

Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:	1 of 77
Batch Size	13,50,000 Capsules
Supersedes MFC No:	ST/MFC/135/R2
Exp. Date:	12/2027

Brand Name	RICHFER CAPSULES	Product ID No.:	1047
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2
Batch No.:	G17250101	Mfg. Date:	01/2025

BATCH MANUFACTURING RECORD COVER SHEET:

PRODUCT NAME	RICHFER CAPSULES		
LABEL CLAIM	Each hard Gelatin Capsule contains: Carbonyl Iron Equivalent to Elemental Iron 100mg Folic acid BP 500mcg Cyanocobalamin (coated) 15mcg (Vitamin B12) Ascorbic Acid (coated) 75mg Zinc sulphate Monohydrate BP 61.8mg (Equivalent to Elemental Zinc 22.5mg) Alpha Tocopheryl Acetate BP 15 IU Sodium Selenate Equivalent to Selenium 65mcg Approve colours used in empty hard gelatin capsule. Appropriate overages of Vitamins are added to compensate the loss on storage.		
PACK SIZE	TP: 3X10's blister pack		
STORAGE CONDITION	Store below 30°C. Protect from light and moisture.		
SHELF LIFE	36 MONTHS		
CUSTOMER NAME	GENERIC HEALTHCARE PVT.LTD.		
EFFECTIVE BATCH NUMBER	G17240424	DATE:	25/04/2024
MANUFACTURING LICENCE No.	21 23 4379		
MFG. DATE:	01/2025	BMR. No	STBMR:452/01
EXP. DATE:	12/2027	Supersedes BMR.No	STBMR:452/00
BMR ISSUED BY/DATE (QA)	Qlowms 31/12/2024		
BMR CHECKED & RECEIVED BY/DATE (PRODUCTION)	[Signature] 31/12/24		
Allotted By: QA Executive Sign/Date:	Qlowms 31/12/2024		
DATE OF COMMENCEMENT:	31/12/2024	DATE OF COMPLETION:	15/02/25
This BMR contains 72 Pages + Annex-2 Additional Pages			
Checked by Competent Staff Sign/Date: [Signature] 15/02/25			

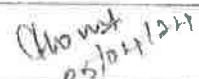
Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	[Signature] 25/04/24	[Signature] 25/04/24	[Signature] 25/04/24	

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		Safetab Life Science			
BATCH MANUFACTURING RECORD				Page No.	7 of 72
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047	Batch Size:	1,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamin, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Superseries MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

1.0 LIST OF EQUIPMENTS:

S.No	Name of Equipment	Equipment ID No. to be used
1	Dispensing Booth	ST/SRDB/001
2	Balance -30 Kg Capacity	ST/SRWB/001
3	Balance -620 g Capacity	ST/SRWB/002
4	Balance -150 Kg Capacity	ST/WB/189
5	Balance -100 Kg Capacity	ST/PRWB/002
6	Balance -100 Kg Capacity	ST/WB/205
7	Balance – 220g Capacity	ST/WB/202 or ST/WB/207
8	Vibro Sifter	ST/PRG/006 or ST/PRG/007 or ST/PRG/008
9	Octagonal blender (2200L)	ST/PROB/001
10	Pharma fill A60	ST/PRCF/011
11	Capsule weighing machine	ST/PRCF/012
12	Capsule polishing machine	ST/PRCF/013
13	Filled capsule sorter	ST/PRCF/014
14	Empty capsule sorter elevator	ST/PRCF/015
15	De dusting unit	ST/PRCF/016
16	Unfilled capsule sorter	ST/PRCF/017
17	De capsulation machine	ST/PRCF/018
18	Disintegration Tester	ST/QADT/002 ST/QADT/003
19	Vernier Caliper	ST/IPV/005

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Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date				

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BATCH MANUFACTURING RECORD

Brand Name	RICHTER CAPSULES	Product ID No.:	1047	Page No.:	3 of 72
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R/	Batch Size	13,50,000 Capsules
Batch No.:	G17250101	Mfg. Date:	01/2025	Supersedes MFC No:	ST/MFC/135/R/
				Exp. Date:	12/2027

2.0 DISPENSING:

2.1 LINE CLEARANCE CHECKS:

S.No	CHECKS	Observation	
		store	IPQA
1	Ensure that all empty containers, labels, used Polybags, hand gloves of previous dispensed Product/ batch are removed from the area.	✓	✓
2	Ensure that all dispensed material of previous product / batch removed from the area.	✓	✓
3	Ensure that the previous batch BMR / documents are removed from the area.	✓	✓
4	Check the housekeeping general cleanliness of the floor, walls, ceiling, pass box, doors and door view panels of man and material entry of dispensing area is clean.	✓	✓
5	Check the cleanliness of the working table, cupboard, washing area and waste bin.	✓	✓
6	Check the cleanliness of the drain points.	✓	✓
7	Ensure that the dispensing booth is cleaned and it's status.	✓	✓
8	Check the cleanliness of the supply and return grill.	✓	✓
9	Check the cleanliness of side wall of the dispensing booth.	✓	✓
10	Check the differential pressure of pre filter, Intermediate filter and HEPA filter are within the limit	✓	✓
11	Check the cleanliness of the utility line (compressed air, First RO water and purified water).	✓	✓
12	Check the cleanliness of the SS side panel and SS Stool.	✓	✓
13	Ensure that the balances are cleaned and it's calibration status.	✓	✓
14	Check the status board of the area is updated.	✓	✓
15	Check the temperature & relative humidity of the area meet as per BMR requirement and ensure that the records are updated.	✓	✓
16	Check the differential pressure of the area should be within the limit.	✓	✓
17	Ensure that dispensing tools or accessories like scoops, spoons are cleaned and labeled with "Clean" label.	✓	✓
18	Check proper gowning procedure followed as per the SOP	✓	✓
19	Ensure the concurrent entries of log book.	✓	✓
20	Ensure that the Laminar of dispensing booth run Not less than 15 minutes after switch on.	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (store) sign/date: Chandru 21/01/25

Verified by (IPQA) sign/date: 21/01/25

Equipment	Dispensing Booth	Weighing Balance				AREA
Equipment. ID No.	ST/REDB/001	ST/SRWB/001	ST/WB/002	ST/WB/189		
Previous Product & Batch No.	QUICNACAB - S2509902A					
Cleaned By	CHANDRU	CHANDRU	CHANDRU	CHANDRU	CHANDRU	
Checked by Stores Sign/Date	Chandru 21/01/25	Chandru 21/01/25	Chandru 21/01/25	Chandru 21/01/25	Chandru 21/01/25	
Counter checked by IPQA/Sign/Date	21/01/25	21/01/25	21/01/25	21/01/25	21/01/25	

2.2 ENVIRONMENTAL CONDITIONS:

Area: Dispensing	Temperature: 23°C to 27°C Relative Humidity: 45% to 55% Differential pressure NLT 0.5mm of water Pre Filter 1-5mm of water Fine Filter 4-10mm of water HEAP Filter 8-20mm of water	Observation	Stores Sign
		25.0°C 50% 0.6 4 8 10	Chandru Chandru Chandru Chandru Chandru Chandru

2.3 APPROVAL FOR DISPENSING BY IPQA: Sign: 21/01/25 Date: 21/01/25

Title	Prepared by:	Checked by:	Approved by:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	Chandru 21/01/25	21/01/25	21/01/25	

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BATCH MANUFACTURING RECORD

Page No: 4 of 72
 Batch Size: 1,50,000 Capsules
 Supersedes MFC No: 51/MFC/135/R1
 Exp.Date: 12/2027

Brand Name: RICHER CAPSULES
 Generic Name: Carbonyl Iron, Vitamin, Zinc and Antioxidants capsules
 Batch No.: G17250101
 Product ID No.: 1047
 MFC No.: 51/MFC/135/R2
 Mfg.Date: 01/2025

3.0 INDENT OF ACTIVE PHARMACEUTICAL INGREDIENTS:

S. No	Name of the Ingredients	Material Code	Label claim in mg	Spec	Overages %	Unit qty in mg	Qty for 13.50L (Kg)	Vendor	Vendor
1	Carbonyl Iron*	RMAC0073	100.000	USP	Nil	100.000	135.000	paras organics,JJE industries	Paras organics
2	Folic Acid**	RMAF0018	500.000 mcg	BP	20	0.600	0.810	mccoy drugs, Sri Krishna	Krishna
3	Cyanocobalamin ***	RMAC0066	15mcg	BP	50	0.023	31.050gm	Hebei Yuxing Pharma, Ningxia	King Xi
4	Ascorbic Acid****	RMAA0029	75.000	BP	20	90.000	121.500	Bajaj Healthcare Ltd	Bajaj
5	Zinc Sulfate Monohydrate *****	RMAZ0009	61.800	BP	20	74.160	100.116	Shreeji Industries, Supreem pharma	Shreeji
6	Alpha Tocopheryl Acetate*****	RMAA0030	15 IU	BP	20	36.000	48.600	Emmer Chem/ Shreenath	Shreenath
7	Sodium Selenate *****	RMAS0028	65 mcg	IH	25	0.195	263.250gm	SNA healthcare	SNA healthcare

3.1 INDENT OF EXCIPIENTS:

S.No	Name of the Ingredients	Material Code	Unit dose per tablet in mg	Spec	Overages %	Unit qty in mg	Qty for 13.50L (Kg)	Vendor	Vendor
8	Colloidal anhydrous silica	RMEC0017	3.000	BP	Nil	3.000	4.050	wacker, cabot	Cabot
9	Microcrystalline crystalline cellulose PH 102 #	RMEM0038	166.022	BP	Nil	166.020	224.127	DFE,Ranq	Sigachi
10	Calcium hydrogen phosphate	RMED0015	10.000	BP	Nil	10.000	13.500	India Phosphate, Milton pharma	India phosphate
11	Purified Talc	RMET0012	10.000	BP	Nil	10.000	13.500	Neelkanth, Imerys talc haly	Neelkanth
12	Magnesium stearate	RMEM0033	10.000	BP	Nil	10.000	13.500	Nitika, Elite	Nitika

*, **, ***, ****, ***** ,#-REFER POTENCY

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>Shruti</i> 25/04/24	<i>One</i> 25/04/24	<i>Neelkanth</i>	CONTROLLED COPY

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 5 of 22
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047	Batch Size:	13,781,000 capsules	
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1	
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027	

4.0 CALCULATION:

4.1 Potency calculation for Carbonyl Iron:

Q.C AR.No. for Carbonyl Iron	Mfg Date	Expiry Date	Assay of Carbonyl Iron (%)
QCP241921	11/2024	10/2029	98.200

*The given quantity is based on 100% Assay.
Actual quantity to be added is calculated as:

Actual quantity of Carbonyl Iron = $\frac{100 \times 100}{\% \text{ Assay of carbonyl Iron}}$ mg/capsule

$$\frac{10000}{98.200} = 101.833 \text{ mg/capsule}$$

*Qty of Carbonyl Iron to be added per batch = 137.475 Kg's

Note: If the assay of Carbonyl Iron is more than 100 %, calculation has to be done only for 100%

Calculation done by(store)/date:

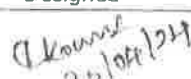
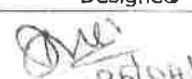
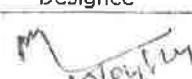
M88
21/01/25

checked by(production)/date:

21/01/25

Verified by(QA)/date:

21/01/25

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 22/01/24	 25/01/24	 15/01/24	CONTROLLED COPY

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BATCH MANUFACTURING RECORD

Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Page No.:	6 of 72
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Batch Size	13,50,000 capsules
Batch No.:	G17250101	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/135/R1
				Exp.Date:	12/2027

4.2 Potency calculation for Folic Acid:

Q.C AR.No. for Folic Acid	Mfg Date	Expiry Date	Assay of Folic Acid On Anhydrous basis	Water content %
QUR21877	06/2024	05/2029	100.00	8.470
-	-	-	-	-

*The given quantity is based on 100% Assay On Anhydrous basis and without Water content.
Actual quantity to be added is calculated as: Label claim 0.500mg +20% overages

Actual quantity, of Folic Acid = $\frac{0.600 \times 100 \times 100}{\% \text{ Assay on anhydrous basis} \times (100 - \text{water content } \%)}$ mg/capsule

$$\frac{6000}{9153} = 0.656 \text{ mg/capsule}$$

*Qty of Folic Acid to be added per batch = 0.886 Kg's

Note: If the assay of Folic Acid is more than 100 %, calculation has to be done only for 100%

Calculation done by(store)/date:

msd
21/01/25

checked by(production)/date:

[Signature]
21/01/25

Verified by(QA)/date:

[Signature]
21/01/25

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	<i>Choudhary</i> 25/01/24	<i>[Signature]</i> 25/01/24	<i>[Signature]</i> 25/01/24	

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		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name	RICHFER CAPSULES	Product ID No.:	1007	Page No.:	7 of 72
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	SI/MFC/135/R2	Batch Size	13,500,000 Capsules
Batch No.:	G17250101	Mfg.Date:	01/2025	Supersedes MFC No:	SI/MFC/135/R1
				Exp.Date:	12/2027

4.3 Potency calculation for Cyanocobalamin:

Q.C AR.No. for Cyanocobalamin	Mfg Date	Expiry Date	Assay of Cyanocobalamin on dried basis	LOD %
QCP241958	10/2023	10/2026	98.900	5.660
-	-	-	-	-

• The given quantity is based on 100% Assay on dried basis and without Loss on drying.
Actual quantity to be added is calculated as:

$$\text{Actual quantity of Cyanocobalamin} = \frac{0.0225 \times 100 \times 100}{\% \text{ Assay on dried basis} \times (100 - \text{LOD} \%)} \text{ mg/capsule}$$

$$\frac{225}{930.226} = 0.24 \text{ mg/capsule}$$

*Qty of Cyanocobalamin to be added per batch = 32.400 gm's

Note: If the assay of Cyanocobalamin is more than 100 %, calculation has to be done only for 100%

Calculation done by(store)/date:

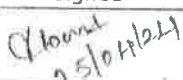
msb
21/01/25

checked by(production)/date:

msb
21/01/25

Verified by(QA)/date:

msb
21/01/25

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 25/01/25	 25/01/25	 25/01/25	CONTROLLED COPY

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BATCH MANUFACTURING RECORD

Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Page No.:	8 of 72
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/L35/R>	Batch Size	13,50,000 Capsules
Batch No.:	G17250101	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/L35/R1
				Exp.Date:	12/2027

4.4 Potency calculation for Alpha Tocopheryl Acetate:

Q.C AR.No. for Alpha Tocopheryl Acetate	Mfg Date	Expiry Date	Assay of Alpha Tocopheryl Acetate (%)
QUR242022	11/2024	10/2029	98.500
QUR242023	11/2024	10/2029	97.690

*The given quantity is based on 100% Assay.
15IU equivalent to 15mg + 20% OVERAGE

Actual quantity of Alpha Tocopheryl Acetate to be is calculated as: Label claim: 15mg+20%

Actual quantity, of Alpha Tocopheryl Acetate= $\frac{36 \times 100}{\% \text{ Assay of Alpha Tocopheryl Acetate}}$ mg/capsule

$$\begin{aligned} \frac{3600}{98.500} &= 36.548 \text{ mg/capsule} & \frac{3600}{97.690} &= 36.851 \text{ mg/capsule} \\ &= 24.354 \text{ kg} & &= 25.193 \text{ kg} \\ &= 666356 \text{ NO'S} & &= 683644 \text{ NO'S} \end{aligned}$$

*Qty of Alpha Tocopheryl Acetate to be added per batch = 49.547 Kg's

Note: If the assay of Alpha Tocopheryl Acetate is more than 100 %, calculation has to be done only for 100%

Calculation done by(store)/date:

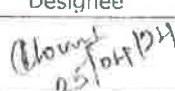
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21/01/25

checked by(production)/date:

21/01/25

Verified by(QA)/date:

21/01/25

Title	Prepared by:	Checked by:	Approved by:	
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Signature with Date	 25/01/25	 25/01/25	 25/01/25	

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 Safetab Life Science		BATCH MANUFACTURING RECORD		Page No:	9 of 72
				Batch Size	13,10,000 Capsules
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Supersedes MFC No:	5/12/MFC/135/R1
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Exp. Date:	12/2027
Batch No.:	G17250101	Mfg. Date:	01/2025		

4.5 Potency calculation for Zinc sulfate Monohydrate:

Q.C AR.No. for Zinc sulfate Monohydrate	Mfg Date	Expiry Date	Assay of Zinc sulfate Monohydrate (%)
Q172501873	10/2024	09/2029	99.500
Q172501874	10/2024	09/2029	99.700

*The given quantity is based on 100% Assay.

Actual quantity of Zinc sulfate Monohydrate to be is calculated as: Label claim: 61.8mg+20%

Actual quantity, of Zinc sulfate Monohydrate= $\frac{74.160 \times 100}{\text{Assay of Zinc sulfate Monohydrate}}$ -----mg/capsule

% Assay of Zinc sulfate Monohydrate

$$\begin{aligned}
 1) \frac{74.16}{99.500} &= 74.533 \text{ mg/capsule} \\
 &= 5.636 \text{ kg's} \\
 &= 75617 \text{ no's}
 \end{aligned}
 \qquad
 \begin{aligned}
 2) \frac{74.16}{99.700} &= 74.383 \text{ mg/capsule} \\
 &= 94.792 \text{ kg's} \\
 &= 1274383 \text{ no's}
 \end{aligned}$$

*Qty of Zinc sulfate Monohydrate to be added per batch = 100.428 Kg's

Note: If the assay of Zinc sulfate Monohydrate is more than 100 %, calculation has to be done only for 100%

Calculation done by(store)/date: MSR 21/01/25 checked by((production)/date: MSR 21/01/25 Verified by(QA)/date: MSR 21/01/25

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<u>MSR</u> 25/04/24	<u>MSR</u> 25/04/24	<u>MSR</u> 25/04/24

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 10 of 72
Brand Name	RICHIFER CAPSULES	Product ID No.:	1047	Batch Size	1,50,000 Capsules	Supersedes MFC No.:
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Exp.Date:	12/2027	
Batch No.:	G17250101	Mfg.Date:	01/2025			

4.6 Potency calculation for Ascorbic Acid:

Q.C AR.No. for Ascorbic Acid	Mfg Date	Expiry Date	Assay of Ascorbic Acid (%)
042241965	10/2024	09/2029	100.00
—	—	—	—

*The given quantity is based on 100% Assay.

