
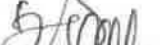


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	PACKING MATERIAL SPECIFICATION			
Name of Material	GRIPEX SALES PRINTED FOIL			
Specification No.	SPEC-PMG00079-00	Revision No.	00	Item Code: PMG00079
Supersedes	PMSG00079-00	Effective Date	20/01/2024	Page No.: 1 of 3

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.	Storage condition	Store in below 30°C.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	1 meter of foil from each roll. Minimum 60% from total number of rolls are to be sampled.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	12 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			for 
Date	20/01/2024	20/01/2024	20/01/2024


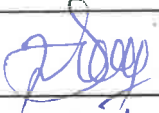

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	PACKING MATERIAL SPECIFICATION			
Name of Material	GRIPEX SALES PRINTED FOIL			
Specification No.	SPEC-PMG00079-00	Revision No.	00	Item Code: PMG00079
Supersedes	PMSG00079-00	Effective Date	20/01/2024	Page No.: 2 of 3


S.NO	TEST (s)	SPECIFICATION (s)
1	*Description	0.10mm thickness, 120mm Aluminium poly laminated foil and printing should be as per standard, approved text, design and colour scheme.
2	Dimensions Width Thickness	120±2.0mm (118 to 122 mm) 0.10±0.02mm (0.08 to 0.12 mm)
3	Total Grammage	99.0 – 121.0 g/sq.m
4	*Text matter	Should comply with approved Artwork or approved shade card.
5	*Colour	Should comply with approved shade card.
6	Pinholes	Should be absent
7	Winding direction	Should comply with approved artwork.
8	*Printing Quality	Should be free from dots, colour variation and Foreign particles.
9	Cleanliness check	Should be free from dirty, mutilated, torn or stained.

Remarks: The above * Marked tests are to be performed while retesting the material.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			for 
Date	20/01/2024	20/01/2024	20/01/2024

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	PACKING MATERIAL SPECIFICATION			
Name of Material	GRIPEX SALES PRINTED FOIL			
Specification No.	SPEC-PMG00079-00	Revision No.	00	Item Code: PMG00079
Supersedes	PMSG00079-00	Effective Date	20/01/2024	Page No.: 3 of 3

REVISION HISTORY:

Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PMG00079-00	(i) Periodic review. (ii) Specification numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	20/01/2024

**** END OF THE DOCUMENT ****

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	20/01/2024	20/01/2024	20/01/2024

Format No: ST/QC/058:A1

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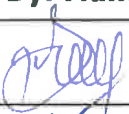

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Puducherry

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STANDARD TESTING PROCEDURE

Name of Material	GRIPEX SALES PRINTED FOIL			
STP No.	STP-PMG00079-00	Revision No.	00	Item Code: PMG00079
Supersedes	PMTG00079-00	Effective Date	20/01/2024	Page No.: 1 of 3

1. DESCRIPTION:	0.10mm thickness, 120mm Aluminium poly laminated foil and printing should be as per standard, approved text, design and colour scheme.
2. DIMENSIONS:	Width: Measure the width (in mm) of the foil randomly and take the average. Thickness: Measure the thickness (in mm) of the foil randomly and take the average.
3. TOTAL GRAMMAGE:	Cut a perfect square of 5cm x 5cm of the foil and weigh the piece (W gms) and calculate the total Grammage (GSM) using the following formula. Check the Aluminium poly laminated foil randomly and take the average. CALCULATION: $\text{GSM} = \frac{W \text{ (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$
4. TEXT MATTER:	Check the text matter in comparison with approved Artwork or approved shade card.
5. COLOUR:	Check the colour in comparison with approved shade card.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			for 
Date	20/01/2024	20/01/2024	20/01/2024

Format No: ST/QC/058(R1):A1

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Puducherry

STANDARD TESTING PROCEDURE

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Name of Material	GRIPEX SALES PRINTED FOIL			
STP No.	STP-PMG00079-00	Revision No.	00	Item Code: PMG00079
Supersedes	PMTG00079-00	Effective Date	20/01/2024	Page No.: 2 of 3

6. PIN HOLES:

Check the Aluminium strip foil by placing the foil sample in pinholes tester and check under light for pinholes.

7. WINDING DIRECTION:




Check the winding direction to confirm with the artwork.

8. PRINTING QUALITY:

Check the printing Quality randomly and free from dots, colour variation and foreign particles.


