
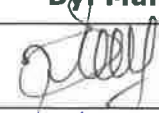

	<b>Safetab Life Science</b> <b>Puducherry</b>		<b>MASTER COPY</b>	
	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Product</b>	<b>LITACOLD FLU PRINTED CATCH COVER</b>			
<b>Specification No.</b>	SPEC-PML00084-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00084
<b>Supersedes</b>	PMSL00084-00	<b>Effective Date</b>	29/12/2023	<b>Page No.:</b> 1 of 3

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.	Storage condition	Store in room temperature.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	5 number of Cartons. Sampling shall be done as per British Military Standard.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	24 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	28/12/2023	29/12/2023	29/12/2023

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Puducherry

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**PACKING MATERIAL SPECIFICATION**

<b>Name of Product</b>	<b>LITACOLD FLU PRINTED CATCH COVER</b>			
<b>Specification No.</b>	SPEC-PML00084-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00084
<b>Supersedes</b>	PMSL00084-00	<b>Effective Date</b>	29/12/2023	<b>Page No.:</b> 2 of 3

S.NO	TEST (s)	SPECIFICATION (s)
1	*Description	200 GSM Indian art card paper printed carton with UV varnish and printing should be as per standard, approved text, design and colour scheme.
2	<b>Dimensions:</b>  Length  Breadth  Height	  75±2.0mm (73 to 77 mm)  25±2.0mm (23 to 27 mm)  70±2.0mm (68 to 72 mm)
3	Total Grammage	190.0 – 210.0 g/sq.m
4	*Text matter	Should comply with approved Artwork or approved shade card.
5	*Colour	Should comply with approved shade card.
6	*Printing Quality	Should be free from dots, colour variation and foreign particles.
7	*Pasting Quality	Should comply
8	Cleanliness check	Should be free from dirty, mutilated, torn or stained.

**Remarks: The above \* Marked tests are to be performed while retesting the material.**

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
<b>Designation</b>	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
<b>Signature</b>			
<b>Date</b>	28/12/2023	29/12/2023	29/12/2023

Format No: ST/QC/058:A1

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Puducherry

**PACKING MATERIAL SPECIFICATION**

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<b>Name of Product</b>	<b>LITACOLD FLU PRINTED CATCH COVER</b>			
<b>Specification No.</b>	SPEC-PML00084-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00084
<b>Supersedes</b>	PMSL00084-00	<b>Effective Date</b>	29/12/2023	<b>Page No.:</b> 3 of 3

**REVISION HISTORY:**


Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PML00084-00	(i) Periodic review. (ii) Specification numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	29/12/2023

**\*\* END OF THE DOCUMENT \*\***

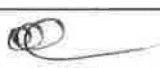


Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
<b>Designation</b>	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
<b>Signature</b>			
<b>Date</b>	28/12/2023	29/12/2023	29/12/2023

Format No: ST/QC/058:A1

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	<b>STANDARD TESTING PROCEDURE</b>		
<b>Name of Product</b>	<b>LITACOLD FLU PRINTED CATCH COVER</b>		
<b>STP No.</b>	STP-PML00084-00	<b>Revision No.</b>	00
<b>Supersedes</b>	PMTL00084-00	<b>Effective Date</b>	29/12/2023
			<b>Item Code:</b> PML00084 <b>Page No.:</b> 1 of 3

<b>1. DESCRIPTION:</b>	200 GSM Indian art card paper printed carton with UV varnish and printing should be as per standard, approved text, design and colour scheme.
<b>2. DIMENSIONS:</b>	<p><b>Length:</b></p> <p>Measure the length (in mm) of 5 cartons individually and take the average.</p> <p><b>Breadth:</b></p> <p>Measure the breadth (in mm) of 5 cartons individually and take the average.</p> <p><b>Height:</b></p> <p>Measure the Height (in mm) of 5 cartons individually and take the average.</p>
<b>3. TOTAL GRAMMAGE:</b>	<p>Cut the cartons and weigh the piece (W gms) and calculate the Grammage (GSM) using the following formula. Check the 5 cartons individually and take the average.</p> <p><b>CALCULATION:</b></p> $\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$
<b>4. TEXT MATTER:</b>	<p>Check the text matter in comparison with approved Artwork or approved shade card.</p>

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	28/12/2023	29/12/2023	29/12/2023

Format No: ST/QC/058:A1

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Puducherry

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**STANDARD TESTING PROCEDURE**

<b>Name of Product</b>	<b>LITACOLD FLU PRINTED CATCH COVER</b>			
<b>STP No.</b>	STP-PML00084-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00084
<b>Supersedes</b>	PMTL00084-00	<b>Effective Date</b>	29/12/2023	<b>Page No.:</b> 2 of 3

**5. COLOUR:**

Check the colour in comparison with approved shade card.

**6. PRINTING QUALITY:**




Check the printing Quality randomly and free from dots, colour variation and foreign particles.

**7. PASTING QUALITY:**

Check the pasting Quality randomly.