Actual quantity of Ascorbic Acid to be is calculated as: Label claim: 75mg+20% OVERAGE

Actual quantity. of Ascorbic Acid= $\frac{90 \times 100}{\text{Assay of Ascorbic Acid}}$ mg/capsule

$$\frac{9000}{100} = 90 \text{ mg/capsule}$$

*Qty of Ascorbic Acid to be added per batch = 121.500 Kg's

Note: If the assay of Ascorbic Acid is more than 100 %, calculation has to be done only for 100%

Calculation done by(store)/date: *hsh* 21/01/25 checked by(production)/date: *hsh* 21/01/25 Verified by(QA)/date: *hsh* 21/01/25

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>hsh</i> 25/01/25	<i>hsh</i> 25/01/25	<i>hsh</i> 25/01/25	CONTROLLED COPY

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Safetab Life Science				Page No.: 11 of 72	
BATCH MANUFACTURING RECORD				Batch Size: 13,50,000 Capsules	
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047	Supersedes MFC No.:	ST/MFC/135/R1
Generic Name:	Carbonyl Iron, Vitaminus, Zinc and Antioxidants capsules	MFC NO.:	ST/MFC/135/R2	Exp. Date:	12/2027
Batch No.:	G17250101	Mfg. Date:	01/2025		

4.7 Potency calculation for Sodium Selenate:

Q.C AR.No. for Sodium Selenate	Mfg Date	Expiry Date	Assay of Sodium Selenate (%)
012242058	11/2024	11/2027	99.500

*The given quantity is based on 100% Assay.
 188.94g/mol molecular weight of Sodium Selenate equivalent to 78.96g/mol molecular weight of selenium.
 So 155.53mcg of sodium Selenate equivalent to 65mcg of Selenium

Actual quantity of Sodium Selenate to be is calculated as: Label claim: 155.53mcg+25% overage,

Actual quantity. of Sodium Selenate= 0.19441×100 -----mg/capsule

% Assay of Sodium Selenate

$$\frac{19.441}{99.500} = 0.195 \text{ mg/capsule}$$

*Qty of Sodium Selenate to be added per batch = 263.250 gm's

Note: If the assay of Sodium Selenate is more than 100 %, calculation has to be done only for 100%

Quantity of Microcrystalline cellulose PH 102 varies based on assay content of Folic acid, carbonyl Iron, Alpha Tocopheryl acetate, Cyanocobalamin, Zinc sulfate monohydrate, Ascorbic Acid, Sodium Selenate for fill weight constant

4.7.1 Calculation for Quantity of Microcrystalline cellulose PH 102 to be dispensed

**Actual quantity of Microcrystalline cellulose PH 102 to be dispensed
 = [Std. qty. of Folic acid+ Std. qty. of Carbonyl Iron + Std. qty. of Alpha Tocopheryl acetate+ Std. qty. of Cyanocobalamin + Std. qty. of Zinc sulfate monohydrate + Std. qty. of Ascorbic Acid + Std. qty. of Sodium Selenate + Std. qty. of Microcrystalline cellulose PH 102] - [Actual qty. of Folic acid + Actual qty. of Carbonyl Iron + Actual qty. of Alpha tocopheryl acetate+ Actual qty. of Cyanocobalamin+ Actual qty. of Zinc sulfate monohydrate + Actual qty. of Ascorbic Acid+ Actual qty. of Sodium Selenate].

= [0.810+135.000+48.600+31.050gm+100.116+121.500+263.250gm+224.127]-

[0.886 + 137.475 + 49.577 + 32.400 + 100.428 + 121.500 + 263.250]
 = 220.316 Kg

*Qty of Microcrystalline cellulose PH 102 to be added per batch = 220.316 Kg's

Calculation done by(store)/date:

msb
21/01/25

checked by (production)/date:

msb
21/01/25

Verified by(QA)/date

msb
21/01/25

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	(Chouk) 25/01/24	(msb) 25/01/24	(msb) 25/01/24	CONTROLLED COPY

UNCONTROLLED COPY



Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

12 of 12

Batch Size:

1,50,000 Capsules

Supersedes
MFC No.:

51/MFC/135/R0

Exp.Date:

12/2027

Brand Name:

RICHTER CAPSULES

Product ID
No.:

1047

Generic Name:

Carbonyl Iron, Vitamins, Zinc and
Antioxidants capsules

MFC NO.:

51/MFC/135/R1

Batch No.:

G17250101

Mfg.Date:

01/2025

5.0 DISPENSING OF RAW MATERIALS AGAINST RAW MATERIAL INDENT:

Dispensing Started at Date: 21/01/25 Time: 15.00

S. No	Name of the Ingredients	Actual Qty. per batch(Kg)	A.R No:	Gross Weight (Kg)	Tare Weight(Kg)	Net Weight(Kg)	Weighed By Stores	Checked by stores	Verified by IPQA
1	Carbonyl Iron USP	*	ACR241921	26.300	1.300	25.000	CHANDRU	Sanjay	PL
			ACR241921	26.300	1.300	25.000	CHANDRU	Sanjay	PL
			ACR241921	26.300	1.300	25.000	CHANDRU	Sanjay	PL
			ACR241921	26.300	1.300	25.000	CHANDRU	Sanjay	PL
			ACR241921	12.635	0.160	12.475	CHANDRU	Sanjay	PL
			-	-	-	-	-	-	-
			-	-	-	-	-	-	-
2	Folic Acid BP	**	ACR241877	0.926	0.040	0.886	CHANDRU	Sanjay	PL
			-	-	-	-	-	-	-
			-	-	-	-	-	-	-
			-	-	-	-	-	-	-
3	Cyanocobalamin BP	***	ACR241958	42.400	10.000	32.400	CHANDRU	Sanjay	PL
			-	-	-	-	-	-	-
4	Ascorbic Acid BP	****	ACR241965	28.200	3.200	25.000	CHANDRU	Sanjay	PL
			ACR241965	28.200	3.200	25.000	CHANDRU	Sanjay	PL
			ACR241965	28.200	3.200	25.000	CHANDRU	Sanjay	PL
			ACR241965	21.160	0.160	21.000	CHANDRU	Sanjay	PL
			-	-	-	-	-	-	-
5	Zinc Sulfate Monohydrate BP	*****	ACR241873	5.796	0.160	5.636	CHANDRU	Sanjay	PL
			ACR241874	25.250	0.250	25.000	CHANDRU	Sanjay	PL
			ACR241874	25.250	0.250	25.000	CHANDRU	Sanjay	PL
			ACR241874	19.952	0.160	19.792	CHANDRU	Sanjay	PL
6	Alpha Tocopheryl Acetate	*****	ACR242022	24.254	4.900	24.354	CHANDRU	Sanjay	PL
			ACR242023	24.900	4.900	25.000	CHANDRU	Sanjay	PL
			ACR242023	0.213	0.020	0.193	CHANDRU	Sanjay	PL

Designation	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved by: QA Head / Designee
Signature with Date	Choudhary 25/01/25	25/01/25	25/01/25

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.

13 of 72

Batch size

13,50,000 Capsules

Supervised

MFC No:

ST/MFC/135/RJ

Exp. Date:

12/2027

Brand Name	RICHFER CAPSULES
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules
Batch No.:	G17250101

Product ID No.:	1047
MFC NO:	ST/MFC/135/RJ
Mfg. Date:	01/2025

S. No	Name of the Ingredients	Actual Qty. per batch (Kg)	A.R No:	Gross Weight (Kg)	Tare Weight (Kg)	Net Weight (Kg)	Weighted By Stores	Checked by stores	Verified by IQQA
7	Sodium Selenate IHS		QCR242058	283.250	200.000	263.250	CHANDRU	Sanjay	PL
			-	-	-	-	-	-	-
			-	-	-	-	-	-	-
			-	-	-	-	-	-	-
			-	-	-	-	-	-	-
8	Colloidal anhydrous silica BP	4.050	QCR241802	2.090	0.080	2.000	CHANDRU	Sanjay	PL
			-	-	-	-	-	-	-
9	Microcrystalline crystalline cellulose PH 102 BP	#	QCR241888	25.250	0.250	25.000	CHANDRU	Sanjay	PL
			QCR241888	25.250	0.250	25.000	CHANDRU	Sanjay	PL
			QCR241888	25.250	0.250	25.000	CHANDRU	Sanjay	PL
			QCR241888	25.250	0.250	25.000	CHANDRU	Sanjay	PL
			QCR241888	25.250	0.250	25.000	CHANDRU	Sanjay	PL
			QCR241888	25.250	0.250	25.000	CHANDRU	Sanjay	PL
			QCR241888	20.476	0.160	20.316	CHANDRU	Sanjay	PL
10	Calcium hydrogen phosphate BP	13.500	QCR242018	13.660	0.160	13.500	CHANDRU	Sanjay	PL
			-	-	-	-	-	-	-
11	Purified Talc BP	13.500	QCR241844	13.660	0.160	13.500	CHANDRU	Sanjay	PL
			-	-	-	-	-	-	-
12	Magnesium stearate BP	13.500	QCR241969	13.660	0.160	13.500	CHANDRU	Sanjay	PL
			-	-	-	-	-	-	-

Dispensing Completed at Date 21/01/25 Time 16:30

[*,**,***,****,*****,* refer calculation]

Designation	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved by: QA Head / Designee
Signature with Date	<u>Sanjay</u> 25/01/25	<u>PL</u> 25/01/25	<u>PL</u> 25/01/25

CONTROLLED COPY

UNCONTROLLED COPY

		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name:	RICHFER CAPSULES	Product ID No.:	1017	Page No.:	14 of 72
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Batch Size:	1 1/2/1,000 Capsules
Batch No.:	G17250101	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/135/R1
			Exp.Date:	12/2027	

6.0 DISPENSING:

6.1 LINE CLEARANCE CHECKS:

S.No	CHECKS	Observation	
		store	IPQA
1	Ensure that all empty containers, labels, used Polybags, hand gloves of previous dispensed Product/ batch are removed from the area.	✓	✓
2	Ensure that all dispensed material of previous product / batch removed from the area.	✓	✓
3	Ensure that the previous batch BMR / documents are removed from the area.	✓	✓
4	Check the housekeeping general cleanliness of the floor, walls, ceiling, pass box, doors and door view. panels of man and material entry of dispensing area is clean.	✓	✓
5	Check the cleanliness of the working table, cupboard, washing area and waste bin.	✓	✓
6	Check the cleanliness of the drain points.	✓	✓
7	Ensure that the dispensing booth is cleaned and it's status.	✓	✓
8	Check the cleanliness of the supply and return grill.	✓	✓
9	Check the cleanliness of side wall of the dispensing booth.	✓	✓
10	Check the differential pressure of pre filter, intermediate filter and hepa filter are within the limit	✓	✓
11	Check the cleanliness of the utility line (compressed air, First RO water and purified water).	✓	✓
12	Check the cleanliness of the SS side panel and SS Stool.	✓	✓
13	Ensure that the balances are cleaned and it's calibration status.	✓	✓
14	Check the status board of the area is updated.	✓	✓
15	Check the temperature & relative humidity of the area meet as per BMR requirement and ensure that the records are updated.	✓	✓
16	Check the differential pressure of the area should be within the limit.	✓	✓
17	Ensure that dispensing tools or accessories like scoops, spoons are cleaned and labeled with "Clean" label.	✓	✓
18	Check proper gowning procedure followed as per the SOP	✓	✓
19	Ensure the concurrent entries of log book.	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (store) sign/date: *Sr 10/02/25*

Verified by (IPQA) sign/date: *Pu 10/02/25*

Equipment	Dispensing Booth	Weighing Balance			AREA
Equipment. ID No.	ST/SRDB/001	ST/SRWB/001 (30.0 Kg)	ST/SRWB/002 (620.0g)	ST/WB/189 (150.0 Kg)	
Previous Product& Batch No.	PREMABALIN - G17241205				
Cleaned By	chandru	chandru	chandru	chandru	chandru
Checked by Stores Sign/Date	Sr 10/02/25	Sr 10/02/25	Sr 10/02/25	Sr 10/02/25	Sr 10/02/25
Counter checked by IPQA/Sign/Date	Pu 10/02/25	Pu 10/02/25	Pu 10/02/25	Pu 10/02/25	Pu 10/02/25

6.2 ENVIRONMENTAL CONDITIONS:

Temperature: 23°C to 27°C	Observation	Stores Sign
	<i>24°C</i>	<i>Sr</i>
Relative Humidity: 45% to 55 %	Observation	Stores Sign
	<i>50%</i>	<i>Sr</i>

6.3 APPROVAL FOR DISPENSING BY IPQA: Sign: *Pu*

Date: *10/02/25*

Title	Prepared by:	Checked by:	Approved by:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>Okmal 05/04/24</i>	<i>OK 05/04/24</i>	<i>M 05/04/24</i>	

UNCONTROLLED COPY

Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.: 15 of 72
 Batch Size: 13,50,000 capsules
 Supersedes MFC No: ST/MFC/135/R2
 Exp.Date: 12/2027

Brand Name: RICHER CAPSULES
 Product ID No.: 1047
 Generic Name: Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules
 MFC No: ST/MFC/135/R2
 Batch No.: G17250101
 Mfg.Date: 01/2025

6-4 INDENT OF CAPSULE:

S.No	Name of the Ingredients	Material Code	Spec	Overages	Total Qty (NO's)	Vendor
1	"0" Size Red/Red hard gelatin capsule(GHPL Printed)	RMER0012	IHS	NIL	1363500	Erawat Pharma/Natural Capsules limited/ACG associated

6.4.1 DISPENSING OF EMPTY HARD GELATIN CAPSULE AGAINST CAPSULE:

Dispensing Started at Date: 10/02/25 Time: 10:30

S. No	Name of the Ingredients	Actual Qty. per batch (NO'S)	A.R No:	Gross Weight (Kg)	Tare Weight (Kg)	Net Weight (Kg)	Weighed By Stores	Checked by stores	Verified by IQQA
1	"0" Size Red/Red hard gelatin capsule(GHPL Printed) IHS	1363500	QCR242271	-	-	1.00000	chandru	Sh	Re
			QCR242271	-	-	1.00000	chandru	Sh	Re
			QCR242271	-	-	1.00000	chandru	Sh	Re
			QCR242271	-	-	1.00000	chandru	Sh	Re
			QCR242271	-	-	1.00000	chandru	Sh	Re
			QCR242271	-	-	1.00000	chandru	Sh	Re
			QCR242271	-	-	1.00000	chandru	Sh	Re
			QCR242271	-	-	63.500	chandru	Sh	Re

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	chandru 25/04/25	Sh	chandru

CONTROLLED COPY

UNCONTROLLED COPY

Safetab Life Science			
BATCH MANUFACTURING RECORD			
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047
Generic Name:	Carbonyl Iron, Vitaminas, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/L35/R2
Batch No.:	G17250101	Mfg. Date:	01/2025
		Page No.:	16 of 72
		Batch Size	1,50,000 Capsules
		Supersedes MFC No:	ST/MFC/L35/R1
		Exp. Date:	12/2027

7.0 VERIFICATION OF DISPENSED MATERIALS:

S.No	Name of the Ingredients	Gross weight in Kg	A.R.No.	Checked by Production Sign/Date	Checked by IPQA Sign/Date
1	Carbonyl Iron USP	12.64 25.30 25.30 25.30	cen 241924 cen 241921 cen 241924	22/01/25 22/01/25 22/01/25	V.P.P.Y. 22/01/25 V.P.P.Y. 22/01/25 V.P.P.Y. 22/01/25
2	Folic Acid BP	0.93	cen 241927	22/01/25	V.P.P.Y. 22/01/25
3	Cyanocobalamin BP	42.48gm	cen 241958	22/01/25	V.P.P.Y. 22/01/25
4	Ascorbic Acid BP	21.66 28.20 28.20	cen 241960 cen 241965 cen 241961	22/01/25 22/01/25 22/01/25	V.P.P.Y. 22/01/25 V.P.P.Y. 22/01/25 V.P.P.Y. 22/01/25
5	Zinc Sulfate Monohydrate BP	19.98 25.25 25.25	cen 241974 cen 241975 cen 241977	22/01/25 22/01/25 22/01/25	V.P.P.Y. 22/01/25 V.P.P.Y. 22/01/25 V.P.P.Y. 22/01/25
6	Alpha Tocopheryl Acetate	29.26 29.22 29.26	cen 242022 cen 242023	22/01/25 22/01/25	V.P.P.Y. 22/01/25 V.P.P.Y. 22/01/25
7	Sodium Selenate IHS	283.27gm	cen 242052	22/01/25	V.P.P.Y. 22/01/25
8	Colloidal anhydrous silica BP	2.06	cen 241992	22/01/25	V.P.P.Y. 22/01/25
9	Microcrystalline crystalline cellulose PH 102 BP	20.48 25.25 25.25 25.25	cen 241988 cen 241988 cen 241988	22/01/25 22/01/25 22/01/25	V.P.P.Y. 22/01/25 V.P.P.Y. 22/01/25 V.P.P.Y. 22/01/25
10	Calcium hydrogen phosphate BP	13.66	cen 242012	22/01/25	V.P.P.Y. 22/01/25
11	Purified Talc BP	13.66	cen 241847	22/01/25	V.P.P.Y. 22/01/25
12	Magnesium stearate BP	13.66	cen 241969	22/01/25	V.P.P.Y. 22/01/25

Note: Check the weight of the dispensed material, If found satisfactory, then proceeds to next stage, if any discrepancy inform to QA head for further instruction

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	<i>[Signature]</i> 25/01/25	<i>[Signature]</i> 25/01/25	<i>[Signature]</i> 25/01/25	

UNCONTROLLED COPY



Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:	17 of 21
Batch Size	11,50,000 Capsules
Supersedes MFC No:	ST/MFC/135/R1
Exp.Date:	12/2027

Brand Name	RICHFER CAPSULES	Product ID No.:	1047
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2
Batch No.:	G17250101	Mfg.Date:	01/2025

8.0 VERIFICATION OF DISPENSED EMPTY CAPSULE SHELLS:

S.No	Name of the Ingredients	Gross weight in Kg	A.R.No.	Checked by Production Sign/Date	Checked by IPQA Sign/Date
1	"0" Size Red/Red hard gelatin capsule(GHPL Printed) IHS	100000	QCR242271	PK 14/02/25	NE 14/02/25
		100000	QCR242271	PK 14/02/25	NE 14/02/25
		100000	QCR242271	PK 14/02/25	NE 14/02/25
		100000	QCR24471	PK 14/02/25	NE 14/02/25
		100000	QCR24471	PK 14/02/25	NE 14/02/25
		100000	QCR24471	PK 14/02/25	NE 14/02/25
		100000	QCR24471	PK 14/02/25	NE 14/02/25
		63.500	QCR24471	PK 14/02/25	NE 14/02/25
		-	-	-	-

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 25/04/24	 25/04/24	 25/04/24	CONTROLLED COPY

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

16 of 72

Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size	1,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO.:	ST/MFC/135/R2	Supersedes MFC No.:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

9.0 AFFIX DISPENSING CARD:

DISPENSED MATERIAL

Product: RICHFER (BMR - 1047)

Batch No.: G17250101 | Batch Size: 135000 Capsules



Item Code: RMEC0017 | Category: NA
Item Name: COLLOIDAL ANHYDROUS SILICA BP
Operation: Blending

AR No.: QCR241882 | Retest Date: 29/11/26
Mfr: CABOT SANMAR LIMITED. (V0131)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/SRWB/001
Req. Qty.: 4.05 Kg | Issd. Qty.: 2.0 Kg | Conv. Fa.: 1
Gr. Wt.: 2.08 Kg | Tr. Wt.: 0.08 Kg | Nt. Wt.: 2.0 Kg

Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 10

Verified By
(Prod.)