9. CLEANLINESS CHECK:

Check the cleanliness of the foils. The test passes if the foils are not dirty, mutilated, torn or stained.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	20/01/2024	20/01/2024	20/01/2024

Format No: ST/QC/058(R1):A1


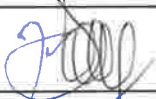

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	STANDARD TESTING PROCEDURE			
Name of Material	GRIPEX SALES PRINTED FOIL			
STP No.	STP-PMG00079-00	Revision No.	00	Item Code: PMG00079
Supersedes	PMTG00079-00	Effective Date	20/01/2024	Page No.: 3 of 3

REVISION HISTORY:


STP No.	Reason for Review	Change control No.	Effective Date
STP-PMG00079-00	(i) Periodic review. (ii) STP numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	20/01/2024

**** END OF THE DOCUMENT****




Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			for 
Date	20/01/2024	20/01/2024	20/01/2024

Format No: ST/QC/058(R1):A1

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	Safetab Life Science Puducherry		MASTER COPY	
	PACKING MATERIAL SPECIFICATION			
Name of Material	GRIPEX LEAFLET			
Specification No.	SPEC-PML00089-00	Revision No.	00	Item Code: PML00089
Supersedes	PMSL00089-00	Effective Date	21/02/2024	Page No.: 1 of 3

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (S)	
1.	Storage condition	Store in room temperature.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	5 number of Leaflets.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	12 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			for 
Date	19/02/2024	20/02/2024	21/02/2024




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	PACKING MATERIAL SPECIFICATION			
Name of Material	GRIPEX LEAFLET			
Specification No.	SPEC-PML00089-00	Revision No.	00	Item Code: PML00089
Supersedes	PMSL00089-00	Effective Date	21/02/2024	Page No.: 2 of 3


S.NO	TEST (s)	SPECIFICATION (s)
1	*Description	60GSM Maplitho paper printed in Blue colour with 4 foldings.
2	Dimensions Length Height	140±2.0mm (138 to 142 mm) 370±2.0mm (368 to 372 mm)
3	Total Grammage	54.0 – 66.0 g/sq.m
4	*Text matter	Should comply with approved Artwork or approved shade card.
5	*Colour	Should comply with approved shade card.
6	*Printing quality	Should be free from dots, colour variation and foreign particles.
7	Cleanliness check	Should be free from dirty, mutilated, torn or stained.

Remarks: The above * Marked tests are to be performed while retesting the material.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			for 
Date	19/02/2024	20/02/2024	21/02/2024

Format No: ST/QC/058:A1




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	PACKING MATERIAL SPECIFICATION			
Name of Material	GRIPEX LEAFLET			
Specification No.	SPEC-PML00089-00	Revision No.	00	Item Code: PML00089
Supersedes	PMSL00089-00	Effective Date	21/02/2024	Page No.: 3 of 3

REVISION HISTORY:

Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PML00089-00	(i) Periodic review. (ii) Specification numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	21/02/2024

**** END OF THE DOCUMENT ****

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			for 
Date	19/02/2024	20/02/2024	21/02/2024

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Puducherry

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STANDARD TESTING PROCEDURE


Name of Material	GRIPEX LEAFLET			
STP No.	STP-PML00089-00	Revision No.	00	Item Code: PML00089
Supersedes	PMTL00089-00	Effective Date	21/02/2024	Page No.: 1 of 3

1. DESCRIPTION:	60GSM Maplitho paper printed in Blue colour with 4 foldings.
2. DIMENSIONS:	<p>Length:</p> <p>Measure the length (in mm) of the leaflet randomly and take the average.</p> <p>Height:</p> <p>Measure the height (in mm) of the leaflet randomly and take the average.</p>
3. TOTAL GRAMMAGE:	<p>Measure the dimensions of leaflets. Weigh the leaflet (W gms) and calculate the total Grammage (GSM) using the following formula. Check the 5 leaflets individually and take the average.</p> <p>CALCULATION:</p> $\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$
4. TEXT MATTER:	Check the text matter in comparison with approved Artwork or approved shade card.
5. COLOUR:	Check the colour in comparison with approved shade card.




Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	19/02/2024	20/02/2024	21/02/2024

Format No: ST/QC/058:A1

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	STANDARD TESTING PROCEDURE		
Name of Material	GRIPEX LEAFLET		
STP No.	STP-PML00089-00	Revision No.	00
Supersedes	PMTL00089-00	Effective Date	21/02/2024
		Item Code: PML00089	Page No.: 2 of 3

6.	PRINTING QUALITY: Check the printing Quality randomly and free from dots, colour variation and foreign particles.
7.	CLEANLINESS CHECK: Check the cleanliness of the leaflets. The test passes if the leaflet are not dirty, mutilated, torn or stained.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	19/02/2024	20/02/2024	21/02/2024

Format No: ST/QC/058:A1


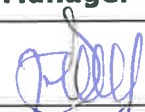

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	STANDARD TESTING PROCEDURE			
Name of Material	GRIPEX LEAFLET			
STP No.	STP-PML00089-00	Revision No.	00	Item Code: PML00089
Supersedes	PMTL00089-00	Effective Date	21/02/2024	Page No.: 3 of 3

REVISION HISTORY:


STP No.	Reason for Review	Change control No.	Effective Date
STP-PML00089-00	(I) Periodic review. (ii) STP numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	21/02/2024

**** END OF THE DOCUMENT ****




Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	19/02/2024	20/02/2024	21/02/2024

Format No: ST/QC/058:A1

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	PACKING MATERIAL SPECIFICATION			
Name of Material	GRIPEX SALES PRINTED CARTON			
Specification No.	SPEC-PMG00080-00	Revision No.	00	Item Code: PMG00080
Supersedes	PMSG00080-00	Effective Date	21/02/2024	Page No.: 1 of 3

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (S)	
1.	Storage condition	Store in room temperature.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	5 number of Cartons. Sampling shall be done as per British Military Standard.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	24 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst.Manager-QC	By. Manager-QC	AGM - QA
Signature			
Date	19/02/2024	20/02/2024	21/02/2024




Format No: ST/QC/058:A1

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	PACKING MATERIAL SPECIFICATION			
Name of Material	GRIPEX SALES PRINTED CARTON			
Specification No.	SPEC-PMG00080-00	Revision No.	00	Item Code: PMG00080
Supersedes	PMSG00080-00	Effective Date	21/02/2024	Page No.: 2 of 3


S.NO	TEST (s)	SPECIFICATION (s)
1	*Description	300 GSM Cyber XL board printed carton with UV varnish, Braille text dots embossed and reverse tuck-in, side opening type and printing should be as per standard, approved text, design and colour scheme.
2	Dimensions: Length Breadth Height	95±2.0mm (93 to 97 mm) 66±2.0mm (64 to 68 mm) 66±2.0mm (64 to 68 mm)
3	Total Grammage	NLT 285.0 g/sq.m
4	*Text matter	Should comply with approved Artwork or approved shade card.
5	*Colour	Should comply with approved shade card.
6	*Printing Quality	Should be free from dots, colour variation and foreign particles.
7	*Pasting Quality	Should comply
8	Cleanliness check	Should be free from dirty, mutilated, torn or stained.

Remarks: The above * Marked tests are to be performed while retesting the material.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst.Manager-QC	Dy. Manager-QC	AGM - QA
Signature			
Date	19/02/2024	20/02/2024	21/02/2024

Format No: ST/QC/058:A1

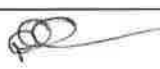
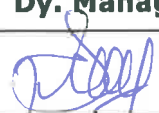

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	PACKING MATERIAL SPECIFICATION			
Name of Material	GRIPEX SALES PRINTED CARTON			
Specification No.	SPEC-PMG00080-00	Revision No.	00	Item Code: PMG00080
Supersedes	PMSG00080-00	Effective Date	21/02/2024	Page No.: 3 of 3

REVISION HISTORY:

Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PMG00080-00	(i) Periodic review. (ii) Specification numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	21/02/2024

**** END OF THE DOCUMENT ****

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst.Manager-QC	Dy. Manager-QC	AGM - QA
Signature			for 
Date	19/02/2024	20/02/2024	21/02/2024

Format No: ST/QC/058:A1

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Puducherry

STANDARD TESTING PROCEDURE

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Name of Material	GRIPEX SALES PRINTED CARTON			
STP No.	STP-PMG00080-00	Revision No.	00	Item Code: PMG00080
Supersedes	PMTG00080-00	Effective Date	21/02/2024	Page No.: 1 of 3

1. DESCRIPTION:

300 GSM Cyber XL board printed carton with UV varnish, Braille text dots embossed and reverse tuck-in, side opening type and printing should be as per standard, approved text, design and colour scheme.

2. DIMENSIONS:

Length:

Measure the length (in mm) of 5 cartons individually and take the average.

Breadth:

Measure the breadth (in mm) of 5 cartons individually and take the average.

Height:

Measure the Height (in mm) of 5 cartons individually and take the average.