**8. CLEANLINESS CHECK:**

Check the cleanliness of the cartons. The test passes if the cartons are not dirty, mutilated, torn or stained.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
<b>Designation</b>	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
<b>Signature</b>			
<b>Date</b>	28/12/2023	29/12/2023	29/12/2023

Format No: ST/QC/058:A1


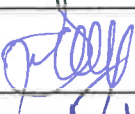

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	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Product</b>	<b>LITACOLD FLU PRINTED CATCH COVER</b>			
<b>STP No.</b>	STP-PML00084-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00084
<b>Supersedes</b>	PMTL00084-00	<b>Effective Date</b>	29/12/2023	<b>Page No.:</b> 3 of 3

**REVISION HISTORY:**

STP No.	Reason for Review	Change control No.	Effective Date
STP-PML00084-00	(i) Periodic review. (ii) STP numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	29/12/2023


**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	28/12/2023	29/12/2023	29/12/2023




Format No: ST/QC/058:A1

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	<b>PACKING MATERIAL SPECIFICATION</b>		
<b>Name of Material</b>	<b>302MM STRIP FOIL (BSO)</b>		
<b>Specification No.</b>	SPEC-PMST0044-00	<b>Revision No.</b>	00
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025
		<b>Item Code:</b> PMST0044	
		<b>Page No.:</b> 1 of 3	

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.	Storage condition	Store in below 30°C.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	1 meter of foil from each roll. Minimum 60% from total number of rolls are to be sampled.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	12 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
<b>Designation</b>	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
<b>Signature</b>			
<b>Date</b>	18/08/2025	19/08/2025	20/08/2025

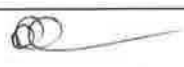
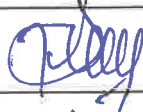

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	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>302MM STRIP FOIL (BSO)</b>			
<b>Specification No.</b>	SPEC-PMST0044-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMST0044
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 2 of 3

S.NO	TEST (s)	SPECIFICATION (s)
1.	*Description	0.07mm thickness, 302mm Aluminum plain strip foil (BSO).
2.	<b>Dimensions:</b> Width Thickness	302±2.0mm (300 to 304mm) 0.07±0.005mm (0.065 to 0.075 mm)
3.	Total Grammage	107.5 – 126.2 g/sq.m
	GSM of Aluminium layer	74.8 – 87.8 g/sq.m
	GSM of Nylon layer	32.7 – 38.4 g/sq.m
4.	*Pinholes	Should be absent
5.	*Cleanliness check	Should be free from dirty, mutilated, torn or Stained.
6.	Hologram images	Should be present.


**Remarks: The above \* Marked tests are to be performed while retesting the material.**

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	18/08/2025	19/08/2025	20/08/2025

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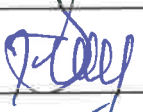



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	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>302MM STRIP FOIL (BSO)</b>			
<b>Specification No.</b>	SPEC-PMST0044-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMST0044
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 3 of 3

**REVISION HISTORY:**

Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PMST0044-00	New Specification prepared.	NA	20/08/2025

**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	18/08/2025	19/08/2025	20/08/2025

Format No: ST/OC/058:A1

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**Safetab Life Science**  
Puducherry

**STANDARD TESTING PROCEDURE**

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<b>Name of Material</b>	<b>302MM STRIP FOIL (BSO)</b>			
<b>STP No.</b>	STP-PMST0044-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMST0044
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 1 of 3

**1. DESCRIPTION:**

0.07mm thickness, 302mm Aluminium plain strip foil (BSO).

**2. DIMENSIONS:**

**Width:**

Measure the width (in mm) of the foil randomly and take the average.

**Thickness:**

Measure the thickness (in mm) of the foil randomly and take the average.

**3. TOTAL GRAMMAGE:**

Cut a perfect square of 5cm x 5cm of the foil and weigh the piece (W gms) and calculate the Grammage (GSM) using the following formula. Check the aluminium plain strip foil randomly and take the average.


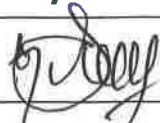

**CALCULATION:**

$$\text{GSM} = \frac{W \text{ (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$$

**GSM OF ALUMINIUM (NET METAL) & NYLON LAYER:**

Soak the piece of foil cut from Aluminium strip foil in Glacial acetic acid for ½ hour, remove the foil and separate Aluminium and nylon layer after washing in tap water and dry the pieces using a cloth. Weigh the Aluminium and nylon layer separately. Calculate the GSM of respective Aluminium and nylon layer from the formula,

$$\text{GSM} = \frac{W \text{ (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$$

<b>Particulars</b>	<b>PREPARED BY</b>	<b>REVIEWED BY</b>	<b>APPROVED BY</b>
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	18/08/2025	19/08/2025	20/08/2025

Format No: ST/OC/058:A1

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**Safetab Life Science**  
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**STANDARD TESTING PROCEDURE**

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Name of Material	302MM STRIP FOIL (BSO)			
STP No.	STP-PMST0044-00	Revision No.	00	Item Code: PMST0044
Supersedes	NIL	Effective Date	20/08/2025	Page No.: 2 of 3

Where W = Weight in gram, L = Length in cm, H = Height in cm  
The result gives the GSM of Aluminium (Net metal) and Nylon.