Tue Jan 21 25 14:58:17



DISPENSED MATERIAL

Product: RICHFER (BMR - 1047)

Batch No.: G17250101 | Batch Size: 135000 Capsules

Item Code: RMAA0030 | Category: NA

Item Name: ALPHA TOCOPHERYL ACETATE CON 10% BP (V0131)

Operation: Blending

AR No.: QCR242022 | Retest Date: 14/12/25

Mfr: SREENATH CHEMICAL (V0252)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 48.6 Kg | Issd. Qty.: 24.354 Kg | Conv. Fa.: 1
Gr. Wt.: 29.254 Kg | Tr. Wt.: 4.9 Kg | Nt. Wt.: 24.354 Kg

Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 7

Verified By
(Prod.)

Tue Jan 21 25 15:45:40



DISPENSED MATERIAL

Product: RICHFER (BMR - 1047)

Batch No.: G17250101 | Batch Size: 135000 Capsules



Item Code: RMEC0017 | Category: NA
Item Name: COLLOIDAL ANHYDROUS SILICA BP
Operation: Blending

AR No.: QCR241882 | Retest Date: 29/11/26
Mfr: CABOT SANMAR LIMITED. (V0131)

Lot No.: 1 | Pack 2 of 1 | Bal. Id.: ST/SRWB/001
Req. Qty.: 4.05 Kg | Issd. Qty.: 4.05 Kg | Conv. Fa.: 1
Gr. Wt.: 2.13 Kg | Tr. Wt.: 0.08 Kg | Nt. Wt.: 2.05 Kg

Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 23

Verified By
(Prod.)

Tue Jan 21 25 15:00:18



Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>[Signature]</i> 25/01/25	<i>[Signature]</i> 25/01/25	<i>[Signature]</i> 25/01/25

UNCONTROLLED COPY

CONTROLLED COPY

		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Page No.:	19 of 72
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Batch Size	1,350,000 Capsules
Batch No.:	G17250101	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/135/R1
				Exp.Date:	12/2027

9.0-A AFFIX DISPENSING CARD:

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAA0030 | Category: NA

Item Name: ALPHA TOCOPHERYL ACETATE CON 100% BP (V)

Operation: Blending

AR No.: QCR242023 | Retest Date: 14/12/25

Mfr: SREENATH CHEMICAL (V0252)

Lot No.: 1 | Pack 2 of 1 | Bal. Id.: ST/SRWB/002

Req. Qty.: 48.6 Kg | Issd. Qty.: 49.547 Kg | Conv. Fa.: 1

Gr. Wt.: 0.213 Kg | Tr. Wt.: 0.02 Kg | Nt. Wt.: 0.193 Kg

Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 38

Verified By
(Prod.)

Tue Jan 21 25 15:44:58

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAA0030 | Category: NA

Item Name: ALPHA TOCOPHERYL ACETATE CON 100% BP (V)

Operation: Blending

AR No.: QCR242023 | Retest Date: 14/12/25

Mfr: SREENATH CHEMICAL (V0252)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 48.6 Kg | Issd. Qty.: 49.354 Kg | Conv. Fa.: 1

Gr. Wt.: 29.9 Kg | Tr. Wt.: 4.9 Kg | Nt. Wt.: 25.0 Kg

Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 8

Verified By
(Prod.)

Tue Jan 21 25 15:44:09

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAA0029 | Category: NA

Item Name: ASCORBIC ACID BP

Operation: Blending

AR No.: QCR241965 | Retest Date: 29/11/25

Mfr: BAJAJ HEALTHCARE LIMITED (V0242)

Lot No.: 1 | Pack 5 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 121.5 Kg | Issd. Qty.: 121.5 Kg | Conv. Fa.: 1

Gr. Wt.: 21.66 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt.: 21.5 Kg

Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

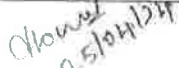
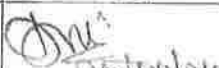
ID: DE-REC-2025-0329 - 35

Verified By
(Prod.)

Tue Jan 21 25 15:43:12

Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 25/04/24	 25/04/24	 25/04/24	CONTROLLED COPY

UNCONTROLLED COPY

Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.	20 of 72
Brand Name	RICHFER CAPSULES	Product ID No.	1047	Batch Size	13,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

9.0-B AFFIX DISPENSING CARD:

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMED0015 | Category: NA

Item Name: CALCIUM HYDROGEN PHOSPHATE (HCP ANHYDRATED)

Operation: Blending

AR No.: QCR242018 | Retest Date: 14/12/26

Mfr: INDIA PHOSPHATE (V0253)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 13.5 Kg | Issd. Qty.: 13.5 Kg | Conv. Fa.: 1
Gr. Wt.: 13.66 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt.: 13.5 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 12

Verified By
(Prod.)

Tue Jan 21 25 15:11:39

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAC0073 | Category: NA

Item Name: CARBONYL IRON USP

Operation: Blending

AR No.: QCR241921 | Retest Date: 28/11/25

Mfr: PARAS ORGANICS PVT LTD. (V0247)

Lot No.: 1 | Pack 6 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 135.0 Kg | Issd. Qty.: 137.475 Kg | Conv. Fa.: 1
Gr. Wt.: 12.635 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt.: 12.475 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 28

Verified By
(Prod.)

Tue Jan 21 25 15:14:59

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAZ0009 | Category: NA

Item Name: ZINC SULPHATE MONOHYDRATE BF

Operation: Blending

AR No.: QCR241873 | Retest Date: 21/11/25

Mfr: SHREEJI INDUSTRIES/JP CHEMICAL (V0246)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 100.116 Kg | Issd. Qty.: 5.636 Kg | Conv. Fa.: 1
Gr. Wt.: 5.796 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt.: 5.636 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 5

Verified By
(Prod.)

Tue Jan 21 25 15:16:27

Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date: N. R. J. R. 22/01/25

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	(Signature) 25/01/24	(Signature) 25/01/24	(Signature) 25/01/24	

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Safetab Life Science

BATCH MANUFACTURING RECORD

Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Page No.:	23 of 23
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Batch Size	135000 Capsules
Batch No.:	G17250101	Mfg. Date:	01/2025	Supersedes MFC No:	ST/MFC/135/R1
				Exp. Date:	12/2027

9.0-C AFFIX DISPENSING CARD:

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAZ0009 | Category: NA

Item Name: ZINC SULPHATE MONOHYDRATE BP

Operation: Blending

AR No.: QCR241874 | Retest Date: 21/11/25

Mfr: SHREEJI INDUSTRIES/JP CHEMICAL (V0246)

Lot No.: 1 | Pack 4 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 100.116 Kg | Issd. Qty.: 100.428 Kg | Conv. Fa.: 1

Gr. Wt.: 19.952 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt.: 19.792 Kg

Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 31

Verified By
(Prod.)

Tue Jan 21 25 15:17:59

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMEM0033 | Category: NA

Item Name: MAGNESIUM STEARATE BP

Operation: Blending

AR No.: QCR241969 | Retest Date: 14/12/25

Mfr: ELITE CHEMICALS (V0456)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/WB/189

Req. Qty.: 13.5 Kg | Issd. Qty.: 13.5 Kg | Conv. Fa.: 1

Gr. Wt.: 13.66 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt.: 13.5 Kg

Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 14

Verified By
(Prod.)

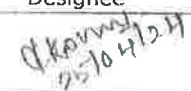
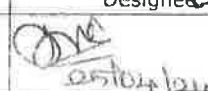
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Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

22/10/25

22/10/25

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 25/10/25	 25/10/25	 25/10/25

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 Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 22 of 72
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size: 13,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No: ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date: 12/2027

9.0-D AFFIX DISPENSING CARD:

DISPENSED MATERIAL

Product: RICHFER (BMR - 1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMET0012 | Category: NA

Item Name: PURIFIED TALC BP

Operation: Blending

AR No.: QCR241844 | Retest Date: 16/11/25

Mfr: NEELKANTH MINECHEM. (V0019)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/WB/189
 Req. Qty.: 13.5 Kg | Issd. Qty.: 13.5 Kg | Conv. Fa.: 1
 Gr. Wt.: 13.66 Kg | Tr. Wt.: 0.16 Kg | Nt. Wt. 13.5 Kg

Dispensed By
(Store)
LBST:001 Revision No: R1

Checked By
(QA)
ID: DE-REC-2025-0329 - 13

Verified By
(Prod.)
Tue Jan 21 25 14:48:57



DISPENSED MATERIAL

Product: RICHFER (BMR - 1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAZ0009 | Category: NA

Item Name: ZINC SULPHATE MONOHYDRATE BP

Operation: Blending

AR No.: QCR241874 | Retest Date: 21/11/25

Mfr: SHREEJI INDUSTRIES/JP CHEMICAL (V0246)

Lot No.: 1 | Pack 2 of 1 | Bal. Id.: ST/WB/189
 Req. Qty.: 100.116 Kg | Issd. Qty.: 55.636 Kg | Conv. Fa.: 1
 Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt. 25.0 Kg

Verified By
(Prod.)
Tue Jan 21 25 15:17:12

Checked By
(QA)
ID: DE-REC-2025-0329 - 29

Dispensed By
(Store)
LBST:001 Revision No: R1

DISPENSED MATERIAL

Product: RICHFER (BMR - 1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAZ0009 | Category: NA

Item Name: ZINC SULPHATE MONOHYDRATE BP

Operation: Blending

AR No.: QCR241874 | Retest Date: 21/11/25

Mfr: SHREEJI INDUSTRIES/JP CHEMICAL (V0246)

Lot No.: 1 | Pack 3 of 1 | Bal. Id.: ST/WB/189
 Req. Qty.: 100.116 Kg | Issd. Qty.: 80.636 Kg | Conv. Fa.: 1
 Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | Nt. Wt. 25.0 Kg

Dispensed By
(Store)
LBST:001 Revision No: R1

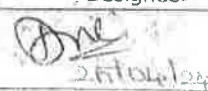
Checked By
(QA)
ID: DE-REC-2025-0329 - 30

Verified By
(Prod.)
Tue Jan 21 25 15:17:28



Dispensed materials label pasted by (production sign/date: 22/10/24)

verified by (IPQA) sign/date: N.R.P. 22/10/25

Title	Prepared by:	Checked by:	Approved by:
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Signature with Date	 22/10/24	 22/10/24	 22/10/24

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		Safetab Life Science			
BATCH MANUFACTURING RECORD				Page No.:	78 of 72
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size	135,000 Capsules
Generic Name:	Carbonyl Iron, Vitamin, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

9.0-E AFFIX DISPENSING CARD:

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAZ0009 | Category: NA
Item Name: ZINC SULPHATE MONOHYDRATE BF
Operation: Blending

AR No.: QCR241874 | Retest Date: 21/11/25
Mfr: SHREEJI INDUSTRIES/JP CHEMICAL (V0246)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 100.116 Kg | Issd. Qty.: 30.636 Kg | Conv. Fa.: 1
Gr. Wt.: 25.25 Kg | Tr. Wt.: 0.25 Kg | NI. Wt.: 25.0 Kg

Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 8

Verified By
(Prod.)

Tue Jan 21 25 11

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAC0073 | Category: NA
Item Name: CARBONYL IRON USP
Operation: Blending

AR No.: QCR241921 | Retest Date: 28/11/25
Mfr: PARAS ORGANICS PVT LTD. (V0247)

Lot No.: 1 | Pack 1 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 135.0 Kg | Issd. Qty.: 25.0 Kg | Conv. Fa.: 1
Gr. Wt.: 26.3 Kg | Tr. Wt.: 1.3 Kg | NI. Wt.: 25.0 Kg

Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 1

Verified By
(Prod.)

Tue Jan 21 25 15:12:53

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAC0073 | Category: NA
Item Name: CARBONYL IRON USP
Operation: Blending

AR No.: QCR241921 | Retest Date: 28/11/25
Mfr: PARAS ORGANICS PVT LTD. (V0247)

Lot No.: 1 | Pack 2 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 135.0 Kg | Issd. Qty.: 50.0 Kg | Conv. Fa.: 1
Gr. Wt.: 26.3 Kg | Tr. Wt.: 1.3 Kg | NI. Wt.: 25.0 Kg

Dispensed By
(Store)

LBST-001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0329 - 24

Verified By
(Prod.)

Tue Jan 21 25 15:13:08

Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>Chame</i> 25/01/24	<i>Amc</i> 25/01/24	<i>7</i> 25/01/24

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BATCH MANUFACTURING RECORD

Page No.: 24 of 77
Batch Size: 13,50,000 Capsules
Supersedes MFC No.: ST/MFC/135/R1
Exp.Date: 12/2027

Brand Name: RICHFER CAPSULES
Product ID No.: 1047
Generic Name: Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules
MFC NO.: ST/MFC/135/R2
Batch No.: G17250101
Mfg.Date: 01/2025

9.0-F AFFIX DISPENSING CARD:

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAC0073 | Category: NA

Item Name: CARBONYL IRON USP

Operation: Blending

AR No.: QCR241921 | Retest Date: 28/11/25

Mfr: PARAS ORGANICS PVT LTD. (V0247)

Lot No.: 1 | Pack 3 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 135.0 Kg | Issd. Qty.: 75.0 Kg | Conv. Fa.: 1
Gr. Wt.: 26.3 Kg | Tr. Wt.: 1.3 Kg | Nt. Wt.: 25.0 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0320 - 25

Verified By
(Prod.)

Tue Jan 21 25 15:13:26



DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAC0073 | Category: NA

Item Name: CARBONYL IRON USP

Operation: Blending

AR No.: QCR241921 | Retest Date: 28/11/25

Mfr: PARAS ORGANICS PVT LTD. (V0247)

Lot No.: 1 | Pack 5 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 135.0 Kg | Issd. Qty.: 125.0 Kg | Conv. Fa.: 1
Gr. Wt.: 26.3 Kg | Tr. Wt.: 1.3 Kg | Nt. Wt.: 25.0 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0320 - 27

Verified By
(Prod.)

Tue Jan 21 25 15:14:17

DISPENSED MATERIAL

Product: RICHFER (BMR-1047)

Batch No.: G17250101 | Batch Size: 1350000 Capsules

Item Code: RMAC0073 | Category: NA

Item Name: CARBONYL IRON USP

Operation: Blending

AR No.: QCR241921 | Retest Date: 28/11/25

Mfr: PARAS ORGANICS PVT LTD. (V0247)

Lot No.: 1 | Pack 4 of 1 | Bal. Id.: ST/WB/189
Req. Qty.: 135.0 Kg | Issd. Qty.: 100.0 Kg | Conv. Fa.: 1
Gr. Wt.: 26.3 Kg | Tr. Wt.: 1.3 Kg | Nt. Wt.: 25.0 Kg

Dispensed By
(Store)

LBST:001 Revision No: R1

Checked By
(QA)

ID: DE-REC-2025-0320 - 26

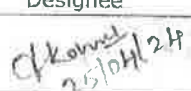
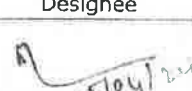
Verified By
(Prod.)

