	✓	34	14.370	✓	59	14.334	✓	84	14.346	✓
10	14.320	✓	35	14.374	✓	60	14.350	✓	85	14.318	✓
11	14.344	✓	36	14.370	✓	61	14.304	✓	86	14.308	✓
12	14.334	✓	37	14.404	✓	62	14.326	✓	87	14.310	✓
13	14.330	✓	38	14.390	✓	63	14.340	✓	88	14.312	✓
14	14.308	✓	39	14.390	✓	64	14.354	✓	89	14.408	✓
15	14.296	✓	40	14.368	✓	65	14.362	✓	90	14.314	✓
16	14.358	✓	41	14.336	✓	66	14.322	✓	91	14.318	✓
17	14.400	✓	42	14.356	✓	67	14.310	✓	92	14.352	✓
18	14.386	✓	43	14.322	✓	68	14.320	✓	93	14.458	✓
19	14.418	✓	44	14.288	✓	69	14.332	✓	94	14.458	✓
20	14.510	✓	45	14.288	✓	70	14.330	✓	95	14.460	✓
21	14.516	✓	46	14.326	✓	71	14.330	✓	96	14.476	✓
22	14.506	✓	47	14.352	✓	72	14.254	✓	97	14.400	✓
23	14.556	✓	48	14.314	✓	73	14.250	✓	98	14.458	✓
24	14.418	✓	49	14.288	✓	74	14.260	✓	99	14.428	✓
25	14.368	✓	50	14.318	✓	75	14.266	✓	100	14.424	✓

Verified by IPQA sign/date: 08/07/21

Date	Packed in Shipper No.		Weighed by / Date	Checked by / Date	Packed quantity	Loose pack details	
	From	To				Shipper No:	
08/07/21	01	37	S. Kalyan	08/07/21	2220x1005	Quantity:	
09/07/21	38	77	K. Kalyan	09/07/21	2400x1005	Total packed quantity:	6,100,000
10/07/21	78	100	K. Kalyan	10/07/21	1380x1003		

Remarks (If any): nil

Note - If any shipper weight found out of limit, the same shall be checked physically by opening the shipper.

	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<u>S. Kalyan</u> 08/07/2021	<u>K. Kalyan</u> 08/07/2021	<u>K. Kalyan</u> 08/07/2021

CONTROLLED COPY

	Safetab Life Science				MASTER COPY	
	BATCH PACKING RECORD				Page No.:	36 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets	
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil	
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024	

12.2A WEIGHT CHECKS:

Date: 10/07/2021 Date: 11/07/2021 Date: 11/07/2021 Date: 11/07/2021

Shipper weight found out of limit
However physically verified Shipper quantity

Shipper No.	Gross weight (kg)	Checked by Packing	Shipper No.	Gross weight (kg)	Checked by Packing	Shipper No.	Gross weight (kg)	Checked by Packing	Shipper No.	Gross weight (kg)	Checked by Packing
101	14.376	✓	126	14.274	✓	2	14.524	✓	129	14.246	✓
102	14.358	✓	127	14.264	✓	20	14.510	✓			
103	14.308	✓	128	14.236	✓	21	14.516	✓			
104	14.296	✓	129	14.216	✓	22	14.506	✓			
105	14.280	✓	130	14.310	✓	23	14.556	✓			
106	14.318	✓				27	14.266	✓			
107	14.360	✓				29	14.192	✓			
108	14.324	✓				30	14.228	✓			
109	14.336	✓				31	14.278	✓			
110	14.316	✓				32	14.254	✓			
111	14.358	✓				33	14.254	✓			
112	14.372	✓				34	14.260	✓			
113	14.340	✓				35	14.260	✓			
114	14.360	✓				36	14.264	✓			
115	14.302	✓				37	14.258	✓			
116	14.326	✓				38	14.274	✓			
117	14.276	✓				39	14.278	✓			
118	14.294	✓				40	14.276	✓			
119	14.310	✓				41	14.220	✓			
120	14.270	✓				42	14.250	✓			
121	14.250	✓				43	14.240	✓			
122	14.308	✓				44	14.196	✓			
123	14.240	✓				45	14.274	✓			
124	14.306	✓				46	14.264	✓			
125	14.196	✓				47	14.226	✓			