**4. PINHOLES:**


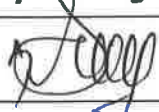

Check the Aluminium strip foil by placing the foil sample in pinholes tester and check under light for pinholes.

**5. CLEANLINESS CHECK:**

Check the cleanliness of the foils. The test passes if the foils are not dirty, mutilated, torn or stained.


**6. HOLOGRAM IMAGES:**

Check the hologram images randomly.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025

Format No: ST/QC/058:A1


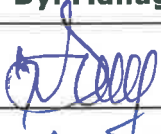

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	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>302MM STRIP FOIL (BSO)</b>			
<b>STP No.</b>	STP-PMST0044-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMST0044
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 3 of 3

**REVISION HISTORY:**


Specification No.	Reason for Review	Change control No.	Effective Date
STP-PMST0044-00	New STP Prepared.	NA	20/08/2025

**\*\* END OF THE DOCUMENT \*\***




Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025

Format No: ST/QC/058:A1

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	<b>PACKING MATERIAL SPECIFICATION</b>		
<b>Name of Material</b>	<b>LITACOLD FLU SALES PRINTED FOIL</b>		
<b>Specification No.</b>	SPEC-PML00081/01-00	<b>Revision No.</b>	00
<b>Supersedes</b>	PMSL00081-00	<b>Effective Date</b>	29/12/2023
		<b>Item Code:</b>	PML00081/01
		<b>Page No.:</b>	1 of 4

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.	Storage condition	Store in below 30°C.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	1 meter of foil from each roll. Minimum 60% from total number of rolls are to be sampled.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	12 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	27/12/2023	28/12/2023	29/12/2023

Format No: ST/QC/058:A1

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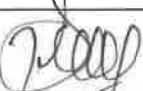

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Puducherry

**PACKING MATERIAL SPECIFICATION**

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<b>Name of Material</b>	<b>LITACOLD FLU SALES PRINTED FOIL</b>			
<b>Specification No.</b>	SPEC-PML00081/01-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00081/01
<b>Supersedes</b>	PMSL00081-00	<b>Effective Date</b>	29/12/2023	<b>Page No.:</b> 2 of 4

S.NO	TEST (s)	SPECIFICATION (s)
1	*Description	0.07mm thickness, 302mm Aluminium strip foil and printing should be as per standard, approved text, design and colour scheme.
2	<b>Dimensions:</b> Width Thickness	302±2.0mm (300 to 304 mm) 0.07±0.005mm (0.065 to 0.075 mm)
3	Total Grammage	107.5 – 126.2 g/sq.m
	GSM of Aluminium layer	74.8 – 87.8 g/sq.m
	GSM of Nylon layer	32.7 – 38.4 g/sq.m
4	Peel test	Should comply
5	*Text matter	Should comply with approved Artwork or approved shade card.
6	*Colour	Should comply with approved shade card.
7	Pinholes	Should be absent

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
<b>Designation</b>	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
<b>Signature</b>			
<b>Date</b>	27/12/2023	28/12/2023	29/12/2023

Format No: ST/QC/058:A1

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**Safetab Life Science**  
Puducherry

**PACKING MATERIAL SPECIFICATION**

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**Name of Material** LITACOLD FLU SALES PRINTED FOIL

**Specification No.** SPEC-PML00081/01-00

**Revision No.**

00

**Item Code:**  
PML00081/01

**Supersedes** PMSL00081-00

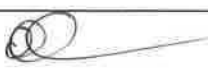
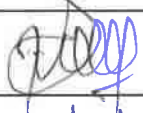

**Effective Date**

29/12/2023

**Page No.:** 3 of 4


S.NO	TEST (s)	SPECIFICATION (s)
8	Winding direction	Should comply with approved artwork.
9	*Printing Quality	Should be free from dots, colour variation and Foreign particles.
10	Cleanliness check	Should be free from dirty, mutilated, torn or stained.

**Remarks:** The above \* Marked tests are to be performed while retesting the material.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	27/12/2023	28/12/2023	29/12/2023

Format No: ST/QC/058:A1


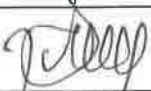

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	<b>Safetab Life Science</b> <b>Puducherry</b>		<b>MASTER COPY</b>
	<b>PACKING MATERIAL SPECIFICATION</b>		
<b>Name of Material</b>	<b>LITACOLD FLU SALES PRINTED FOIL</b>		
<b>Specification No.</b>	SPEC-PML00081/01-00	<b>Revision No.</b>	00
<b>Supersedes</b>	PMSL00081-00	<b>Effective Date</b>	29/12/2023
		<b>Item Code:</b>	PML00081/01
		<b>Page No.:</b>	4 of 4

**REVISION HISTORY:**

Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PML00081/01-00	(i) Periodic review. (ii) Specification numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	29/12/2023

**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	27/12/2023	28/12/2023	29/12/2023

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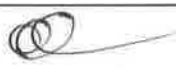