Tue Jan 21 25 15:13:50



Dispensed materials label pasted by (production sign/date):

verified by (IPQA) sign/date:

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 25/01/24	 25/01/24	 25/01/24

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		Safetab Life Science			
BATCH MANUFACTURING RECORD				Page No.:	25 of 72
Brand Name:	RICHER CAPSULES	Product ID No.:	1047	Batch Size:	1,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamin, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

10.0 GRANULATION:

10.1 LINE CLEARANCE CHECKS:

S.No	Check	Observation			
		Production		IPQA	
		I	II	I	II
1	Ensure that all empty containers, labels, used polybags, hand gloves of previous Product/ batch are removed from the area.	✓	✓	✓	✓
2	Check whether the scrap from waste bin is removed and new polythene bag is put into it.	✓	✓	✓	✓
3	Ensure that the previous batch BMR/documents are removed from the area.	✓	✓	✓	✓
4	Check the housekeeping general cleanliness of the floor, walls ceiling, tube light fixture, supply grills, riser grills, filters and electrical fixtures are clean.	✓	✓	✓	✓
5	Check the cleanliness of the doors, door view panel, SOP stand and compressed air filter outer surface.	✓	✓	✓	✓
6	Check for absence of previous batch/product from area below machine and inside the vessel.	✓	✓	✓	✓
7	Check whether the equipment body are clean.	✓	✓	✓	✓
8	Ensure that the balances are cleaned and it's calibration status.	✓	✓	✓	✓
9	Check whether the Equipments/ Instruments to be used are within calibration/preventive maintenance due date.	✓	✓	✓	✓
10	Check the cleanliness of the utility line (compressed air, First RO water and purified water).	✓	✓	✓	✓
11	Check the cleanliness of the drain points.	✓	✓	✓	✓
12	Check the status board of the area is updated.	✓	✓	✓	✓
13	Check the temperature & relative humidity of the area meet as per BMR requirement and ensure that the records are updated.	✓	✓	✓	✓
14	Check the differential pressure of the area should be within the limit	✓	✓	✓	✓
15	Ensure the concurrent entries of log book.	✓	✓	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (Production) sign/date:..... <i>[Signature]</i> 22/01/25		DAY I: ✓	DAY II:
Verified by (IPQA) sign/date:..... <i>[Signature]</i> 22/01/25		DAY I: <i>[Signature]</i> 22/01/25	DAY II:
Equipment	Vibro sifter	Multimill	Weighing Balance
Equipment ID No:	STIPRVL102		STIPRVL102
Previous Product:	E 29mc		
Batch No.	B 2514901A		
Cleaned by/date:	<i>[Signature]</i> 22/01/25	<i>[Signature]</i> 22/01/25	<i>[Signature]</i> 22/01/25
Checked by/date:	Production <i>[Signature]</i> 22/01/25	IPQA: <i>[Signature]</i> 22/01/25	

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>[Signature]</i> 25/04/24	<i>[Signature]</i> 25/04/24	<i>[Signature]</i> 25/04/24

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BATCH MANUFACTURING RECORD

Page No.: 26 of 72
Batch Size: 13,50,000 Capsules
Supersedes MFC No: ST/MFC/135/P1
Exp.Date: 12/2027

Brand Name: RICHFER CAPSULES
Product ID No.: 1047
Generic Name: Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules
MFC NO: ST/MFC/135/R2
Batch No.: G17250101
Mfg.Date: 01/2025

10.2 ENVIRONMENTAL CONDITIONS	Date: 22/01/25	Time: 07:10	Date:	Time:
Temperature: 23°C to 27°C	Observation: 24.6°C	Production Sign: [Signature]	Observation: [Signature]	Production Sign: [Signature]
Relative Humidity: 45% to 55 %	57.1	[Signature]		

10.3 APPROVAL FOR SIFTING:

Production Sign/Date: [Signature] 22/01/25 IPQA Sign/Date: N. P. H. 22/01/25

10.4 SIFTING INSTRUCTIONS:

S. NO	PROCESS INSTRUCTIONS
1	Check the cleanliness of the Vibro sifter.
2	Use hand gloves while handling the materials.
3	Carryout the sifting operation as per current version of SOP.
4	Check the integrity of sieve before and after sifting and record in the BMR.
5	Collect sifted materials in cleaned containers in polythene bag.

10.5 SIFTING RECORD:

S. No	Name of Ingredient	Mesh size of sieve	Mesh ID NO.	Integrity checked before use	Checked By Production/ Date	Integrity checked after use	Checked By Production/ Date
1	Carbonyl Iron USP	30#	MS/304113	OK/ Not OK	[Signature] 22/01/25	OK/ Not OK	[Signature] 22/01/25
2	Folic Acid BP	30#	MS/30413	OK/ Not OK	[Signature] 22/01/25	OK/ Not OK	[Signature] 22/01/25
3	Cyanocobalamin BP	30#	MS/30413	OK/ Not OK	[Signature] 22/01/25	OK/ Not OK	[Signature] 22/01/25
4	Ascorbic Acid BP	30#	MS/30413	OK/ Not OK	[Signature] 22/01/25	OK/ Not OK	[Signature] 22/01/25
5	Zinc Sulfate Monohydrate BP	30#	MS/30413	OK/ Not OK	[Signature] 22/01/25	OK/ Not OK	[Signature] 22/01/25
6	Alpha Tocopheryl Acetate	30#	MS/30413	OK/ Not OK	[Signature] 22/01/25	OK/ Not OK	[Signature] 22/01/25
7	Sodium Selenate IHS	30#	MS/30413	OK/ Not OK	[Signature] 22/01/25	OK/ Not OK	[Signature] 22/01/25
8	Colloidal anhydrous silica	30#	MS/30413	OK/ Not OK	[Signature] 22/01/25	OK/ Not OK	[Signature] 22/01/25
9	Microcrystalline crystalline cellulose PH 102 BP	30#	MS/30413	OK/ Not OK	[Signature] 22/01/25	OK/ Not OK	[Signature] 22/01/25
10	Calcium hydrogen phosphate BP	30#	MS/30413	OK/ Not OK	[Signature] 22/01/25	OK/ Not OK	[Signature] 22/01/25
11	Purified Talc BP	30#	MS/30413	OK/ Not OK	[Signature] 22/01/25	OK/ Not OK	[Signature] 22/01/25
12	Magnesium stearate BP	60#	MS/30413	OK/ Not OK	[Signature] 22/01/25	OK/ Not OK	[Signature] 22/01/25

Note: If any discrepancy found, Initiate the deviation for corrective and preventive action and proceed to next step after QA approval.
*Document the sieve integrity asv.

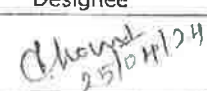
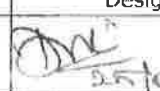
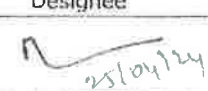
Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	[Signature] 25/01/24	[Signature] 25/01/24	[Signature] 25/01/24	CONTROLLED COPY

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 77 of 72
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047	Batch Size:	1,50,000 Capsules	
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1	
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027	

10.6 SIFTING PROCESS:

Step No	Process Instructions	Date : 22/01/25		Done By	Checked by/Date
		Time			
		Started	Completed		
10.6.1	Sift 110.00 Kg of Microcrystalline cellulose PH 102, 0.886 Kg of Folic Acid, 100.1438 Kg of Zinc Sulfate Monohydrate, and 45.542 Kg of Alpha Tocopheryl acetate through 30#.	09:10	09:45	Suraj	22/01/25
10.6.2	Sift 13.50 Kg of Calcium hydrogen Phosphate, 2.408 Kg of Cyanocobalamin (Coated) through 30#.	09:50	10:20	Suraj	22/01/25
10.6.3	Sift 10.00 Kg of Microcrystalline crystalline cellulose PH 102, 137.405 Kg of Carbonyl Iron, 121.50 Kg of Ascorbic Acid (coated), 2.63 gm Kg of Sodium Selenate through 30#.	10:25	11:10	Suraj	22/01/25
10.6.4	Sift 13.50 Kg of purified Talc, 1.005 Kg of colloidal anhydrous silica through 30#.	11:15	11:35	Suraj	22/01/25

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 25/04/24	 25/04/24	 25/04/24	CONTROLLED COPY

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		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Page No.:	28 of 72
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Batch Size	13,50,000 Capsules
Batch No.:	G17250101	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/135/R1
			Exp.Date:	12/2027	

11.0 BLENDING AND LUBRICATION:

11.1 LINE CLEARANCE CHECKS:

S.No	Checks	Observation	
		production	IPQA
1	Ensure that all empty containers, used polybags, labels, hand gloves of previous Product/ batch are removed from the area.	✓	✓
2	Check whether the scrap from waste bin is removed and new polythene bag is put into it.	✓	✓
3	Ensure that the previous batch BMR / documents are removed from the area.	✓	✓
4	Check the housekeeping general cleanliness of the floor, walls ceiling, tube light fixture, supply grills, riser grills, filters and electrical fixtures are clean.	✓	✓
5	Check the cleanliness of the doors, door view panel and SOP stand.	✓	✓
6	Check the cleanliness of the utility line (compressed air, First RO water and purified water).	✓	✓
7	Check the cleanliness of the drain points.	✓	✓
8	Check for absence of previous batch/product from area below machine and inside machine by opening the guards of Octagonal blender.	✓	✓
9	Check whether the machine body and control panel of octagonal blender is clean.	✓	✓
10	Ensure that the balances are cleaned and it's calibration status.	✓	✓
11	Check whether the Equipments/ Instruments to be used are within callbration/preventive maintenance due date.	✓	✓
12	Check the status board of the area is updated with cleaned label.	✓	✓
13	Check the temperature & relative humidity of the area meet as per BMR requirement and ensure that the records are updated.	✓	✓
14	Check the differential pressure of the area should be within the limit.	✓	✓
15	Ensure the concurrent entries of log book.	✓	✓
16	Check the functioning and cleaning of return riser.	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (production) sign/date: 22/01/25

Verified by (IPQA) sign/date: 22/01/25

Equipment	Octagonal blender	
Code No	ST/PRDB/001	
Previous product	Lituleold fw	
Batch No	G17250103	
Cleaned by:	AJTH	
Checked by:	Production: <u>22</u>	IPQA: <u>22/01/25</u>

Title	Prepared by:	Checked by:	Approved by:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<u>22/01/25</u>	<u>22/01/25</u>	<u>22/01/25</u>	

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.:	29 of 72
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size	13,50,000 Capsules		
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1		
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027		

11.2 ENVIRONMENTAL CONDITIONS:	Date:	Time:
	Observation	Production Sign
Temperature: 23°C to 27°C	25.6°C	R
Relative Humidity: 45% to 55 %	54 %	R
11.3 APPROVAL FOR BLENDING AND LUBRICATION:		
Production Sign/Date: <u>R 22/01/25</u>		IPQA Sign/Date: <u>N.R.P.S. 22/01/25</u>

11.4 BLENDING AND LUBRICATION INSTRUCTION:

Step No.	Process Instructions	Date: <u>22/01/25</u>		Done by	Checked by/Date
		Time			
		Started	Completed		
11.4.1	Use hand gloves, nose mask while handling the materials.				
11.4.2	Operate the Octagonal Blender as per the current version of the SOP.				
11.4.3	Load the sifted materials (Step No: 10.6.1, 10.6.2, 10.6.3, 10.6.4) into octagonal blender.	09.30	10.05	Ajith	R 22/01/25
11.4.4	Mix for 30 minutes at 12 RPM	10.06	10.36	Ajith	R 22/01/25
11.4.5	Add the sifted Magnesium Stearate distribute / sprinkle over the blended material of step 11.4.4	10.37	11.40	Ajith	R 22/01/25
11.4.6	Mix for 5 minutes.	10.41	10.46	Ajith	R 22/01/25
11.4.7	Unload the final blend into suitable containers lined with double polythene bag container with proper label.	10.47	10.50	Ajith	R 22/01/25
11.4.8	Record the weight in below mentioned table.	10.51	11.00	Ajith	R 22/01/25

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<u>Akhond 25/04/24</u>	<u>[Signature] 25/04/24</u>	<u>[Signature] 25/04/24</u>

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 Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.:	30125 / 2
				Batch Size:	1,50,000 Capsules
Brand Name:	RICHER CAPSULES	Product ID No.:	1047	Supersedes MFC No.:	513MFC/135/01
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO.:	513MFC/135/R2	Exp. Date:	12/2027
Batch No.:	G17250101	Mfg. Date:	01/2025		

11.5 WEIGHING OF FINAL BLEND: Date: 22/01/25

Container No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Container No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg
1	62.71	3.80	58.91	21			
2	65.49	3.80	61.69	22			
3	68.25	3.80	64.45	23			
4	66.97	3.80	63.17	24			
5	65.94	3.80	62.14	25			
6	62.87	3.80	59.07	26			
7	66.46	3.80	62.66	27			
8	64.96	3.80	61.16	28			
9	69.03	3.80	65.23	29			
10	67.30	4.00	63.30	30			
11	55.73	4.00	51.73	31			
12				32			
13				33			
14				34			
15				35			
16				36			
17				37			
18				38			
19				39			
20							

Total weight of Lubricated granules:

673.81

kg

22/01/25

Weighed by: Selva

Checked sign by/date: 22/01/25

Intimate IPQA to draw the sample.

Sample withdrawn by IPQA

Production Sign: [Signature] Date: 22/01/25

IPQA Sign: [Signature] Date: 22/01/25

Send Test request form for lubricated granules to QC department.

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<u>[Signature]</u> 25/01/25	<u>[Signature]</u> 25/01/25	<u>[Signature]</u> 25/01/25

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		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name	RICHFER CAPSULES	Product ID No.	1017	Page No.:	31 of 72
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Batch Size	13,50,000 Capsules
Batch No.:	G17250101	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/135/R1
				Exp.Date:	12/2027

11.6 RECONCILIATION:

1.0	Theoretical weight of blend	:	645.00 Kg
2.0	Actual weight of blend	:	673.51 Kg
3.0	In-process samples	:	
	A IPQA Samples	:	- 20 - Kg
	B QC Samples	:	- 20 - Kg
	C Validation Samples	:	- 20 - Kg
	D Other	:	- 20 - Kg
4.0	Total samples: (A + B + C + D)	:	- 20 - Kg
5.0	Manufacturing Loss 1.0 - (2.0+3.0)	:	1.49 Kg
6.0	Total Qty: (2.0 + 3.0)	:	673.51 Kg
7.0	% Yield = $\frac{6.0}{1.0} \times 100$ (Limit NLT 99.00 %)	:	99.77 %

Total rejects destroyed: 1.49 Kg. (Rejected materials should be destroyed in the presence of QA.)

Done by Production sign/Date: P. 22/01/25 Checked by IPQA sign/Date: T. 22/01/25

Reconciliation Done by Production sign/Date: P. 22/01/25 Checked by IPQA sign/Date: T. 22/01/25

11.7 BLENDED GRANULES RELEASED FOR CAPSULE FILLING:

Reconciliation checked and blended granules released for Capsule Filling.

Production sign/Date: P. 25/01/25

IPQA sign/Date: T. 25/01/25

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<u>P. 25/01/25</u>	<u>T. 25/01/25</u>	<u>T. 25/01/25</u>	CONTROLLED COPY

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 32 of 72
Brand Name	RICHER CAPSULES	Product ID No.:	1047	Batch Size	10,000 Capsules	
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1	
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027	

12.0 CAPSULE FILLING:

12.1 LINE CLEARANCE CHECKS:

S.No	Checks	Observation	
		Production	IPQA
1	Ensure that all empty containers, labels, used polybags, labels, hand gloves of previous Product/ batch are removed from the area.	✓	✓
2	Check whether the scrap from waste bin is removed and new polythene bag is put into it.	✓	✓
3	Ensure that the previous batch BMR / documents are removed from the area.	✓	✓
4	Check the housekeeping general cleanliness of the floor, walls, ceiling, windows, tube light fixture, supply grills, riser grills, filters and electrical fixtures are clean.	✓	✓
5	Check the cleanliness of the doors, door/window view panel, SOP stand and compressed air filter outer surface.	✓	✓
6	Ensure that the balances are cleaned and it's calibration status.	✓	✓
7	Check whether the Equipments/ Instruments to be used are within calibration/preventive maintenance due date.	✓	✓
8	Check the temperature & relative humidity of the area meet as per BMR requirement and ensure that the records are updated.	✓	✓
9	Check the status board of the area is updated with cleaned label.	✓	✓
10	Check the differential pressure of the area should be within the limit.	✓	✓
11	Ensure the concurrent entries of log book.	✓	✓
12	Check the functioning and cleaning of return riser	✓	✓
13	Check the Release Status of product blend / granules/ pallets/ tablets.	✓	✓
14	Ensure that the Polythene bag of dust bin replaced with new bag.	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (Production) sign/date: RA/02/25 Verified by (IPQA) sign/date: NA/02/25

Equipment	SA 9	—	—	—	—	—	—	Area
Equipment ID No:	ST/PRCA 001	—	—	—	—	—	—	
Previous product	PREVARS 10							
Batch No.	S2497007L							

12.2 ENVIRONMENTAL CONDITIONS

	Date: 14/02/25		Date: 15/02/25	
	Observation	Production Sign	Observation	Production Sign
Temperature: 23°C to 27°C	24°C	RA	25°C	RA
Relative Humidity: 45% to 55 %	47%	RA	48%	RA

12.3 APPROVAL FOR CAPSULE FILLING:

Production executive Sign: <u>RA</u> Date: <u>14/02/25</u>	
Product Changeover Line clearance IPQA Sign: <u>NA</u> Date: <u>14/02/25</u>	

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<u>(Signature)</u> 25/02/24	<u>(Signature)</u> 25/02/24	<u>(Signature)</u> 25/02/24

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Safetab Life Science

BATCH MANUFACTURING RECORD

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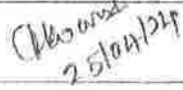
Brand Name	RICHTER CAPSULES	Product ID No.:	1047	Batch Size	1,50,000 Capsule
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

12.4 PROCESS INSTRUCTIONS:

S. No	Process Instructions	Start Time	End Time	Done by	Checked by / Date
1	Check the cleanliness of area and equipment.				
2	Set the filling machine with the required change parts.	06:01	06:18	GIAYATHI	IP 14/02/25
3	Transfer the granules to capsule filling room.	06:19	06:25	VASANTHI	IP 14/02/25
4	Operate the capsule filling machine as per the current version of the SOP.	06:26	06:29	Amsa	IP 14/02/25
5	Collect the initially filled capsules and check for appearance, group weight, weight variation, lock length and disintegration time.				
6	Get the setting certified from production executive and IPQA after compliance with the 'Filling parameters'.				
7	Carry out the in-process checks as per the frequency mentioned in the following table.				
8	Collect the filled capsule in double polythene bag lined containers with proper label.	06:31	14:00	VINOTHINI	IP 14/02/25
9	Check and record the weight of the filled capsules.				