Verified by IPQA sign/date: 10/07/2021 11/07/2021

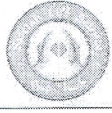
Date	Packed in Shipper No. From	To	Weighed by / Date	Checked by / Date	Packed quantity	Loose pack details	
10/07/2021	101	113	Saravanan	H. Jeyaraj	180X100S	Shipper No:	
11/07/2021	114	130		H. Jeyaraj	1020X100S	Quantity:	
						Total packed quantity:	180000

Remarks (if any): nil

Note - If any shipper weight found out of limit, the same shall be checked physically by opening the shipper.

Designation	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved By: QA Head / Designee
Signature with Date	<u>9/8/21/03/2020</u>	<u>21/03/2020</u>	<u>21/03/2020</u>

CONTROLLED COPY

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	37 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

13.0 PACKING MATERIALS RECONCILIATION:

S. No	Material	Sales						
		Printed Aluminium Foil (Kg)	Plain PVC clear Foil (Kg)	Monocarton (no's)	Outer carton (No's)	5 Ply Shipper (No's)	Transparent GHPL printed Bopp Tape 2"	Labels (No's)
A	Quantity received for the batch	39.15	153.80	80000	8000	134	18	134
B	Quantity packed	38.50	153.00	78000	7800	130	18	130
C	Quantity rejected (Online) & Destroyed	0.65	0.80	942	32	4	-	3
D	Unused printed packing material	-	-	-	-	-	-	-
E	Quantity Returned materials	-	-	950	150	-	-	-
F	Sample affixed on BPR	-	-	12	3	-	-	1
G	QC samples	-	-	26	3	-	-	-
H	Other samples (If any)	-	-	70	7	-	-	-
I	Total accountable Quantity (B + C+ E + F + H)	39.15	153.80	80000	8000	134	18	134
J	Variation (A - I)	-	-	-	-	-	-	-
K	%Variation ($\frac{J \times 100}{A}$)	0%	0%	0%	0%	0%	0%	0%
L	Acceptable limit	± 2 %			± 1%			

If % Variation is out of the acceptable limit, investigate & specify the reason:

14.0 DESTRUCTION OF REJECTED PACKING MATERIALS AND STEREOs:

Date	Stereo's (No's)	Printed Aluminium Foil (Kg)	Plain PVC foil (Kg)	Printed Cartons (No's)		Shipper Labels (No's)	Shipper (No's)	Destroyed by Packing	Verified by IPQA
				Monocarton	Outer carton				
11/07/20	14	0.65	0.80	942	32	3	4	L	h/1024
Total Qty. Destroyed	14	0.65	0.80	942	32	3	4		

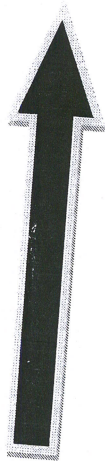
	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>[Signature]</i> 11/03/2020	<i>[Signature]</i> 21/03/2020	<i>[Signature]</i> 21/03/2020

CONTROLLED COPY

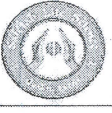
	Safetab Life Science			Page No.:	
	BATCH PACKING RECORD			38 of 44	
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

15.0 PACKING LABEL PASTE:

SHIPPING MARK	
Product Name	: GENFORTE
Batch No.	: GD210601
Mfg.Date	: 06/2021
Exp.Date	: 05/2024
Quantity	: 60 X 10 X 1 X10'S
Gross Weight	: kgs
Net Weight	: kgs
Case No.	:
Supplier. Generic Healthcare Pvt. Ltd.	