**Safetab Life Science**  
Puducherry

**STANDARD TESTING PROCEDURE**

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<b>Name of Material</b>	<b>LITACOLD FLU SALES PRINTED FOIL</b>			
<b>STP No.</b>	STP- PML00081/01-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00081/01
<b>Supersedes</b>	PMTL00081-00	<b>Effective Date</b>	29/12/2023	<b>Page No.:</b> 1 of 3

<b>1. DESCRIPTION:</b>	0.07mm thickness, 302mm Aluminium strip foil and printing should be as per standard, approved text, design and colour scheme.
<b>2. DIMENSIONS:</b>	<p><b>Width:</b></p> <p>Measure the width (in mm) of the foil randomly and take the average.</p> <p><b>Thickness:</b></p> <p>Measure the thickness (in mm) of the foil randomly and take the average.</p>
<b>3. TOTAL GRAMMAGE:</b>	<p>Cut a perfect square of 5cm x 5cm of the foil and weigh the piece (W gms) and calculate the Grammage (GSM) using the following formula. Check the aluminium strip foil randomly and take the average.</p> <p><b>CALCULATION:</b></p> $\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$ <p><b>GSM OF ALUMINIUM (NET METAL) AND NYLON LAYER:</b></p> <p>Cut a piece of foil and note the length and height in cm. Weigh the piece in a balance and record the weight. Soak the piece of foil in Glacial acetic acid for ½ hour. Remove the foil and separate aluminium and nylon layer after washing in tap water. Dry the pieces using a cloth. Weigh the aluminium and nylon layer separately. Calculate the GSM of respective aluminium and nylon from the formula,</p> $\text{GSM} = \frac{\text{W} \times 10000}{\text{L} \times \text{H}}$

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<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	27/12/2023	28/12/2023	29/12/2023

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**Safetab Life Science**  
Puducherry

**STANDARD TESTING PROCEDURE**

MASTER COPY

<b>Name of Material</b>	<b>LITACOLD FLU SALES PRINTED FOIL</b>			
<b>STP No.</b>	STP- PML00081/01-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00081/01
<b>Supersedes</b>	PMTL00081-00	<b>Effective Date</b>	29/12/2023	<b>Page No.:</b> 2 of 3

Where W = Weight in gram, L = Length in cm, H = Height in cm

The result gives the GSM of Aluminium (Net metal) and Nylon.

**4. PEEL TEST:**

Place a length of cellotape across the printed/coated surface of the test piece so that all the colour/coating are included. Press the tape onto the surface firmly using your thumb. Steadily pull the tape away from the printed/coated surface. Inspect both the surface for any ink removal.

**5. TEXT MATTER:**

Check the text matter in comparison with approved Artwork or approved shade card.

**6. COLOUR:**

Check the colour in comparison with approved shade card.

**7. PIN HOLES:**

Check the Aluminium strip foil by placing the foil sample in pinholes tester and check under light for pinholes.

**8. WINDING DIRECTION:**


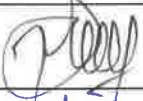

Check the winding direction to confirm with the artwork.

**9. PRINTING QUALITY:**


Check the printing Quality randomly and free from dots, colour variation and foreign particles.

**10. CLEANLINESS CHECK:**

Check the cleanliness of the foils. The test passes if the foils are not dirty, mutilated, torn or stained.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	27/12/2023	28/12/2023	29/12/2023


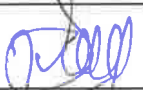

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	<b>STANDARD TESTING PROCEDURE</b>		
<b>Name of Material</b>	<b>LITACOLD FLU SALES PRINTED FOIL</b>		
<b>STP No.</b>	STP- PML00081/01-00	<b>Revision No.</b>	00 <b>Item Code:</b> PML00081/01
<b>Supersedes</b>	PMTL00081-00	<b>Effective Date</b>	29/12/2023 <b>Page No.:</b> 3 of 3


**REVISION HISTORY:**

STP No.	Reason for Review	Change control No.	Effective Date
STP-PML00081/01-00	(i) Periodic review. (ii) STP numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	29/12/2023


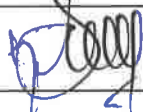

**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	27/12/2023	28/12/2023	29/12/2023

Form No. ST/QC/058-A1  
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	<b>Safetab Life Science</b> <b>Puducherry</b>		<b>MASTER COPY</b>	
	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER</b>			
<b>Specification No.</b>	SPEC-PTMT0027-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0027
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 1 of 4

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.0	Storage condition	Store in room temperature.
2.0	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.0	Total Quantity of sample required for analysis	1 number of Shipper.
4.0	Quantity of reserve sample	Not applicable.
5.0	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.0	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.0	Retest period	NA

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			for 
Date	18/08/2025	19/08/2025	20/08/2025

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**Puducherry**

**PACKING MATERIAL SPECIFICATION**

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<b>Name of Material</b>	<b>390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER</b>			
<b>Specification No.</b>	SPEC-PTMT0027-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0027
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 2 of 4