3. TOTAL GRAMMAGE:


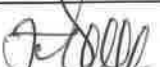

Cut the cartons and weigh the piece (W gms) and calculate the Grammage (GSM) using the following formula. Check the 5 cartons individually and take the average.

CALCULATION:


$$\text{GSM} = \frac{W \text{ (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$$

4. TEXT MATTER:


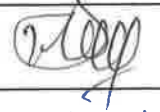

Check the text matter in comparison with approved Artwork or approved shade card.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst.Manager-QC	Dy. Manager-QC	AGM - QA
Signature			
Date	19/02/2024	20/02/2024	21/02/2024


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	STANDARD TESTING PROCEDURE		
Name of Material	GRIPEX SALES PRINTED CARTON		
STP No.	STP-PMG00080-00	Revision No.	00
Supersedes	PMTG00080-00	Effective Date	21/02/2024
		Item Code: PMG00080	Page No.: 2 of 3

5.	COLOUR: Check the colour in comparison with approved shade card.
6.	PRINTING QUALITY: Check the printing Quality randomly and free from dots, colour variation and foreign particles.
7.	PASTING QUALITY: Check the pasting Quality randomly.
8.	CLEANLINESS CHECK: Check the cleanliness of the cartons. The test passes if the cartons are not dirty, mutilated, torn or stained.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst.Manager-QC	Dy. Manager-QC	AGM - QA
Signature			for 
Date	19/02/2024	20/02/2024	21/02/2024


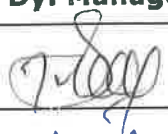

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	STANDARD TESTING PROCEDURE			
Name of Material	GRIPEX SALES PRINTED CARTON			
STP No.	STP-PMG00080-00	Revision No.	00	Item Code: PMG00080
Supersedes	PMTG00080-00	Effective Date	21/02/2024	Page No.: 3 of 3


REVISION HISTORY:

STP No.	Reason for Review	Change control No.	Effective Date
STP-PMG00080-00	(i) Periodic review. (ii) STP numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	21/02/2024




**** END OF THE DOCUMENT ****

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst.Manager-QC	Dy. Manager-QC	AGM - QA
Signature			
Date	19/02/2024	20/02/2024	21/02/2024

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	Safetab Life Science Puducherry		MASTER COPY	
	PACKING MATERIAL SPECIFICATION			
Name of Material	380 x 350 x 410MM GHPL 5 PLY PRINTED SHIPPER			
Specification No.	SPEC-PTMT0023-00	Revision No.	00	Item Code: PTMT0023
Supersedes	NIL	Effective Date	24/04/2025	Page No.: 1 of 4

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.0	Storage condition	Store in room temperature.
2.0	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.0	Total Quantity of sample required for analysis	1 number of Shipper.
4.0	Quantity of reserve sample	Not applicable.
5.0	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.0	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.0	Retest period	NA

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			for 
Date	20/04/25	23/04/2025	24/04/2025

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Safetab Life Science
Puducherry

PACKING MATERIAL SPECIFICATION

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Name of Material	380 x 350 x 410MM GHPL 5 PLY PRINTED SHIPPER			
Specification No.	SPEC-PTMT0023-00	Revision No.	00	Item Code: PTMT0023
Supersedes	NIL	Effective Date	24/04/2025	Page No.: 2 of 4

S.NO	TEST (s)	SPECIFICATION (s)
1.0	Description	5 Ply corrugated shipper with vertical corrugation having upward direction arrow, GENERIC HEALTHCARE PVT. LTD., INDIA and GHPL logo. Text matter shall be printed in Pantone Black C on golden brown natural kraft paper. It should comply with the approved standard design.
2.0	Dimensions: Length Breadth Height	 380±5.0mm (375 to 385 mm) 350±5.0mm (345 to 355 mm) 410±5.0mm (405 to 415 mm)
3.0	Total Grammage:	
	Outside Linear kraft	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Flute 1	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Middle Linear kraft	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Flute 2	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Inner Linear kraft	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	22/04/25	23/04/2025	24/04/2025

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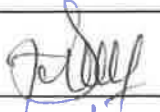

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Specification No.	SPEC-PTMT0023-00	Revision No.	00	Item Code: PTMT0023
Supersedes	NIL	Effective Date	24/04/2025	Page No.: 3 of 4

S.NO	TEST (s)	SPECIFICATION (s)
4.0	Flute Percentage: Flute 1 Flute 2	Not less than 25.0% Not less than 25.0%
5.0	Staples	Clean and free from rust copper pin to be applied in pairs. Pairs of staples shall be applied at approximate equal distance.
6.0	Flaps	No gap or overlaps between two flaps.
7.0	Moisture content	Not more than 10.0%
8.0	Bursting Strength	Not less than 15.0 Kg/Cm ²
9.0	Printing Quality	Should comply
10.0	Cleanliness check	Should be free from dirty, mutilated, torn or stained.