Designation	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved By: QA Head / Designee	CONTROLLED COPY
Signature with Date	<i>G.L.R.</i> 21/03/2020	<i>S.</i> 21/03/2020	<i>M.R.</i> 21/03/2020	

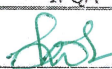
	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	39 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

16.0 TOTAL BATCH RECONCILIATION REPORT:

A	Batch Size	8, 00,000 No's
B	Quantity received for packing	783269
C	Total quantity packed	780000
D	Control samples	200 + 60
E	Analytical Samples	30
F	In process samples	1120
G	Others samples if any (Stability, Regulatory Samples, etc) + validation	700 + 720
H	In process loss	-
I	Packing Loss = B - (C + D + E + F + G + H)	439
J	Total Loss = A - (C + D + E + F + G + H)	17170
K	Packing yield % (C + D + E + F + G + H) / B X 100 (Limit: NLT 99.0%)	99.94%
L	Total batch yield % (Limit: NLT 96.00%)*	97.85%

*Tentative limit

17.0 TRANSFER OF FINISHED GOODS:

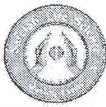
Date	FGR No.	Pack Size of per shipper	Quantity transferred	No. of Shippers	Quantity sent to FGR	Issued by Packing	Checked by IPQA
12/07/24	383	60	780000	130	7800X100's	L	

18.0 RELEASE FOR DISPATCH:

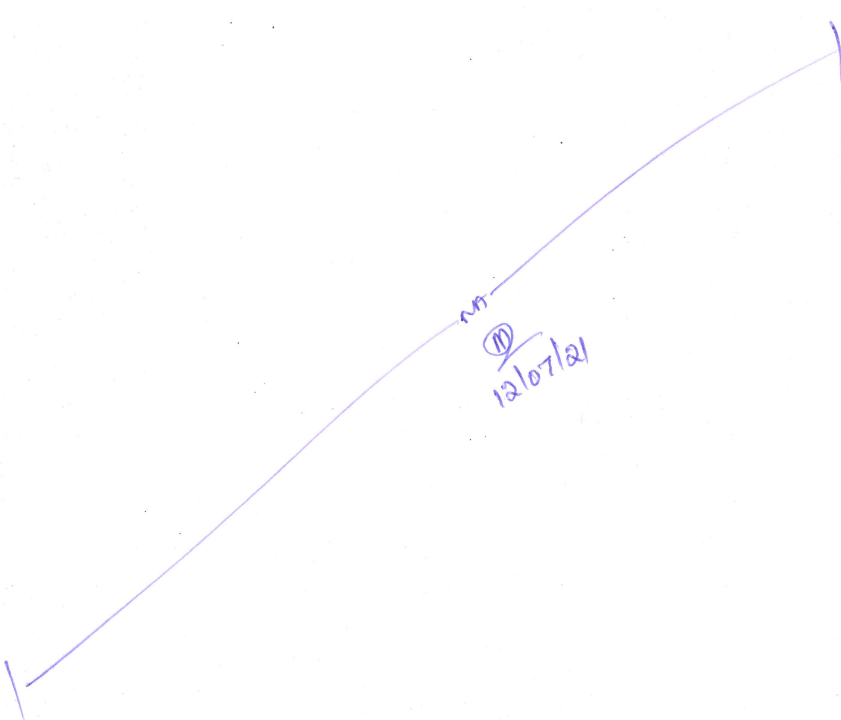
Total batch Quantity released by (packing) : 783269

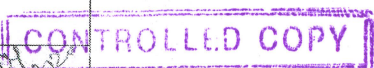
Checked by QA Head : 

	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	<u>G. L.</u> 21/08/2020	<u></u> 21/08/2020	<u></u> 21/08/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	40 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

19.0 PROCESS HISTORY



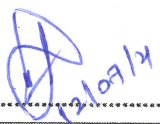
	Prepared by:	Checked by:	Approved By:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	41 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

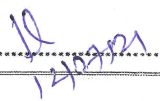
20.0 Following the BPR records in additional attached.		Checked by Production Head	Reviewed by QA Head
1	Stereo Impression approval sheet	✓	✓
2	Approved Specimen of Aluminium foil with the batch stereo overprinting	✓	✓
3	Approved Specimen of overprinting carton	✓	✓
4	Checked in Packing label paste	✓	✓
5	FGR transferred slip attached	✓	✓
6	Finished product Certificate of Analysis attached	✓	✓
7	Any other items attached.	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply.

This Batch Packing Record submitted to QA Head on date...12/07/21...