S.NO	TEST (s)	SPECIFICATION (s)
1.0	Description	5 Ply corrugated shipper with vertical corrugation having upward direction arrow, GENERIC HEALTHCARE PVT. LTD., INDIA and GHPL logo. Text matter shall be printed in Pantone Black C and pantone 422 C on natural kraft paper. It should comply with the approved standard design.
2.0	<b>Dimensions:</b>  Length  Breadth  Height	  390±5.0mm (385 to 395 mm)  345±5.0mm (340 to 350 mm)  395±5.0mm (390 to 400 mm)
3.0	<b>Total Grammage:</b>	
	Outside Linear kraft	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Flute 1	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Middle Linear kraft	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Flute 2	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Inner Linear kraft	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
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<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			for 
<b>Date</b>	18/08/2025	19/08/2025	20/08/2025

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**Puducherry**

**PACKING MATERIAL SPECIFICATION**

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<b>Name of Material</b>	<b>390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER</b>			
<b>Specification No.</b>	SPEC-PTMT0027-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0027
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 3 of 4

S.NO	TEST (s)	SPECIFICATION (s)
4.0	<b>Flute Percentage:</b> Flute 1 Flute 2	Not less than 25.0% Not less than 25.0%
5.0	Staples	Clean and free from rust copper pin to be applied in pairs. Pairs of staples shall be applied at approximate equal distance.
6.0	Flaps	No gap or overlaps between two flaps.
7.0	Moisture content	Not more than 10.0%
8.0	Bursting Strength	Not less than 15.0 Kg/Cm <sup>2</sup>
9.0	Printing Quality	Should comply
10.0	Cleanliness check	Should be free from dirty, mutilated, torn or stained.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
<b>Designation</b>	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
<b>Signature</b>			
<b>Date</b>	18/08/2025	19/08/2025	20/08/2025

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<b>Name of Material</b>	<b>390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER</b>		
<b>Specification No.</b>	SPEC-PTMT0027-00	<b>Revision No.</b>	00
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025
			<b>Item Code:</b> PTMT0027 <b>Page No.:</b> 4 of 4

**REVISION HISTORY:**


Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PTMT0027-00	New Specification prepared.	NA	20/08/2025

**\*\* END OF THE DOCUMENT \*\***


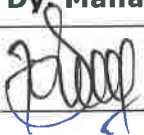

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
<b>Designation</b>	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
<b>Signature</b>			
<b>Date</b>	18/08/2025	19/08/2025	20/08/2025

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	<b>Safetab Life Science</b> <b>Puducherry</b>		<b>MASTER COPY</b>
	<b>STANDARD TESTING PROCEDURE</b>		
<b>Name of Material</b>	<b>390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER</b>		
<b>STP No.</b>	STP-PTMT0027-00	<b>Revision No.</b>	00
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025
		<b>Item Code:</b> PTMT0027	<b>Page No.:</b> 1 of 4

<b>1.0 DESCRIPTION:</b>	5 Ply corrugated shipper with vertical corrugation having upward direction arrow, GENERIC HEALTHCARE PVT. LTD., INDIA and GHPL logo. Text matter shall be printed in Pantone Black C and pantone 422 C on natural kraft paper. It should comply with the approved standard design.
<b>2.0 DIMENSIONS:</b>	<p><b>Length:</b></p> <p>Measure the length of the shipper by using calibrated scale (in mm).</p> <p><b>Breadth:</b></p> <p>Measure the breadth of the shipper by using calibrated scale (in mm).</p> <p><b>Height:</b></p> <p>Measure the Height of the shipper by using calibrated scale (in mm).</p>
<b>3.0 TOTAL GRAMMAGE:</b>	<p>Using calibrated scale mark 10 x 10cm cut the shipper and soak in water for 15 minutes, separate the layers and dry in hot air oven at 105° for 15 minutes. After drying weigh the each layer (W gms) and calculate the GSM for each layer using the following formula.</p> <p><b>CALCULATION:</b></p> $\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$

<b>Particulars</b>	<b>PREPARED BY</b>	<b>REVIEWED BY</b>	<b>APPROVED BY</b>
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			for 
<b>Date</b>	18/08/2025	19/08/2025	20/08/2025

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Puducherry

**STANDARD TESTING PROCEDURE**

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<b>Name of Material</b>	<b>390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER</b>			
<b>STP No.</b>	STP-PTMT0027-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0027
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 2 of 4

**4.0 FLUTE PERCENTAGE:**

After determination of GSM for each layer, weigh the flute 1 and flute 2 layer (W1 gm) and cut in 10 x 10cm and weigh (W2 gm). Calculate the flute 1 and flute 2 percentage using the following formula.

**Calculation:**

$$= \frac{(W1 - W2)}{W1} \times 100$$

Where,

W1 – Weight of the flute before cutting.

W2 – Weight of the flute after cutting.

**5.0 STAPLES:**


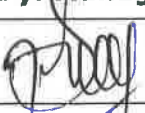

Check the shipper is clean and free from rust copper pin to be applied in pairs. Pairs of staples shall be applied at approximate equal distance.