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Name of Material	380 x 350 x 410MM GHPL 5 PLY PRINTED SHIPPER			
Specification No.	SPEC-PTMT0023-00	Revision No.	00	Item Code: PTMT0023
Supersedes	NIL	Effective Date	24/04/2025	Page No.: 4 of 4

REVISION HISTORY:


Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PTMT0023-00	New Specification prepared.	NA	24/04/2025

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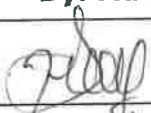

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	STANDARD TESTING PROCEDURE			
Name of Material	380 x 350 x 410MM GHPL 5 PLY PRINTED SHIPPER			
STP No.	STP-PTMT0023-00	Revision No.	00	Item Code: PTMT0023
Supersedes	NIL	Effective Date	24/04/2025	Page No.: 1 of 4

1.0	DESCRIPTION: 5 Ply corrugated shipper with vertical corrugation having upward direction arrow, GENERIC HEALTHCARE PVT. LTD., INDIA and GHPL logo. Text matter shall be printed in Pantone Black C on golden brown natural kraft paper. It should comply with the approved standard design.
2.0	DIMENSIONS: Length: Measure the length of the shipper by using calibrated scale (in mm). Breadth: Measure the breadth of the shipper by using calibrated scale (in mm). Height: Measure the Height of the shipper by using calibrated scale (in mm).
3.0	TOTAL GRAMMAGE: Using calibrated scale mark 10 x 10cm cut the shipper and soak in water for 15 minutes, separate the layers and dry in hot air oven at 105° for 15 minutes. After drying weigh the each layer (W gms) and calculate the GSM for each layer using the following formula. CALCULATION: $\text{GSM} = \frac{W \text{ (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$

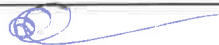


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	STANDARD TESTING PROCEDURE			
Name of Material	380 x 350 x 410MM GHPL 5 PLY PRINTED SHIPPER			
STP No.	STP-PTMT0023-00	Revision No.	00	Item Code: PTMT0023
Supersedes	NIL	Effective Date	24/04/2025	Page No.: 2 of 4

4.0	FLUTE PERCENTAGE: After determination of GSM for each layer, weigh the flute 1 and flute 2 layer (W1 gm) and cut in 10 x 10cm and weigh (W2 gm). Calculate the flute 1 and flute 2 percentage using the following formula. Calculation: $= \frac{(W1 - W2)}{W1} \times 100$ Where, W1 – Weight of the flute before cutting. W2 – Weight of the flute after cutting.
5.0	STAPLES: Check the shipper is clean and free from rust copper pin to be applied in pairs. Pairs of staples shall be applied at approximate equal distance.
6.0	FLAPS: Check for gap or overlap between two flaps and report the observation.
7.0	MOISTURE CONTENT: Using calibrated scale mark 10 x 10cm and weigh the shipper (W1 gm), cut into small pieces and dry in an oven at a temperature 105°C for 30 minutes. After drying, cool in desiccator and weigh the small pieces of shipper (W2 gm) and calculate the moisture content in percentage using the formula,




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	Calculation: $= \frac{(W1 - W2)}{\text{Weight of Shipper (W1)}} \times 100$
8.0	BURSTING STRENGTH: Carry out this using a bursting strength apparatus. Check the bursting strength of the sample in three different places and find the average.
9.0	PRINTING QUALITY: Check the pasting Quality randomly.
10.0	CLEANLINESS CHECK: Check the cleanliness of the shipper. The test passes if the shipper is not dirty, mutilated, torn or stained.


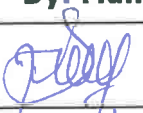

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STP No.	STP-PTMT0023-00	Revision No.	00	Item Code: PTMT0023
Supersedes	NIL	Effective Date	24/04/2025	Page No.: 4 of 4

<u>REVISION HISTORY:</u>			
STP No.	Reason for Review	Change control No.	Effective Date
STP-PTMT0023-00	New STP prepared	NA	24/04/2025
** END OF THE DOCUMENT **			

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