12.5 CAPSULE FILLING SPECIFICATION / PARAMETERS:

S. No	Parameter	Limits	No. of Capsules to be checked from each side	Frequency	
				Production	IPQA
1	Description	Red/Red '0' size GHPL printed on both body and cap Hard gelatin capsule Filled with Pale Green colour granular powder.	20	Every 30 min	Every 1 hrs
2	Weight of empty capsules(B)	95mg	20	Initial	Initial
3	Net fill weight (C)	500mg $\pm$ 3.0% (Limit: 485.000 mg to 515.000 mg)	20	Every 2hrs	Every 4hrs
4	Weight of filled capsule A = B + C	595mg $\pm$ 3.0% (Limit: 577.150 mg to 612.850 mg)	20	Every 30 min	Every 1 hrs
5	Weight of 20 filled Capsules(D)=20x A	11.900g $\pm$ 3% (Limit: 11.543g to 12.257g)	20	Every 30 min	Every 1 hrs
6	Uniformity of weight	$\pm$ 5% of average weight (565.250mg to 624.750mg)	20	Every 2hrs	Every 4hrs
7	Locking length	21.40mm $\pm$ 0.4mm (Limit: 21.00mm - 21.80mm)	5	Every 1 hrs	Every 2 hrs
8	Disintegration Time	NMT 30 minutes in 37°C $\pm$ 2°C	6	Every 2hrs	Every 4hrs

Title	Prepared by:	Checked by:	Approved by:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 25/04/24	 25/04/24	 25/04/24	

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 34 of 72
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047	Batch Size:	13,50,000 Capsules	
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO.:	ST/MFC/135/R2	Supersedes MFC No.:	ST/MFC/135/R1	
Batch No.:	G17250101	Mfg. Date:	01/2025	Exp. Date:	12/2027	

12.5.1 MACHINE SETTING FOR FILLING:

S.No.	Weight of Filled capsules in mg	Weight of Empty capsules in mg	Net weight in mg	Lock Length in mm
1	582	96	486	21.47
2	592	95	497	21.40
3	592	97	495	21.33
4	595	94	501	21.47
5	595	95	500	21.48
6	607	97	510	21.51
7	585	96	489	21.57
8	596	97	499	21.40
9	607	95	512	21.37
10	581	94	487	21.40
11	589	96	493	21.42
12	594	97	497	21.40
13	595	96	499	21.36
14	598	95	503	21.40
15	580	95	485	21.47
16	582	94	488	21.43
17	588	97	486	21.42
18	598	96	502	21.47
19	600	95	505	21.40
20	597	97	500	21.32

Parameters	Instrument used	Observation	Limits
Appearance	Visual	complies	Red/Red '0' size GHPL printed on both body and cap Hard gelatin capsule Filled with Pale Green colour granular powder.
Group weight of 20 capsules	Balance	11.903	11.900g $\pm$ 3% (Limit: 11.543g to 12.257g)
Average weight	Balance	595mg	595mg $\pm$ 3.0% (Limit: 577.150 mg to 612.850 mg)
Lock Length	Vernier	21.42	21.40mm $\pm$ 0.4mm (Limit: 21.00mm - 21.80mm)
Uniformity of mass	Balance	580 - 610	$\pm$ 5% of average weight (565.250mg to 624.750mg)
Disintegration Time	Disintegration Tester	03 min 56 sec	NMT 30 minutes in 37°C $\pm$ 2°C
M/C set up checked by (Production): <i>[Signature]</i> Date: 14/02/25			
Initial Setting capsules Destroyed by : Sign : <i>[Signature]</i> Date: 14/02/25			
M/C set up and initial setting capsule destruction checked by IPQA: Sign : <i>[Signature]</i> Date: 14/02/25			

Title	Prepared by:	Checked by:	Approved by:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<i>[Signature]</i> 25/04/24	<i>[Signature]</i> 25/04/24	<i>[Signature]</i> 15/04/24	

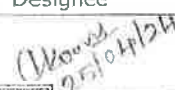
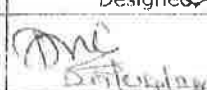
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 Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 35 of 35
Brand Name: RICHTER CAPSULES	Product ID No.: 1047	Batch Size: 11,543 Capsules		
Generic Name: Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO: ST/MFC/135/R2	Superseries MFC No: ST/MFC/135/R1		
Batch No.: G17250101	Mfg.Date: 01/2025	Exp.Date: 12/2027		

12.6 IN-PROCESS CHECKS BY PRODUCTION (EVERY 30 MINUTES)

DATE	TIME	HEG Capsules Size: '0' Color: Cap: Red, Body: Red Printing: GHPL printed on both body and cap Group Weight: 11.900 $\pm$ 3 % Limit: 11.543 gm to 12.257gm Average Weight: 595mg $\pm$ 3 % Limit: 577.150mg - 612.850mg Lock Length: 21.40mm $\pm$ 0.4mm Limit: 21.00mm to 21.80mm				Checked by Production
		Appearance *	Weight of 20 caps in g	Average weight in mg	Lock Length in mm	
14/02/25	06:36	complies	11.806	590	21.31	IR
14/02/25	07:39	complies	11.583	579	21.40	IR
14/02/25	08:12	complies	11.924	596	21.47	IR
14/02/25	08:45	complies	12.024	601	21.31	IR
14/02/25	09:18	complies	11.968	598	21.42	IR
14/02/25	09:50	complies	11.668	583	21.41	IR
14/02/25	10:23	complies	11.987	599	21.37	IR
14/02/25	10:55	complies	11.949	597	21.41	IR
14/02/25	11:27	complies	12.001	600	21.33	IR
14/02/25	11:59	complies	12.087	604	21.40	IR
14/02/25	12:32	complies	11.907	595	21.48	IR
14/02/25	13:06	complies	12.068	603	21.31	IR
14/02/25	13:39	complies	11.928	596	21.37	IR
14/02/25	14:13	complies	11.568	578	21.42	IR
14/02/25	14:46	complies	11.724	586	21.31	IR
14/02/25	15:18	complies	11.965	598	21.42	IR
14/02/25	15:50	complies	12.127	606	21.37	IR
14/02/25	16:23	complies	11.769	588	21.33	IR
14/02/25	16:56	complies	11.842	592	21.39	IR
14/02/25	17:28	complies	11.987	599	21.46	IR
14/02/25	17:59	complies	11.548	577	21.32	IR
14/02/25	18:31	complies	12.126	606	21.40	IR
14/02/25	19:04	complies	11.968	598	21.32	IR
14/02/25	19:37	complies	12.105	605	21.40	IR
14/02/25	20:11	complies	11.749	587	21.46	IR
14/02/25	20:44	complies	11.806	590	21.40	IR
14/02/25	21:16	complies	11.866	593	21.33	IR

* If appearance are satisfactory document as complies.

Title	Prepared by:	Checked by:	Approved by:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 25/04/24	 25/04/24	 25/04/24	

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Safetab Life Science

BATCH MANUFACTURING RECORD

Pages 194s

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Brand Name

RICHIERE CAPSULES

Product ID
No.:

1047

Batch size

\$3,500,000 Capex only

Generic Name:

Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules

MFC NO:

S1/MFC/135/R2

Supernotes
MFC No:

ST/MFC/135/R1

Batch No.:

G17250101

Mfg. Date:

01/2025

Exp. Date: _____

12/2027

12.6A IN-PROCESS CHECKS BY PRODUCTION (EVERY 30 MINUTES)

HEG Capsules Size: '0' Color: Cap: Red, Body: Red Printing: GHPL printed on both body and cap Group Weight: 11.900 ± 3 % Limit: 11.543 gm to 12.257gm Average Weight: 595 mg ± 3 % Limit: 577.150mg - 612.850mg Lock Length: 21.40mm ± 0.4mm Limit: 21.00mm to 21.80mm						Checked by Production
DATE	TIME	Appearance*	Weight of 20 caps in g	Average weight in mg	Lock Length in mm	
MC STOPPED AT 21:40 DUE TO SHIFT CLOSED						
15/02/25	07:03	complies	12.045	602	21.41	
15/02/25	07:35	complies	11.906	595	21.32	
15/02/25	08:06	complies	11.965	598	21.37	
15/02/25	08:36	complies	11.586	579	21.42	
15/02/25	09:06	complies	11.642	582	21.41	
15/02/25	09:37	complies	11.745	587	21.40	
15/02/25	10:11	complies	11.862	593	21.38	
15/02/25	10:43	complies	11.186	609	21.37	
15/02/25	11:15	complies	12.042	602	21.46	
15/02/25	11:45	complies	11.903	595	21.48	
15/02/25	12:16	complies	11.789	589	21.47	
15/02/25	12:47	complies	11.643	582	21.51	
15/02/25	13:20	complies	11.589	579	21.47	
MC STOPPED AT 14:00 DUE TO BATCH COMPLETED						
15/02/25 NA						

* If appearance are satisfactory document as complies.

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>Almond</i> 25/04/14	<i>OK</i> 25/04/14	<i>[Signature]</i> 25/04/14

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No. :

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Brand Name:

RICHFER CAPSULES

Product ID
No.:

1094

Batch Size

P, 505100 Capsules

Generic Name:

Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules

MFC NO:

ST/MFC/135/R2

Supersedes
MFC No:

SI/MFC/135/R1

Batch No.:

G17250101

Mfg. Date:

01/2025

Exp.Date:

12/2027

12.6B IN-PROCESS CHECKS BY PRODUCTION (EVERY 30 MINUTES)

[illegible]

* If appearance are satisfactory document as complies.

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date:	 25/04/24	 25/04/24	 25/04/24

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BATCH MANUFACTURING RECORD

Page No.:

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Brand Name

RICHFER CAPSULES

Product ID
No.:

1047

Batch Size

4.3. 10,000 Capsules

Generic Name:

Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules

MFC NO:

ST/MFC/135/R2

Supersedes
MFC No:

SY/MFC/1.35/R1

Batch No. 3

G17250101

Mfg.Date:

01/2025

Exp.Date:

12/2027

12.6D IN-PROCESS CHECKS BY PRODUCTION (EVERY 30 MINUTES)

[illegible]

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Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	<i>[Signature]</i> 25/10/24	<i>[Signature]</i> 25/10/24	<i>[Signature]</i> 25/10/24	

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.: 40 of 72

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Brand Name	RICHER CAPSULES
------------	-----------------

Product ID
No. :

1047

Batch Size

13,50,000 Capable.

Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules
----------------------	---

MFC NO:

ST/MFC/135/R2

Supersedes
MFC No:

SI/MFC/135/R1

Batch No.: G17250101

Mfg.Date:

01/2025

Exp.Date:

12/2027

12.6E IN-PROCESS CHECKS BY PRODUCTION (EVERY 30 MINUTES)

[illegible]

* If appearance are satisfactory document as complies.

Title	Prepared by:	Checked by:	Approved by:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 25/04/24	 25/04/24	 25/04/24	

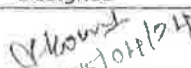
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	Safetab Life Science			Page No.:	41 of 72
	BATCH MANUFACTURING RECORD				
Brand Name	RICHER CAPSULES	Product ID No.:	1047	Batch Size	13,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Superseries MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

12.7 IN-PROCESS CHECKS BY IPQA (EVERY 1 HOUR):

DATE	TIME	HEG Capsules Size: '0 'Color: Cap: Red, Body: Red Printing: GHPL printed on both body and cap Group Weight: 11.900 $\pm$ 3 % Limit: 11.543 gm to 12.257gm Average Weight: 595 mg $\pm$ 3 % Limit: 577.150mg - 612.850mg Lock Length: 21.40mm $\pm$ 0.4mm Limit: 21.00mm to 21.80mm				Checked by IPQA
		Appearance*	Weight of 20 caps in g	Average weight in mg	Lock Length in mm	
14/02/25	06:42	Complies	11.903	595	21.40	✓
14/02/25	07:47	Complies	11.589	579	21.47	✓
14/02/25	08:55	Complies	11.585	579	21.41	✓
14/02/25	10:02	Complies	11.925	596	21.40	✓
14/02/25	11:08	Complies	11.770	588	21.46	✓
14/02/25	12:15	Complies	11.769	588	21.42	✓
14/02/25	13:20	Complies	11.583	579	21.39	✓
14/02/25	14:25	Complies	11.842	592	21.40	✓
14/02/25	15:30	Complies	11.806	590	21.40	✓
14/02/25	16:36	Complies	11.987	599	21.31	✓
14/02/25	17:42	Complies	11.870	593	21.46	✓
14/02/25	18:48	Complies	11.987	599	21.32	✓
14/02/25	19:55	Complies	11.802	590	21.40	✓
14/02/25	20:59	Complies	11.924	596	21.47	✓
Mlc Stopped at 21:40 due to shift closed						
15/02/25	07:10	Complies	11.842	592	21.40	✓
15/02/25	08:15	Complies	12.087	604	21.42	✓
15/02/25	09:20	Complies	11.866	593	21.41	✓
15/02/25	10:25	Complies	11.842	592	21.39	✓
15/02/25	11:30	Complies	11.806	590	21.33	✓
15/02/25	12:36	Complies	11.768	588	21.40	✓
15/02/25	13:43	Complies	11.568	578	21.39	✓
Mlc Stopped at 14:00 due to shift closed						
Batch completed						
15/02/25 NA						

* If appearance are satisfactory document as complies.

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 25/04/24	 25/04/24	 25/04/24

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BATCH MANUFACTURING RECORD

Page No.:

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Brand Name

RICHIER CAPSULES

Product ID
No.: -

1047

Batch Size

13,50,000 Capsules

Generic Name:

Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules

MFC NO:

ST/MFC/135/R2

Supersedes
MFC No:

ST/MFC/135/R1

Batch No.:

G17250101

Mfg.Date:

01/2025

Exp.Date:

12/2027

12.7B IN-PROCESS CHECKS BY IPQA (EVERY 1 HOUR):

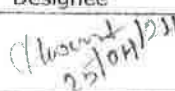
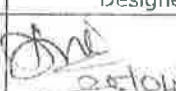
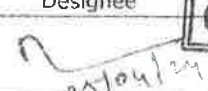
* If appearance are satisfactory document as complies.

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		Safetab Life Science		Page No.: 44 of 72	
BATCH MANUFACTURING RECORD					
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size	1250/100 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

12.8 IN-PROCESS CHECKS FREQUENCY: EVERY 2 HOUR BY PRODUCTION:

Date: 14/02/25 Time: 06:41		Upper % deviation = $\frac{\text{Maximum net fill weight} - \text{Average net fill weight}}{\text{Average net fill weight}} \times 100$ Lower % deviation = $\frac{\text{Minimum net fill weight} - \text{Average net fill weight}}{\text{Average net fill weight}} \times 100$	
Weight of 20 capsules: 11.8433g		Average weight of capsule: 592mg	
A	B	C	
1	596	96	500
2	592	94	498
3	585	95	490
4	586	97	489
5	592	96	496
6	596	94	502
7	595	95	500
8	585	96	489
9	586	97	489
10	597	96	501
11	594	95	499
12	595	94	501
13	594	97	497
14	591	96	495
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight		$\pm 5\%$ of average weight	
Min. fill weight 0.489 g - 1.21% Max. fill weight 0.502 g * +1.41%		Average fill weight of 20 Capsules: 0.495 g LIMIT: 595 mg + 3 % Limit: 577.150mg - 612.850mg	
Disintegration Time: 04 min 10 sec		(Limit: NMT 30 minutes at 37°C ± 2°C)	
Checked by: DR. J. S. (Production)			
Date: 14/02/25 Time: 08:46			
Weight of 20 capsules: 11.8433gms		Average weight of capsule: 592 mg	
A	B	C	
1	595	96	499
2	601	97	504
3	590	94	496
4	583	95	488
5	585	97	487
6	592	96	496
7	595	95	500
8	598	97	501
9	596	96	500
10	586	97	489
11	592	95	497
12	590	94	496
13	593	95	498
14	584	95	484
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight		$\pm 5\%$ of average weight	
Min. fill weight 0.488 g - 1.61% Max. fill weight 0.505 g * +1.81%		Average fill weight of 20 Capsules: 0.496 g LIMIT: 595 mg + 3 % Limit: 577.150mg - 612.850mg	
Disintegration Time: 03 min 38 sec		(Limit: NMT 30 minutes at 37°C ± 2°C)	
Checked by: DR. J. S. (Production)			

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 25/04/24	 25/04/24	 25/04/24

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 45 of 72
Brand Name	RICHFER CAPSULES	Product ID No.	1047	Batch Size	13,50,000 Capsules	
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/L.D./R1	
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027	

12.8A IN-PROCESS CHECKS FREQUENCY: EVERY 2 HOUR BY PRODUCTION:

Date: <u>14/02/25</u> Time: <u>10:51</u>											
Weight of 20 capsules : <u>11.817 gms</u>						Average weight of capsule : <u>590 mg</u>					
	A	B	C		A	B	C		A	B	C
1	597	97	500	8	584	96	488	15	589	97	492
2	598	96	502	9	591	95	496	16	590	94	496
3	581	94	487	10	591	96	495	17	594	95	499
4	593	95	498	11	598	94	504	18	600	96	504
5	600	97	503	12	596	95	501	19	595	94	501
6	598	94	504	13	596	96	500	20	599	97	502
7	586	97	489	14	581	94	487				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight								± 5% of average weight			
Min. fill weight <u>0.487</u> g. - <u>1.61</u> % Max. fill weight <u>0.504</u> g <u>+1.81</u> %											
Average fill weight of 20 Capsules: <u>0.495</u> g											
LIMIT: 595 mg ± 3 % Limit: 577.150mg - 612.850mg											
Disintegration Time : <u>04 min 08 sec</u>						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by: <u>DP 14/02/25</u> (Production)											
Date: <u>14/02/25</u> Time: <u>13:02</u>											
Weight of 20 capsules : <u>11.816 gms</u>						Average weight of capsule : <u>590 mg</u>					
	A	B	C		A	B	C		A	B	C
1	594	96	498	8	586	97	489	15	594	96	498
2	598	97	501	9	587	96	491	16	588	94	494
3	584	95	489	10	594	95	499	17	588	95	493
4	586	94	492	11	594	94	500	18	594	97	497
5	596	97	499	12	583	94	489	19	598	97	501
6	596	95	501	13	587	97	490	20	594	94	500
7	595	95	500	14	591	93	496				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight								± 5% of average weight (565.250mg to 624.750mg)			
Min. fill weight <u>0.489</u> g. - <u>1.21</u> % Max. fill weight <u>0.501</u> g <u>+1.21</u> %											
Average fill weight of 20 Capsules: <u>0.495</u> g											
LIMIT: 595 mg ± 3 % Limit: 577.150mg - 612.850mg											
Disintegration Time : <u>03 min 18 sec</u>						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by: <u>DP 14/02/25</u> (Production)											