**6.0 FLAPS:**

Check for gap or overlap between two flaps and report the observation.


**7.0 MOISTURE CONTENT:**

Using calibrated scale mark 10 x 10cm and weigh the shipper (W1 gm), cut into small pieces and dry in an oven at a temperature 105°C for 30 minutes. After drying, cool in desiccator and weigh the small pieces of shipper (W2 gm) and calculate the moisture content in percentage using the formula,


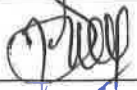

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
<b>Designation</b>	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
<b>Signature</b>			for 
<b>Date</b>	18/08/2025	19/08/2025	20/08/2025

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<b>Name of Material</b>	<b>390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER</b>			
<b>STP No.</b>	STP-PTMT0027-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0027
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 3 of 4

	<p><b>Calculation:</b></p> $= \frac{(W1 - W2)}{\text{Weight of Shipper (W1)}} \times 100$
<b>8.0</b>	<p><b>BURSTING STRENGTH:</b></p> <p>Carry out this using a bursting strength apparatus. Check the bursting strength of the sample in three different places and find the average.</p>
<b>9.0</b>	<p><b>PRINTING QUALITY:</b></p> <p>Check the pasting Quality randomly.</p>
<b>10.0</b>	<p><b>CLEANLINESS CHECK:</b></p> <p>Check the cleanliness of the shipper. The test passes if the shipper is not dirty, mutilated, torn or stained.</p>

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
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**Safetab Life Science**  
Puducherry

**STANDARD TESTING PROCEDURE**


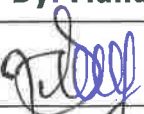

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<b>Name of Material</b>	<b>390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER</b>			
<b>STP No.</b>	STP-PTMT0027-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0027
<b>Supersedes</b>	NIL	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 4 of 4

**REVISION HISTORY:**


STP No.	Reason for Review	Change control No.	Effective Date
STP-PTMT0027-00	New STP prepared	NA	20/08/2025

**\*\* END OF THE DOCUMENT \*\***


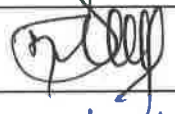

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<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			for 
<b>Date</b>	18/08/2025	19/08/2025	20/08/2025

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	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>LITACOLD FLU SALES PRINTED CARTON</b>			
<b>Specification No.</b>	SPEC-PML00082-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00082
<b>Supersedes</b>	PMSL00082-00	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 1 of 3

9S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.	Storage condition	Store in room temperature.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	5 number of Cartons. Sampling shall be done as per British Military Standard.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	24 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025


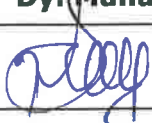

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	<b>PACKING MATERIAL SPECIFICATION</b>		
<b>Name of Material</b>	<b>LITACOLD FLU SALES PRINTED CARTON</b>		
<b>Specification No.</b>	SPEC-PML00082-00	<b>Revision No.</b>	00
<b>Supersedes</b>	PMSL00082-00	<b>Effective Date</b>	20/08/2025
		<b>Item Code:</b> PML00082	<b>Page No.:</b> 2 of 3

S.NO	TEST (s)	SPECIFICATION (s)
1	*Description	300 GSM ITC Cyber XL board printed carton with UV varnish, brand name and braille text dots embossed and self-bottom locking and top opening type and printing should be as per standard, approved text, design and colour scheme.
2	Dimensions: Length Breadth Height	108±2.0mm (106 to 110 mm) 77±2.0mm (75 to 79 mm) 75±2.0mm (73 to 77mm)
3	Total Grammage	285.0 -315.0 g/sq.m
4	*Text matter	Should comply with approved Artwork or approved shade card.
5	*Colour	Should comply with approved shade card.
6	*Printing Quality	Should be free from dots, colour variation and foreign particles.
7	*Pasting Quality	Should comply
8	Cleanliness check	Should be free from dirty, mutilated, torn or stained.
9	Hologram images	Should be present.

**Remarks: The above \* Marked tests are to be performed while retesting the material.**

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025


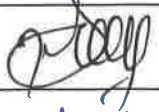

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	<b>Safetab Life Science</b> <b>Puducherry</b>		<div style="border: 1px solid black; padding: 5px; color: green; font-weight: bold;">MASTER COPY</div>	
	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>LITACOLD FLU SALES PRINTED CARTON</b>			
<b>Specification No.</b>	SPEC-PML00082-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00082
<b>Supersedes</b>	PMSL00082-00	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 3 of 3


**REVISION HISTORY:**

Specification No.	Reason for Review	Change control No.	Effective Date
PMSL00082-00	New Specification prepared.	NA	08-05-2024
SPEC-PML00082-00	Hologram Images has been incorporated.	ST/CC/25/177	20/08/2025




**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	18/08/2025	19/08/2025	20/08/2025


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	<b>Safetab Life Science</b> <b>Puducherry</b>			<div>MASTER COPY</div>
	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>LITACOLD FLU SALES PRINTED CARTON</b>			
<b>STP No.</b>	STP-PML00082-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00082
<b>Supersedes</b>	PMTL00082-00	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 1 of 3