Production Head sign/date.....12/07/21

This Batch Packing Record received, reviewed and batch is released for distribution on date...12/07/21...

Reviewed by QA Head.....12/07/21

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	42 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

21.0 ABBREVIATIONS					
S.No.	Short Form	Abbreviation	S.No.	Short Form	Abbreviation
1	BPR	Batch Packing Record	16	Tab	Tablet
2	MFG	Manufacturing	17	Std	Standard
3	EXP	Expiry	18	Avg	Average
4	MRP	Maximum Retail Price	19	rpm	Rotation Per Minute
5	QA	Quality Assurance	20	No's	Numbers
6	Kg	Kilogram	21	Sign	Signature
7	g	Gram	22	IPQA	In Process Quality Assurance
8	Min	Minutes	23	SOP	Standard Operating Procedure
9	Hrs	Hours	24	mm	Millimeter
10	M/C	Machine	25	NLT	Not Less Than
11	Prod	Production	26	NMT	Not More Than
12	B.No	Batch number	27	QC	Quality Control
13	FGR	Finished Good Receipt	28	A.R.No.	Analytical Report Number
14	mg	Milligram	29	L	Lakhs
15	Qty	Quantity			

	Prepared by:	Checked by:	Approved By:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 21/03/2020	 21/03/2020	 21/03/2020

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	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	43 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

22.0 BATCH PACKING RECORD REVIEW CHECK LIST		
S. No.	CHECK POINTS	Status
1	The entire Page no: <u>1</u> to <u>44</u> are available, verified and found correct.	<u>Yes</u> / No
2	Batch numbers available in all pages verified and are correct.	<u>Yes</u> / No
3	Manufacturing and expiry is correctly allotted verified.	<u>Yes</u> / No
4	Dispensing carried out on calibrated balance verified.	<u>Yes</u> / No
5	Dispensing Cards attached.	<u>Yes</u> / No
6	Line clearance is taken prior to all packing activities.	<u>Yes</u> / No
7	Dispensing is carried out as per indent of packing materials and are correct.	<u>Yes</u> / No
8	Environmental conditions comply during all the packing stages.	<u>Yes</u> / No
9	All wrong entries if any have been strike out and signed and verified.	<u>Yes</u> / No
10	Actual equipment used is as specified and verified.	<u>Yes</u> / No
11	Individual specimen of Printed foil, Printed carton and shipper label, Inspected tablets container label is attached with signature, verified and are correct.	<u>Yes</u> / No
12	Destruction record of rejected packing material is filled and destruction is verified by IPQA.	<u>Yes</u> / No
13	Surplus packing materials return request is filled and surplus quantity of packing material is returned and verified.	<u>Yes</u> / No / NA
14	Packing material reconciliation is filled and variance is within acceptance limit.	<u>Yes</u> / No
15	In shipper weighing record none of the shippers are out of limit. Where any shipper weight is out of limit, has been opened and quantity verified and signed against that particular shipper number and correct.	<u>Yes</u> / No
16	If any deviation and change control raised related to this batch attached with Batch record.	Yes / <u>No</u> / NA
Note:	If any abnormalities noticed during batch Packing record review it should be brought to the notice of QA Head.	

Batch Packing Record reviewed by IPQA Sign/Date: 12/10/21

QA Head Sign/Date: 12/10/21

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<u>9/03/2020</u>	<u>9/03/2020</u>	<u>12/10/21</u>	

	Safetab Life Science			MASTER COPY	
	BATCH PACKING RECORD			Page No.:	44 of 44
Product:	GENFORTE TABLETS	Product ID No.:	977	Batch Size	800000 Tablets
Generic:	Ibuprofen (400mg) and Paracetamol (500mg) Tablets	MFC NO:	ST/MFC/118/R0	Supersedes MFC No:	nil
Batch No.:	GD210601	Mfg.Date:	06/2021	Exp.Date:	05/2024

23.0 REVISION HISTORY:

Revision No.	Date of Revision	Changes Made	Effective Date
00	--	1. New product introduced refer change control No: ST/CC/20/004.	23/03/2020

	Prepared by:	Checked by:	Approved By:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	9.18 21/03/2020	21/03/2020	21/03/2020	