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<u>25/01/25</u>	<u>25/01/25</u>	<u>25/01/25</u>

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 46 of 72
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047	Batch Size:	1,50,000 Capsules	
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/L35/R2	Supersedes MFC No:	ST/MFC/L35/R1	
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027	

12.8B IN-PROCESS CHECKS FREQUENCY: EVERY 2 HOUR BY PRODUCTION:

Date: 14/02/25 Time: 15:11											
Weight of 20 capsules : 11.836gms						Average weight of capsule : 591mg					
	A	B	C		A	B	C		A	B	C
1	587	95	492	8	586	96	490	15	583	94	489
2	588	94	489	9	598	95	503	16	590	97	493
3	600	97	503	10	595	94	501	17	592	96	496
4	596	96	500	11	598	97	496	18	590	95	495
5	593	95	498	12	598	95	498	19	600	97	503
6	589	94	495	13	593	96	497	20	599	97	502
7	586	97	489	14	593	94	499				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight ± 5% of average weight											
Min. fill weight 0.489g -1.41% Max. fill weight 0.503g +1.41%											
Average fill weight of 20 Capsules: 0.496g											
LIMIT: 595 mg ± 3 % Limit: 577.150mg - 612.850mg											
Disintegration Time : 02 min 12 sec						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by: [Signature] (Production)											
Date: 14/02/25 Time: 17:18											
Weight of 20 capsules : 11.859gms						Average weight of capsule : 592mg					
	A	B	C		A	B	C		A	B	C
1	591	96	495	8	601	97	504	15	595	95	500
2	598	97	501	9	593	96	497	16	598	94	504
3	598	95	498	10	589	94	495	17	598	96	502
4	584	94	490	11	601	97	504	18	598	97	501
5	593	97	496	12	592	95	497	19	594	97	497
6	595	96	499	13	594	96	498	20	585	95	490
7	597	95	502	14	596	97	499				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight ± 5% of average weight (565.250mg to 624.750mg)											
Min. fill weight 0.490g -1.40% Max. fill weight 0.504g +1.40%											
Average fill weight of 20 Capsules: 0.497g											
LIMIT: 595 mg ± 3 % Limit: 577.150mg - 612.850mg											
Disintegration Time : 03 min 12 sec						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by: [Signature] (Production)											

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	[Signature] 25/04/24	[Signature] 25/04/24	[Signature] 28/04/24

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BATCH MANUFACTURING RECORD

Page No.:

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Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size	13,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

12.8C IN-PROCESS CHECKS FREQUENCY: EVERY 2 HOUR BY PRODUCTION:

Date: 14/02/25 Time: 19:21											
Weight of 20 capsules: 11.765 gms						Average weight of capsule: 588 mg					
	A	B	C		A	B	C		A	B	C
1	584	96	488	8	588	96	492	15	593	97	496
2	596	96	500	9	596	97	499	16	594	99	497
3	593	95	498	10	582	94	488	17	583	94	489
4	586	94	492	11	580	94	486	18	583	95	488
5	593	97	496	12	584	95	489	19	588	96	492
6	584	95	489	13	586	96	490	20	591	97	494
7	596	96	500	14	587	95	492				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight								± 5% of average weight			
Min. fill weight 0.486 g. -1.41%						Max. fill weight 0.500 g +1.41%					
Average fill weight of 20 Capsules: 0.493 g											
LIMIT: 595 mg ± 3 % Limit: 577.150mg - 612.850mg											
Disintegration Time :						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by: DR 14/02/25 (Production)											
Date: 14/02/25 Time: 21:26											
Weight of 20 capsules: 11.806 gms						Average weight of capsule: 590 mg					
	A	B	C		A	B	C		A	B	C
1	597	96	501	8	584	96	488	15	586	97	489
2	581	95	486	9	592	95	497	16	583	96	487
3	582	94	488	10	592	94	498	17	581	95	486
4	596	97	499	11	593	97	496	18	593	94	499
5	600	97	503	12	593	96	497	19	599	97	502
6	597	96	501	13	598	95	503	20	599	96	503
7	595	95	500	14	594	94	500				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight								± 5% of average weight (565.250mg to 624.750mg)			
Min. fill weight 0.485 g. -1.82%						Max. fill weight 0.503 g +1.82%					
Average fill weight of 20 Capsules: 0.494 g											
LIMIT: 595 mg ± 3 % Limit: 577.150mg - 612.850mg											
Disintegration Time : 04 min 36 sec						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by: DR 14/02/25 (Production)											

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 25/04/24	 25/04/24	 25/04/24

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		Safetab Life Science			
BATCH MANUFACTURING RECORD				Page No.:	48 of 72
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size	1,350,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

12.8D IN-PROCESS CHECKS FREQUENCY: EVERY 2 HOUR BY PRODUCTION;

Date: <u>15/02/25</u> Time: <u>07:06</u>																																																																																																	
Weight of 20 capsules : <u>11.846 gms</u>	Average weight of capsule : <u>592 mg</u>																																																																																																
<table border="1"> <thead> <tr> <th></th> <th>A</th> <th>B</th> <th>C</th> <th></th> <th>A</th> <th>B</th> <th>C</th> <th></th> <th>A</th> <th>B</th> <th>C</th> </tr> </thead> <tbody> <tr><td>1</td><td>584</td><td>94</td><td>490</td><td>8</td><td>595</td><td>95</td><td>500</td><td>15</td><td>600</td><td>97</td><td>503</td></tr> <tr><td>2</td><td>589</td><td>96</td><td>493</td><td>9</td><td>598</td><td>97</td><td>501</td><td>16</td><td>600</td><td>97</td><td>503</td></tr> <tr><td>3</td><td>595</td><td>95</td><td>500</td><td>10</td><td>598</td><td>96</td><td>502</td><td>17</td><td>596</td><td>94</td><td>502</td></tr> <tr><td>4</td><td>600</td><td>97</td><td>503</td><td>11</td><td>596</td><td>97</td><td>499</td><td>18</td><td>596</td><td>95</td><td>501</td></tr> <tr><td>5</td><td>595</td><td>94</td><td>501</td><td>12</td><td>597</td><td>94</td><td>503</td><td>19</td><td>596</td><td>96</td><td>500</td></tr> <tr><td>6</td><td>596</td><td>96</td><td>500</td><td>13</td><td>585</td><td>95</td><td>490</td><td>20</td><td>585</td><td>95</td><td>490</td></tr> <tr><td>7</td><td>593</td><td>97</td><td>496</td><td>14</td><td>597</td><td>96</td><td>501</td><td></td><td></td><td></td><td></td></tr> </tbody> </table>		A	B	C		A	B	C		A	B	C	1	584	94	490	8	595	95	500	15	600	97	503	2	589	96	493	9	598	97	501	16	600	97	503	3	595	95	500	10	598	96	502	17	596	94	502	4	600	97	503	11	596	97	499	18	596	95	501	5	595	94	501	12	597	94	503	19	596	96	500	6	596	96	500	13	585	95	490	20	585	95	490	7	593	97	496	14	597	96	501					A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight Min. fill weight <u>0.490</u> g. <u>-1.20</u> % Max. fill weight <u>0.503</u> g <u>+1.41</u> % Average fill weight of 20 Capsules: <u>0.496</u> g LIMIT: 595 mg $\pm$ 3 % Limit: 577.150mg - 612.850mg Disintegration Time : <u>02 min 56 sec</u> (Limit: NMT 30 minutes at 37°C $\pm$ 2°C)
	A	B	C		A	B	C		A	B	C																																																																																						
1	584	94	490	8	595	95	500	15	600	97	503																																																																																						
2	589	96	493	9	598	97	501	16	600	97	503																																																																																						
3	595	95	500	10	598	96	502	17	596	94	502																																																																																						
4	600	97	503	11	596	97	499	18	596	95	501																																																																																						
5	595	94	501	12	597	94	503	19	596	96	500																																																																																						
6	596	96	500	13	585	95	490	20	585	95	490																																																																																						
7	593	97	496	14	597	96	501																																																																																										
Checked by: <u>[Signature]</u> <u>15/02/25</u> (Production)																																																																																																	
Date: <u>15/02/25</u> Time: <u>09:12</u>																																																																																																	
Weight of 20 capsules : <u>11.796 gms</u>	Average weight of capsule : <u>589 mg</u>																																																																																																
<table border="1"> <thead> <tr> <th></th> <th>A</th> <th>B</th> <th>C</th> <th></th> <th>A</th> <th>B</th> <th>C</th> <th></th> <th>A</th> <th>B</th> <th>C</th> </tr> </thead> <tbody> <tr><td>1</td><td>596</td><td>97</td><td>499</td><td>8</td><td>589</td><td>95</td><td>494</td><td>15</td><td>593</td><td>95</td><td>498</td></tr> <tr><td>2</td><td>596</td><td>96</td><td>500</td><td>9</td><td>583</td><td>94</td><td>489</td><td>16</td><td>593</td><td>94</td><td>499</td></tr> <tr><td>3</td><td>582</td><td>94</td><td>488</td><td>10</td><td>584</td><td>96</td><td>488</td><td>17</td><td>597</td><td>97</td><td>500</td></tr> <tr><td>4</td><td>586</td><td>97</td><td>489</td><td>11</td><td>591</td><td>95</td><td>496</td><td>18</td><td>593</td><td>96</td><td>497</td></tr> <tr><td>5</td><td>595</td><td>96</td><td>500</td><td>12</td><td>593</td><td>94</td><td>499</td><td>19</td><td>595</td><td>97</td><td>498</td></tr> <tr><td>6</td><td>588</td><td>94</td><td>494</td><td>13</td><td>597</td><td>97</td><td>500</td><td>20</td><td>595</td><td>98</td><td>497</td></tr> <tr><td>7</td><td>594</td><td>96</td><td>498</td><td>14</td><td>594</td><td>96</td><td>498</td><td></td><td></td><td></td><td></td></tr> </tbody> </table>		A	B	C		A	B	C		A	B	C	1	596	97	499	8	589	95	494	15	593	95	498	2	596	96	500	9	583	94	489	16	593	94	499	3	582	94	488	10	584	96	488	17	597	97	500	4	586	97	489	11	591	95	496	18	593	96	497	5	595	96	500	12	593	94	499	19	595	97	498	6	588	94	494	13	597	97	500	20	595	98	497	7	594	96	498	14	594	96	498					A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight Min. fill weight <u>0.488</u> g. <u>-1.21</u> % Max. fill weight <u>0.500</u> g <u>+1.21</u> % Average fill weight of 20 Capsules: <u>0.494</u> g LIMIT: 595 mg $\pm$ 3 % Limit: 577.150mg - 612.850mg Disintegration Time : <u>03 min 04 sec</u> (Limit: NMT 30 minutes at 37°C $\pm$ 2°C)
	A	B	C		A	B	C		A	B	C																																																																																						
1	596	97	499	8	589	95	494	15	593	95	498																																																																																						
2	596	96	500	9	583	94	489	16	593	94	499																																																																																						
3	582	94	488	10	584	96	488	17	597	97	500																																																																																						
4	586	97	489	11	591	95	496	18	593	96	497																																																																																						
5	595	96	500	12	593	94	499	19	595	97	498																																																																																						
6	588	94	494	13	597	97	500	20	595	98	497																																																																																						
7	594	96	498	14	594	96	498																																																																																										
Checked by: <u>[Signature]</u> <u>15/02/25</u> (Production)																																																																																																	

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<u>[Signature]</u> <u>25/04/24</u>	<u>[Signature]</u> <u>25/04/24</u>	<u>[Signature]</u> <u>25/04/24</u>	

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CONTROLLED COPY

		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 49 of 72
Brand Name:	RICHFER CAPSULES	Product ID No.:	1017	Batch Size:	13,50,000 Capsules	
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1	
Batch No.:	G17250101	Mfg. Date:	01/2025	Exp. Date:	12/2027	

12.8E IN-PROCESS CHECKS FREQUENCY: EVERY 2 HOUR BY PRODUCTION:

Date: 15/02/25 Time: 11:16..											
Weight of 20 capsules : 11.822g						Average weight of capsule : 592mg					
	A	B	C		A	B	C		A	B	C
1	595	96	499	8	595	97	498	15	597	94	503
2	598	97	501	9	595	96	499	16	586	97	489
3	597	95	502	10	598	95	503	17	598	96	502
4	597	94	503	11	596	94	502	18	598	95	503
5	597	97	500	12	596	97	499	19	594	94	500
6	592	96	496	13	596	96	500	20	597	96	501
7	591	95	496	14	594	95	499				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight								± 5% of average weight			
Min. fill weight 0.489 g. - 1.41 %						Max. fill weight 0.503 g + 1.41 %					
Average fill weight of 20 Capsules: 0.496 g											
LIMIT: 595 mg + 3 % Limit: 577.150mg - 612.850mg											
Disintegration Time : 04 min 33 sec						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by: [Signature] (Production)											
Date: 15/02/25 Time: 13:21											
Weight of 20 capsules : 11.875 gms						Average weight of capsule : 593mg					
	A	B	C		A	B	C		A	B	C
1	592	94	498	8	595	97	498	15	587	96	491
2	597	96	501	9	598	98	500	16	596	97	499
3	600	98	502	10	598	97	501	17	596	95	501
4	600	97	503	11	599	96	503	18	597	94	503
5	594	94	500	12	599	97	502	19	596	97	499
6	593	95	498	13	595	94	501	20	592	96	496
7	595	96	499	14	596	95	501				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight								± 5% of average weight (565.250mg to 624.750mg)			
Min. fill weight 0.496 g. - 0.60 %						Max. fill weight 0.503 g + 0.80 %					
Average fill weight of 20 Capsules: 0.499 g											
LIMIT: 595 mg + 3 % Limit: 577.150mg - 612.850mg											
Disintegration Time : 04 min 13 sec						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by: [Signature] (Production)											

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	[Signature] 25/02/25	[Signature] 25/02/25	[Signature] 25/02/25

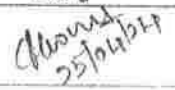
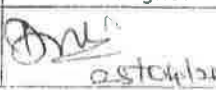
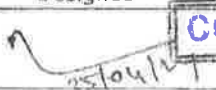
CONTROLLED COPY

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.:	50 of 72
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size	13,50,000 Capsules		
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Superseded MFC No:	ST/MFC/135/R1		
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027		

12.8F IN-PROCESS CHECKS FREQUENCY: EVERY 2 HOUR BY PRODUCTION:

Date:..... Time:.....							
Weight of 20 capsules :				Average weight of capsule :			
	A	B	C		A	B	C
1			8				15
2			9				16
3			10				17
4			11				18
5			12				19
6			13				20
7			14				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight				$\pm 5\%$ of average weight			
Min. fill weight g.....%				Max. fill weight g%			
Average fill weight of 20 Capsules:.....g							
LIMIT: 595 mg $\pm 3\%$ Limit:577.150mg – 612.850mg							
Disintegration Time :				(Limit: NMT 30 minutes at 37°C $\pm 2^\circ\text{C}$)			
Checked by:(Production)							
Date:..... Time:.....							
Weight of 20 capsules :				Average weight of capsule :			
	A	B	C		A	B	C
1			8				15
2			9				16
3			10				17
4			11				18
5			12				19
6			13				20
7			14				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight				$\pm 5\%$ of average weight (565.250mg to 624.750mg)			
Min. fill weight g.....%				Max. fill weight g%			
Average fill weight of 20 Capsules:.....g							
LIMIT: 595 mg $\pm 3\%$ Limit:577.150mg – 612.850mg							
Disintegration Time :				(Limit: NMT 30 minutes at 37°C $\pm 2^\circ\text{C}$)			
Checked by:(Production)							

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date			

CONTROLLED COPY

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		Safetab Life Science			
BATCH MANUFACTURING RECORD				Page No.:	51 of 72
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047	Batch Size:	13,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg. Date:	01/2025	Exp. Date:	12/2027

12.8G IN-PROCESS CHECKS FREQUENCY: EVERY 2 HOUR BY PRODUCTION:

Date:		Time:					
Weight of 20 capsules :				Average weight of capsule :			
	A	B	C		A	B	C
1			8				15
2			9				16
3			10				17
4			11				18
5			12				19
6			13				20
7			14				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight				± 5% of average weight			
Min. fill weight g.....%				Max. fill weight g%			
Average fill weight of 20 Capsules:.....g							
LIMIT: 595 mg + 3 % Limit:577.150mg - 612.850mg							
Disintegration Time :				(Limit: NMT 30 minutes at 37°C ± 2°C)			
Checked by:(Production)							
Date:		Time:					
Weight of 20 capsules :				Average weight of capsule :			
	A	B	C		A	B	C
1			8				15
2			9				16
3			10				17
4			11				18
5			12				19
6			13				20
7			14				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight				± 5% of average weight (565.250mg to 624.750mg)			
Min. fill weight g.....%				Max. fill weight g%			
Average fill weight of 20 Capsules:.....g							
LIMIT: 595 mg + 3 % Limit:577.150mg - 612.850mg							
Disintegration Time :				(Limit: NMT 30 minutes at 37°C ± 2°C)			
Checked by:(Production)							

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date			

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 52 of 72
Brand Name	RICHER CAPSULES	Product ID No.:	1047	Batch Size	13,50,000 Capsules	
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1	
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027	