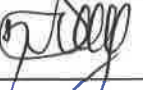

<b>1.</b>	<b>DESCRIPTION:</b>  300 GSM ITC Cyber XL board printed carton with UV varnish, brand name and braille text dots embossed and self-bottom locking and top opening type and printing should be as per standard, approved text, design and colour scheme.
<b>2.</b>	<b>DIMENSIONS:</b>  <b>Length:</b> Measure the length (in mm) of 5 cartons individually and take the average.  <b>Breadth:</b> Measure the breadth (in mm) of 5 cartons individually and take the average.  <b>Height:</b> Measure the Height (in mm) of 5 cartons individually and take the average.
<b>3.</b>	<b>TOTAL GRAMMAGE:</b>  Cut the cartons and weigh the piece (W gms) and calculate the Grammage (GSM) using the following formula. Check the 5 cartons individually and take the average.  <b>CALCULATION:</b>  $\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$
<b>4.</b>	<b>TEXT MATTER:</b>  Check the text matter in comparison with approved Artwork or approved shade card.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	18/08/2025	19/08/2025	20/08/2025

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	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>LITACOLD FLU SALES PRINTED CARTON</b>			
<b>STP No.</b>	STP-PML00082-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00082
<b>Supersedes</b>	PMTL00082-00	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 2 of 3

<b>5.</b>	<b>COLOUR:</b>  Check the colour in comparison with approved shade card.
<b>6.</b>	<b>PRINTING QUALITY:</b>  Check the printing Quality randomly and free from dots, colour variation and foreign particles.
<b>7.</b>	<b>PASTING QUALITY:</b>  Check the pasting Quality randomly.
<b>8.</b>	<b>CLEANLINESS CHECK:</b>  Check the cleanliness of the cartons. The test passes if the cartons are not dirty, mutilated, torn or stained.
<b>9.</b>	<b>HOLOGRAM IMAGES:</b>  Check the hologram images randomly.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	By. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025

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	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>LITACOLD FLU SALES PRINTED CARTON</b>			
<b>STP No.</b>	STP-PML00082-00	<b>Revision No.</b>	00	<b>Item Code:</b> PML00082
<b>Supersedes</b>	PMTL00082-00	<b>Effective Date</b>	20/08/2025	<b>Page No.:</b> 3 of 3

**REVISION HISTORY:**

Specification No.	Reason for Review	Change control No.	Effective Date
PMSL00082-00	New Specification prepared.	NA	08/05/2024
STP-PML00082-00	Hologram Images has been incorporated and it should be present in the top of barcode of the carton.	ST/CC/25/177	20/08/2025

**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025

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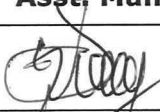
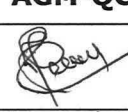
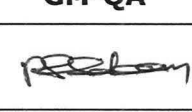
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**PACKING MATERIAL SPECIFICATION**

**MASTER COPY**

<b>Name of Product</b>	<b>LITACOLD FLU LEAFLET</b>			
<b>Specification No.</b>	PMSL00083-01	<b>Revision No.</b>	01	<b>Item Code:</b> PML00083
<b>Supersedes</b>	PMSL00083-00	<b>Effective Date</b>	04/01/2023	<b>Page No.:</b> 1 of 3

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (S)	
1.	Storage condition	Store in room temperature.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	5 number of Leaflets.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	12 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>K.SARAVANAN</b>	<b>M.VIJAYAKUMAR</b>	<b>A.G.KANNAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>AGM-QC</b>	<b>GM-QA</b>
<b>Signature</b>			
<b>Date</b>	02/01/2023	03/01/2023	04/01/2023

Format No: ST/QC/058:A1

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**Safetab Life Science**  
Puducherry

**PACKING MATERIAL SPECIFICATION**

**MASTER COPY**

<b>Name of Product</b>	<b>LITACOLD FLU LEAFLET</b>			
<b>Specification No.</b>	PMSL00083-01	<b>Revision No.</b>	01	<b>Item Code:</b> PML00083
<b>Supersedes</b>	PMSL00083-00	<b>Effective Date</b>	04/01/2023	<b>Page No.:</b> 2 of 3


S.NO	TEST (S)	SPECIFICATION (S)
1	*Description	60GSM Maplitho paper printed in Blue colour with 3 foldings.
2	Dimensions: Length Height	138 to 142 mm 228 to 232 mm
3	Total Grammage	NLT 60.0 g/sq.m
4	*Text matter	Should comply with approved Artwork or shade card.
5	*Colour	Should comply with approved shade card.
6	*Printing quality	Should comply
7	Cleanliness check	Should comply

**Remarks:** The above \* Marked tests are to be performed while retesting the material.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	K.SARAVANAN	M.VIJAYAKUMAR	A.G.KANNAN
<b>Designation</b>	Asst. Manager-QC	AGM-QC	GM-QA
<b>Signature</b>			
<b>Date</b>	02/01/2023	03/01/2023	04/01/2023

Format No: ST/QC/058:A1


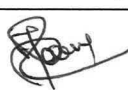

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	<b>PACKING MATERIAL SPECIFICATION</b>				
<b>Name of Product</b>	<b>LITACOLD FLU LEAFLET</b>				
<b>Specification No.</b>	PMSL00083-01	<b>Revision No.</b>	01	<b>Item Code:</b> PML00083	
<b>Supersedes</b>	PMSL00083-00	<b>Effective Date</b>	04/01/2023	<b>Page No.:</b> 3 of 3	

**REVISION HISTORY:**

Specification No.	Effective Date	Reason for Review
PMSL00083-00	05-12-2020	New specification prepared.
PMSL00083-01	04/01/2023	i) Dimensions and Total grammage specification has been changed as per change control number: ST/CC/22/276.  ii) Format has been changed as per SOP for STP. This changes captured as per change control number: ST/CC/22/119.

**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>K.SARAVANAN</b>	<b>M.VIJAYAKUMAR</b>	<b>A.G.KANNAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>AGM-QC</b>	<b>GM-QA</b>
<b>Signature</b>			
<b>Date</b>	02/01/2023	03/01/2023	04/01/2023

Format No: ST/QC/058:A1

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**STANDARD TESTING PROCEDURE**

<b>Name of Product</b>	<b>LITACOLD FLU LEAFLET</b>			
<b>STP No.</b>	PMTL00083-01	<b>Revision No.</b>	01	<b>Item Code:</b> PML00083
<b>Supersedes</b>	PMTL00083-00	<b>Effective Date</b>	04/01/2023	<b>Page No.:</b> 1 of 3

**1. DESCRIPTION:**

60GSM Maplitho paper printed in Blue colour with 3 foldings.

**2. DIMENSIONS:**

**Length:**

Measure the length (in mm) of the leaflet randomly and take the average.

**Height:**

Measure the height (in mm) of the leaflet randomly and take the average.

**3. TOTAL GRAMMAGE:**

Measure the dimensions of leaflets. Weigh the leaflet (W gms) and calculate the total Grammage (GSM) using the following formula. Check the 5 leaflets individually and take the average.

**CALCULATION:**

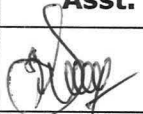

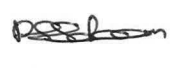
$$\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$$

**4. TEXT MATTER:**

Check the text matter in comparison with approved Artwork or shade card.


**5. COLOUR:**

Check the colour in comparison with approved shade card.


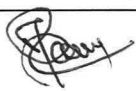

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>K.SARAVANAN</b>	<b>M.VIJAYAKUMAR</b>	<b>A.G.KANNAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>AGM-QC</b>	<b>GM-QA</b>
<b>Signature</b>			
<b>Date</b>	02/01/2023	03/01/2023	04/01/2023

Format No: ST/QC/058:A1

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	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Product</b>		<b>LITACOLD FLU LEAFLET</b>		
<b>STP No.</b>	PMTL00083-01	<b>Revision No.</b>	01	<b>Item Code:</b> PML00083
<b>Supersedes</b>	PMTL00083-00	<b>Effective Date</b>	04/01/2023	<b>Page No.:</b> 2 of 3


<b>6.</b>	<b>PRINTING QUALITY:</b>  Check the printing Quality randomly.
<b>7.</b>	<b>CLEANLINESS CHECK:</b>  Check the cleanliness of the leaflets. The test passes if the foils are not dirty, mutilated, torn or stained.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	K.SARAVANAN	M.VIJAYAKUMAR	A.G.KANNAN
Designation	Asst. Manager-QC	AGM-QC	GM-QA
Signature			
Date	02/01/2023	03/01/2023	04/01/2023

Format No: ST/QC/058:A1

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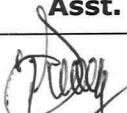

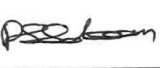


	<b>Safetab Life Science</b> <b>Puducherry</b>			<b>MASTER COPY</b>
	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Product</b>	<b>LITACOLD FLU LEAFLET</b>			
<b>STP No.</b>	PMTL00083-01	<b>Revision No.</b>	01	<b>Item Code:</b> PML00083
<b>Supersedes</b>	PMTL00083-00	<b>Effective Date</b>	04/01/2023	<b>Page No.:</b> 3 of 3

**REVISION HISTORY:**

STP No.	Effective Date	Reason for Review
PMTL00083-00	05-12-2020	New STP prepared.
PMTL00083-01	04/01/2023	Format has been changed as per SOP for STP. This changes captured as per change control number: ST/CC/22/119.

**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>K.SARAVANAN</b>	<b>M.VIJAYAKUMAR</b>	<b>A.G.KANNAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>AGM-QC</b>	<b>GM-QA</b>
<b>Signature</b>			
<b>Date</b>	02/01/2023	03/01/2023	04/01/2023

Format No: ST/QC/058:A1

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