12.9 IN-PROCESS CHECKS FREQUENCY: EVERY 4 HOUR BY IPQA:

Date: 14/02/25 Time: 06:50		$\text{Upper \% deviation} = \frac{\text{Maximum net fill weight} - \text{Average net fill weight}}{\text{Average net fill weight}} \times 100$ $\text{Lower \% deviation} = \frac{\text{Minimum net fill weight} - \text{Average net fill weight}}{\text{Average net fill weight}} \times 100$																																																																																																	
Weight of 20 capsules: 11.864 gm		Average weight of capsule: 593 mg																																																																																																	
<table border="1"> <thead> <tr> <th></th> <th>A</th> <th>B</th> <th>C</th> <th></th> <th>A</th> <th>B</th> <th>C</th> <th></th> <th>A</th> <th>B</th> <th>C</th> </tr> </thead> <tbody> <tr><td>1</td><td>583</td><td>94</td><td>489</td><td>8</td><td>590</td><td>95</td><td>495</td><td>15</td><td>594</td><td>94</td><td>500</td></tr> <tr><td>2</td><td>581</td><td>95</td><td>492</td><td>9</td><td>593</td><td>94</td><td>499</td><td>16</td><td>597</td><td>95</td><td>502</td></tr> <tr><td>3</td><td>596</td><td>96</td><td>500</td><td>10</td><td>596</td><td>96</td><td>500</td><td>17</td><td>597</td><td>96</td><td>501</td></tr> <tr><td>4</td><td>597</td><td>95</td><td>502</td><td>11</td><td>598</td><td>97</td><td>501</td><td>18</td><td>597</td><td>97</td><td>500</td></tr> <tr><td>5</td><td>597</td><td>97</td><td>500</td><td>12</td><td>592</td><td>94</td><td>498</td><td>19</td><td>594</td><td>95</td><td>499</td></tr> <tr><td>6</td><td>596</td><td>95</td><td>501</td><td>13</td><td>597</td><td>95</td><td>502</td><td>20</td><td>583</td><td>94</td><td>489</td></tr> <tr><td>7</td><td>595</td><td>96</td><td>499</td><td>14</td><td>585</td><td>96</td><td>489</td><td></td><td></td><td></td><td></td></tr> </tbody> </table>					A	B	C		A	B	C		A	B	C	1	583	94	489	8	590	95	495	15	594	94	500	2	581	95	492	9	593	94	499	16	597	95	502	3	596	96	500	10	596	96	500	17	597	96	501	4	597	95	502	11	598	97	501	18	597	97	500	5	597	97	500	12	592	94	498	19	594	95	499	6	596	95	501	13	597	95	502	20	583	94	489	7	595	96	499	14	585	96	489				
	A	B	C		A	B	C		A	B	C																																																																																								
1	583	94	489	8	590	95	495	15	594	94	500																																																																																								
2	581	95	492	9	593	94	499	16	597	95	502																																																																																								
3	596	96	500	10	596	96	500	17	597	96	501																																																																																								
4	597	95	502	11	598	97	501	18	597	97	500																																																																																								
5	597	97	500	12	592	94	498	19	594	95	499																																																																																								
6	596	95	501	13	597	95	502	20	583	94	489																																																																																								
7	595	96	499	14	585	96	489																																																																																												
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight		$\pm 5\%$ of average weight																																																																																																	
Min. fill weight 0.489 g - 1.60 %		Max. fill weight 0.502 g + 1.00 %																																																																																																	
Average fill weight of 20 Capsules: 0.497 g LIMIT: 595 mg $\pm 3\%$ Limit: 577.150mg - 612.850mg																																																																																																			
Disintegration Time: 04 min 15 sec		(Limit: NMT 30 minutes at 37°C $\pm 2^\circ\text{C}$)																																																																																																	
Checked by: <u>AV</u> (IPQA)																																																																																																			
Date: 14/02/25 Time: 10:55																																																																																																			
Weight of 20 capsules: 11.850 mg		Average weight of capsule: 592 mg																																																																																																	
<table border="1"> <thead> <tr> <th></th> <th>A</th> <th>B</th> <th>C</th> <th></th> <th>A</th> <th>B</th> <th>C</th> <th></th> <th>A</th> <th>B</th> <th>C</th> </tr> </thead> <tbody> <tr><td>1</td><td>595</td><td>95</td><td>500</td><td>8</td><td>592</td><td>97</td><td>495</td><td>15</td><td>594</td><td>95</td><td>499</td></tr> <tr><td>2</td><td>596</td><td>95</td><td>501</td><td>9</td><td>586</td><td>96</td><td>490</td><td>16</td><td>594</td><td>94</td><td>500</td></tr> <tr><td>3</td><td>585</td><td>96</td><td>489</td><td>10</td><td>586</td><td>97</td><td>489</td><td>17</td><td>597</td><td>96</td><td>501</td></tr> <tr><td>4</td><td>587</td><td>97</td><td>490</td><td>11</td><td>592</td><td>95</td><td>497</td><td>18</td><td>592</td><td>94</td><td>498</td></tr> <tr><td>5</td><td>595</td><td>94</td><td>501</td><td>12</td><td>596</td><td>96</td><td>500</td><td>19</td><td>595</td><td>96</td><td>499</td></tr> <tr><td>6</td><td>590</td><td>95</td><td>495</td><td>13</td><td>595</td><td>94</td><td>501</td><td>20</td><td>593</td><td>95</td><td>498</td></tr> <tr><td>7</td><td>596</td><td>97</td><td>499</td><td>14</td><td>594</td><td>95</td><td>499</td><td></td><td></td><td></td><td></td></tr> </tbody> </table>					A	B	C		A	B	C		A	B	C	1	595	95	500	8	592	97	495	15	594	95	499	2	596	95	501	9	586	96	490	16	594	94	500	3	585	96	489	10	586	97	489	17	597	96	501	4	587	97	490	11	592	95	497	18	592	94	498	5	595	94	501	12	596	96	500	19	595	96	499	6	590	95	495	13	595	94	501	20	593	95	498	7	596	97	499	14	594	95	499				
	A	B	C		A	B	C		A	B	C																																																																																								
1	595	95	500	8	592	97	495	15	594	95	499																																																																																								
2	596	95	501	9	586	96	490	16	594	94	500																																																																																								
3	585	96	489	10	586	97	489	17	597	96	501																																																																																								
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5	595	94	501	12	596	96	500	19	595	96	499																																																																																								
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Disintegration Time: 04 min 10 sec		(Limit: NMT 30 minutes at 37°C $\pm 2^\circ\text{C}$)																																																																																																	
Checked by: <u>8</u> (IPQA)																																																																																																			

Title	Prepared by:	Checked by:	Approved by:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 25/04/24	 25/04/24	 25/04/24	

UNCONTROLLED COPY

		Safetab Life Science		Page No.: 23 of 22	
BATCH MANUFACTURING RECORD					
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047	Batch Size:	13,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	5T/MFC/135/R2	Supersedes MFC No:	5T/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

12.9A IN-PROCESS CHECKS FREQUENCY: EVERY 4 HOUR BY IPQA:

Date: 14/12/25 Time: 03:05 15:05											
Weight of 20 capsules: 11.8839g						Average weight of capsule: 594mg					
	A	B	C		A	B	C		A	B	C
1	592	94	498	8	595	95	500	15	596	95	501
2	597	95	502	9	595	96	499	16	596	94	502
3	585	96	489	10	599	97	502	17	595	96	499
4	597	97	500	11	595	94	501	18	590	95	495
5	595	94	501	12	593	95	498	19	592	97	495
6	597	95	502	13	595	96	499	20	592	95	497
7	594	95	499	14	593	95	498				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight ± 5% of average weight											
Min. fill weight 0.489g -1.80% Max. fill weight 0.502g +0.80%											
Average fill weight of 20 Capsules: 0.498g											
LIMIT: 595 mg ± 3 % Limit: 577.150mg - 612.850mg											
Disintegration Time: 04 min 10 sec						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by: [Signature] (IPQA)											
Date: 14/12/25 Time: 19:10											
Weight of 20 capsules: 11.8599g						Average weight of capsule: 593mg					
	A	B	C		A	B	C		A	B	C
1	595	95	500	8	590	95	495	15	585	95	490
2	597	96	501	9	592	95	497	16	583	94	489
3	592	97	495	10	593	97	496	17	591	96	495
4	594	95	499	11	596	96	500	18	597	97	500
5	595	96	499	12	594	97	497	19	594	95	499
6	597	97	500	13	596	96	500	20	592	94	498
7	596	95	501	14	590	95	495				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight ± 5% of average weight (565.250mg to 624.750mg)											
Min. fill weight 0.489g -1.60% Max. fill weight 0.501g +0.80%											
Average fill weight of 20 Capsules: 0.497g											
LIMIT: 595 mg ± 3 % Limit: 577.150mg - 612.850mg											
Disintegration Time: 04 min 8 sec						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by: [Signature] (IPQA)											

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature	[Signature]	[Signature]	[Signature]
Date	25/04/24	25/04/24	25/04/24

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Safetab Life Science

BATCH MANUFACTURING RECORD

Page No.:

54 of 72

Brand Name

RICHER CAPSULES

Product ID No.:

1047

Batch Size

13,50,000 Capsules

Generic Name:

Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules

MFC NO:

ST/MFC/135/R2

Supersedes MFC No:

ST/MFC/135/R1

Batch No.:

G17250101

Mfg.Date:

01/2025

Exp.Date:

12/2027

12.9BIN-PROCESS CHECKS FREQUENCY: EVERY 4 HOUR BY IPQA:

Date: 15/02/25 Time: 07:15											
Weight of 20 capsules: 11.836 gm						Average weight of capsule: 592 mg					
	A	B	C		A	B	C		A	B	C
1	594	94	500	8	591	94	497	15	584	95	489
2	596	95	501	9	594	95	499	16	587	97	490
3	585	96	489	10	595	95	500	17	589	96	493
4	585	95	490	11	598	97	501	18	591	96	495
5	597	97	500	12	594	96	498	19	593	94	499
6	597	96	501	13	596	97	499	20	595	95	500
7	590	95	495	14	585	95	490				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight								± 5% of average weight			
Min. fill weight 0.489 g.....%						Max. fill weight 0.501 g.....%					
Average fill weight of 20 Capsules: 0.496 g											
LIMIT: 595 mg + 3 % Limit: 577.150mg - 612.850mg											
Disintegration Time: 04 min 36 sec						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by: (IPQA)											
Date: 15/02/25 Time: 11:22											
Weight of 20 capsules: 11.891 gm						Average weight of capsule: 594 mg					
	A	B	C		A	B	C		A	B	C
1	584	94	490	8	592	95	497	15	595	95	500
2	594	95	499	9	595	96	499	16	597	96	501
3	595	95	500	10	596	96	500	17	599	97	502
4	598	96	502	11	599	97	502	18	594	95	499
5	598	97	501	12	595	94	501	19	591	94	497
6	594	95	499	13	595	95	500	20	593	95	498
7	591	96	495	14	596	96	500				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight								± 5% of average weight (565.250mg to 624.750mg)			
Min. fill weight 0.490 g.....%						Max. fill weight 0.502 g.....%					
Average fill weight of 20 Capsules: 0.499 g											
LIMIT: 595 mg + 3 % Limit: 577.150mg - 612.850mg											
Disintegration Time: 03 min 10.5 sec						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by: (IPQA)											

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 25/04/24	 25/04/24	 25/04/24

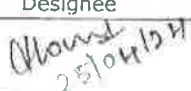
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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.:	55 of 72
Brand Name	RICHER CAPSULES	Product ID No.:	1047	Batch Size	13,50,000 Capsules		
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1		
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027		

12.9CIN-PROCESS CHECKS FREQUENCY: EVERY 4 HOUR BY IPQA:

Date:.....		Time:.....					
Weight of 20 capsules :				Average weight of capsule :			
	A	B	C		A	B	C
1			8				15
2			9				16
3			10				17
4			11				18
5			12				19
6			13				20
7			14				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight						± 5% of average weight	
Min. fill weight g.....%				Max. fill weight g%			
Average fill weight of 20 Capsules:.....g							
LIMIT: 595 mg + 3 % Limit:577.150mg - 612.850mg							
Disintegration Time :				(Limit: NMT 30 minutes at 37°C ± 2°C)			
Checked by:(IPQA)							
Date:.....		Time:.....					
Weight of 20 capsules :				Average weight of capsule :			
	A	B	C		A	B	C
1			8				15
2			9				16
3			10				17
4			11				18
5			12				19
6			13				20
7			14				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight						± 5% of average weight (565.250mg to 624.750mg)	
Min. fill weight g.....%				Max. fill weight g%			
Average fill weight of 20 Capsules:.....g							
LIMIT: 595 mg + 3 % Limit:577.150mg - 612.850mg							
Disintegration Time :				(Limit: NMT 30 minutes at 37°C ± 2°C)			
Checked by:(IPQA)							

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date			

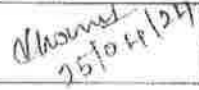
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		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047	Page No.:	56 of 77
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Batch Size:	13,500,000 capsules
Batch No.:	G17250101	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/135/R1
				Exp.Date:	12/2027

12.9DIN-PROCESS CHECKS FREQUENCY: EVERY 4 HOUR BY IPQA:

Date:.....		Time:.....					
Weight of 20 capsules :				Average weight of capsule :			
	A	B	C		A	B	C
1			8				15
2			9				16
3			10				17
4			11				18
5			12				19
6			13				20
7			14				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight				± 5% of average weight			
Min. fill weight g.....%				Max. fill weight g.....%			
Average fill weight of 20 Capsules:.....g							
LIMIT: 595 mg + 3 % Limit:577.150mg - 612.850mg							
Disintegration Time :				(Limit: NMT 30 minutes at 37°C ± 2°C)			
Checked by:(IPQA)							
Date:.....		Time:.....					
Weight of 20 capsules :				Average weight of capsule :			
	A	B	C		A	B	C
1			8				15
2			9				16
3			10				17
4			11				18
5			12				19
6			13				20
7			14				
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight				± 5% of average weight (565.250mg to 624.750mg)			
Min. fill weight g.....%				Max. fill weight g.....%			
Average fill weight of 20 Capsules:.....g							
LIMIT: 595 mg + 3 % Limit:577.150mg - 612.850mg							
Disintegration Time :				(Limit: NMT 30 minutes at 37°C ± 2°C)			
Checked by:(IPQA)							

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date			

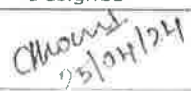
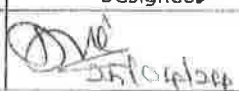
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		Safetab Life Science			
BATCH MANUFACTURING RECORD				Page No.:	57 of 72
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047	Batch Size:	13,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

12.9E IN-PROCESS CHECKS FREQUENCY: EVERY 4 HOUR BY IPQA:

Date:..... Time:.....																																																																																																	
Weight of 20 capsules :	Average weight of capsule :																																																																																																
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Checked by:(IPQA)																																																																																																	

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date			

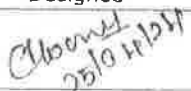
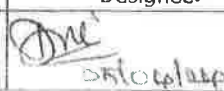
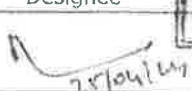
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		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Page No.:	58 of 77
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Batch Size	13,50,000 Capsules
Batch No.:	G17250101	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/135/R1
				Exp.Date:	12/2027

12.9F IN-PROCESS CHECKS FREQUENCY: EVERY 4 HOUR BY IPQA:

Date:..... Time:.....											
Weight of 20 capsules :						Average weight of capsule :					
	A	B	C		A	B	C		A	B	C
1				8				15			
2				9				16			
3				10				17			
4				11				18			
5				12				19			
6				13				20			
7				14							
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight						± 5% of average weight					
Min. fill weight g.....%						Max. fill weight g%					
Average fill weight of 20 Capsules:.....g											
LIMIT: 595 mg + 3 % Limit:577.150mg – 612.850mg											
Disintegration Time :						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by:(IPQA)											
Date:..... Time:.....											
Weight of 20 capsules :						Average weight of capsule :					
	A	B	C		A	B	C		A	B	C
1				8				15			
2				9				16			
3				10				17			
4				11				18			
5				12				19			
6				13				20			
7				14							
A : Weight of filled capsule, B: weight of empty capsule, C: Fill weight						± 5% of average weight (565.250mg to 624.750mg)					
Min. fill weight g.....%						Max. fill weight g%					
Average fill weight of 20 Capsules:.....g											
LIMIT: 595 mg + 3 % Limit:577.150mg – 612.850mg											
Disintegration Time :						(Limit: NMT 30 minutes at 37°C ± 2°C)					
Checked by:(IPQA)											

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date			

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		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.:	59 of 72
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size	13,50,000 Capsules	Supersedes MFC No.:	ST/MFC/135/R1
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Exp.Date:	12/2027	Mfg.Date:	01/2025
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027	Mfg.Date:	01/2025

13.0 WEIGHING RECORD OF FILLED CAPSULES:

Cont. No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by	Cont. No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by
1	44.89	3.50	41.39	Savitha	IR	26					
2	52.08	4.00	48.08	Savitha	IR	27					
3	39.10	3.50	35.60	Savitha	IR	28					
4	42.03	3.50	38.53	Savitha	IR	29					
5	40.44	3.50	36.94	Savitha	IR	30					
6	45.12	3.50	41.62	Savitha	IR	31					
7	44.75	3.50	41.25	Savitha	IR	32					
8	47.00	3.50	43.50	Savitha	IR	33					
9	42.25	3.50	38.75	Savitha	IR	34					
10	44.98	3.50	41.48	Savitha	IR	35					
11	42.90	3.50	39.40	Vasanthi	IR	36					
12	45.42	3.50	41.92	Vasanthi	IR	37					
13	46.13	3.50	42.63	Vasanthi	IR	38					
14	42.47	4.00	38.47	Vasanthi	IR	39					
15	42.50	3.50	39.00	Vasanthi	IR	40					
16	40.70	3.50	37.20	Vasanthi	IR	41					
17	42.25	3.50	38.75	Vasanthi	IR	42					
18	47.33	4.00	43.33	Vasanthi	IR	43					
19	44.02	3.50	40.52	Vasanthi	IR	44					
20	21.54 24.80	2.90	18.64 21.90	Vasanthi	IR	45					
21						46					
22						47					
23						48					
24						49					
25						50					
Total weight of Filled capsules:										787.00	kg

Intimate IPQA to draw the sample Production Sign: <u>IR</u> Date: <u>15/02/25</u>	Sample withdrawn by IPQA. IPQA Sign: <u>IR</u> Date: <u>15/02/25</u>
Send Test request form for analysis of filled capsules to QC department.	

Title Designation	Prepared by: QA Executive / Designee	Checked by: Production Head / Designee	Approved by: QA Head / Designee
Signature with Date <u>Abhinav</u> <u>25/04/24</u>	<u>IR</u> <u>25/04/24</u>	<u>IR</u> <u>25/04/24</u>	<u>IR</u> <u>25/04/24</u>

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		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047	Page No.:	60 of 77
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Batch Size	15,000 Capsules
Batch No.:	G17250101	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/135/R1
				Exp.Date:	12/2027

13.0A WEIGHING RECORD OF FILLED CAPSULES:

Cont. No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by	Cont. No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by
1						26					
2						27					
3						28					
4						29					
5						30					
6						31					
7						32					
8						33					
9						34					
10						35					
11						36					
12						37					
13						38					
14						39					
15						40					
16						41					
17						42					
18						43					
19						44					
20						45					
21						46					
22						47					
23						48					
24						49					
25						50					
Total weight of Filled capsules:										kg	

Intimate IPQA to draw the sample	Sample withdrawn by IPQA.
Production Sign:.....Date:.....	IPQA Sign:.....Date:.....
Send Test request form for analysis of filled capsules to QC department.	

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 25/04/24	 25/04/24	 25/04/24

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		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Page No.:	61 of 72
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Batch Size	13,50,000 Capsules
Batch No.:	G17250101	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/135/R1
				Exp.Date:	12/2027

13.1 RECONCILIATION:

Average weight of capsule: **595** mg

1.0	Theoretical weight of Filled capsules	:	808.25 Kg	1350000 No's
2.0	Actual weight of Filled capsules	:	787.00 Kg	13,22,689 No's
3.0	Capsule filling Loss (1.0 - 6.0)	:	15.20 Kg	25,551 No's
4.0	In-process samples			
	A IPQA Samples	:	0.99 Kg	1660 No's
	B QC Samples	:	0.06 Kg	100 No's
	C Validation Samples	:	— Kg	— No's
5.0	Total samples: (A + B + C)	:	1.05 Kg	1760 No's
6.0	Total: (5.0 + 2.0)	:	788.05 Kg	13,24,449 No's
7.0	% Yield = $\frac{6.0}{1.0} \times 100$ (Limit: NLT 97.00 %)	:		98.10 %

Reconciliation done by Production sign/Date: **R 15/02/25**

Checked by IPQA sign/Date: **R 15/02/25**

If yield is out of limit, raise deviation and Inform to QA. After QA, Investigation and approval proceed to the next stage.

Total rejects destroyed: **15.20** Kg Rejected materials shall be destroyed in the presence of QA

Done by Production sign/Date: **R 15/02/25** Checked By IPQA sign/Date: **R 15/02/25**

13.2 CAPSULES RELEASED FOR INSPECTION:

Production Sign/Date: **R 15/02/25**

IPQA Sign/Date: **R 15/02/25**

Prepared by:	Checked by:	Approved by:
QA Executive / Designee	Production Head / Designee	QA Head / Designee
R 15/04/24	R 15/04/24	R 15/04/24

CONTROLLED COPY

UNCONTROLLED COPY

		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 52 of 72
Brand Name	RICHER CAPSULES	Product ID No.:	1047	Batch Size	1,50,000 Capsules	
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1	
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027	

14.0 CAPSULE INSPECTION:

14.1 LINE CLEARENCE CHECKS:

S.No	Checks	Observation	
		production	IPQA
1	Check whether empty containers, polythene bags and documents of previous batch/product are removed from the area.	✓	✓
2	Check whether the scrap from waste bin is removed and new polythene bag is put into it.	✓	✓
3	Check the absence of tablets of previous batch/product in the container and surrounding area.	✓	✓
4	Check the area (floor, wall, ceiling, door, windows) are clean.	✓	✓
5	Check whether the tube light fixture, supply grills, riser grills, filters and electrical fixtures are clean.	✓	✓
6	Check whether the daily records are updated and signed.	✓	✓
7	Check the environmental condition and record in BMR.	✓	✓
8	Check whether area and equipment status board is updated.	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply

Checked by (Production) sign/date: *[Signature]* 14/02/25

Verified by (IPQA) sign/date: *[Signature]* 14/02/25

ENVIRONMENTAL CONDITIONS:	Date: 14/02/25		Date: 15/02/25	
	Observation	Production Sign	Observation	Production Sign
Temperature: 23°C to 27°C	25°C	<i>[Signature]</i>	24°C	<i>[Signature]</i>
Relative Humidity: 45% to 55 %	49 %	<i>[Signature]</i>	47 %	<i>[Signature]</i>

14.2 APPROVAL FOR INSPECTION:

Production Sign/Date: *[Signature]* 14/02/25

IPQA Sign./Date: *[Signature]* 15/02/25

S. No	Process Instructions
1	Carry out visual inspection of capsules on capsule manual inspection area.
2	Collect inspected capsules in containers lined with polythene bags. Weigh the containers and record the weight.
3	Intimate In-process Quality Assurance.

14.3 CAPSULES VISUAL INSPECTION RECORD:

Date	Container No		Time		Total Quantity Rejected	Capsule Inspection Done by/Date	Checked by/Date
	From	To	Started	Completed			
14/02/25	01	10	06:46	21:40	0.50	Mami/14.02.25	<i>[Signature]</i>
15/02/25	11	20	07:10	14:00	0.40	Sivabami/15.02.25	<i>[Signature]</i>

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<i>[Signature]</i> 25/04/24	<i>[Signature]</i> 25/04/24	<i>[Signature]</i> 25/04/24

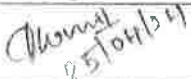
CONTROLLED COPY

UNCONTROLLED COPY

		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.:	63 of 72
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size	1,250,000 Capsules		
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	SI/MFC/135/R2	Supersedes MFC No:	SI/MFC/135/R1		
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027		

14.4 WEIGHING RECORD OF INSPECTED CAPSULES:

Cont. No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by	Cont. No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by
1	44.89	3.50	41.39	Mani	IR	26					
2	52.02	4.00	48.02	Mani	IR	27					
3	39.10	3.50	35.60	Mani	IR	28					
4	42.03	3.50	38.53	Mani	IR	29					
5	40.44	3.50	36.94	Mani	IR	30					
6	45.12	3.50	41.62	Mani	IR	31					
7	44.75	3.50	41.25	Mani	IR	32					
8	47.00	3.50	43.50	Mani	IR	33					
9	42.25	3.50	38.75	Mani	IR	34					
10	44.98	3.50	41.48	Mani	IR	35					
11	42.90	3.50	39.40	Mani	IR	36					
12	45.42	3.50	41.92	Sivakami	IR	37					
13	46.13	3.50	42.63	Sivakami	IR	38					
14	42.47	4.00	38.47	Sivakami	IR	39					
15	42.50	3.50	39.00	Sivakami	IR	40					
16	40.70	3.50	37.20	Sivakami	IR	41					
17	42.25	3.50	38.75	Sivakami	IR	42					
18	47.33	4.00	43.33	Sivakami	IR	43					
19	44.82	3.50	40.32	Sivakami	IR	44					
20	20.64	2.90	17.74	Sivakami	IR	45					
21						46					
22						47					
23						48					
24						49					
25						50					
Total weight of Filled capsules:							786.10		kg		

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date			

UNCONTROLLED COPY

CONTROLLED COPY

		Safetab Life Science			
		BATCH MANUFACTURING RECORD		Page No.: 64 of 72	
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size	13,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Superseries MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

14.4A WEIGHING RECORD OF INSPECTED CAPSULES:

Cont. No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by	Cont. No	Gross weight in Kg	Tare weight in Kg	Net weight in Kg	Weighed by	Checked by
1						26					
2						27					
3						28					
4						29					
5						30					
6						31					
7						32					
8						33					
9						34					
10						35					
11						36					
12						37					
13						38					
14						39					
15						40					
16						41					
17						42					
18						43					
19						44					
20						45					
21						46					
22						47					
23						48					
24						49					
25						50					
Total weight of Filled capsules:										kg	

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	 25/04/24	 25/04/24	 25/04/24

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UNCONTROLLED COPY

		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name:	RICHFER CAPSULES	Product ID No.:	1047	Page No.:	65 of 72
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Batch Size:	13,50,000 Capsules
Batch No.:	G17250101	Mfg.Date:	01/2025	Supersedes MFC No:	ST/MFC/135/R1
				Exp.Date:	12/2027

14.5 RECONCILIATION: (INSPECTION OF CAPSULES)

1.0	Theoretical weight of capsules	:	803.25 kg	1350000 No's
2.0	Capsules transferred for Inspection	:	787.00 kg	13,22,689 No's
3.0	Rejected Capsules	:	0.90 kg	1512 No's
4.0	Total weight of good Capsules	:	786.10 kg	13,21,176 No's
5.0	% Yield = $\frac{4.0}{1.0} \times 100$	:	97.86 %	

Reconciliation done by Production sign/Date: 15/02/25 Checked by IPQA sign/Date: 15/02/25

Total rejects destroyed: 0.90 Kg. Rejected materials should be destroyed in the presence of QA.

Done by Packing sign/Date: 15/02/25 Checked by IPQA sign/Date: 15/02/25

15.0 RELEASE FOR PACKING:	
BMR reviewed by IPQA Sign/Date :	<u>15/02/25</u>
BMR Released for packing by QA Head Sign/Date :	<u>15/02/2025</u>

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	<u>15/04/24</u>	<u>25/04/24</u>	<u>25/04/24</u>

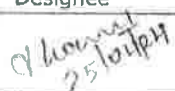
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		Safetab Life Science			
BATCH MANUFACTURING RECORD				Page No.:	66 of 72
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size	13,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

16.0 PROCESS HISTORY


 15/02/25

Title	Prepared by:	Checked by:	Approved by:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 25/04/24	 25/04/24	 25/04/24	

UNCONTROLLED COPY

	Safetab Life Science			BATCH MANUFACTURING RECORD	
				Page No.:	67 of 72
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size	13,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date:	12/2027

17.0 Following the BMR records in additional attached;		Checked by Production Head	Reviewed by QA Head
1	Raw Materials dispensed labels	✓	✓
2	Granulation stage analytical report	H	H
3	Filled capsule analytical report	✓	✓

Note: Tick mark (✓) if Complies and (X) if Does not comply.

This Batch Manufacturing reviewed on date.....15/02/25

Production Head sign/date.....[Signature] 15/02/25

This Batch Manufacturing Record received, reviewed and batch is released for packing on date.....15/02/2025

Reviewed by QA Head.....[Signature]

15/02/2025

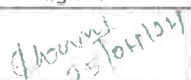
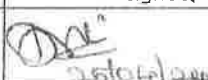
Title	Prepared by:	Checked by:	Approved by:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	<u>[Signature] 25/04/24</u>	<u>[Signature] 25/04/24</u>	<u>[Signature] 25/04/24</u>	

UNCONTROLLED COPY

		Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 68 of 72
Brand Name	RICHER CAPSULES	Product ID No.:	1017	Batch Size	13,50,000 Capsules	
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No:	ST/MFC/135/R1	
Batch No.:	G17250101	Mfg. Date:	01/2025	Exp. Date:	12/2027	

18.0 ABBREVIATIONS

S.No.	Short Form	Abbreviation	S.No.	Short Form	Abbreviation
1	BP	British Pharmacopeia	19	A.R.No.	Analytical Report Number
2	API	Active Pharmaceutical Ingredients	20	IPQA	In Process Quality Assurance
3	BMR	Batch Manufacturing Record	21	L	Lakhs
4	MFG	Manufacturing	22	TRF	Test Request Form
5	EXP	Expiry	23	SOP	Standard Operating Procedure
6	QA	Quality Assurance	24	mm	Millimeter
7	Kg	Kilogram	25	NLT	Not Less Than
8	g	Gram	26	NMT	Not More Than
9	lts	Liters	27	Tab	Tablet
10	Min	Minutes	28	RHS	Right Hand Side
11	Hrs	Hours	29	LHS	Left Hand Side
12	M/C	Machine	30	Std	Standard
13	Prod	Production	31	Avg	Average
14	B.No	Batch number	32	rpm	Rotation Per Minute
15	mg	Milligram	33	No's	Numbers
16	Qty	Quantity	34	Sign	Signature
17	QC	Quality Control	35		
18	LOD	Loss On Drying	36		

Title	Prepared by:	Checked by:	Approved by:	CONTROLLED COPY
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 25/04/24	 25/04/24	 25/04/24	

UNCONTROLLED COPY

Safetab Life Science

BATCH MANUFACTURING RECORD

Brand Name	RICHTER CAPSULES	Product ID No.:	1017	Page No.:	70 of 72
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	SI/MFC/135/R2	Batch Size	1350000
Batch No.:	G17250101	Mfg. Date:	01/2025	Supersedes MFC No:	SI/MFC/135/R1
				Exp. Date:	12/2027

BMR COPY/QUALITY CONTROL COPY

20.0 TEST REQUEST FORM FOR FILLED CAPSULES:

From: Manufacturing Department	To: Q.A. Department
To be filled by production	To be filled by IPQA
Date of Mfg.: 01/2025	Quantity Sampled: 100 caps
Date of exp.: 12/2027	No. of containers: 20
Test Request for: content	Sampled by: V. R. P. on date: 14/02/25
TRF raised by: M. on date: 14/02/25	Sample received by: on date: 15/02/25
To be filled by QC	
TRF received on: 15/02/25	
Sample tested on: 15/02/25	

Test Results

Each Capsule Contains:

Assay:

Carbonyl Iron - 100.99mg (101.0%)

Folic Acid - 556.77mcg (117.4%)

Cyanocobalamin - 20.60mcg (137.39%)

Ascorbic Acid - 54.60mg (112.8%)

Zinc sulphate - 24.963mg (110.86%)

Alpha Tocopheryl Acetate - 18.65IU (124.3%)

Sodium sulphate - 70.456mcg (108.39%)

Analytical Reference no.: SI/M250429

Analysed By: V. R. P. on: 26/02/25

Space for QC Approval (Stamping and Signing)

28/02/25

Title	Prepared by:	Checked by:	Approved by:
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee
Signature with Date	(Signature) 25/02/25	(Signature) 25/02/25	(Signature) 25/02/25

CONTROLLED COPY

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 Safetab Life Science		BATCH MANUFACTURING RECORD		Page No.: 71 of 72
Brand Name	RICHFER CAPSULES	Product ID No.:	1047	Batch Size: 13,50,000 Capsules
Generic Name:	Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules	MFC NO:	ST/MFC/135/R2	Supersedes MFC No: ST/MFC/135/R1
Batch No.:	G17250101	Mfg.Date:	01/2025	Exp.Date: 12/2027

21.0 BATCH MANUFACTURING RECORD REVIEW CHECK LIST		
S.No. No.	CHECK POINTS	Status
1	The entire Page no: <u>1</u> to <u>72</u> are available, verified and found correct.	Yes / No
2	Batch numbers available in all pages verified and are correct.	Yes / No
3	Manufacturing and expiry is correctly allotted verified.	Yes / No
4	Dispensing carried out on calibrated balance verified.	Yes / No
5	Dispensing Cards attached.	Yes / No
6	Line clearance is taken prior to all dispensing and manufacturing activities.	Yes / No
7	Dispensing is carried out as per indent of raw materials are correct.	Yes / No
8	Environmental conditions comply during all the manufacturing steps.	Yes / No
9	All wrong entries if any have been strike out and signed and verified.	Yes / No
10	Actual equipment used is as specified and verified.	Yes / No
11	Blend, Compressed Tablet container labels are attached.	Yes / No
12	Lubrication, Compression and Inspection reconciliation is filled and variance is within acceptance limit.	Yes / No
13	If any deviation, change control or OOS initiated, related to this batch verified and corrective action implemented.	Yes / No / NA
Note:	If any abnormalities noticed during batch manufacturing record review it should be brought to the notice of QA Head.	

Batch Manufacturing Record reviewed by IPQA Sign/Date: 15/02/25

QA Head Sign/Date: 15/02/2025

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	CONTROLLED COPY
Signature with Date	<u>25/01/24</u>	<u>25/01/24</u>	<u>25/01/24</u>	

UNCONTROLLED COPY

		Safetab Life Science			
BATCH MANUFACTURING RECORD					
Brand Name		Product ID No.:		Page No.:	
RICHFER CAPSULES		1047		72 of 72	
Generic Name:		MFC NO:		Batch Size	
Carbonyl Iron, Vitamins, Zinc and Antioxidants capsules		ST/MFC/135/R2		13.50L Capsules	
Batch No.:		Mfg.Date:		Supersedes MFC No:	
G17250101		01/2025		ST/MFC/135/R1	
				Exp.Date:	
				12/2027	

22.0 REVISION HISTORY:

Date of Revision	Revision No.	Changes Made	Effective BATCH NO.	Effective Date
	00	1. BMR is prepared for 13.50L refer change control No: ST/CC/23/025.	G17230211	10.02.2023
25/04/2024	01	1. Manufacturing license changed GHPL Loan license from Safetab life science 2. Hydrophobic colloidal anhydrous silica BP name has been corrected as per BP monograph. Refer change control No: ST/CC/24/021.	G17240424	25/04/2024

Title	Prepared by:	Checked by:	Approved by:	
Designation	QA Executive / Designee	Production Head / Designee	QA Head / Designee	
Signature with Date	 25/04/24	 25/04/24	 25/04/24	

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